

Committed to your success!®





ARVIS

Contents

Jarvis Limited Warranty Policy

Jarvis caster products are warranted against defects in material and workmanship for a period of one (1) year from the date of original purchase. Any product found to be defective by Jarvis Caster Company due to material or workmanship, returned with the prior written authorization of Jarvis' Quality Control Department, within the warranty period, will be repaired or replaced free of charge, noninclusive of freight and installation.

This Limited Warranty does not include any product that has not been used for the purpose intended, or any product that has been abused, misused, mishandled, altered, or improperly installed. Jarvis Caster's obligation under this Limited Warranty is limited to repair, replacement, or refund of the purchase price at the sole discretion of Jarvis Caster.

This Limited Warranty is provided in lieu of all other warranties, express or implied, and all other warranties of merchantability and fitness for a particular purpose, are hereby excluded and disclaimed.

RoHS Compliant

Jarvis standard zinc plated casters comply with RoHS regulations set forth by the European Union.



Select Jarvis casters are listed by NSF International







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Built For Speed!



metal. Jarvis has the global resources and fully automated manufacturing processes to meet your needs with remarkable speed and reliability.

During any given 24-hour period, Jarvis international manufacturing can produce 240,000 casters... that's over 10,000 casters per hour! Jarvis invests in the latest automated caster manufacturing equipment, training and processes to make sure your orders are built to your specifications, when you need them and at a globally competitive price.



10,000 casters per hour, 240,000 casters per day! Jarvis global manufacturing capability is built for speed and quality.

Promises made,

promises kept. Your deadlines are our deadlines. We realize the importance of getting your caster order out on time, every time.

40,000

This is why we maintain a large yet flexible inventory of complete casters, as well as a staggering variety of special stems, top plates, brake designs and wheel types.

Our world-class, automated manufacturing facilities located around the globe enable us to quickly build, certify, ship and service your needs.

Wired tight at every



Millions of component parts allow for complete flexibility to build just the right caster you need to fit your application.

corner. Jarvis has implemented the latest inventory processing and manufacturing platforms to ensure consistent shipments.

This system is supported internally within each Jarvis facility using the latest RF wire-



The latest RF scanner technology is used to track inventory and production parts.

less scanning technology to track inventory and production parts.

We specialize in specials. At Jarvis, special stems or top

plates, unique mounting designs

and custom plating technology have been our specialty for more than 80 years. This is another

important

reason you see Jarvis casters on internationally recognized brands of food service, medical and institutional equipment around the world.

casterdepot.com

Jarvis offers a vast selection of different stems, top plates, brakes and special mounting options.



Committed to your success!



Your voice at Jarvis. Our staff of inside Customer Service Representatives is empowered

to make decisions to serve your needs.

Each member is cross-trained in Jarvis manufacturing and



Jarvis Regional Managers bring solutions to our customer's doorsteps with their extensive experience and knowledge of the Jarvis product line.

assembly processes. They receive a "hands-on" education in engineering procedures, quality control inspection, shipping and receiving operations, purchasing dynamics and accounting fundamentals.

This is why each Jarvis customer is partnered with a Customer Service Representative who knows your business and stands ready to support your needs. **Caster experts on**

wheels. Jarvis Regional Managers are your on-site caster and wheel experts. Each is an authority on the Jarvis product line as well as caster applications and designs. They are readily available to visit your location and offer assistance to support your initiatives.



Warehouse in Chino, California serves customers in the Western United States.



The new Jarvis China facility is one of the most modern and efficient caster manufacturing plants in the world.

Push the Easy Button.

We pride ourselves on being an "easy-to-do-business-with" company–24 hours a day– 7 days a week.

The new Jarvis "VIP" E-commerce site lets you instantly access real time information about virtually all aspects of your order.

For example, you can check your current order status, view the inventory levels of your casters, access tracking numbers, review quotes or examine previous invoices.

Even better, you can place your order on-line by *your* part numbers and receive order acknowledgements within seconds. Jarvis is THE caster industry leader in technology.

Different languages, one standard of quality. Jarvis casters are all manufactured to the same exact specifications.

All Jarvis facilities adhere to the same print, process and the highest quality standards in the global caster market.

881 LOWER BROWNSVILLE ROA

From every corner of the world, we are Jarvis, and we are committed to your success. You have our name on it!

Located in Jackson, Tennessee, the Jarvis Flagship plant features over 165,000 square feet of manufacturing and office space.



Jarvis Model Numbers

Casters

Below model is a 5" wheel diameter 30 Series swivel caster with Flat Tread Advantage wheel with VertiLoc® brake.



Wheels

Below model is a 5" wheel diameter Flat Tread Advantage wheel with ball bearing.

5-6	213	3	GF
Wheel Diameter	Wheel Type		Wheel Code
(Inches)	1360	С	Conductive Tread
		G	Grey Tread
		F	Flat Tread
		D	Donut Tread (Round)
		Ν	Neoprene Tread
		Р	Polyurethane

Forks

Below model is a 5" diameter 30 Series swivel fork.



Blue Tread





Helpful Terms

Bolt Hole Spacing: The distance between top plate bolt holes.

Capacity: Maximum load per caster based on expected operation (expected maximum load divided by number of casters).

Caster Size: Same as wheel diameter.

Dynamic or Rolling Load: Load on a caster or wheel while in motion.

Fork Assembly (Rig or Yoke): The caster assembly without wheel and axle.

Load Height: Vertical distance from top surface of top plate to the bottom of the wheel.

Mounting (Top) Plate: The plate at the top of the caster which is bolted or welded to the equipment.

Offset: Horizontal distance between the centerline of the swivel kingpin and the centerline of the axle. Shorter offsets are stronger while longer offsets improve maneuverability.

Raceway: Surface on which ball bearings roll.

Rollability: Force required to begin or maintain motion.

Spanner Bushing: The fixed sleeve in which the axle runs. Static Load: Load on a caster or wheel while at rest.

Swivel Radius: Horizontal distance between the centerline of the swivel kingpin and the outside edge of the wheel.

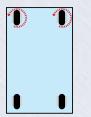
Thrust Washer: The washer between the wheel hub and the inside of the caster leg.

TPR: Thermoplastic Rubber

Tread Width (Face): Width of the wheel tread.

Caster Installation

Shown below are several typical caster mounting arrangements often used on carts, trucks and other mobile equipment. Each arrangement offers its own advantages and performance qualities.



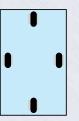
Two Swivel, Two Rigid Pattern

A common design which allows for swiveling ease yet allows cart to track in a straight line for long distances.



Four Swivel Pattern A versatile

arrangement which allows for maximum maneuverability and the ability to move the cart sideways. Not recommended for long straight line tracking.

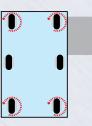


Four Rigid Tilt Mounting Center wheels 1/8" taller than front/rear wheels. Economical, but not recommended for ramps or heavy duty loads.



Two Swivel, Two Rigid Diamond Pattern

A very maneuverable design that allows cart to turn in its own length.



Four Swivel, Two Rigid Pattern

Recommended for heavy loads and long carts or equipment. The two rigid casters help support the load and reduce the weights on the swivel casters. This allows for greater swiveling ease and maneuverability.



Three Swivel Pattern

Recommended for barrel dollies and small equipment. Excellent swiveling and maneuvering ease in all directions.



How to Select the Correct Caster & Wheel

Important Notice

Selecting the correct caster for your application is very important. If you do not select the correct caster, you or the users of your equipment could be injured. If you are not absolutely certain which caster is the correct one for your use, contact a safety or engineering consultant who knows your equipment and its intended use to assist you.

Introduction

Casters and wheels are offered in a wide variety of sizes and types. Although there is no simple formula to follow in choosing the proper caster or wheel, the information shown below and on the following pages is intended as a guide to assist you in specifying, operating and maintaining casters for safety and maximum life. Please read this information carefully.

Load Weight & Wheel Size

The first consideration for caster selection is to determine the combined weight of the equipment and maximum load on this equipment. Generally, the greater the weight, the larger the wheel required for the caster. Larger wheels distribute weight and roll more easily over floor obstructions.

To determine the load capacity for each caster, divide the combined weight of the equipment and maximum load by the number of casters to be used. This is the load that each caster and wheel must support. Always select a caster and wheel that are rated for a capacity *greater* than the calculated load per caster. This allows for unusual conditions that could change the performance of the caster. All Jarvis capacity ratings shown in this catalog are rated at their maximum *dynamic* or rolling load.

Wheel Choices

As a general rule, hard tread wheels perform better on soft or smooth floors and soft tread wheels roll better



on hard or rough floors including outdoor surfaces. When choosing a wheel type, take into consideration all special floor conditions – tracks, gutters, grates, sills, elevator thresholds, seams and dock plates. The larger and softer the wheel, the greater the ability to roll over rails and similar obstacles.

To protect floors from damage, choose softer cushion tread wheels. Solid Cushion Rubber, Advantage ™ TPR (thermoplastic rubber), High Modulus Rubber and Pneumatic Rubber wheels will provide quiet operation and maximum floor protection. Steel and Cast Iron wheels are not recommended for floor protection, but they are well suited for industrial applications.

Polyurethane wheels like Jarvis PolyLoc™, Welded Disc Polyurethane and Moldon Polyurethane wheels are frequently an effective compromise giving moderate floor protection with greater load capacity.

Wheel Bearings

Jarvis wheels are available with various types of bearings each best suited for various applications and uses. Below is basic information about each of these wheel bearings:

Sintered Iron Bearing



An economical, oil-impregnated bearing suited for light loads or heavier loads that are stationary most of the time.

Plain Bearing

Wheel bearing bore riding directly on the spanner bushing and/or axle.

Ball Bearing



Recommended for loads where maximum rolling ease is required. They require less effort to start rolling and keep

rolling than other bearing types.

Roller Bearing

This bearing carries greater loads than same size ball bearing. Well suited for heavier, industrial uses.

Delrin[®] Bearing

An economical bearing well suited to conditions of frequent exposure to water, steam cleaning, salts, brine and corrosive conditions.

Unusual / Special Operating Conditions

Often unusual operating conditions require selection of casters and wheels with special features. Listed below are several guidelines for selecting casters for special conditions:



- The presence of acids, oils or corrosive chemicals require wheels made of polyurethane, phenolic, polyolefin or steel.
- Extreme temperatures require special bearing lubricants or plain bore bearings.
- Never use rubber tread wheels in corrosive environments.
- In hospitals, bakeries and food processing plants where cart washings are required, select nickel-plated casters with raceway grease seals and zerk grease fittings.
- For very frequent wash down applications or wet environments, specify Jarvis stainless steel casters.
- In textile plants and laundries, specify casters with thread guards to reduce the collection of thread, string and general floor debris.
- For office machines such as copiers which require a low load height, choose Jarvis business machine casters.



Safety & Maintenance Information

Important Notice

If you are using Jarvis casters as a component part on equipment for resale, you must advise and pass along this information to those who purchase this equipment. You should place the proper instructions on your product to relay this information to the user.

General Safety & Maintenance Information:

Users are responsible for the proper operation and maintenance of the equipment they use. Some equipment will quickly become damaged and unsafe if abused or subjected to improper demands. If equipment is regularly maintained and not abused, you will get the maximum safety and service performance from your casters.

- · Do not overload equipment
- · Do not drop heavy loads on carts or trucks
- Do not use at high speeds

These uses create severe impact and shock loads that may lead to caster, wheel and equipment failure.

Important Caster Installation Notes

· If using threaded

mounts, installer

- must add washers to cover incomplete threads and support upper raceway.
- The stem shoulder must fit tight against equipment.
- · It is customer's responsibility to mount the caster in a proper manner so there will be no risk to operator safety.
- · It is the customer's responsibility to determine the fitness of a caster for a particular application.

Check Equipment Frames & Fasteners

Periodically turn equipment on its end or side and check the following:

- Look for broken welds or deck boards.
- Tighten loose nuts and bolts.

- Look for equipment frame distortion caused by overloads and impact loads. Distorted frames can lead to wheel failure by placing disproportionate loads on one or two casters.
- If casters are stem types, make sure that the legs of the equipment are not bent and that mounting bolts are securely fastened.
- · Always use locknuts or lock washers to mount casters to equipment.
- · Make certain casters with expanding adapter stems are held firmly in place in tubular equipment.

Caster & Wheel Lubrication

Caster and wheel lubrication is essential. The lubrication schedule depends on your specific application. Normal conditions may warrant lubrication every six months. However, for wet or corrosive applications, monthly lubrication may be necessary.

Lubrication may also be required after each cart washing. Special high temperature, water resistant lubricants must be used for these applications. Jarvis can provide stainless steel casters that require less maintenance in frequent cart washing applications.

Standard Jarvis grease temperature range: -45°F to +260°F.

Grease Seal temperature range: -45°F to +260°F.

Caster Maintenance & Inspection

Check the swivel assembly for excessive play due to wear. If the swivel assembly is loose. it is advisable to replace the fork or the entire caster. If the caster has a king

bolt and nut, make sure it is fastened securely. If the swivel does not turn freely, check for corrosion or dirt binding the raceways. Again, it may be necessary to replace the swivel assembly or the entire caster.

If the equipment has rigid casters at one end, make sure that the caster fork legs are not bent or distorted.

Wheel Maintenance & Inspection

Check wheels for visible tread wear. Flat spots may indicate accumulation of floor debris such as string or thread which can cause the wheel to bind. Remove the wheel



axle bolt and nut. Clean out foreign material and check wheel bearings for wear or failure. Re-assemble if parts are not damaged. Wheel thread quards may be installed to reduce buildup if string and thread wrapping is a continuing problem.

After wheels have been inspected and repaired or replaced, be sure to install a new axle nut and tighten it properly. Use lock washers or lock nuts on all axles.

Brake Maintenance & Inspection

Check brakes for proper operation. If brakes slip due to worn or damaged wheels, replace the wheels immediately and retest the brakes. If the brake mechanism



itself is not operating properly, repair or replace it. Before returning the equipment to use always retest brakes.

Power Towed Operation

Power drawn equipment such as in a tow line or mechanically moved by conveyor will require casters, wheels and bearings specifically designed for this use. Please consult factory for caster recommendation for each specific towing or power drawn equipment application.

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Wheel Selection Guide

This chart is designed to provide the user a general comparison of Jarvis wheel types on a variety of floor surfaces and under a wide range of operating conditions. For specific applications or unusual conditions, please consult factory:

Wheel Type	Capacity Range Per Wheel	Temperature Range	Hardness	Page Number
CUSHION / SOLID RUBBER	Up to 260 lbs.	-30° to +160° F	75 (±) 5 (A)	74-75
HARD / SOLID RUBBER	Up to 400 lbs.	-30° to +160° F	75 (±) 5 (D)	75
WELDED DISC / RUBBER	Up to 250 lbs.	-40° to +160° F	75 (±) 5 (A)	76
WELDED DISC / POLYURETHANE	Up to 300 lbs.	-40° to +180° F	95 (±) 5 (A)	76
ADVANTAGE TPR (INCLUDING HEAT / HEALTH)	Up to 675 lbs.	-40° to +180° F	65 (±) 5 (A)	77-79
HIGH MODULUS RUBBER	Up to 550 lbs.	-40° to +160° F	65 (±) 5 (A)	81
FULL PNEUMATIC RUBBER	Up to 470 lbs.	-20° to +160° F		81
POLYOLEFIN	Up to 900 lbs.	-20° to +180° F	65 (±) 5 (D)	82
TRITON	Up to 1,500 lbs.	-20° to +180° F	65 (±) 5 (D)	83
HI-TEMP RESIN	Up to 600 lbs.	-20° to +475° F	75 (±) 5 (D)	83
MAGNUM POLYURETHANE	Up to 1200 lbs.	-40° to +180° F	Choices	84
POLYLOC GREY OR BLUE POLYURETHANE	Up to 1,000 lbs.	-30° to +180° F	95 (±) 5 (A)	85-86
SOLID ELASTOMER	Up to 1,250 lbs.	-40° to +230° F	73 (±) 5 (D)	88
MOLDON RUBBER / ALUMINUM CORE	Up to 500 lbs.	-40° to +160° F	75 (±) 5 (A)	80
MOLDON POLYURETHANE / ALUMINUM CORE	Up to 1,200 lbs.	-40° to +160° F	55 (±) 5 (D)	87
MOLDON RUBBER / CAST IRON CORE	Up to 500 lbs.	-40° to +160° F	75 (±) 5 (A)	80
MOLDON POLYURETHANE / CAST IRON CORE	Up to 1,500 lbs.	-30° to +180° F	55 (±) 5 (D)	87
PHENOLIC	Up to 1,400 lbs.	-45° to +250° F	90(±) 5 (D)	89
CAST IRON	Up to 1,500 lbs.	-45° to +250° F		90
DUCTILE	Up to 3,800 lbs.	-45° to +250° F		90
V-GROOVE	Up to 1,000 lbs.	-45° to +250° F		90

Standard Jarvis grease temperature range: -45°F to +260°F.

