## **Combination Brake Casters**



**OPTIONAL ACCESSORIES** more help on page 13

-prolong wheel life in harsh environments



The Combination Brake Series features an attractive and contemporary swivel rig in the 4", 5" and 6" sizes. The plastic housing/brake pedal are from a Nylon compound reinforced with ceramic and glass fibers. This is an extremely durable ma-

terial and is used in automobile intake manifolds and even in some golf club driver heads. The 8" swivel model carries over from our former Plate-Type Caster (Series PF). Both versions work on the same principle: pressing down on the brake lever locks both the swivel caster and the wheel. Caster and hardware have corrosion-resistant zinc-plated finish.

**FEATURED WHEEL BEARINGS** 

Wheel Bearing Seals (-BS)

Thread Guards (most models)



Precision Ball Bearings (B): double sealed, maintenance free, superior rollability aids manual applications, not recommended if shock loading is prevalent.



Straight Roller Bearing (\_): traditional anti-friction bearing, best for manual applications where shock loading (but no side thrust) is prevalent.



Delrin® Bearings (Z): chemical and corrosion resistant plastic-type bearing.



Swivel Construction - 8" model: cold formed from 1/4" thick steel, case hardened for long life. 6" model and below: cold formed top plate from 3/16" thick steel. Legs formed from 1/8" thick steel.

Kingpin - 8" model: 34" diameter heat treat-ed bolt with separate lock nut. 6" model and below: %" diameter bolt with separate lock nut.

Main and Secondary Load Bearings - two full rows of steel balls rotate in separate heat treated raceways.

Axle - 1/2" diameter bolt with lock nut.

**Lubrication Fittings** – in swivel assembly and in hubs of roller bearing wheels, except



★ = same day/next day **PRONTO**® shipment.

**BC/PF Selection Table** 

1			Wheel	Caster		Load	Overall	Swivel	
	Dia. A	Face	Туре	Replacement Number	Hamilton Model No.	Wt. Lbs.	Cap. Lbs.	Height B	Offset G
	4	2	Aqualite <sup>®</sup>	W-420-AZ-¾	★ S-BC-4AZ	4	550	55%	2
			Duralast®	W-420-DB-1/2	★ S-BC-4DB	7½	750		
			Poly-Tech®*	W-420-NF-¾	★ S-BC-4NF	4	750		
			Versa-Tech®*	W-420-TE-3/4	★ S-BC-4TE	4%	300		
			Unilast™*	W-420-UYB-1/2	★ S-BC-4UYB	41/4	750		
	5	2	Aqualite®	W-520-AZ-¾	★ S-BC-5AZ	4%	650	6½	1%
			Duralast <sup>®</sup>	W-520-DB-1/2	★ S-BC-5DB	7%	850		
			Poly-Tech®*	W-520-NF-¾	★ S-BC-5NF	4%	850		
			Versa-Tech®*	W-520-TE-3/4	★ S-BC-5TE	4%	350		
			Unilast™*	W-520-UYB-1/2	★ S-BC-5UYB	4%	850		
	6	2	Aqualite®	W-620-AZ-¾	★ S-BC-6AZ	4%	750	7½	1½
			Duralast®	W-620-DB-1/2	★ S-BC-6DB	91/8	850		
			Poly-Tech®*	W-620-NF-¾	★ S-BC-6NF	51/8	850		
			Versa-Tech®*	W-620-TE-¾	★ S-BC-6TE	51/8	410		
			Unilast™*	W-620-UYB-1/2	★ S-BC-6UYB	51/8	850		
	8	2	Aqualite <sup>®</sup>	W-820-AZ-¾	★ S-PF-8AZ	9	850	93/4	21/8
			Duralast®	W-820-DB-1/2	★ S-PF-8DB	16	850		
			Poly-Tech®*	W-820-NF-¾	★ S-PF-8NF	11½	850		
			Versa-Tech®*	W-820-TE-3/4	★ S-PF-8TE	11½	500		
			Unilast™*	W-820-UYB-1/2	★ S-PF-8UYB	9	850		

★ S-PF-8AT

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\*These wheels lubricated through lube axle

W-8-AT-3/4

Ace-Tuf®

## WHEEL CHOICES for more help, see pages 14 & 15



#S-BC-5TE

Swivel showing

Versa-Tech® wheel

Ace-Tuf®: rubber on <mark>pol</mark>ypropylene core



Anualite®: solid polyolefin water and chemical resistant



Duralast®: 95A poly on standard urethane



Poly-Tech®: 90A poly on propylene core, lighter duty stitutional use



Unilast®: institutional



Versa-Tech®: 65A non-markng light gray rubber on propylene core



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