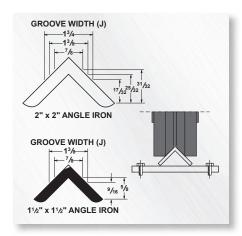


## V-Grooved Wheels

## **OPTIONAL ACCESSORIES** more help on page 18

- Wheel Bearing Seals
- Keyways and/or set screw(s).
- Special Hub Length hubs can be cut to provide shorter length, "filler" washers furnished to increase length.
- Spanner Bushings select from pg. 90.
- Precision Ball Bearings double-sealed or shielded, consult factory.



Running V-Grooved Wheels on inverted angle iron track is a popular and low-cost method of taking loads off the floor and creating production-line flow. A relief groove in the "V" assures proper weight distribution and makes wheel and track "self-cleaning", while a partial flat-tread permits rolling the wheels directly on floors as well.

All cast iron and forged steel (\*) models are offered with plain bore or straight roller bearings while some models also offer precision tapered roller bearings for optimum capacity and performance. However, proper adjustment of tapered bearings precludes sideto-side wheel play. To avoid the necessity for perfectly parallel tracks, directional control can be achieved by using a single track on one side only, and running flat-tread wheels of matching height on the opposite side.

Stainless Steel and *Plastex V-Grooved Wheels* are also available and listed in the charts below.



#W-6-V-3/4

## ★ = same day/next day PRONTO® shipment. W-V Series Selection Table

		Hub	Hub	Groove	Load	Less Beari	ngs	Straight Rolle	er Bearings	Tapered Roller E	Bearings	
Dia. A	Face K	Length H	Dia. M	Width J	Cap. Lbs.	Hamilton Model No.	Bore Sizes	Hamilton Model No.	Bearing Sizes	Hamilton Model No.	Bearing Sizes	Wt. Lbs.
4	1½	1¾	<b>1</b> 11/16	%	600	★W-4-VL-1¾6	13/16	★W-4-V-	1/2-5/8-3/4	Х	Х	3½
_	2	23/16	111/16	%	800	★W-420-VL-1¾6	13/16	★W-420-V-	1/2-5/8-3/4	Х	Х	4
5	2	23/16	1¾	%	800	★W-520-VL-1¾6	13/16	★W-520-V-	1/2-5/8-3/4	Х	Х	5½
	2	21/4	1%	%	1000	★W-6-VL-	1 <sup>3</sup> / <sub>16</sub> - 1 <sup>7</sup> / <sub>16</sub>	★W-6-V-	1/2-5/8-3/4-1	Х	Х	7
6	2¾	31/4	31/4	%	2500	★W-626-VL-	1 15/16 - 27/16	★W-626-V-	1-11/4	W-626-VT-	34-1-11/4	15
	3♣	31/4	3%	1%	4500♣	★W-630-FVL-	1 15/16 - 27/16	★W-630-FVH-	1-11/4-11/2	★ W-630-FVT-	34-1-114	18
	2¾	31/4	2%	1%	2500	★W-8-VL-1 <sup>15</sup> / <sub>16</sub>	1 15/16	★W-8-V-	1-11/4	W-8-VT-	3/4-1	16½
8	3♣	31/4	3	%	3100♣	★W-830-FVL-	2 <sup>3</sup> / <sub>16</sub> - 2 <sup>7</sup> / <sub>16</sub>	★W-830-FVH-	1-11/4-11/2	W-830-FVT-	34-1-11/4	20
	4♣	41/4	3%	1¾	6500♣	★W-840-FVL-27/16	21/16	★W-840-FVH-	11/4-11/2	★ W-840-FVT-	11/4-11/2	31
	3	31/4	3½	1%	3000	★W-10-VL-	115/16 - 23/16	★W-10-V-	1-11/4-11/2	W-10-VT-	34-1-11/4	38
10	3♣	31/4	3	7∕8	3600♣	★W-1030-FVL-	23/16 - 27/16	★W-1030-FVH-	1-11/4-11/2	W-1030-FVT-	<sup>3</sup> ⁄ <sub>4</sub> -1-1 <sup>1</sup> ⁄ <sub>4</sub>	28
	4♣	41/4	3%	1¾	7500♣	★W-1040-FVL-27/16	21/16	★W-1040-FVH-	11/4-11/2	★ W-1040-FVT-	11/4-11/2	39

Drop-forged steel. Tapered bearings increase capacity to 10,000 lbs. for 6" x 3", 4,000 lbs. for 8" x 3", 15,000 lbs. for 8" x 4", 4,500 lbs. for 10" x 3", and 16,000 lbs. for 10" x 4".

PLASTEX V-Grooved Wheels

4	1½	1%	2	7⁄8	380	★W-415-PVL-1¾6	13/16	★W-415-PV-¾	3/4	Х	X	3/4
6	2	23/16	21/8	%	750	★W-620-PVL-1¾6	1 3/16	★W-620-PV-¾	3/4	X	X	21/4
0	2½	31/4	2¾	11/4	1120	★W-625-PVL-1 <sup>15</sup> / <sub>16</sub>	<b>1</b> 15/16	★W-625-PV-1	1	X	X	4
8	2½	31/4	3½	11/4	1250	★W-825-PVL-1 <sup>15</sup> / <sub>16</sub>	<b>1</b> 15/16	★W-825-PV-1	1	Χ	Χ	6

## STAINLESS STEEL V-Grooved wheels

				Plain Bore				Delrin Bearings				Stainless Steel Precision Ball Bearings				
Dia. A	Face K	Hub Dia. M	Groove Width J		Bore Size	Hub Length H	Load Cap. Lbs.	Hamilton Model No.	Brg. Size	Hub Length H	Load Cap. Lbs.	Hamilton Model No.	Brg. Size	Hub Length H*	Load Cap. Lbs.	
3	1%	Χ	5/8	W-313-SV-1/2	1/2	1%	450	W-313-SVZ-½	1/2	1%	450	★ W-313-SVB-1/2	1/2	1%	450	3
4	1%	Χ	5/8	★W-413-SV-½	1/2	1%	550	★ W-413-SVZ-½	1/2	1%6	600	★ W-413-SVB-½	1/2	1%	600	5
4	2	2	%	★W-420-SV-¾	3/4	21/4	800	★ W-420-SVZ-¾	3/4	21/4	850	★ W-420-SVB-1/2	1/2	2½	850	7
5	2	2	<b>7</b> /8	★W-520-SV-¾	3/4	21/4	900	★W-520-SVZ-¾	3/4	21/4	950	★ W-520-SVB-1/2	1/2	21/2	950	10
6	2	2	<b>7</b> /8	★W-620-SV-¾	3/4	21/4	950	★W-620-SVZ-¾	3/4	21/4	1000	★ W-620-SVB-1/2	1/2	21/2	1200	15
8	2	2	%	★W-820-SV-¾	3/4	21/4	1100	★ W-820-SVZ-¾	3/4	21/4	1000	★ W-820-SVB-1/2	1/2	21/2	1500	27

<sup>\*</sup> Hub length includes flange dimension of top hat bushings.

	→ J -	<u> </u>
<b>M</b>		- A
	-K -H	

To order, add bore or bearing size to Hamilton number. Example: W-10-V-1