Floor Surfaces

Wheel Type	Carpet	Brick	Concrete	Linoleum	Asphalt	Terrazzo	Wood	Smooth Steel	Ribbed Steel	Tile	
CUSHION / SOLID RUBBER	v	~	V	~	~	V	~	V	 ✓ 	V	
HARD / SOLID RUBBER	· •			~	~		~	V		V	
WELDED DISC / RUBBER	V	~	~	~	×	V	~	V	V	V	
WELDED DISC / POLYURETHANE	V	~	· · ·	 V 	×	 V 	~	· · ·	 V 	V / /	
ADVANTAGE TPR (INCLUDING HEAT / HEALTH	~	~	V	~	~	V	~	V	~	~	
HIGH MODULUS RUBBER	 V 	~	V	~	 Image: A second s	 V 	× •	 V 		V V	1
FULL PNEUMATIC RUBBER	~	~	~	~	~	~	~	V		V	
POLYOLEFIN / TRITON	~	~	V	 		V	V	V	· · ·	V	
HI-TEMP RESIN	~	~	~			~					
POLYLOC AND MAGNUM POLYURETHANE	V	~	V	· · ·	~	~	~	V	~	V 1	
SOLID ELASTOMER	~	~	V	~	~	~	~	V	V	V	
MOLDON RUBBER / ALUMINUM CORE	V	~	V	~	V	V	V	V	V	V	
MOLDON POLYURETHANE / ALUMINUM CORE	V	~	V	~	~	V	V	· V	V	1	
MOLDON RUBBER / CAST IRON CORE	V	V	~	~	V	V	V	V	~	× 1	
MOLDON POLYURETHANE / CAST IRON CORE	· · ·	V	V	V	V	V	V	V	V		
CAST IRON / DUCTILE		100	V					V	1000		
V-GROOVE			~					~			

Operating Conditions

Wheel Type	Water	Steam	Mild Chemi- cals	0il/ Grease	Metal Chips	High Heat > +250°F	Extreme Cold -20°F	Animal Fats	Noise Reduc- tion	Floor Protec- tion	Shock Absorp- tion
CUSHION / SOLID RUBBER	~	V	V	1			V	V	× ×	V	~
HARD / SOLID RUBBER	×	×	· · ·	~	~		 V 	×	× ×	 Image: A second s	-
WELDED DISC / RUBBER	V	V	v	V	~	S	 V 	~	V	 ✓ 	
WELDED DISC / POLYURETHANE	~	~	 V 	~	~	1	 V 	~	· · · ·	1	
ADVANTAGE TPR (INCLUDING HEAT / HEALTH)	 V 	· · ·	 V 	V	~		 V 	~	×	V	V
HIGH MODULUS RUBBER	×	v	v				 V 	~	· · · ·	V	~
FULL PNEUMATIC RUBBER	 V 	V	v					×	V)		V
POLYOLEFIN / TRITON	~	~	v	· ·			 V 	~			
HI-TEMP RESIN	 V 	v	V	×	~	V	 ✓ 	~			
POLYLOC AND MAGNUM POLYURETHANE	~	V	 V 	~	~		 V 	~	V	V	
SOLID ELASTOMER	 V 	V	v	 V 	~		· · · ·	~	· · · ·	V	A
MOLDON RUBBER / ALUMINUM CORE	~	V	 V 		~		~	~	V	V	V
MOLDON POLYURETHANE / ALUMINUM CORE	×	V	v	×	~		 V 	~	V	V	1
MOLDON RUBBER / CAST IRON CORE	~	×	V		~		 Image: A second s	~	×	~	~
MOLDON POLYURETHANE / CAST IRON CORE	 ✓ 	V	×	~	~		 Image: A second s	× •	· · · ·	V	
PHENOLIC	~	×	V	~		v	 Image: A second s	~			
CAST IRON / DUCTILE			V	~	~	 V 	· · · ·	~			
V-GROOVE			V	~	~	 	~	~			



Wheel Bearings



Sintered Iron Bearing

An economical, oil-impregnated bearing suited for light loads or heavier loads that are stationary most of the time. Recommended for applications where rolling ease is not critical or lubrication is difficult.



Plain Bearing

Refers to wheel bearing bore riding directly on spanner bushing or axle. A cost effective bearing used for applications where rolling ease is not important.

Delrin® Bearing

A Dupont engineered plastic, this bearing is well suited to conditions of frequent exposure to water, steam cleaning, liquids and corrosion. Used in pairs, they are self-lubricating and designed to withstand high humidity and high moisture conditions that will rust metal bearings.



A popular bearing for wheels from 1-1/2" to 2-1/2" wide and for heavier loads. The roller bearing carries greater loads than same size ball bearing with excellent rolling ease. It has split outer hardened steel raceway into which roller assembly cage is inserted. This bearing must be used on a hardened steel spanner bushing or axle. **Stainless steel roller bearing available–consult factory.**



Ball Bearing

Recommended for lighter loads where maximum rolling ease is required. Because of minimal ball contact area, ball bearings are the least frictional type of caster wheel bearing. They require less effort to start rolling and keep rolling than other bearing types. Ball bearings are generally factory installed in wheels.

BEARINGS / FINISHES



Flanged Radial Ball Bearing

Non-precision industrial grade bearings are press-fitted into wheel hubs.



Precision Sealed Ball Bearing

For maximum rolling ease with no lubrication required. Integral spanner bushing eliminates need for separate spanner bushing.



In addition to our standard zinc and nickel plating, Jarvis offers the industry's largest selection of special plating and finish options. These special finishes can enhance the appearance of your equipment or offer extra protection in harsh environments. Shown below is a representative sampling of a few of these optional finishes. Please consult factory for pricing and availability.



Black Phosphate



Black Powder Coat





Bright Chrome

Bright Brass

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Alarw

Yellow Chromate

Special Caster Designs

Jarvis specializes in specials. We have a long established reputation for designing and building unique designs that meet our customer's special needs. Below are a few examples of our engineering & manufacturing capabilities.



Low profile shock absorbing caster provides extra cushion ride for important cargo.



Unique tabbed top plate is designed for installation on equipment. Tabs are bent down during installation to secure to equipment.

Highly polished brass finish improves the appearance of food service carts and banquet tables.

Adjustable load height stem caster especially designed for food service equipment. Ring on stem marks maximum adjustment height when mounted on threaded stem equipment leg.





Swivel caster with black oxide finish features both an adjustable load height stem and top plate mounting.

SPECIAL CASTER DESIGNS

"Waffle" design rigid fork allows for multiple wheel positions.

> Heavy duty, shock absorbing casters feature unique Jarvis torsion spring design to provide a smooth ride over rough floors and obstacles. Mag-style wheel adds to the visual appeal of this caster used on heavy duty tool boxes.



Cargo conveyor caster used in inverted position for heavy duty conveyor applications.

Adjustable height leg caster allows for flexible working heights on food service equipment that requires leveling on uneven floors.

Extra long threaded stem caster is designed to meet customer's requirements. Special 30 Series caster with brake and combination top plate and adjustable stem.

Dual spring ring stem caster is used to connect two mobile racks together for a special customer application.

> Pneumatic casters with special brass plating are well suited to bellman carts and high-end institutional equipment.

> > Swivel caster features large top plate with easy-to-reach, foot operated direction lock for straight tracking down long hallways.

SPECIAL CASTER DESIGNS

Extra large, double spring ring square stem holds this 31 Series rigid caster securely in place.



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L2-L9 Series **Light Duty**

Capacity to 75 pounds each

FEATURES

- Finish: nickel plating to resist rust and corrosion.
- Swivel Construction: durable double ball raceway.
- ✓ Axle: 1/4" diameter.



CASTER OPTIONS

Brake: available on quantity orders-consult



2 Pound Stom

Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Round Stem Model Number	Load Height (Inches)	Swivel Radius (Inches)
2	13/16	CUSHION RUBBER	PLAIN	75	2-L2-201G	2 1/2	17/8
3		CUSHION RUBBER	PLAIN	75	3-L2-201G	31/2	29/16

3-L3-201G (shown in photo)



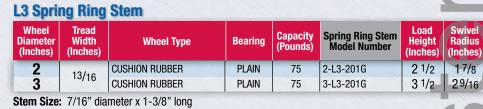








Consult factory for brake option.



L4 Threaded Stem

Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Threaded Stem Model Number	Load Height (Inches)	Swivel Radius (Inches)
2	13/16	CUSHION RUBBER	PLAIN	75	2-L4-201G	2 1/2	17/8
3		CUSHION RUBBER	PLAIN	75	3-L4-201G	3 1/2	29/16
AL A.		1					- Area

Stem Sizes: to order, specify stem code number and add to end of caster model number (Example: 3-L4-201G STEM1) STEM 1: 5/16" diameter - 18 x 3/4" long

STEM 2: 3/8" diameter - 16 x 1" long

STEM 3: 3/8" diameter - 16 x 1-1/2" long

L5 Ladder Style Stem

Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Ladder Style Model Number	Load Height (Inches)	Swivel Radius (Inches)
2	12/10	CUSHION BLACK RUBBER	PLAIN	75	2-L5-101	2 1/2	17/8
3	13/16	CUSHION BLACK RUBBER	PLAIN	75	3-L5-101	3 1/2	29/16

Stem Size: 5/16" diameter - 18 x 4-3/4" long with 5/8" thread length at top of stem, bottom stem flange is 9/16" diameter x 1-13/16" long

L9 Swivel Top Plate

Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Swivel Top Plate Model Number	Load Height (Inches)	Swivel Radius (Inches)
2	13/16	CUSHION RUBBER	PLAIN	75	2-L9-201G	2 1/2	17/8
3		CUSHION RUBBER	PLAIN	75	3-L9-201G	<mark>3</mark> 1/2	29/16

Top Plate Size: 1-3/16" x 2" • Bolt Hole Spacing: 13/16" x 1-9/16" • Mounting Bolt Size: 3/16" diameter

12-19 SERIES

291 Series General Duty

Capacity to 400 pounds each

FEATURES

- Design: low profile design for lower equipment height.
- Finish: bright zinc plating to resist rust and corrosion.
- Swivel Construction: large raceways are deeply embossed for extra strength and bearing surface. Special precision kingpin engineered for thrust absorption and long service life.

✓ Axle: Nut and bolt axles.

2" wheels use 1/4" diameter axle. $2^{1}/2$ " wheels use 5/16" diameter axle. 3" wheels use 3/6" axle. 4" wheels use 7/16" diameter axle.

CASTER OPTIONS



Brake: available on quantity orders-consult factory.

3-291-106 (shown in photo)

MOUNTING OPTIONS

Swivel Casters:

Wheel Diameter (Inches)	Top Plate Size	Bolt Hole Spacing	Mountir Bolt Siz
2	1-7/8" x 2-5/8"	15/16" x 2-1/8"	1/4
2-1/2	2-5/8" x 3-3/4"	1-3/4" x 3"	5/16
3	3-1/8" x 4-1/8"	2-3/8" x 3-7/16"	5/16
4	4" x 5"	3" x 4"	3/8

Rigid Casters:

Wheel Diameter (Inches)	Top Plate Size	Bolt Hole Spacing	Mountin Bolt Siz	
2	1-7/8" x 2-5/8"	15/16" x 2-1/8"	1/4	
2-1/2	2-1/8" x 4-3/8"	1-1/16" x 3-15/32"	5/16	
3	2-1/2" x 4-7/8"	1-3/16" x 4"	5/16	
4	3-1/4" x 6-1/4"	1-3/4" x 5"	3/8	

ZUI SERIES

3-292-106

(shown in photo)

Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)		Rigid Caster Model Number	Approximate Weight (Pounds)	Load Height (Inches)	Swivel Radius (Inches)
		CUSHION GREY / SOLID RUBBER	SINTERED	90	2-291-103	2-292-103			
2	1	POLYOLEFIN	PLAIN	120	2-291-501	2-292-501	3/4	2 1/2	1 11/16
2		HARD TREAD / SOLID RUBBER	SINTERED	125	2-291-104	2-292-104	5/4	2 1/2	1 1/10
	1000	CAST IRON	PLAIN	125	2-291-120	2-292-120			
21/2	1 1/8	CAST IRON	PLAIN	125	2-1/2-291-120	2-1/2-292-120	Non-C		
	1.0/00	CUSHION GREY / SOLID RUBBER	DELRIN	140	3-291-105	3-292-105	1.2/0		
0	1 9/32	HARD TREAD / SOLID RUBBER	DELRIN	180	3-291-106	3-292-106	1 3/8	0 12/10	5 2 ⁵ /16
3	4 1/4	CAST IRON	PLAIN	250	3-291-120	3-292-120	0	3 13/16	
	1 1/4	POLYOLEFIN	PLAIN	250	3-291-521	3-292-521	2		
				0.40	4 001 100	4 000 100	1		
		CUSHION GREY / SOLID RUBBER	SINTERED	240	4-291-109	4-292-109			
	1 5/8	HARD TREAD / SOLID RUBBER	ROLLER	240	4-291-210	4-292-210	3 1/2		
4		HARD TREAD / SOLID RUBBER	SINTERED	400	4-291-110	4-292-110	- /-	5	2 15/16
•		CUSHION GREY / SOLID RUBBER	ROLLER	400	4-291-209	4-292-209			- /10
	1 1/2	CAST IRON	PLAIN	400	4-291-130	4-292-130	4 1/2		1444
		CAST IRON	ROLLER	400	4-291-230	4-292-230	7 1/2		



17

Dual Wheel

Capacity to 200 pounds each

FEATURES

- Design: low profile design for lower equipment height.
- Finish: bright zinc plating to resist rust and corrosion.
- 1 Swivel Construction: durable double ball raceway.
- ✓ Axle: 5/16" diameter nut & bolt.

CASTER OPTIONS



Hex Head Brake: to order, add "HHBRK" to end of caster model number.



Thumb Screw Brake: to order, add "TSBRK" to end of caster model number.



Black Oxide Finish: consult factory.

- Optional plates and stems: wide variety available-consult factory.
- Swivel Models Less Dust Cap: consult factory.
- Brass Spring Ring: available on spring ring stem models (consult factory).

Swivel Top Plate

Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Swivel Plate Model Number	Load Height (Inches)	Swivel Radius (Inches)				
2"	13/16	CUSHION GREY / SOLID RUBBER			22-30-101-2						
	19/10	HARD TREAD / SOLID RUBBER	SINTERED	200	22-30-102-2	2 15/16	2				
Dual	7/8	POLYOLEFIN	PLAIN	200	22-30-501-2	- /10					
Top Plate S	Top Plate Size: 2-3/8" x 3-5/8" • Bolt Hole Centers: 1-3/4" x 3" • Mounting Bolt Size: 5/16" diameter										

Bearing

SINTERED

PLAIN

Load

Height

(Inches)

2 15/16

Rigid Plate Model Number

22-31-101-2

22-31-102-2

22-31-501-2

Capacity

(Pounds)

160

200

200

Swive

Radius

(Inches

N/A







2" Dual

Wheel

Diameter

(Inches)

22-31-102-2 (shown in photo)

Consider Diver Chan

Tread

Width

(Inches)

13/16

7/8

0	prilig i							
	Wheel Diameter (Inches)	ieter Width Wheel Type		Bearing	Capacity (Pounds)	Spring Ring Model Number	Load Height (Inches)	Swivel Radius (Inches)
	2"	13/16	CUSHION GREY / SOLID RUBBER HARD TREAD / SOLID RUBBER	SINTERED SINTERED		22-34-101 22-34-102	2 3/4	2
	Dual	7/8	POLYOLEFIN	PLAIN	200	22-34-501		_

Stem Size: 7/16" diameter x 1-3/8" long. Brass spring ring is available (consult factory).

Wheel Type

HARD TREAD / SOLID RUBBER

POLYOLEFIN

CUSHION GREY / SOLID RUBBER SINTERED

Threaded Stem

Wheel Diameter (Inches)	iameter Width Wheel Type		Bearing	Capacity (Pounds)	Threaded Stem Model Number	Load Height (Inches)	Swivel Radius (Inches)			
2" Dual	13/16	CUSHION GREY / SOLID RUBBER HARD TREAD / SOLID RUBBER	SINTERED SINTERED	160 200	22-36-101 22-36-102	2 3/4	2			
	7/8	POLYOLEFIN	PLAIN	200	22-36-501					

Standard Stem Size: 1/2" diameter-13 x 1-3/4" long

22-34-102

(shown in photo)

Single Wheel

Capacity to 350 pounds each

FEATURES

- Design: low profile design for lower equipment height.
- Finish: bright zinc plating to resist rust and corrosion.
- Swivel Construction: durable double ball raceway.
- ✓ Axle: Nut and bolt axle.

2-1/2" wheels use 5/16" diameter axle.

3" wheels use 3/8" diameter axle.





