Enhanced Precision Super Duty Casters

... Featuring New HPI[™] Swivel Technology



#S-EPSD-84FST Swivel showing Forged Steel wheel



The new Enhanced Precision Super Duty Series features Hamilton's Precision Integrated HPI[™] Swivel Technology. This new technology outperforms conventional CNCmachined ball raceways, kingpinless, and unit load bearing swivel constructions.

The new design improves the bearing's element of contact and more than doubles the number of contact points. The new HPI™ raceways are also 45% harder than conventional hardened raceways and the surface finish is an incredibly smooth 16 micro inches.

WHEEL CHOICES for more help, see pages 14 & 15

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Duralast® XC: 70D extra hard nolv on iron city, tensile higher capacity strength 75,000 psi

Forged Steel: highest capaNylast™: high capacity cast nylon corrosion resistant

Nylast™ wheel.

Superlast[®]: 95A 1" thick polv/super duty forged steel cente

urethane

Superlast® XC: 70D extra hard 1 thick poly/forged steel center highest capacity



Ultralast™: 95A -the ultimate premium urethane. outperforms all other urethanes

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The Enhanced Precision Super Duty (EPSD) Series is all new - new tooling, new dies, new swivel

> technology! The new EPSD Series is a handsome caster with good proportions and balance. The series is a

significant upgrade from the PSD Series it replaces and is better positioned to outperform in applications suited between our Maxi-Duty (MD) and Extra Heavy Duty (EHD) Series.

The unit load bearing has been replaced with new HPI™ Swivel Technology that has been proven superior to designs with unit load bearings. The new EPSD also features a slightly larger top plate with slotted holes to accommodate the former PSD Series bolt pattern and adds an additional bolt pattern popular in the industry.

QUALITY FEATURES

Swivel Construction - 1/2" thick drop forged steel mounting plate; 3/8" x 4" plate steel legs robotically welded inside and out to forged steel horn base.

Kingpin - 1" diameter integrally forged with mounting plate and threaded for adjustable slotted nut and cotter pin.

Main Load Bearing – HPI[™] thrust bearing with outside diameter of 5% ": raceways hardened to 58-62HRC and ground to surface finish 16 micro inches.

Secondary Load Bearing - 1" precision tapered thrust bearing counteracts radial thrust.

Axle - 1" dia. grade 5 hex head with lock nut.

#R-EPSD-83NYB Rigid showing new

Lubrication Fittings - Ball-check type in swivel assembly and in wheels with tapered roller bearings.



HCIMILTON .



Swivel Lock- 4 position (-4SL) -convert swivel to rigid for straight line steering



- Sealed Swivel Assembly (-SS) -prolongs caster life in harsh environments
- Wheel Bearing Seals (-DS) -prolong wheel life in harsh environments
- V-Grooved wheel models

Custom Engineering

-Hamilton engineers will custom design any caster to meet customer requirements.

FEATURED WHEEL BEARINGS



Precision Ball Bearings (B): double sealed, maintenance free, superior rollability aids manual applications, not recommended if shock loading is prevalent.



Precision Tapered Roller Bearings (T): best for most severe heavy duty and

BRAKE CHOICES for more help, see page 20





Thumbscrew Brake





power-towed applications.