CASTER OPTIONS



VertiLoc® Brake: Available on 3" models only. To order, add "VL" to end of model number.



PosiLoc[®] Brake: Available on 3" models only. To order, add "PL" to end of model number.



"PL" to end of model number. Black Oxide Finish: consult

factory.

 Optional plates and stems: wide variety available–consult factory.

Swivel Top Plate

ound	iop i iai						1.
Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Swivel Plate Model Number	Load Height (Inches)	Swivel Radius (Inches)
2 1/2	1 1/8	POLYOLEFIN	PLAIN	200	2-1/2-25-511-4	3 5/16	2 3/8
2 1/2	1 3/8	POLYOLEFIN	BALL	350	2-1/2-3A-522-2	3 7/16	2 1/2
						0.10/	. 7/
3	1 1/4	POLYOLEFIN	PLAIN	300	3-W25-521-4	3 13/16	2 7/8
3	1 1/2	PHENOLIC	PLAIN	300	3-W25-121-4	3 13/16	2 7/8
					0/4" 0"		

Top Plate Size: 2-3/8" x 3-5/8" • Bolt Hole Centers: 1-3/4" x 3" • Mounting Bolt: 5/16" diameter

Rigid Top Plate

	Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Rigid Plate Model Number	Load Height (Inches)	Swivel Radius (Inches)	
	2	1 1/4	POLYOLEFIN	PLAIN	300	3-W26-521-4	3 13/16	N/A	
1	3	1 1/2	PHENOLIC	PLAIN	300	3-W26-121-4	3 13/16	N/A	
Tan Dista Circa 0. 0/0" + 0. 5/0" a Dalt Hala Constance 1. 0/4" + 0" a									

Top Plate Size: 2-3/8" x 3-5/8" • Bolt Hole Centers: 1-3/4" x 3" • Mounting Bolt: 5/16" diameter

Spring Ring Stem

Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Spring Stem Model Number	Load Height (Inches)	Swivel Radius (Inches)
0.1/0	1 1/8	POLYOLEFIN	PLAIN	200	2-1/2-14-511	3 5/16	2 3/8
2 1/2	1 3/8	POLYOLEFIN	BALL	350	2-1/2-34-522	3 7/16	2 1/2
2	1 1/4	POLYOLEFIN	PLAIN	300	3-W14-521	3 13/16	2 7/8
3	1 1/2	PHENOLIC	PLAIN	300	3-W14-121	3 13/16	2 7/8

Stem Size: 7/16" diameter x 1-3/8" long

Threaded Stem

i in oud								
Wheel Diameter (Inches)	Tread Width (Inches)			Capacity (Pounds)	Threaded Stem Model Number	Load Height (Inches)	Swivel Radius (Inches)	
2 1/2	1 1/8	POLYOLEFIN	PLAIN	200	2-1/2-13-511	3 5/16	<mark>2</mark> 3/8	
2 1/2	1 3/8	POLYOLEFIN	BALL	350	2-1/2-36-522	3 7 <mark>/16</mark>	<mark>2</mark> 1/2	
2	1 1/4	POLYOLEFIN	PLAIN	300	3-W13-521	3 13 <mark>/16</mark>	2 7/8	
3	1 1/2	PHENOLIC	PLAIN	300	3-W13-121	3 13 <mark>/16</mark>	27/8	

Standard Stem Size: 1/2" diameter-13 x 1-1/2" long

Single Wide Wheel

Capacity to 500 pounds each

FEATURES

- Design: low profile design for lower equipment height.
- Finish: bright zinc plating to resist rust and corrosion.
- Swivel Construction: durable double ball raceway.
- Axle: 3/8" diameter nut & bolt.

3-130-532 PLT 2 (shown in photo)

CASTER OPTIONS



VertiLoc® Brake: available on 3" swivel models only. To order, add "VL" to end of model number.

Black Oxide Finish: consult factory.

 Optional plates and stems: wide variety available–consult factory.

Swivel & Rigid Plate Mounting Options

Mounting Code	Top Plate Size		Mounting Bolt Size
PLT 1	2-3/8" x 3-5/8"	1-3/4" x 3"	1/4"
PLT 2	2-3/8" x 3-5/8"	1-3/4" x 3"	5/16"
PLT 3	3-1/8" x 4-1/8"	2-3/8" x 3-3/8"	5/16"
PLT 4	4" x 4"	3" x 3"	3/8"
PLT 5	3-3/4" x 4-1/2"	2-5/8" x 3-5/8" to 3" x 3"	3/8"

Swivel & Rigid Caster Mounting Options: (Example: 2-1/2-130-222 PLT 2)

Swivel Top Plate

Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Plate Model Number	Load Height (Inches)	Swivel Radius (Inches)	P			
2 1/2	1 13/16	Phenolic Polyolefin Polyolefin	roller Plain Roller	400 400 400	2-1/2-130-222 2-1/2-130-531 2-1/2-130-532	3 1/2	2 1/8	D			
3	1 13/16	POLYOLEFIN PHENOLIC	ROLLER ROLLER	500 500	3-130-532 3-130-222	4	2 3/8				
Rigid Top Plate											
3	1 13/16	POLYOLEFIN PHENOLIC	ROLLER ROLLER	500 500	3-131-532 3-131-222	4	N/A N/A				

Spring Ring Stem

Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Type	Bearing	(Poullus) Model Nulliber		Load Height (Inches)	Swivel Radius (Inches)
	1 13/16	PHENOLIC	ROLLER	400	2-1/2-134-222	3 1/2	2 1/8
2-1/2		POLYOLEFIN	PLAIN	400	2-1/2-134-531	3 1/2	2 1/8
		POLYOLEFIN	ROLLER	400	2-1/2-134-532	3 1/2	2 1/8
		POLYOLEFIN	ROLLER	500	3-134-532	3 53/64	2 3/8
3	1 13/16	PHENOLIC	ROLLER	500	3-134-222	3 53/64	2 3/8

Stem Size: 7/8" diameter x 2-3/16" long

Threaded Stem

Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Threaded Stem Model Number	Load Height (Inches)	Swivel Radius (Inches)
		PHENOLIC	ROLLER	400	2-1/2-136-222	3 3/4	2 1/8
2-1/2	1 13/16	POLYOLEFIN	PLAIN	400	2-1/2-136-531	3 3/4	2 1/8
		POLYOLEFIN	ROLLER	400	2-1/2-136-532	3 3/4	2 1/8
3	1-13/16	POLYOLEFIN	ROLLER	500	3-136-532	37/8	2 3/8
3		PHENOLIC	ROLLER	500	3-136-222	37/8	2 3/8

Stem Sizes: variety of stem sizes available - consult factory



3-131-532 PLT 5

Single Wide Wheel / Heavy Duty

Capacity to 700 pounds each

FEATURES

- Design: low profile design for lower equipment height.
- Finish: bright zinc plating to resist rust and corrosion.
- Swivel Construction: durable double ball raceway.
- Axle: 3/8" diameter nut & bolt.

CASTER OPTIONS





Thumb Screw Brake: to order, add "TSBRK" to end of caster

Hex Head Brake: to order, add "HHBRK" to end of caster model

✓ Optional plates and stems: wide variety available–consult factory.

model number.

number.



Swivel	Top Plate
10/01	The second

Wheel Diameter (Inches)		Wheel Type	Bearing	Capacity (Pounds)	Swivel Plate Model Number	Load Height (Inches)	Swivel Radius (Inches)	
2	1 13/16	POLYOLEFIN	ROLLER	500	3-61-532	4 5/16	2	
3	1 13/16	PHENOLIC	ROLLER	700	3-61-222	4 3/10	3	2

Top Plate Size: 3-1/8" x 4-1/8" • Bolt Hole Centers: 2-3/8" x 3-3/8" • Mounting Bolt Size: 3/8" diameter



Rigid To	op Plate						
Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Rigid Plate Model Number	Load Height (Inches)	Swivel Radius (Inches)
3	1 13/16	POLYOLEFIN PHENOLIC	ROLLER ROLLER	500 700	3-62-532 3-62-222	4 ⁵ /16	N/A

Top Plate Size: 3-1/8" x 4-1/8" • Bolt Hole Centers: 2-3/8" x 3-3/8" • Mounting Bolt Size: 3/8" diameter



Threaded Stem

Capacity to 160 pounds each

FEATURES

- Design: heavy gauge cold rolled steel, formed for strength.
- Finish: bright zinc plating to resist rust and corrosion.
- Swivel Construction: double ball bearing with hardened raceways.
- ✓ Axle: 5/16" diameter bolt with lock nut.

CASTER OPTIONS

- Bright Nickel Plating: to order, add "5" to body of model number. (Example: 5-135-103)
- ✓ VertiLoc[®] Brake: to



order, add "VL" to end of model number.



13 Series Standard Threaded Stem Sizes: to order, specify stem code number and add to end of caster model number (Example: 5-13-212G STEM 1). Mounting

Code

STEM 1

STEM 2 STEM 3

STEM 4 STEM 5



Stem Sizes

3/8" diameter -16 x 1-1/2" long

7/16" diameter – 14 x 1-1/2" long 1/2" diameter – 13 x 1" long

1/2" diameter - 13 x 1-1/2" long

1/2" diameter - 13 x 2-3/4" long

(all)

17 Series Standard Pipe Thread Stem Size: To order, change series code to 17 (Example: 5-17-212G).

5-13-433 STEM 1

(shown in photo)

Stem Size

3/4" pipe thread (1" actual stem diameter)



WHEEL OPTIONS





Cushion or Hard Rubber

SERIES

Cushion Grey Cushion Rubber w/ Black Rubber w/Sida Plata

on Polyolefin



Polyolefin

PolyLoc Grev



PolyLoc Blue

	Side Pi	ates W/Side Plates Core						
Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)		Approximate Weight (Pounds)	Load Height (Inches)	Swivel Radius (Inches)
		CUSHION / SOLID RUBBER	DELRIN	100	3-13-103			
2	15/16	CUSHION GREY RUBBER W/ SIDE PLATES	DELRIN	100	3-13-433G	1.1/0	0.5/0	0.2/4
3		TPR TREAD / POLY CORE	PLAIN	125	3-13-201G	1-1/8	3 5/8	2 3/4
		HARD / SOLID RUBBER	DELRIN	125	3-13-104		1.00	
	1 1/8	POLYOLEFIN	PLAIN	125	3-13-511		1.1	
		CUSHION / SOLID RUBBER	DELRIN	115	4-13-103			
	15/16	CUSHION BLACK RUBBER W/ SIDE PLATES	DELRIN	115	4-13-433			
		TPR TREAD / POLY CORE	PLAIN	125	4-13-201G			
4		HARD / SOLID RUBBER	DELRIN	140	4-13-104	1-1/2	4 5/8	3 5/16
	1	POLYOLEFIN	PLAIN	150	4-13-511			
		POLYLOC / GREY	DELRIN	150	4-13-211G			
		POLYLOC / GREY	BALL	150	4-13-212G			
		POLYLOC / BLUE	BALL	150	4-13-212P		1000	
		CUSHION / SOLID RUBBER	DELRIN	125	E 10 100	1		
		CUSHION BLACK RUBBER W/	DELKIN	125	5-13-103			
	15/16	SIDE PLATES	DELRIN	125	5-13-433			
1.1.1.1		TPR TREAD/ POLY CORE	PLAIN	150	5-13-201G			
5		HARD / SOLID RUBBER	DELRIN	150	5-13-104	1-7/8	5 5/8	4
		POLYOLEFIN	PLAIN	150	5-13-511		1.2.	
	1	POLYLOC / GREY	DELRIN	160	5-13-211G			
		POLYLOC / GREY	BALL	160	5-13-212G			
		POLYLOC / BLUE	BALL	160	5-13-212P			

22



14 Series **Spring Ring Stem**

Capacity to 160 pounds each

FEATURES

- Design: heavy gauge cold rolled steel, formed for strength.
- Finish: bright zinc plating to resist rust and corrosion.
- Swivel Construction: double ball bearing with hardened raceways.
- ✓ Axle: 5/16" diameter bolt with lock nut.

CASTER OPTIONS

Bright Nickel Plating: to order, add "5" to body of model number. (Example: 5-145-103)

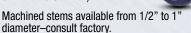
VertiLoc® Brake: to





MOUNTING OPTIONS

14 Series Standard Stem Sizes: to order, specify stem code number and add to end of caster model number (Example: 5-14-212G STEM 1).



(all)

Square stems available with drilled holes in sizes .845", .860", .875"-consult factory.

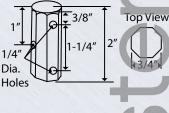
Mounting Code	Stem Sizes
STEM 1	7/16" diameter x 1- 3/8" long
STEM 2	7/16" diameter x 1- 15/16" long



5-14-212P STEM 1 (shown in photo)

19 Series Standard Octagon

Stem Size: 3/4" octagon x long with three cross drilled mounting holes 1/4" diameter. To order, change series code to 19 (Example: 5-19-212G).



WHEEL OPTIONS



Cushion or

Hard Rubber



Rubber w/





Black Rubber



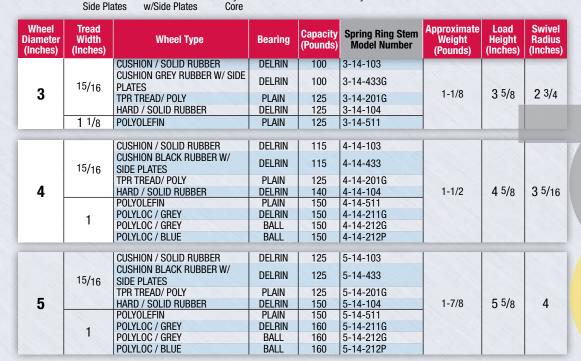
on Polyolefin



PolyLoc Grey

PolyLoc

Blue



25 Series **Swivel & Rigid Top Plate**

Capacity to 160 pounds each

FEATURES

- Design: heavy gauge cold rolled steel, formed for strength.
- Finish: bright zinc plating to resist rust and corrosion.
- Swivel Construction: double ball bearing with hardened raceways.
- ✓ Axle: 5/16" diameter bolt with lock nut.

CASTER OPTIONS

Bright Nickel Plating: to order, add "5" to body of model number. (Example: 5-255-103)

VertiLoc® Brake: to



order, add "VL" to end of model number.



5-25-103 PLT 4 (shown in photo)

101

MOUNTING OPTIONS

Top Plate Sizes: to order, add Plate Mounting Code to end of model number. (Example: 5-25-103 PLT 1). Note: Rigid casters available in PLT 4 only.

Mounting Code	Top Plate Size	Bolt Hole Spacing	Mounting Bolt Size	
PLT 2	1-3/4" x 3"	1" x 2-1/4"	1/4"	
PLT 4	2-3/8" x 3-5/8"	1-3/4" x 3"	5/16"	

5-26-212P PLT 4

(shown in photo)

WHEEL OPTIONS



25 SERIES











Grey

Cushion or Hard Rubber **Cushion Grey** Cushion Rubber w/ Black Rubber **Side Plates** w/Side Plates

TPR Tread on Polyolefin Core

PolyLoc Blue

Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Swivel Caster Model Number	Rigid Caster Model Number	Approximate Weight (Pounds)	Load Height (Inches)	Swivel Radius (Inches)
		CUSHION / SOLID RUBBER	DELRIN	100	3-25-103	3-26-103			
•	15/16	CUSHION GREY RUBBER W/ SIDE PLATES	DELRIN	100	3-25-433G	3-26-433G		0.7/	
3		TPR TREAD / POLY	PLAIN	125	3-25-201G	3-26-201G	1-1/8	3 7/8	2 3/4
		HARD / SOLID RUBBER	DELRIN	125	3-25-104	3-26-104			
	1 1/8	POLYOLEFIN	PLAIN	125	3-25-511	3-26-511			
		CUSHION / SOLID RUBBER	DELRIN	115	4-25-103	4-26-103			
	15/16	CUSHION BLACK RUBBER W/ SIDE PLATES	DELRIN	115	4-25-433	4-26-433			
		TPR TREAD / POLY	PLAIN	125	4-25-201G	4-26-201G			
4		HARD / SOLID RUBBER	DELRIN	140	4-25-104	4-26-104	1-1/2	4 3/4	3 5/16
		POLYOLEFIN	PLAIN	150	4-25-511	4-26-511			
1.00	-	POLYLOC / GREY	DELRIN	150	4-25-211G	4-26-211G	C		1
		POLYLOC / GREY	BALL	150	4-25-212G	4-26-212G			
		POLYLOC / BLUE	BALL	150	4-25-212P	4-26-212P			
		CUSHION / SOLID RUBBER	DELRIN	125	5-25-103	5-26-103			
	15/16	CUSHION BLACK RUBBER W/ SIDE PLATES	DELRIN	125	5-25-433	5-26-433			
		TPR TREAD / POLY	PLAIN	125	5-25-201G	5-26-201G			
5		HARD / SOLID RUBBER	DELRIN	150	5-25-104	5-26-104	1-7/8	5 7/8	4
		POLYOLEFIN	PLAIN	150	5-25-511	5-26-511			
	- 1	POLYLOC / GREY	DELRIN	160	5-25-211G	5-26-211G			
		POLYLOC / GREY	BALL	160	5-25-212G	5-26-212G			
		POLYLOC / BLUE	BALL	160	5-25-212P	5-26-212P			1.1



27 Series

Expanding Adapter Stem Capacity to 160 pounds each

FEATURES

- Design: heavy gauge cold rolled steel, formed for strength.
- Finish: bright zinc plating to resist rust and corrosion.
- Swivel Construction: double ball bearing with hardened raceways.
- ✓ Axle: 5/16" diameter bolt with lock nut.

CASTER OPTIONS

Bright Nickel Plating: to order, add "5" to body of model number. (Example: 5-275-103)

✓ VertiLoc[®] Brake: to



"VL" to end

5-27-433 19A (shown in photo)

MOUNTING OPTIONS

Rubber bushing expands inside of tubing as hex shaped lower raceway is turned with wrench. Plastic bushing on bottom of stem provides stability for stem inside of tubing for tight, permanent fit.

See chart at right for adapter sizes and matching tube sizes. To order, add adapter number to end of model number (example: 5-27-103 19A).

Threaded stem size (less adapter): 1/2" diameter x 2- 3/4" long.



WHEEL OPTIONS



Hard Rubber



1

POLYLOC / GREY

POLYLOC / GREY

POLYLOC / BLUE

Rubber w/

Side Plates



Black Rubber

w/Side Plates



on Polyolefin

Core





Polyolefin



Grev

PolyLoc Blue



SERIES

Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Expanding Adapter Model Number	Approximate Weight (Pounds)	Load Height (Inches)	Swivel Radius (Inches)
		CUSHION / SOLID RUBBER	DELRIN	100	3-27-103			
3	15/16	CUSHION GREY RUBBER W/ SIDE PLATES	DELRIN	100	3-27-433G		0.5/0	0.04
3		TPR TREAD / POLY	PLAIN	125	3-27-201G	1-1/8	3 5/8	2 3/4
1000		HARD / SOLID RUBBER	DELRIN	125	3-27-104	N	1.1	
	1 1/8	POLYOLEFIN	PLAIN	125	3-27-511		1.1	
		CUSHION / SOLID RUBBER	DELRIN	115	4-27-103			
	15/16	CUSHION BLACK RUBBER W/ SIDE PLATES	DELRIN	115	4-27-433			
	/	TPR TREAD / POLY	PLAIN	125	4-27-201G			
4		HARD / SOLID RUBBER	DELRIN	140	4-27-104	1-1/2	4 5/8	3 5/16
		POLYOLEFIN	PLAIN	150	4-27-511			
1999	-	POLYLOC / GREY	DELRIN	150	4-27-211G			
1000	1	POLYLOC / GREY	BALL	150	4-27-212G			
		POLYLOC / BLUE	BALL	150	4-27-212P			
	-	CUSHION / SOLID RUBBER	DELRIN	125	5-27-103			
	15/16	CUSHION BLACK RUBBER W/ SIDE PLATES	DELRIN	125	5-27-433			
		TPR TREAD / POLY	PLAIN	125	5-27-201G			
5		HARD / SOLID RUBBER	DELRIN	150	5-27-104	1-7/8	5 5/8	4
		POLYOLEFIN	PLAIN	150	5-27-511			

160

160

160

DELRIN

BALL

BALL

5-27-211G

5-27-212G

5-27-212P

25

28 Series Hollow Kingpin

Capacity to 160 pounds each

FEATURES

- Design: heavy gauge cold rolled steel, formed for strength.
- Finish: bright zinc plating to resist rust and corrosion.
- Swivel Construction: double ball bearing with hardened raceways.
- Axle: 5/16" diameter bolt with lock nut.

CASTER OPTIONS

✓ Bright Nickel Plating: to order, add "5" to body of model number. (Example: 5-285-103)

✓ VertiLoc[®] Brake: to







5-28-212G (shown in photo)

MOUNTING OPTIONS

Hollow kingpin casters are designed to accept a 3/8" diameter bolt or other stem type.

¢

28 SERIES

WHEEL OPTIONS



Cushion or Hard Rubber



Cushion Grey

Rubber w/

Side Plates



Black Rubber

w/Side Plates



on Polyolefin

Core





Grey



PolyLoc Blue

Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)		Approximate Weight (Pounds)	Load Height (Inches)	Swivel Radius (Inches)
		CUSHION / SOLID RUBBER	DELRIN	100	3-28-103			
2	15/16	CUSHION GREY RUBBER W/ SIDE PLATES	DELRIN	100	3-28-433G	1.1/0	0.5/0	0.2/4
3		TPR TREAD / POLY	PLAIN	125	3-28-201G	1-1/8	3 5/8	2 3/4
	1000	HARD / SOLID RUBBER	DELRIN	125	3-28-104			
	1 1/8	POLYOLEFIN	PLAIN	125	3-28-511			
				1 445	4 00 100	1		
		CUSHION / SOLID RUBBER	DELRIN	115	4-28-103		1.1.1	
	15/16	CUSHION BLACK RUBBER W/ SIDE PLATES	DELRIN	115	4-28-433			
		TPR TREAD / POLY	PLAIN	125	4-28-201G			
4		HARD / SOLID RUBBER	DELRIN	140	4-28-104	1-1/2	4 5/8	3 5/16
	1	POLYOLEFIN	PLAIN	150	4-28-511			
		POLYLOC / GREY	DELRIN	150	4-28-211G			
		POLYLOC / GREY	BALL	150	4-28-212G			
		POLYLOC / BLUE	BALL	150	4-28-212P			
	1	CUSHION / SOLID RUBBER	DELRIN	125	5-28-103	1		_
	15/16	CUSHION BLACK RUBBER W/ SIDE PLATES	DELRIN	125	5-28-433			
	/10	TPR TREAD / POLY	PLAIN	125	5-28-201G			
5		HARD / SOLID RUBBER	DELRIN	150	5-28-104	1-7/8	5 5/8	4
		POLYOLEFIN	PLAIN	150	5-28-511			
	1	POLYLOC / GREY	DELRIN	160	5-28-211G			
		POLYLOC / GREY	BALL	160	5-28-212G			
	-	POLYLOC / BLUE	BALL	160	5-28-212P			



W13 Series

Threaded Stem

Capacity to 220 pounds each

FEATURES

- Design: heavy gauge cold rolled steel, formed for strenath.
- Finish: bright zinc plating to resist rust and corrosion.
- Swivel Construction: double ball bearing with hardened raceways.
- ✓ Axle: 3/8" diameter bolt with lock nut.

WHEEL OPTIONS

CASTER OPTIONS

- Bright Nickel Plating: to order, add "5" to body of model number. (Example: 5-W135-103)
- PosiLoc® Brake: all stainless steel construction. To order, add "PL" to end of model number (not available on 2-1/2" wheel models).
- ✓ VertiLoc[®] Brake: to order, add "VL" to end of model number.



MOUNTING OPTIONS

W13 Standard Stem Sizes: to order, specify

model number (Example: 5-W13-213G STEM 1).

Stem Sizes

stem code number and add to end of caster





PolyLoc

Cushion or Hard Rubber

Conductive Cushion or Hard Rubber Rubber w/Side Plates

Advantage **TPR Round** and Flat

Advantage Advantage Heat Flat or Health Antimicrobial Round

Welded Disc

NEW

Mounting

Blue Poly, Black or Grey Rubber

Polvolefin

Grey or Blue

Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Threaded Stem Model Number	Approximate Weight (Pounds)	Load Height (Inches)	Swivel Radius (Inches)	
		CUSHION RUBBER	DELRIN	110	3-W13-105	1-3/4			100.0
1.00	4 4/4	CUSHION RUBBER	BALL	110	3-W13-152	1-3/4			
3	1 1/4	HARD RUBBER	DELRIN	160	3-W13-106	1-3/4	3 5/8	2 3/4	
		HARD RUBBER POLYOLEFIN	BALL PLAIN	160	3-W13-162	1-3/4	0 /0		
Constant Section 10	1 1/0	PHENOLIC	PLAIN	180 220	3-W13-521 3-W13-121	1-3/4			
-	1 1/2				and the second				
		CUSHION RUBBER	DELRIN	120	4-W13-105	2-3/8			
1.0	1	CUSHION RUBBER W/ SIDE PLATES	BALL	120	4-W13-452	2-3/8		1.1	
		WELDED DISC / BLACK RUBBER	BALL	150	4-W13-113	2-1/2			
	100 Mar 10	WELDED DISC / GREY RUBBER	BALL	150	4-W13-113G	2-1/2			
	1 1/4	HARD RUBBER	DELRIN	180	4-W13-106	2-3/8		1.1	
		HARD RUBBER W/ SIDE PLATES	BALL	180	4-W13-462	2-3/8			
D		ADVANTAGE TPR / ROUND ¹	BALL	180	4-W13-213GD	2-1/2			100 C 10
4		WELDED DISC / POLYURETHANE	BALL	200	4-W13-113P	2-1/2	4 5/8	3 5/16	
		POLYLOC / GREY2	BALL	200	4-W13-213G	2-1/2	4 -70	0 -/10	
		POLYLOC / BLUE	BALL	200	4-W13-213P	2-1/2		1.00	
	1.5.1	POLYOLEFIN ADVANTAGE TPR / FLAT ³	PLAIN BALL	200 220	4-W13-513	2-1/2 2-1/2	11 12 11	- 3 C	
	1.00	ADVANTAGE HEAT ROUND	SS BALL	220	4-W13-213GF	2-1/2			
1000		ADVANTAGE HEAT FLAT	SS BALL	220	4-W13-213RTR 4-W13-213RTF	2-1/2	1	1000	
1 m m		ADVANTAGE HEALTH	SS BALL	220	4-W13-213RTF	2-1/2			
1.00	1 1/2	PHENOLIC	PLAIN	220	4-W13-121	2-1/2	1.2		
-	1 1/2						_		
1.00		CUSHION RUBBER	DELRIN	150	5-W13-105	2-3/4			
		CONDUCTIVE CUSHION RUBBER	SINTERED	150	5-W13-105C	2-3/4			
		CUSHION RUBBER	BALL	150	5-W13-152	2-3/4			
1.00	1. A.	CUSHION RUBBER W/ SIDE PLATES	BALL	150	5-W13-452	2-3/4			
		WELDED DISC / BLACK RUBBER	BALL	150	5-W13-113	3			
		WELDED DISC / GREY RUBBER	BALL	150	5-W13-113G	3			
		ADVANTAGE TPR / ROUND ¹	BALL	180	5-W13-213GD	3			
		HARD RUBBER	DELRIN	200	5-W13-106	2-3/4			
1000	4 4/4	HARD RUBBER	BALL	200	5-W13-162	2-3/4			
5	1 1/4	HARD RUBBER W/ SIDE PLATES	BALL	220	5-W13-462	2-3/4	5 5/8	4	
U	1000	WELDED DISC / POLYURETHANE	BALL	220	5-W13-113P	3	0 10		
	1.00	POLYLOC / GREY ² POLYLOC / BLUE	BALL	220 220	5-W13-213G 5-W13-213P	3			
		POLYOLEFIN	PLAIN	220	5-W13-213P				
		POLYOLEFIN	BALL	220	5-W13-513	3			
1.1.1		ADVANTAGE TPR / FLAT ³	BALL	220	5-W13-514	3			
	2. 24	ADVANTAGE HEAT ROUND	SS BALL	220	5-W13-213GF	3		19230	
Sec. 1	S. 25.	ADVANTAGE HEAT ROOND	SS BALL	220	5-W13-213RTR	3			
1000		ADVANTAGE HEALTH	SS BALL	220	5-W13-213MF	3			
1.1.1	4 1/-		33 DALL	220	5-W15-215WI	5			

PLAIN

220



W17 Pipe Thread Standard Stem Size: 3/4" pipe thread (1" actual stem diameter). To order change series code to W17 (Example: 5-W17-213G).

¹For delrin bearing change wheel code to 314GD. ²For delrin bearing change wheel code to 314G. ³For delrin bearing change wheel code to 314GF.

PHENOLIC

 $1 \frac{1}{2}$



5-W13-121

3

W14 Series **Spring Ring Stem**

Capacity to 220 pounds each

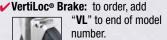
FEATURES

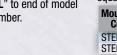
- Design: heavy gauge cold rolled steel, formed for strength.
- Finish: bright zinc plating to resist rust and corrosion.
- Swivel Construction: double ball bearing with hardened raceways.
- ✓ Axle: 3/8" diameter bolt with lock nut.

CASTER OPTIONS

- Bright Nickel Plating: to order, add "5" to body of model number. (Example: 5-W145-103)
- PosiLoc[®] Brake: all stainless steel construction.

To order, add "PL" to end of model number (not available on 2-1/2" wheel models).





MOUNTING OPTIONS

W14 Spring Ring Stem Sizes: to order, specify stem code number and add to end of caster model number (Example: 5-W14-213GD STEM 1). Machined stems and square stems available.

Mounting Code	Stem Sizes
STEM 1	7/16" diameter x 1- 3/8" long
STEM 2	7/16" diameter x 1- 15/16" long

5-W14-213GD STEM 1 (shown in photo)

W19 Octagon Stem Size: 34" octagon x 2" long with

3/8"

 $1 - 1/4^{\prime\prime}$

three cross drilled mounting holes 1/4" dia. To order change series code to W17 (Example: 5-W19-213G).





Hard



Rubber

Cushion or

Hard Rubber

w/Side Plates



Round

and Flat

Advantage Health

Welded Disc Blue Poly, Black or Grey Rubber

Phenolic Polyolefin

PolyLoc Grey or Blue

4

1/4 Dia

Holes

Antimicrobial Wheel Approximate Swivel Tread Load Capacity Spring Ring Width Wheel Type Radius Diamete Bearing Height Weight Model Number (Pounds) (Pounds) (Inches) (Inches) (Inches) (Inches) CUSHION RUBBER DELRIN 3-W14-105 1-3/4 110 CUSHION RUBBER HARD RUBBER BALL 3-W14-152 3-W14-106 1-3/4 110 1-3/4 1 1/4 160 3 3 5/8 2 3/4 HARD RUBBER BALL 160 3-W14-162 1-3/4 POLYOLEFIN PLAIN 180 3-W14-521 1 - 3/41 1/2 PHENOLIC PLAIN 220 3-W14-121 1-3/4 CUSHION RUBBER DELRIN 2-3/8 2-3/8 2-1/2 2-1/2 2-3/8 2-3/8 2-3/8 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 120 4-W14-105 CUSHION RUBBER CUSHION RUBBER W/ SIDE PLATES WELDED DISC / BLACK RUBBER HARD RUBBER HARD RUBBER W/ SIDE PLATES ADVANTAGE TPR / ROUND¹ WELDED DISC / POLYURETHANE POLYLOC / GBEY2 4-W14-452 4-W14-113 BALL BALL 120 150 4-w14-113 4-w14-113G 4-w14-106 4-w14-462 4-w14-213GD 4-w14-213G 4-w14-213G 4-w14-213G 4-w14-213G BALL 150 180 180 180 200 BALL 1 1/4 BALL 4 POLYLOC / GREY² POLYLOC / BLUE POLYOLEFIN 4 5/8 3 5/16 BALL 200 BALL 200 200 4-W14-213GF 4-W14-213RTR 2-1/2 2-1/2 ADVANTAGE TPR / FLAT³ BALL 220 220 SS BALL SS BALL SS BALL ADVANTAGE HEAT ROUND ADVANTAGE HEAT FLAT 220 4-W14-213RTF 2-1/2 **ADVANTAGE HEALTH** 220 4-W14-213MF 2 - 1/2 $1 \frac{1}{2}$ PHENOLIC 4-W14-121 PLAIN 220 2 - 1/2CUSHION RUBBER CONDUCTIVE CUSHION RUBBER 5-W14-105 5-W14-105C 5-W14-152 2-3/4 2-3/4 2-3/4 DELRIN 150 SINTERED 150 CUSHION RUBBER 150 BALL CUSHION RUBBER W/ SIDE PLATES WELDED DISC / BLACK RUBBER WELDED DISC / GREY RUBBER ADVANTAGE TPR / ROUND¹ 5-W14-452 5-W14-113 2-3/4 3 BALL 150 BALL 150 BALL 150 5-W14-113G 3 180 5-W14-213GD BALL 3 HARD RUBBER DELRIN 5-W14-106 2-3/4 200 HARD RUBBER BALL 200 5-W14-162 2-3/4 5-W14-462 5-W14-113P 1 1/4 HARD RUBBER W/ SIDE PLATES BALL 2-3/4 220 5 5 5/8 4 WELDED DISC / POLYURETHANE BALL 220 3 POLYLOC / GREY² POLYLOC / BLUE BALL 5-W14-213G 220 3 BALL 220 5-W14-213P 3 POLYOLEFIN PLAIN 220 5-W14-513 3 POLYOLEFIN BALL 220 5-W14-514 3 5-W14-213GF 5-W14-213RTR 33 ADVANTAGE TPR / FLAT³ BALL 220 220 ADVANTAGE HEAT ROUND SS BALL

SS BALL SS BALL

PI AIN

220

220

220

5-W14-213RTF 5-W14-213MF

5-W14-121

3

3

3

Cushion or Ruhher

SELVER SELVER

¹For delrin bearing change wheel code to 314GD. ²For delrin bearing change wheel code to 314G. ³For delrin bearing change wheel code to 314GF.