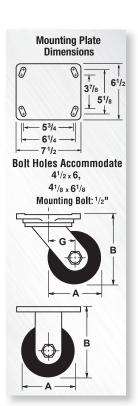




Enhanced Precision Super Duty Casters

... Featuring New HPI[™] Swivel Technology

★ = same day/next day PRONTO® shipment. EPSD Selection Table 3YR = 3 Year Warranty applies												
Wheel				Swivel Caster		Rigid Caster		1	Load	Total	Swivel	
Dia. A	Face	Туре	Replacement Number	Hamilton No. Tapered / Prec.BB		Wt. Lbs.	Hamilton No. Tapered / Prec.BB.			Cap. Lbs.	Hght. B	Offset G
		Duralast [®]	W-630-DB-1	S-EPSD-63DB	3YR	36	R-EPSD-63DB	3YR	29 2	2200		
		Duralast [®] XC	W-630-DB70-1	S-EPSD-63DB70	3YR	36	R-EPSD-63DB70	3YR	28 2	2860		
6	3	Forged Steel	W-630-FST-11/4	★S-EPSD-63FST	3YR	45	★ R-EPSD-63FST	3YR	37 1	0,000	8½	21⁄2
		Nylast™‡	W-630-NYB-1	S-EPSD-63NYB		33	R-EPSD-63NYB		25 6	6000		
		Ultralast™	W-630-TRB-1	S-EPSD-63TRB	3YR	36	R-EPSD-63TRB	3YR	29 2	2600		
		Duralast®	W-830-DB-1	S-EPSD-83DB	3YR	44	R-EPSD-83DB	3YR	36 2	2500	10½	2½
	3	Duralast [®] XC	W-830-DB70-1	S-EPSD-83DB70	3YR	44	R-EPSD-83DB70	3YR	36 3	3250		
		Forged Steel	W-830-FST-11/4	★S-EPSD-83FST	3YR	48	★ R-EPSD-83FST	3YR	40 10	0,000		
		Nylast™‡	W-830-NYB-1	S-EPSD-83NYB	3YR	34	R-EPSD-83NYB		26 6	6500		
8		Superlast®	W-830-SYT-11/4	★S-EPSD-83SYT	3YR	51	★ R-EPSD-83SYT	3YR	43 3	3500		
°		Superlast [®] XC	W-830-SYT70-11/4	S-EPSD-83SYT70	3YR	51	R-EPSD-83SYT70		43 4	4550		
		Super Ultralast™	W-830-STRB-1	S-EPSD-83STRB	3YR	51	R-EPSD-83STRB	3YR	43 4	4200		
		Ultralast™	W-830-TRB-1	S-EPSD-83TRB	3YR	44	R-EPSD-83TRB	3YR	36 3	3000		
	4	Duralast [®]	W-840-DT-11/4	S-EPSD-84DT	3YR	46	R-EPSD-84DT	3YR	38 3	3200		
	4	Forged Steel	W-840-FST-11/4	S-EPSD-84FST	3YR	64	R-EPSD-84FST	3YR	56 1	0,000		
		Duralast®	W-1030-DT-1¼	S-EPSD-13DT	3YR	54	R-EPSD-13DT	3YR	46 3	3000		2½
	3	Duralast® XC	W-1030-DT70-11/4	S-EPSD-13DT70	3YR	54	R-EPSD-13DT70	3YR	46 3	3900		
		Forged Steel	W-1030-FST-11/4	S-EPSD-13FST	3YR	59	R-EPSD-13FST	3YR	51 6	6500		
10		Ultralast™	W-1030-TRT-11/4	S-EPSD-13TRT	3YR	54	R-EPSD-ISIRI		46 3	3600	12½	
	4	Forged Steel	W-1040-FST-11/4	★S-EPSD-104FST	3YR	80	★ R-EPSD-104FST	3YR	72 1	0,000		
		Superlast®	W-1040-SYT-11/4	★S-EPSD-104SYT	3YR	74	★ R-EPSD-104SYT	3YR	66 5	5000		
		Superlast XC®	W-1040-SYT70-11/4	S-EPSD-104SYT70	3YR	74	R-EPSD-104SYT70	3YR	66 6	6500		
		Super Ultralast™	W-1040-STRT-11/4	S-EPSD-104STRT	3YR	74	R-EPSD-104STRT	3YR	66 6	6000		
	4	Forged Steel	W-1240-FST-11/4	S-EPSD-124FST	3YR	156	N-EF3D-124F31		49 1	0,000		
12		Superlast®	W-1240-SYT-T-11/4	S-EPSD-124SYT	3YR	92	R-EPSD-124SYT	3YR	35 6	6000	15½	2½
12		Superlast XC®	W-1240-SYT70-11/4	S-EPSD-124SYT70	3YR	92	IN-LI 3D-12431170		35 7	7800	1072	272
		Super Ultralast™	W-1240-STRT-11/4	S-EPSD-124STRT	3YR	92	R-EPSD-124STRT	3YR	35 7	7200		



‡ Straight-sided wheel.



Hemilton

Series MM Capacity Range - 10,000 lbs.

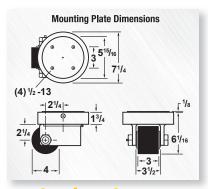
QUALITY FEATURES

Swivel Construction – Kingpinless-design 71/4" outside diameter outer ring base with CNC-machined 6" diameter hardened raceway and polished steel balls.

Axle – 1" diameter grade 5 lube axle.

Wheel Bearings – (2) 1" needle thrust bearings and (2) 1" needle roller bearings.

Lubrication Fitting – Ball-check type in swivel assembly.



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Hamilton is proud to introduce the new Mini-Mite caster for those applications that demand an extremely low overall height and an incredibly high capacity. Each Mini-Mite caster stands only 6" tall and supports up to 10,000 lbs. Hamilton engineers accomplished this feat using kingpinless swivel construction with an immense 6" diameter raceway. The raceways are CNC-machined and hardened to handle the extra capacity. The caster wheel is a 4" x 3" wide 1045 steel roller and inside are four bearings: (2) needle thrust and (2) needle roller. The outside diameter of the ring is 71/4" and there are four 1/2-13 holes for mounting 3" x 3" wide. The rig and wheel are painted battleship gray enamel.

MM Selection Table

		Wheel		Swivel Cast	Load	Swivel	
Dia. A	Face	Туре	Replacement Number	Hamilton Model No.	Wt. Lbs.	Cap. Lbs.	Radius
4	3	Forged Steel	W-430-FSX-1	S-MM-43FS	37	10,000	21/2



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Mini-Mite[™] Caster