ADVANTAGE HEAT FLAT ADVANTAGE HEALTH

PHENOLIC

 $1 \frac{1}{2}$

5-W25-513 PLT 2 (shown in photo)

Bolt Hole Spacing

1-3/4" x 1-3/4"

1" x 2-1/4"

1-3/4" x 3"

Mounting Bolt Size

1/4"

1/4'

5/16'

Top Plate Sizes: to order, add Plate Mounting Code to end

of model number. (Example: 5-W25-103 **PLT 2**). Note: Rigid casters available in **PLT 4** only.



Capacity to 220 pounds each

FEATURES

- Design: heavy gauge cold rolled steel, formed for strength.
- Finish: bright zinc plating to resist rust and corrosion.
- Swivel Construction: double ball bearing with hardened raceways.
- ✓ Axle: 3/8" diameter bolt with lock nut.

WHEEL OPTIONS

CASTER OPTIONS

- Bright Nickel Plating: to order, add "5" to body of model number. (Example: 5-W255-103)
- PosiLoc® Brake: all stainless steel construction. To order, add "PL" to end of model number (not available on 2-1/2" wheel models).
- VertiLoc® Brake: to order, add "VL" to end of model number.









Mounting

Code

PLT 1

PLT 2

PLT 4

MOUNTING OPTIONS

Top Plate Size

2-7/16" x 2-7/16

1-3/4" x 3"

2-3/8" x 3-5/8"













Cushion or Hard Rubber

Conductive Cushion or Rubber Hard Rubber w/Side Plates



Advantage

TPR Round

and Flat

Advantage Health Antimicrobial

Welded Disc Blue Poly, Black

or Grey Rubber

Grey		
ivel		

Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Swivel Top Plate Model Number	Approximate Weight (Pounds)	Load Height (Inches)	Swivel Radius (Inches)	
		CUSHION RUBBER	DELRIN	110	3-W25-105	1-3/4			
		CUSHION RUBBER	BALL	110	3-W25-152	1-3/4			
3	1 1/4	HARD RUBBER	DELRIN	160	3-W25-106	1-3/4	4 1/8	3	
3		HARD RUBBER	BALL	160	3-W25-162	1-3/4	4 1/0	5	
	4.47	POLYOLEFIN	PLAIN	180	3-W25-521	1-3/4	1000	1000	
	1 1/2	PHENOLIC	PLAIN	220	3-W25-121	1-3/4			
		CUSHION RUBBER	DELRIN	120	4-W25-105	2-3/8	1.00		
5		CUSHION RUBBER W/ SIDE PLATES	BALL	120	4-W25-452	2-3/8			
		WELDED DISC / BLACK RUBBER	BALL	150	4-W25-113	2-1/2			
		WELDED DISC / GREY RUBBER	BALL	150	4-W25-113G	2-1/2			
		HARD RUBBER	DELRIN	180	4-W25-106	2-3/8			
		HARD RUBBER W/ SIDE PLATES	BALL	180	4-W25-462	2-3/8		1000	
		ADVANTAGE TPR / ROUND ¹	BALL	180	4-W25-213GD	2-1/2	1.00		
	1 1/4	WELDED DISC / POLYURETHANE	BALL	200	4-W25-113P	2-1/2	E 1/a	0.1/0	
4		POLYLOC / GREY ²	BALL	200	4-W25-213G	2-1/2	5 1/8	3 1/2	
1.1		POLYLOC / BLUE	BALL	200	4-W25-213P	2-1/2		100 0000	
		POLYOLEFIN	PLAIN	200	4-W25-513	2-1/2			
1.2.2.2		ADVANTAGE TPR / FLAT ³	BALL	220	4-W25-213GF	2-1/2			
		ADVANTAGE HEAT ROUND	SS BALL	220	4-W25-213RTR	2-1/2			
1 Con 1 Con		ADVANTAGE HEAT FLAT	SS BALL	220	4-W25-213RTF	2-1/2			
		ADVANTAGE HEALTH	SS BALL	220	4-W25-213MF	2-1/2	1.2		
	1 1/2	PHENOLIC	PLAIN	220	4-W25-121	2-1/2			
		CUSHION RUBBER	DELRIN	150	5-W25-105	2-3/4			
		CONDUCTIVE CUSHION RUBBER	SINTERED	150	5-W25-105C	2-3/4			
		CUSHION RUBBER	BALL	150	5-W25-152	2-3/4			
		CUSHION RUBBER W/ SIDE PLATES	BALL	150	5-W25-452	2-3/4			
		WELDED DISC / BLACK RUBBER	BALL	150	5-W25-113	3			
		WELDED DISC / GREY RUBBER	BALL	150	5-W25-113G	3			
		ADVANTAGE TPR / ROUND ¹	BALL	180	5-W25-213GD	3			
		HARD RUBBER	DELRIN	200	5-W25-106	2-3/4	and the second second		
1000		HARD RUBBER	BALL	200	5-W25-162	2-3/4			
1.1	1 1/4	HARD RUBBER W/ SIDE PLATES	BALL	220	5-W25-462	2-3/4			
5	1 / 4	WELDED DISC / POLYURETHANE	BALL	220	5-W25-113P	3	6 1/4	4	
		POLYLOC / GREY ²	BALL	220	5-W25-213G	3			
		POLYLOC / BLUE	BALL	220	5-W25-213P	3			
		POLYOLEFIN	PLAIN	220	5-W25-513	3			
1.1.1.1		POLYOLEFIN	BALL	220	5-W25-514	3			
		ADVANTAGE TPR / FLAT ³	BALL	220	5-W25-213GF	3	1.754	5650 C	
1		ADVANTAGE HEAT ROUND	SS BALL	220	5-W25-213RTR	3			
		ADVANTAGE HEAT FLAT	SS BALL	220	5-W25-213RTF	3			
		ADVANTAGE HEALTH	SS BALL	220	5-W25-213MF	3	100		
	1 1/2	PHENOLIC	PLAIN	220	5-W25-121	3	1.12.1		
1Eor delrin h	–	are wheel code to 314GD 2For delrin			I'I				

¹For delrin bearing change wheel code to 314GD. ²For delrin bearing change wheel code to 314GE ³For delrin bearing change wheel code to 314GF.



W27 Series **Expanding Adapter Stem**

Capacity to 220 pounds each

FEATURES

- Design: heavy gauge cold rolled steel, formed for strength.
- Finish: bright zinc plating to resist rust and corrosion.
- Swivel Construction: double ball bearing with hardened raceways.
- ✓ Axle: 3/8" diameter bolt with lock nut.

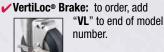
WHEEL OPTIONS

CASTER OPTIONS

- Bright Nickel Plating: to order, add "5" to body of model number. (Example: 5-W275-103)
- PosiLoc® Brake: all stainless

steel construction. To order, add "PL" to end of model number (not available on

2-1/2" wheel models).



MOUNTING OPTIONS

Rubber bushing expands inside of tubing as hex shaped lower raceway is turned with wrench. Plastic bushing on bottom of stem provides stability for stem inside of tubing for tight, permanent fit.

See chart at right for adapter sizes and matching tube sizes. To order, add adapter number to end of model number (example: 5-W27-105 9).

Threaded stem size (less adapter): 1/2" diameter x 2- 3/4" long.





17 B

19 C

19 A

21



PolyLoc

Cushion or Hard Rubber

V 27 SERIES

Conductive Cushion or Hard Rubber Rubber w/Side Plates Advantage Advantage **TPR Round** Heat Flat or Round

and Flat

Advantage Health Antimicrobial

Welded Disc Blue Poly, Black or Grey Rubber

Phenolic Polyolefin

Grey or Blue

Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Expanding Adapter Stem Model Number	Weight (Pounds)	Load Height (Inches)	Swivel Radius (Inches)
		CUSHION RUBBER	DELRIN	110	3-W27-105	1-3/4		
		CUSHION RUBBER	BALL	110	3-W27-152	1-3/4		
3	1 1/4	HARD RUBBER	DELRIN	160	3-W27-106	1-3/4	0.5/0	0.2/4
3		HARD RUBBER	BALL	160	3-W27-162	1-3/4	3 5/8	2 3/4
		POLYOLEFIN	PLAIN	180	3-W27-521	1-3/4		
	1 1/2	PHENOLIC	PLAIN	220	3-W27-121	1-3/4	1000	
		CUSHION RUBBER	DELRIN	120	4-W27-105	2-3/8		_
		CUSHION RUBBER W/ SIDE PLATES	BALL	120	4-W27-452	2-3/8	C	
	1. I.	WELDED DISC / BLACK RUBBER	BALL	150	4-W27-113	2-1/2	1000	
		WELDED DISC / GREY RUBBER	BALL	150	4-W27-113G	2-1/2	1.1	
		HARD RUBBER	DELRIN	180	4-W27-106	2-3/8		
		HARD RUBBER W/ SIDE PLATES	BALL	180	4-W27-462	2-3/8		1.1.1
		ADVANTAGE TPR / ROUND ¹	BALL	180	4-W27-213GD	2-1/2		
	1 1/4	WELDED DISC / POLYURETHANE	BALL	200	4-W27-113P	2-1/2	4.5/0	0.5/10
4		POLYLOC / GREY ²	BALL	200	4-W27-213G	2-1/2	4 5/8	3 5/16
		POLYLOC / BLUE	BALL	200	4-W27-213P	2-1/2	10.000	
	N. N. R.	POLYOLEFIN	PLAIN	200	4-W27-513	2-1/2		
		ADVANTAGE TPR / FLAT ³	BALL	220	4-W27-213GF	2-1/2		
		ADVANTAGE HEAT ROUND	SS BALL	220	4-W27-213RTR	2-1/2		10.00
		ADVANTAGE HEAT FLAT	SS BALL	220	4-W27-213RTF	2-1/2		
		ADVANTAGE HEALTH	SS BALL	220	4-W27-213MF	2-1/2	100	
	1 1/2	PHENOLIC	PLAIN	220	4-W27-121	2-1/2		
		CUSHION RUBBER	DELRIN	150	5-W27-105	2-3/4		
		CONDUCTIVE CUSHION RUBBER	SINTERED	150	5-W27-105C	2-3/4		
		CUSHION RUBBER	BALL	150	5-W27-152	2-3/4	1000	
		CUSHION RUBBER W/ SIDE PLATES	BALL	150	5-W27-452	2-3/4		
		WELDED DISC / BLACK RUBBER	BALL	150	5-W27-113	3	S., B.,	
		WELDED DISC / GREY RUBBER	BALL	150	5-W27-113G	3		
		ADVANTAGE TPR / ROUND ¹	BALL	180	5-W27-213GD	3		
		HARD RUBBER	DELRIN	200	5-W27-106	2-3/4		
	1.1.1.1	HARD RUBBER	BALL	200	5-W27-162	2-3/4		- D. C
	1 1/4	HARD RUBBER W/ SIDE PLATES	BALL	220	5-W27-462	2-3/4		
5	1.74	WELDED DISC / POLYURETHANE	BALL	220	5-W27-113P	3	5 5/8	4
		POLYLOC / GREY ²	BALL	220	5-W27-213G	3		
		POLYLOC / BLUE	BALL	220	5-W27-213P	3		/
		POLYOLEFIN	PLAIN	220	5-W27-513	3		
		POLYOLEFIN	BALL	220	5-W27-514	3 3 3 3 3 3 3 3 3		
		ADVANTAGE TPR / FLAT ³	BALL	220	5-W27-213GF	3		
		ADVANTAGE HEAT ROUND	SS BALL	220	5-W27-213RTR	3		
		ADVANTAGE HEAT FLAT	SS BALL	220	5-W27-213RTF	3		
		ADVANTAGE HEALTH	SS BALL	220	5-W27-213MF	3		
	1 1/2	PHENOLIC	PLAIN	220	5-W27-121	3		

Adapter Tubing I.D. Number (inches) 9 3/4" 7/8" 11 13 1 15 1-1/8"

1-3/16"

1-3/8"

1-1/2"

1-7/8"

5-W27-121 9

(shown in photo)



W28 Series **Hollow Kingpin**

Capacity to 220 pounds each

FEATURES

- Design: heavy gauge cold rolled steel, formed for strength.
- Finish: bright zinc plating to resist rust and corrosion.
- Swivel Construction: double ball bearing with hardened raceways.
- Axle: 3/8" diameter bolt with lock nut.

CASTER OPTIONS

- Bright Nickel Plating: to order. add "5" to body of model number. (Example: 5-W285-103)
- PosiLoc® Brake: all stainless steel construction. To order, add "PL" to end of model number

(not available on 2-1/2" wheel models).

VertiLoc® Brake: to order, add 'VL" to end of model number



5-W28-105C (shown in photo)

MOUNTING OPTIONS

Hollow kingpin casters are designed to accept a 3/8" diameter bolt or other stem type.

WHEEL OPTIONS



Cushion or

Hard

Rubber



Rubber



Hard Rubber

w/Side Plates

Advantage Heat Flat or

Round

Advantage

TPR Round

and Flat



Health

Antimicrobial



Blue Poly, Black

or Grey Rubber







Grey or Blue

Wheel Approximate Swivel Radius Tread Load Capacity Hollow Kingpin Width Diameter Wheel Type Bearing Height Weight (Pounds) Model Number (Inches) (Inches) (Inches) (Pounds) (Inches) CUSHION RUBBER CUSHION RUBBER DELRIN 3-W28-105 1-3/4 110 BALL 3-W28-152 3-W28-106 1 - 3/4110 HARD RUBBER 1 1/4 1-3/4 160 3 2 3/4 3 5/8 HARD RUBBER BALL 160 3-W28-162 1-3/4 POLYOLEFIN PLAIN 180 3-W28-521 1 - 3/4 $1 \frac{1}{2}$ PHENOLIC PLAIN 220 3-W28-121 1-3/4 CUSHION RUBBER CUSHION RUBBER W/ SIDE PLATES 120 120 150 2-3/8 2-3/8 2-1/2 DELRIN 4-W28-105 BALL 4-W28-452 WELDED DISC / BLACK RUBBER WELDED DISC / GREY RUBBER 4-W28-113 BALL 150 180 4-W28-113G 4-W28-106 2-1/2 2-3/8 BALL WELDED DISC / GREY RUBBER HARD RUBBER HARD RUBBER W/ SIDE PLATES ADVANTAGE TPR / ROUND¹ WELDED DISC / POLYURETHANE POLYLOC / GREY² POLYLOC / BLUE POLYOLEFIN ADVANTAGE TPR / FLAT³ ADVANTAGE HEAT ROUND ADVANTAGE HEAT FLAT ADVANTAGE HEAT FLAT ADVANTAGE HEALTH PHENOLIC DELRIN BALL 4-W28-462 4-W28-213GD 4-W28-113P 180 2-3/8 BALL BALL BALL 2-1/2 180 2-1/2 2-1/2 1 1/4 200 4 4-W28-213G 4-W28-213G 4-W28-213P 4-W28-513 4-W28-213GF 4-W28-213RTR 4-W28-213RTF 4-W28-213RTF 4 5/8 3 5/16 200 BALL PLAIN 200 200 2-1/2 2-1/2 BALL SS BALL 220 220 2-1/2 2-1/2 SS BALL 220 2-1/2 SS BALL 220 2-1/2 $1 \frac{1}{2}$ PHENOLIC PLAIN 220 4-W28-121 2-1/2 CUSHION RUBBER CONDUCTIVE CUSHION RUBBER CUSHION RUBBER CUSHION RUBBER W/ SIDE PLATES WELDED DISC / BLACK RUBBER WELDED DISC / GREY RUBBER ADVANTAGE TPR / ROUND¹ HARD RUBBER 5-W28-105 5-W28-105C 5-W28-152 DELRIN 2-3/4 2-3/4 150 SINTERED 150 150 2-3/4 BALL 5-W28-452 5-W28-113 BALL 150 150 150 2-3/4 3 5-W28-113G 5-W28-213GD BALL 3 BALL 180 3 5-W28-106 5-W28-162 HARD RUBBER DELRIN 200 2-3/4 HARD RUBBER BALL 200 2-3/4 HARD RUBBER W/ SIDE PLATES WELDED DISC / POLYURETHANE BALL 220 220 5-W28-462 5-W28-113P 1 1/4 2 - 3/45 5 5/8 4 3 POLYLOC / GREY² POLYLOC / BLUE 5-W28-213G 5-W28-213P BALL 220 3 BALL 3 220 POLYOLEFIN PLAIN 220 5-W28-513 5-W28-514 5-W28-213GF 5-W28-213RTR POLYOLEFIN BALL 220 3 **ADVANTAGE TPR / FLAT³** BALL 220 3 ADVANTAGE HEAT ROUND SS BALL 220 3 ADVANTAGE HEAT FLAT ADVANTAGE HEALTH 5-W28-213RTF 5-W28-213MF BALL 220 220 SS SS BALL 3 $1 \frac{1}{2}$ PHENOLIC PLAIN 5-W28-121 220 3

¹For delrin bearing change wheel code to 314GD. ²For delrin bearing change wheel code to 314G. ³For delrin bearing change wheel code to 314GF.



30 Series **Swivel & Rigid Top Plate**

Capacity to 325 pounds each

FEATURES

- Finish: bright zinc plating to resist rust and corrosion.
- Design: heavy gauge cold rolled steel, formed for strength.
- ✓ Dust Cap: all swivel models feature dust cap which protects swivel raceway bearings and improves performance.
- Swivel Construction: double ball bearing with hardened raceways.
- ✓ Axle: 3/8" diameter bolt with lock nut.
- King Pin: 1/2" steel rivet, hydraulically upset.



To order, add "PL" to end of model number (not available on 2-1/2" wheel models). VertiLoc® Brake: to order, add "VL" to end of model

steel construction.

number (not available on 2-1/2" wheel models).

CASTER OPTIONS

Bright Nickel Plating: to order,

PosiLoc® Brake: all stainless

add "5" to body of model number (Example: 5-305-105). Other

finishes available, see page 13.

- Swivel Lock: Locks caster in trailing position at 180° while wheel spins freely. To order specify "1PSL"
- Precision Ball Wheel Bearing: Sealed precision ball bearing available for most wheels-consult factory.
- Swivel Grease Seal: Includes zerk grease fitting in dust cap. To order, add "GS" to end of model
- number. Thread Guards: See page 94 for thread guard availability.



MOUNTING OPTIONS

(Example: 5-30-105 PLT 1)

Mounting Code to end of model number

5-31-105C PLT2 (shown in photo)

5-30-213GF PLT2 (shown in photo)

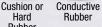


Mounting Code	Top Plate Size	Bolt Hole Spacing	Mounting Bolt Size
PLT 1	2-3/8" x 3-5/8"	1-3/4" x 3"	1/4"
PLT 2	2-3/8" x 3-5/8"	1-3/4" x 3"	5/16"
PLT 3	3-1/8" x 4-1/8"	2-3/8" x 3-7/16"	5/16"
PLT 4	4" x 4"	3" x 3"	3/8"
PLT 5	3-3/4" x 4-1/2"	2-5/8" x 3-5/8 " to 3" x 3"	3/8"
PLT 7	3-1/2" x 3-1/2"	2-5/8" x 2-5/8 "	9/32"

Note: PLT 4 and PLT 5 rigid casters are two piece welded design. Consult factory.









Advantage **TPR Round** and Flat



Advantage Health Antimicrobial



Welded Disc







Grey or Blue

Hi-Temp Resin

Blue Poly, Black or Grey Rubber Rubber w/Side Plates Round Wheel Swivel Radius (Inches) Tread pproxima Weight (Pounds) **Swivel Caster Rigid Caster** Capacity Height (Inches) Width Wheel Type Bearing Diamete Model Number Model Number (Pounds) (Inches) (Inches) CUSHION RUBBER DELRIN 140 2-1/2-30-105 2-1/2-31-105 HARD RUBBER 3 5/8 2 3/4 2 1/2 1 1/4 DFI RIN 2-1/2-30-106 2-1/2-31-106 210 1 - 11/16POLYOLEFIN PLAIN 210 2-1/2-30-513 2-1/2-31-513 1-11/16 **CUSHION RUBBER** DELRIN 150 3-30-105 3-31-105 1 - 3/4**CUSHION RUBBER** BALL 150 3-30-152 3-31-152 1-3/4 1 1/4 HARD RUBBER DELRIN 220 3-30-106 3-31-106 1 - 3/43 4 1/8 3 HARD RUBBER BALL 220 3-30-162 3-31-162 1-3/4 POLYOLEFIN PLAIN 3-30-521 3-31-521 1-3/4 250 PHENOLIC 1 1/2 PLAIN 300 3-30-121 3-31-121 1-3/4 CUSHION RUBBER 2 DELRIN 160 3-1/2-30-105 3-1/2-31-105 **CUSHION RUBBER W/ SIDE PLATES*** BALL 160 3-1/2-30-452* 3-1/2-31-452* WELDED DISC / BLACK RUBBER WELDED DISC / GREY RUBBER 2-3/16 2-3/16 3 1/2 BALL 3-1/2-30-113 3-1/2-31-113 200 3-1/2-30-113G BALL 225 3-1/2-31-113G ADVANTAGE TPR / ROUND 3-1/2-30-314GD 1 1/4 DELRIN 225 3-1/2-31-314GD 2-3/16 4 5/8 3 1/4 Continues **ADVANTAGE TPR / ROUND** BALL 225 3-1/2-30-213GD 3-1/2-31-213GD 2-3/16 next page ADVANTAGE HEAT ROUND S.S. BALL 225 3-1/2-30-213RTR 3-1/2-31-213RTR 2-3/16 ADVANTAGE HEAT FLAT 3-1/2-30-213RTF S.S. BALL 225 3-1/2-31-213RTF 2-3/16 ADVANTAGE HEALTH S.S. BALL 225 3-1/2-30-213MF 3-1/2-31-213MF 2-3/16



from prevoius page 4 1 1 1	1 1/4	HARD RUBBER HARD RUBBER W/ SIDE PLATES* POLYOLEFIN HI-TEMP RESIN WELDED DISC / POLYURETHANE ADVANTAGE TPR / FLAT ADVANTAGE TPR / FLAT POLYLOC / GREY POLYLOC / GREY POLYLOC / BLUE CUSHION RUBBER CUSHION RUBBER W/ SIDE PLATES* WELDED DISC / BLACK RUBBER HARD RUBBER W/ SIDE PLATES* ADVANTAGE TPR / ROUND ADVANTAGE TPR / ROUND ADVANTAGE TPR / ROUND WELDED DISC / OREY POLYLOC / GREY POLYLOC / GREY POLYLOC / GREY POLYLOC / GREY POLYLOC / BLUE POLYLOC / BLUE POLYLOC / GREY POLYLOC / BLUE POLYLOC / BLUE P	DELRIN BALL PLAIN PLAIN BALL DELRIN BALL DELRIN BALL DELRIN BALL DELRIN BALL DELRIN BALL DELRIN BALL DELRIN BALL DELRIN BALL S.S. BALL S.S. BALL S.S. BALL S.S. BALL S.S. BALL S.S. BALL S.S. BALL	230 230 250 250 250 250 250 250 250 250 250 25	3-1/2-30-106 3-1/2-30-462* 3-1/2-30-513 3-1/2-30-521HTN 3-1/2-30-314GF 3-1/2-30-213GF 3-1/2-30-213G 3-1/2-30-213G 3-1/2-30-213P 4-30-105 4-30-452* 4-30-105 4-30-452* 4-30-113 4-30-106 4-30-452* 4-30-213GD 4-30-213GD 4-30-213G 4-30-213G 4-30-213RTR 4-30-213RTR 4-30-213RTF 4-30-213RTF 4-30-213RTF 4-30-213H	3-1/2-31-106 3-1/2-31-462* 3-1/2-31-513 3-1/2-31-521HTN 3-1/2-31-314GF 3-1/2-31-213GF 3-1/2-31-213GF 3-1/2-31-213G 3-1/2-31-213G 4-31-105 4-31-452* 4-31-105 4-31-452* 4-31-113G 4-31-106 4-31-462* 4-31-213GD 4-31-213GD 4-31-213G 4-31-213P 4-31-213P 4-31-213P 4-31-213P 4-31-213RTR 4-31-213RTF 4-31-213RTF 4-31-213MTF 4-31-2214T	2 2-3/16 2-3/16 2-3/16 2-3/16 2-3/16 2-3/16 2-3/16 2-3/16 2-3/16 2-3/16 2-3/8 2-3/8 2-3/8 2-1/2	4 5/8 5 1/8	3 1/4
Continues from prevoius page 1 1 4 1 1 1	1 1/4	POLYOLEFIN HI-TEMP RESIN WELDED DISC / POLYURETHANE ADVANTAGE TPR / FLAT POLYLOC / GREY POLYLOC / GREY POLYLOC / BLUE CUSHION RUBBER CUSHION RUBBER W/ SIDE PLATES* WELDED DISC / BLACK RUBBER HARD RUBBER W/ SIDE PLATES* ADVANTAGE TPR / ROUND ADVANTAGE TPR / ROUND ADVANTAGE TPR / ROUND WELDED DISC / OREY POLYLOC / GREY POLYLOC / GREY POLYLOC / GREY POLYLOC / GREY POLYLOC / GREY POLYLOC / BLUE POLYOLC / BLUE POLYOLC / BLUE POLYOC / BLUE POLYON ADVANTAGE HEAT F	PLAIN PLAIN BALL DELRIN BALL BALL DELRIN BALL BALL BALL BALL BALL BALL BALL BAL	250 250 250 250 250 250 250 250 250 250	3-1/2-30-513 3-1/2-30-521HTN 3-1/2-30-113P 3-1/2-30-213GF 3-1/2-30-213GF 3-1/2-30-213G 3-1/2-30-213G 3-1/2-30-213P 4-30-105 4-30-452* 4-30-113 4-30-113 4-30-113 4-30-113G 4-30-113G 4-30-213GD 4-30-213GD 4-30-213GF 4-30-213P 4-30-213P 4-30-213GF 4-30-213RTF 4-30-213MTF 4-30-213MTF 4-30-213MTF 4-30-213MTF	3-1/2-31-513 3-1/2-31-521HTN 3-1/2-31-314GF 3-1/2-31-213GF 3-1/2-31-213GF 3-1/2-31-213GF 3-1/2-31-213G 4-31-05 4-31-452* 4-31-113 4-31-113G 4-31-113G 4-31-113G 4-31-113G 4-31-213GD 4-31-213GD 4-31-213G 4-31-213P 4-31-213P 4-31-213P 4-31-213RTF 4-31-213RTF 4-31-213MF 4-31-213MF	2-3/16 2-1/2 2-3/16 2-3/16 2-3/16 2-3/16 2-3/16 2-3/16 2-3/16 2-3/16 2-3/16 2-3/16 2-3/16 2-3/16 2-3/12 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2		
Continues from prevoius page 1 1 4 1 1 1	1 1/4	HI-TEMP RESIN WELDED DISC / POLYURETHANE ADVANTAGE TPR / FLAT ADVANTAGE TPR / FLAT POLYLOC / GREY POLYLOC / GREY POLYLOC / BLUE CUSHION RUBBER CUSHION RUBBER W/ SIDE PLATES* WELDED DISC / BLACK RUBBER HARD RUBBER W/ SIDE PLATES* ADVANTAGE TPR / ROUND ADVANTAGE TPR / ROUND ADVANTAGE TPR / ROUND WELDED DISC / POLYURETHANE POLYLOC / GREY POLYLOC / GREY POLYLOC / BLUE POLYOC / HLUE POLYOC / HEAT FLAT ADVANTAGE HEAT ROUND ADVANTAGE HEAT FLAT ADVANTAGE HEAT FLAT CUSHION RUBBER CONDUCTIVE CUSHION RUBBER	PLAIN BALL DELRIN BALL DELRIN BALL DELRIN BALL BALL BALL DELRIN BALL BALL BALL BALL BALL BALL BALL BAL	250 250 250 250 250 250 250 250 250 250	3-1/2-30-521HTN 3-1/2-30-314GF 3-1/2-30-213GF 3-1/2-30-213GF 3-1/2-30-213G 3-1/2-30-213G 3-1/2-30-213P 4-30-105 4-30-452* 4-30-113 4-30-113 4-30-113 4-30-113 4-30-213G 4-30-213G 4-30-213P 4-30-213P 4-30-213P 4-30-213P 4-30-213RTF 4-30-213MTF 4-30-213MTF 4-30-213MTF 4-30-213MTF 4-30-213MTF 4-30-213MTF	3-1/2-31-521HTN 3-1/2-31-314GF 3-1/2-31-314GF 3-1/2-31-213GF 3-1/2-31-213GF 3-1/2-31-213G 3-1/2-31-213G 4-31-105 4-31-452* 4-31-113 4-31-105 4-31-452* 4-31-314G 4-31-213G 4-31-213G 4-31-213G 4-31-213P 4-31-213P 4-31-213P 4-31-213RTR 4-31-213RTF 4-31-213MF 4-31-213MF	2-1/2 2-3/16 2-3/16 2-3/16 2-3/16 2-3/16 2-3/16 2-3/16 2-3/8 2-3/8 2-1/2		
Continues from prevolus page 1 1 4 1 1 1	1 1/4	WELDED DISC / POLYURETHANE ADVANTAGE TPR / FLAT ADVANTAGE TPR / FLAT POLYLOC / GREY POLYLOC / GREY POLYLOC / BLUE CUSHION RUBBER CUSHION RUBBER W/ SIDE PLATES* WELDED DISC / BLACK RUBBER HARD RUBBER W/ SIDE PLATES* ADVANTAGE TPR / ROUND ADVANTAGE TPR / ROUND WELDED DISC / POLYURETHANE POLYLOC / GREY POLYLOC / GREY POLYLOC / BLUE POLYLOC / BLUE POLYOLC / BLUE POLYOLC / BLUE POLYOLC / BLUE POLYOLEFIN ADVANTAGE TPR / FLAT ADVANTAGE HEAT ROUND ADVANTAGE HEAT ROUND ADVANTAGE HEAT FLAT ADVANTAGE HEAT ROUND ADVANTAGE HEAT FLAT ADVANTAGE HEAT FLAT	BALL DELRIN BALL DELRIN BALL DELRIN BALL BALL BALL DELRIN BALL BALL BALL BALL BALL BALL BALL BAL	250 250 250 250 250 250 250 200 200 200	3-1/2-30-113P 3-1/2-30-314GF 3-1/2-30-213GF 3-1/2-30-213G 3-1/2-30-213P 4-30-105 4-30-452* 4-30-113 4-30-113 4-30-113G 4-30-113G 4-30-113G 4-30-213GD 4-30-213GD 4-30-213G 4-30-213G 4-30-213FF 4-30-213RTF 4-30-213MF 4-30-213MF 4-30-213MF 4-30-213MF	3-1/2-31-113P 3-1/2-31-314GF 3-1/2-31-213GF 3-1/2-31-213G 3-1/2-31-213G 3-1/2-31-213P 4-31-105 4-31-452* 4-31-105 4-31-452* 4-31-113 4-31-106 4-31-452* 4-31-213GD 4-31-213GD 4-31-213G 4-31-213P 4-31-213P 4-31-213P 4-31-213RTR 4-31-213RTF 4-31-213MF 4-31-213MF 4-31-213MF	2-3/16 2-3/16 2-3/16 2-3/16 2-3/16 2-3/16 2-3/16 2-3/8 2-1/2		
from prevolus page 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1/4	ADVANTAGE TPR / FLAT ADVANTAGE TPR / FLAT POLYLOC / GREY POLYLOC / GREY POLYLOC / BLUE CUSHION RUBBER CUSHION RUBBER W/ SIDE PLATES* WELDED DISC / BLACK RUBBER WELDED DISC / GREY RUBBER HARD RUBBER W/ SIDE PLATES* ADVANTAGE TPR / ROUND ADVANTAGE TPR / ROUND WELDED DISC / POLYURETHANE POLYLOC / GREY POLYLOC / GREY POLYLOC / GREY POLYLOC / BLUE POLYOLC / GREY POLYLOC / BLUE POLYOLC / BLUE POLYOLC / BLUE POLYOLC / BLUE POLYOLEFIN ADVANTAGE TPR / FLAT ADVANTAGE HEAT FLAT ADVANTAGE HEAT FLAT ADVANTAGE HEALTH PHENOLIC HI-TEMP RESIN CUSHION RUBBER CONDUCTIVE CUSHION RUBBER	DELRIN BALL BALL DELRIN BALL DELRIN BALL BALL DELRIN BALL DELRIN BALL BALL DELRIN BALL PLAIN BALL S.S. BALL S.S. BALL	250 250 250 250 250 250 250 200 250 250	3-1/2-30-314GF 3-1/2-30-213GF 3-1/2-30-213G 3-1/2-30-213G 4-30-105 4-30-105 4-30-452* 4-30-113 4-30-113 4-30-113G 4-30-113G 4-30-113G 4-30-213GD 4-30-213GD 4-30-213G 4-30-213G 4-30-213GF 4-30-213MF 4-30-213MF 4-30-213MF 4-30-213MF 4-30-213MF	3-1/2-31-314GF 3-1/2-31-213GF 3-1/2-31-213G 3-1/2-31-213G 3-1/2-31-213P 4-31-105 4-31-452* 4-31-113 4-31-113G 4-31-113G 4-31-106 4-31-462* 4-31-314GD 4-31-213GD 4-31-213G 4-31-213G 4-31-213G 4-31-213G 4-31-213G 4-31-213GF 4-31-213GF 4-31-213GF 4-31-213GF 4-31-213GF 4-31-213GF 4-31-213GF 4-31-213GF	2-3/16 2-3/16 2-3/16 2-3/16 2-3/16 2-3/8 2-1/2		
from prevolus page 4 1 1 1	1 1/4	ADVANTAGE TPR / FLAT POLYLOC / GREY POLYLOC / GREY POLYLOC / BLUE CUSHION RUBBER CUSHION RUBBER W/ SIDE PLATES* WELDED DISC / BLACK RUBBER WELDED DISC / GREY RUBBER HARD RUBBER HARD RUBBER W/ SIDE PLATES* ADVANTAGE TPR / ROUND ADVANTAGE TPR / ROUND WELDED DISC / POLYURETHANE POLYLOC / GREY POLYLOC / GREY POLYLOC / BLUE POLYOLC / GREY POLYLOC / BLUE POLYOLC / BLU	BALL BALL DELRIN BALL BALL BALL BALL DELRIN BALL DELRIN BALL BALL BALL DELRIN BALL S.S. BALL S.S. BALL S.S. BALL S.S. BALL S.S. BALL S.S. BALL S.S. BALL S.S. BALL S.S. BALL S.S. BALL	250 250 250 250 250 250 250 250 250 250	3-1/2-30-213GF 3-1/2-30-213G 3-1/2-30-213G 3-1/2-30-213P 4-30-105 4-30-452* 4-30-113 4-30-106 4-30-462* 4-30-106 4-30-213GD 4-30-213GD 4-30-213G 4-30-213P 4-30-213P 4-30-213P 4-30-213P 4-30-213RTR 4-30-213RTF 4-30-213MF 4-30-213MF 4-30-213MF	3-1/2-31-213GF 3-1/2-31-213G 3-1/2-31-213G 3-1/2-31-213P 4-31-105 4-31-452* 4-31-113 4-31-113 4-31-113G 4-31-106 4-31-462* 4-31-213GD 4-31-213GD 4-31-213G 4-31-213C 4-31-213C 4-31-213C 4-31-213C 4-31-213C 4-31-213C 4-31-213C 4-31-213C 4-31-213C 4-31-213C 4-31-213C 4-31-213C 4-31-213C 4-31-213C 4-31-213C 4-31-213C 4-31-213C 4-31-213C 4-31-212C	2-3/16 2-3/16 2-3/16 2-3/8 2-3/8 2-1/2		
page 1 -		POLYLOC / GREY POLYLOC / GREY POLYLOC / BLUE CUSHION RUBBER CUSHION RUBBER W/ SIDE PLATES* WELDED DISC / BLACK RUBBER HARD RUBBER W/ SIDE PLATES* ADVANTAGE TPR / ROUND ADVANTAGE TPR / ROUND ADVANTAGE TPR / ROUND WELDED DISC / POLYURETHANE POLYLOC / GREY POLYLOC / GREY POLYLOC / BLUE POLYOLC / HLAT ADVANTAGE HEAT FLAT ADVANTAGE HEAT FLAT ADVANTAGE HEAT FLAT ADVANTAGE HEAT FLAT ADVANTAGE HEALTH PHENOLIC HI-TEMP RESIN CUSHION RUBBER CONDUCTIVE CUSHION RUBBER	BALL DELRIN BALL BALL BALL BALL BALL DELRIN BALL BALL BALL BALL BALL BALL DELRIN BALL S.S. BALL S.S. BALL	250 250 250 250 200 250 250 250 250 250	3-1/2-30-213G 3-1/2-30-314G 3-1/2-30-213P 4-30-105 4-30-452* 4-30-113 4-30-113 4-30-106 4-30-462* 4-30-462* 4-30-213GD 4-30-213GD 4-30-213G 4-30-213P 4-30-213P 4-30-213P 4-30-213RTF 4-30-213RTF 4-30-213MTF 4-30-213MTF 4-30-213MTF 4-30-213MTF	3-1/2-31-213G 3-1/2-31-314G 3-1/2-31-213P 4-31-105 4-31-452* 4-31-452* 4-31-113G 4-31-106 4-31-462* 4-31-462* 4-31-213GD 4-31-213G 4-31-213G 4-31-213P 4-31-213P 4-31-213P 4-31-213RTF 4-31-213RTF 4-31-213MF 4-31-213MF	2-3/16 2-3/16 2-3/16 2-3/8 2-3/8 2-1/2	5 1/8	3 1/2
4		POLYLOC / GREY POLYLOC / BLUE CUSHION RUBBER CUSHION RUBBER W/ SIDE PLATES* WELDED DISC / BLACK RUBBER HARD RUBBER W/ SIDE PLATES* ADVANTAGE TPR / ROUND ADVANTAGE TPR / ROUND ADVANTAGE TPR / ROUND WELDED DISC / POLYURETHANE POLYLOC / GREY POLYLOC / GREY POLYLOC / BLUE POLYOLC / HILE POLYOLC / HILE CONDUCTIVE CUSHION RUBBER	DELRIN BALL BALL BALL BALL DELRIN BALL DELRIN BALL BALL BALL DELRIN BALL S.S. BALL S.S. BALL	250 250 170 200 250 250 250 250 250 250 255 275 275 275 275 275 275 275 275 300 300 300 300 300	3-1/2-30-314G 3-1/2-30-213P 4-30-105 4-30-452* 4-30-113 4-30-113G 4-30-113G 4-30-113G 4-30-113G 4-30-213G 4-30-213GD 4-30-213G 4-30-213P 4-30-213P 4-30-213P 4-30-213RTR 4-30-213RTR 4-30-213MTF 4-30-213MTF 4-30-213MTF 4-30-213MTF	3-1/2-31-314G 3-1/2-31-213P 4-31-452* 4-31-113 4-31-113G 4-31-113G 4-31-113G 4-31-113G 4-31-113G 4-31-113G 4-31-213GD 4-31-213G 4-31-213P 4-31-213P 4-31-213P 4-31-213RTF 4-31-213RTF 4-31-213MF 4-31-213MF	2-3/16 2-3/16 2-3/8 2-3/8 2-1/2	5 1/8	3 1/2
4		POLYLOC / BLUE CUSHION RUBBER CUSHION RUBBER W/ SIDE PLATES* WELDED DISC / BLACK RUBBER HARD RUBBER W/ SIDE PLATES* ADVANTAGE TPR / ROUND ADVANTAGE TPR / ROUND ADVANTAGE TPR / ROUND WELDED DISC / POLYURETHANE POLYLOC / GREY POLYLOC / BLUE POLYOLEFIN ADVANTAGE TPR / FLAT ADVANTAGE HEAT ROUND ADVANTAGE HEAT ROUND ADVANTAGE HEAT ROUND ADVANTAGE HEAT FLAT ADVANTAGE HEAT FLAT ADVANTAGE HEAT FLAT ADVANTAGE HEAT FLAT ADVANTAGE HEAT FLAT ADVANTAGE HEAT FLAT ADVANTAGE HEAT FLAT CUSHION RUBBER CONDUCTIVE CUSHION RUBBER	BALL DELRIN BALL BALL DELRIN BALL DELRIN BALL BALL BALL DELRIN BALL S.S. BALL S.S. BALL	250 170 200 200 250 250 250 250 275 275 275 275 275 275 275 300 300 300 300 300	3-1/2-30-213P 4-30-105 4-30-452* 4-30-113 4-30-113 4-30-113 4-30-106 4-30-213 4-30-213 4-30-213 4-30-213 4-30-213 4-30-213 4-30-213 4-30-213 4-30-213 4-30-213 4-30-213 H	3-1/2-31-213P 4-31-105 4-31-452* 4-31-113 4-31-113 4-31-106 4-31-462* 4-31-314GD 4-31-213GD 4-31-213G 4-31-213P 4-31-213P 4-31-213P 4-31-213RTR 4-31-213RTR 4-31-213RTF 4-31-213MF 4-31-121	2-3/16 2-3/8 2-3/8 2-1/2 2-1/2 2-3/8 2-3/8 2-3/8 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2	5 1/8	3 1/2
4		CUSHION RUBBER CUSHION RUBBER W/ SIDE PLATES* WELDED DISC / BLACK RUBBER HARD RUBBER HARD RUBBER W/ SIDE PLATES* ADVANTAGE TPR / ROUND ADVANTAGE TPR / ROUND WELDED DISC / POLYURETHANE POLYLOC / GREY POLYLOC / GREY POLYLOC / BLUE POLYLOC / BLUE PO	DELRIN BALL BALL DELRIN BALL DELRIN BALL BALL BALL DELRIN BALL S.S. BALL S.S. BALL	170 200 200 250 250 250 250 250 250 275 275 275 275 275 275 275 275 300 300 300 300 300	4-30-105 4-30-452* 4-30-113 4-30-113G 4-30-106 4-30-462* 4-30-314GD 4-30-213GD 4-30-213G 4-30-213G 4-30-213G 4-30-213G 4-30-213RT 4-30-213RTR 4-30-213RTF 4-30-213RTF 4-30-213RTF 4-30-213RTF 4-30-213RTF 4-30-213RTF 4-30-213RTF	4-31-105 4-31-452* 4-31-113 4-31-113G 4-31-106 4-31-462* 4-31-213GD 4-31-213GD 4-31-213G 4-31-213G 4-31-213G 4-31-213G 4-31-213GF 4-31-213GF 4-31-213RTF 4-31-213RTF 4-31-213RTF 4-31-213RTF 4-31-213RTF	2-3/8 2-3/8 2-1/2 2-1/2 2-3/8 2-3/8 2-3/8 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2	5 1/8	3 1/2
4		CUSHION RUBBER W/ SIDE PLATES* WELDED DISC / BLACK RUBBER HARD RUBBER HARD RUBBER W/ SIDE PLATES* ADVANTAGE TPR / ROUND ADVANTAGE TPR / ROUND WELDED DISC / POLYURETHANE POLYLOC / GREY POLYLOC / GREY POLYLOC / BLUE POLYOLC / BLUE POLYON ADVANTAGE HEAT FLAT ADVANTAGE	BALL BALL BALL DELRIN BALL BALL BALL BALL BALL DELRIN BALL S.S. BALL S.S. BALL	170 200 250 250 250 250 275 275 275 275 275 275 300 300 300 300 300	4-30-452* 4-30-113 4-30-113G 4-30-106 4-30-462* 4-30-314GD 4-30-213GD 4-30-213G 4-30-213G 4-30-213P 4-30-213P 4-30-213P 4-30-213FF 4-30-213RTF 4-30-213MF 4-30-213MF 4-30-213MF	4-31-452* 4-31-113 4-31-113G 4-31-106 4-31-462* 4-31-213GD 4-31-213GD 4-31-213G 4-31-213G 4-31-213P 4-31-213P 4-31-213P 4-31-213RTR 4-31-213RTF 4-31-213MF 4-31-213MF	2-3/8 2-1/2 2-3/8 2-3/8 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2	5 1/8	3 1/2
1		WELDED DISC / BLACK RUBBER WELDED DISC / GREY RUBBER HARD RUBBER HARD RUBBER W/ SIDE PLATES* ADVANTAGE TPR / ROUND ADVANTAGE TPR / ROUND WELDED DISC / POLYURETHANE POLYLOC / GREY POLYLOC / GREY POLYLOC / GREY POLYOLC / BLUE POLYOLC / BLUE POLYOLEFIN ADVANTAGE TPR / FLAT ADVANTAGE HEAT ROUND ADVANTAGE HEAT FLAT ADVANTAGE HEAT FLAT ADVANTAGE HEALTH PHENOLIC HI-TEMP RESIN CUSHION RUBBER CONDUCTIVE CUSHION RUBBER	BALL BALL DELRIN BALL BALL BALL BALL BALL DELRIN BALL S.S. BALL S.S. BALL S.S. BALL S.S. BALL S.S. BALL S.S. BALL S.S. BALL DELRIN DELRIN	200 200 250 250 250 250 275 275 275 275 275 275 300 300 300 300 300 300	4-30-113 4-30-113G 4-30-106 4-30-462* 4-30-314GD 4-30-213GD 4-30-213G 4-30-213G 4-30-213F 4-30-213F 4-30-213GF 4-30-213RTF 4-30-213MF 4-30-213MF 4-30-213MF	4-31-113 4-31-113G 4-31-106 4-31-462* 4-31-314GD 4-31-213GD 4-31-213G 4-31-213G 4-31-213P 4-31-213P 4-31-213P 4-31-213RTR 4-31-213RTF 4-31-213MF 4-31-213MF	2-1/2 2-3/8 2-3/8 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2	5 1/8	3 1/2
4		WELDED DISC / GREY RUBBER HARD RUBBER HARD RUBBER W/ SIDE PLATES* ADVANTAGE TPR / ROUND ADVANTAGE TPR / ROUND WELDED DISC / POLYURETHANE POLYLOC / GREY POLYLOC / GREY POLYLOC / BLUE POLYLOC / BLUE POLY	BALL DELRIN BALL BALL BALL BALL DELRIN BALL PLAIN BALL S.S. BALL S.S. BALL S.S. BALL S.S. BALL S.S. BALL DELRIN DELRIN	200 250 250 250 275 275 275 275 275 275 300 300 300 300 300 300	4-30-113G 4-30-106 4-30-462* 4-30-213GD 4-30-213GD 4-30-213G 4-30-213G 4-30-213G 4-30-213G 4-30-213G 4-30-213RT 4-30-213RTR 4-30-213RTF 4-30-213RTF 4-30-213RTF 4-30-213RTF 4-30-213RTF	4-31-113G 4-31-462* 4-31-462* 4-31-213G 4-31-213G 4-31-213G 4-31-213G 4-31-213G 4-31-213G 4-31-213G 4-31-213RT 4-31-213RTF 4-31-213RTF 4-31-213RTF 4-31-213RTF	2-1/2 2-3/8 2-3/8 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2	5 1/8	3 1/2
1		HARD RUBBER HARD RUBBER W/ SIDE PLATES* ADVANTAGE TPR / ROUND ADVANTAGE TPR / ROUND WELDED DISC / POLYURETHANE POLYLOC / GREY POLYLOC / GREY POLYLOC / BLUE POLYLOC / BLUE	DELRIN BALL DELRIN BALL BALL BALL DELRIN BALL S.S. BALL S.S. BALL S.S. BALL S.S. BALL S.S. BALL S.S. BALL DELRIN DELRIN	250 250 250 275 275 275 275 275 275 275 300 300 300 300 300 300	4-30-106 4-30-462* 4-30-314GD 4-30-213GD 4-30-213G 4-30-213G 4-30-213G 4-30-213G 4-30-213G 4-30-213P 4-30-213GF 4-30-213RTF 4-30-213RTF 4-30-213RTF 4-30-213MF 4-30-213MF	4-31-106 4-31-462* 4-31-314GD 4-31-213GD 4-31-213G 4-31-213G 4-31-213G 4-31-213G 4-31-213G 4-31-213F 4-31-213RTR 4-31-213RTF 4-31-213RTF 4-31-213RTF 4-31-213RTF	2-3/8 2-3/8 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2	5 1/8	3 1/2
4		HARD RUBBER W/ SIDE PLATES* ADVANTAGE TPR / ROUND ADVANTAGE TPR / ROUND WELDED DISC / POLYURETHANE POLYLOC / GREY POLYLOC / GREY POLYLOC / BLUE POLYOLEFIN ADVANTAGE TPR / FLAT ADVANTAGE TPR / FLAT ADVANTAGE HEAT FLAT ADVANTAGE HEAT FLAT ADVANTAGE HEALTH PHENOLIC HI-TEMP RESIN CUSHION RUBBER CONDUCTIVE CUSHION RUBBER	BALL DELRIN BALL BALL DELRIN BALL PLAIN BALL S.S. BALL S.S. BALL S.S. BALL S.S. BALL DELRIN DELRIN	250 250 250 275 275 275 275 275 275 300 300 300 300 300 300	4-30-462* 4-30-314GD 4-30-213GD 4-30-213GD 4-30-213G 4-30-213G 4-30-213G 4-30-213P 4-30-213F 4-30-213RTF 4-30-213RTF 4-30-213MF 4-30-213MF	4-31-462* 4-31-314GD 4-31-213GD 4-31-213GD 4-31-213G 4-31-213G 4-31-213G 4-31-213P 4-31-213GF 4-31-213GF 4-31-213RTF 4-31-213RTF 4-31-213MF	2-3/8 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2	5 1/8	3 1/2
4		ADVANTAGE TPR / ROUND ADVANTAGE TPR / ROUND WELDED DISC / POLYURETHANE POLYLOC / GREY POLYLOC / GREY POLYLOC / BLUE POLYOL / BLUE POLYOLEFIN ADVANTAGE TPR / FLAT ADVANTAGE TPR / FLAT ADVANTAGE HEAT ROUND ADVANTAGE HEAT FLAT ADVANTAGE HEALTH PHENOLIC HI-TEMP RESIN CUSHION RUBBER CONDUCTIVE CUSHION RUBBER	DELRIN BALL BALL DELRIN BALL PLAIN DELRIN BALL S.S. BALL S.S. BALL S.S. BALL S.S. BALL PLAIN PLAIN DELRIN	250 250 275 275 275 275 275 300 300 300 300 300 300 300	4-30-314GD 4-30-213GD 4-30-213G 4-30-213G 4-30-213P 4-30-213P 4-30-213P 4-30-213F 4-30-213RTR 4-30-213RTF 4-30-213MF 4-30-213MF 4-30-121	4-31-314GD 4-31-213GD 4-31-213G 4-31-213G 4-31-213G 4-31-213P 4-31-213P 4-31-213P 4-31-213GF 4-31-213GF 4-31-213RTF 4-31-213RTF 4-31-213MF	2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2	5 1/8	3 1/2
4		ADVANTAGE TPR / ROUND WELDED DISC / POLYURETHANE POLYLOC / GREY POLYLOC / GREY POLYOLC / BLUE POLYOLEFIN ADVANTAGE TPR / FLAT ADVANTAGE TPR / FLAT ADVANTAGE HEAT ROUND ADVANTAGE HEAT FLAT ADVANTAGE HEAT FLAT ADVANTAGE HEALTH PHENOLIC HI-TEMP RESIN CUSHION RUBBER CONDUCTIVE CUSHION RUBBER	BALL BALL DELRIN BALL PLAIN DELRIN BALL S.S. BALL S.S. BALL S.S. BALL PLAIN PLAIN DELRIN	250 275 275 275 275 300 300 300 300 300 300	4-30-213GD 4-30-113P 4-30-213G 4-30-213G 4-30-213P 4-30-213P 4-30-213F 4-30-213GF 4-30-213RTR 4-30-213RTF 4-30-213MF 4-30-213MF	4-31-213GD 4-31-213G 4-31-213G 4-31-213P 4-31-213P 4-31-213P 4-31-213F 4-31-213GF 4-31-213RTF 4-31-213RTF 4-31-213MF 4-31-121	2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2	5 1/8	3 1/2
4		WELDED DISC / POLYURETHANE POLYLOC / GREY POLYLOC / GREY POLYUCC / BLUE POLYOLEFIN ADVANTAGE TPR / FLAT ADVANTAGE TPR / FLAT ADVANTAGE HEAT ROUND ADVANTAGE HEAT FLAT ADVANTAGE HEAT FLAT ADVANTAGE HEALTH PHENOLIC HI-TEMP RESIN CUSHION RUBBER CONDUCTIVE CUSHION RUBBER	BALL BALL DELRIN BALL PLAIN DELRIN BALL S.S. BALL S.S. BALL S.S. BALL PLAIN PLAIN PLAIN	275 275 275 275 275 300 300 300 300 300 300	4-30-113P 4-30-213G 4-30-213P 4-30-213P 4-30-213P 4-30-213GF 4-30-213GF 4-30-213RTR 4-30-213RTF 4-30-213RTF 4-30-213MF	4-31-113P 4-31-213G 4-31-213P 4-31-213P 4-31-513 4-31-213GF 4-31-213GF 4-31-213RTF 4-31-213RTF 4-31-213MF 4-31-121	2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2	5 1/8	3 1/2
4		POLYLOC / GREY POLYLOC / GREY POLYLOC / BLUE POLYOLEFIN ADVANTAGE TPR / FLAT ADVANTAGE TPR / FLAT ADVANTAGE HEAT ROUND ADVANTAGE HEAT FLAT ADVANTAGE HEALTH PHENOLIC HI-TEMP RESIN CUSHION RUBBER CONDUCTIVE CUSHION RUBBER	BALL DELRIN BALL PLAIN BALL S.S. BALL S.S. BALL S.S. BALL S.S. BALL PLAIN PLAIN PLAIN	275 275 275 275 300 300 300 300 300 300 300	4-30-213G 4-30-314G 4-30-213P 4-30-513 4-30-314GF 4-30-213GF 4-30-213RTR 4-30-213RTF 4-30-213RTF 4-30-213MF 4-30-121	4-31-213G 4-31-213P 4-31-213P 4-31-513 4-31-213GF 4-31-213GF 4-31-213RTR 4-31-213RTF 4-31-213MF 4-31-213MF	2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2	5 1/8	3 1/2
1	1 1/2	POLYLOC / GREY POLYLOC / BLUE POLYOLEFIN ADVANTAGE TPR / FLAT ADVANTAGE TPR / FLAT ADVANTAGE HEAT ROUND ADVANTAGE HEAT FLAT ADVANTAGE HEALTH PHENOLIC HI-TEMP RESIN CUSHION RUBBER CONDUCTIVE CUSHION RUBBER	DELRIN BALL PLAIN DELRIN BALL S.S. BALL S.S. BALL S.S. BALL PLAIN PLAIN DELRIN	275 275 275 300 300 300 300 300 300 300	4-30-314G 4-30-213P 4-30-513 4-30-314GF 4-30-213GF 4-30-213RTR 4-30-213RTF 4-30-213RTF 4-30-213MF 4-30-121	4-31-314G 4-31-213P 4-31-513 4-31-314GF 4-31-213GF 4-31-213RTR 4-31-213RTF 4-31-213RTF 4-31-213MF	2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2	5 1/8	3 1/2
1	1 1/2	POLYLOC / BLUE POLYOLEFIN ADVANTAGE TPR / FLAT ADVANTAGE TPR / FLAT ADVANTAGE HEAT ROUND ADVANTAGE HEAT FLAT ADVANTAGE HEALTH PHENOLIC HI-TEMP RESIN CUSHION RUBBER CONDUCTIVE CUSHION RUBBER	BALL PLAIN DELRIN BALL S.S. BALL S.S. BALL S.S. BALL PLAIN PLAIN DELRIN	275 275 300 300 300 300 300 300 300	4-30-213P 4-30-513 4-30-314GF 4-30-213GF 4-30-213RTR 4-30-213RTF 4-30-213RTF 4-30-213MF 4-30-213MF	4-31-213P 4-31-513 4-31-213GF 4-31-213GF 4-31-213RTR 4-31-213RTF 4-31-213RTF 4-31-213MF 4-31-121	2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2		
	1 1/2	POLYOLEFIN ADVANTAGE TPR / FLAT ADVANTAGE TPR / FLAT ADVANTAGE HEAT ROUND ADVANTAGE HEAT FLAT ADVANTAGE HEAT FLAT ADVANTAGE HEALTH PHENOLIC HI-TEMP RESIN CUSHION RUBBER CONDUCTIVE CUSHION RUBBER	PLAIN DELRIN BALL S.S. BALL S.S. BALL S.S. BALL PLAIN PLAIN DELRIN	275 300 300 300 300 300 300 300	4-30-513 4-30-314GF 4-30-213GF 4-30-213RTR 4-30-213RTF 4-30-213MF 4-30-121	4-31-513 4-31-314GF 4-31-213GF 4-31-213RTR 4-31-213RTF 4-31-213MF 4-31-121	2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2		
1	1 1/2	ADVANTAGE TPR / FLAT ADVANTAGE TPR / FLAT ADVANTAGE HEAT ROUND ADVANTAGE HEAT FLAT ADVANTAGE HEALTH PHENOLIC HI-TEMP RESIN CUSHION RUBBER CONDUCTIVE CUSHION RUBBER	DELRIN BALL S.S. BALL S.S. BALL S.S. BALL PLAIN PLAIN DELRIN	300 300 300 300 300 300 300	4-30-314GF 4-30-213GF 4-30-213RTR 4-30-213RTF 4-30-213MF 4-30-121	4-31-314GF 4-31-213GF 4-31-213RTR 4-31-213RTF 4-31-213MF 4-31-121	2-1/2 2-1/2 2-1/2 2-1/2 2-1/2 2-1/2		
1	1 1/2	ADVANTAGE TPR / FLAT ADVANTAGE HEAT ROUND ADVANTAGE HEAT FLAT ADVANTAGE HEALTH PHENOLIC HI-TEMP RESIN CUSHION RUBBER CONDUCTIVE CUSHION RUBBER	BALL S.S. BALL S.S. BALL S.S. BALL PLAIN PLAIN DELRIN	300 300 300 300 300 300	4-30-213GF 4-30-213RTR 4-30-213RTF 4-30-213MF 4-30-121	4-31-213GF 4-31-213RTR 4-31-213RTF 4-31-213MF 4-31-121	2-1/2 2-1/2 2-1/2 2-1/2 2-1/2		
1	1 1/2	ADVANTAGE HEAT ROUND ADVANTAGE HEAT FLAT ADVANTAGE HEALTH PHENOLIC HI-TEMP RESIN CUSHION RUBBER CONDUCTIVE CUSHION RUBBER	S.S. BALL S.S. BALL PLAIN PLAIN DELRIN	300 300 300 300 300	4-30-213RTR 4-30-213RTF 4-30-213MF 4-30-121	4-31-213RTR 4-31-213RTF 4-31-213MF 4-31-121	2-1/2 2-1/2 2-1/2 2-1/2		
1	1 1/2	ADVANTAGE HEAT FLAT ADVANTAGE HEALTH PHENOLIC HI-TEMP RESIN CUSHION RUBBER CONDUCTIVE CUSHION RUBBER	S.S. BALL S.S. BALL PLAIN PLAIN DELRIN	300 300 300 300 300	4-30-213RTF 4-30-213MF 4-30-121	4-31-213RTF 4-31-213MF 4-31-121	2-1/2 2-1/2 2-1/2		
	1 1/2	ADVANTAGE HEALTH PHENOLIC HI-TEMP RESIN CUSHION RUBBER CONDUCTIVE CUSHION RUBBER	S.S. BALL PLAIN PLAIN DELRIN	300 300 300	4-30-213MF 4-30-121	4-31-213MF 4-31-121	2-1/2 2-1/2		
	1 1/2	PHENOLIC HI-TEMP RESIN CUSHION RUBBER CONDUCTIVE CUSHION RUBBER	PLAIN PLAIN DELRIN	300 300	4-30-121	4-31-121	2-1/2		
1	1 1/2	HI-TEMP RESIN CUSHION RUBBER CONDUCTIVE CUSHION RUBBER	PLAIN DELRIN	300					
		CONDUCTIVE CUSHION RUBBER					1 1		
		CONDUCTIVE CUSHION RUBBER		200	5-30-105	5-31-105	2-3/4		
			SINTERED	200	5-30-105C	5-31-105C	2-3/4		
		CUSHION RUBBER	BALL	200	5-30-152	5-31-152	2-3/4		
		CUSHION RUBBER W/ SIDE PLATES*	BALL	200	5-30-452*	5-31-452*	2-3/4		
		WELDED DISC / BLACK RUBBER	BALL	200	5-30-113	5-31-113	3		
		WELDED DISC / GREY RUBBER	BALL	200	5-30-113G	5-31-113G	3		
		ADVANTAGE TPR / ROUND	DELRIN	250	5-30-314GD	5-31-314GD	3		
		ADVANTAGE TPR / ROUND	BALL	250	5-30-213GD	5-31-213GD	3		
		HARD RUBBER	DELRIN	280	5-30-106	5-31-106	2-3/4		
		HARD RUBBER	BALL	280	5-30-162	5-31-162	2-3/4		
	1 1/4	HARD RUBBER W/ SIDE PLATES*	BALL	280	5-30-462*	5-31-462*	2-3/4	1.2	
5	1 ./4	WELDED DISC / POLYURETHANE	BALL	300	5-30-113P	5-31-113P	3	6 1/4	4
		POLYLOC / GREY	BALL	300	5-30-213G	5-31-213G	3	0.74	-
		POLYLOC / GREY	DELRIN	300	5-30-314G	5-31-314G	3		
		POLYLOC / BLUE	BALL	300	5-30-213P	5-31-213P	3		
		POLYOLEFIN	PLAIN	300	5-30-5	5-31-513	3		
		POLYOLEFIN	BALL S.S. BALL	300	5-30-514	5-31-514	3		
		ADVANTAGE HEAT ROUND ADVANTAGE HEAT FLAT	S.S. BALL	300 300	5-30-213RTR 5-30-213RTF	5-31-213RTR 5-31-213RTF	3		
		ADVANTAGE HEAT FLAT	S.S. BALL	300	5-30-213MF	5-31-213MF	3	®	
		ADVANTAGE TPR / FLAT	DELRIN	325	5-30-314GF	5-31-314GF	3		
	1.1	ADVANTAGE TPR / FLAT	BALL	325	5-30-213GF	5-31-213GF	3		
	1 1/2	PHENOLIC	PLAIN	300	5-30-121	5-31-121	3	0	
11	1 1/2	HI-TEMP RESIN	PLAIN	325	5-30-521NHT	5-31-521NHT	3	ľ.	
	-1-	CUSHION RUBBER	DELRIN	220	6-30-105	6-31-105	3-1/8		
		CONDUCTIVE CUSHION RUBBER	SINTERED	220	6-30-105C	6-31-105C	3-1/8		
		WELDED DISC / BLACK RUBBER	BALL	250	6-30-113	6-31-113	3-3/4		
		WELDED DISC / GREY RUBBER	BALL	250	6-30-113G	6-31-113G	3-3/4		
		HARD RUBBER	DELRIN	300	6-30-106	6-31-106	3-1/8		
		HARD RUBBER	BALL	300	6-30-162	6-31-162	3-1/8		
		WELDED DISC / POLYURETHANE	BALL	300	6-30-113P	6-31-113P	3-3/4		
11		ADVANTAGE TPR / ROUND	DELRIN	300	6-30-314GD	6-31-314GD	3-3/4		
6	1 1/4	ADVANTAGE TPR / ROUND	BALL	300	6-30-213GD	6-31-213GD	3-3/4	7 1/4	4 1/2
	1 1/4	POLYLOC / GREY	BALL	300	6-30-213G	6-31-213G	3-3/4		
	1 1/4		DELRIN	300	6-30-314G	6-31-314G	3-3/4		
	1 1/4	POLYLOC / GREY	BALL	300	6-30-213P	6-31-213P	3-3/4		
	1 1/4	POLYLOC / GREY POLYLOC / BLUE	S.S. BALL	325	6-30-213RTR	6-31-213RTR	3-3/4		
	1 1/4			325	6-30-213RTF	6-31-213RTF	3-3/4		
	1 1/4	POLYLOC / BLUE	S.S. BALL		6-30-213MF	6-31-213MF	3-3/4		
11	1 1/4	POLYLOC / BLUE Advantage heat round	S.S. BALL S.S. BALL PLAIN	325 300	6-30-121	6-31-121	3-3/4		

* Grey tread wheels are available (consult factory).



30 SERIES

34 Series **Spring Ring Stem**

Capacity to 325 pounds each

FEATURES

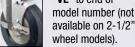
- Finish: bright zinc plating to resist rust and corrosion.
- Design: heavy gauge cold rolled steel, formed for strength.
- ✓ Dust Cap: all swivel models feature dust cap which protects swivel raceway bearings and improves performance.
- Swivel Construction: double ball bearing with hardened raceways.
- ✓ Axle: 3/8" diameter bolt with lock nut.
- King Pin: 1/2" steel rivet, hydraulically upset.



- Bright Nickel Plating: to order, add "5" to body of model number (Example: 5-345-105). Other finishes available, see page 13.
- PosiLoc® Brake: all stainless steel construction. To order, add "PL" to end of model number

(not available on 2-1/2" wheel models).

VertiLoc® Brake: to order, add "VL" to end of



- available on 2-1/2" wheel models). Precision Ball Wheel Bearing: Sealed precision ball bearing
 - available for most wheelsconsult factory.
- Swivel Grease Seal: Includes zerk grease fitting in dust cap.



To order, add "GS" to end of model number.

Thread Guards: See page 94 for thread guard availability.



MOUNTING OPTIONS

5-34-213G STEM 1).

Stem

Code

STEM 1

STFM 2

STEM 3

STEM 4

STEM 5

Stem Code

STEM 6

34 Standard Stem Sizes: to order,

specify stem code number and add to

end of caster model number (Example:

Round Stem Sizes

3/4" diameter x 2-3/16" long

13/16" diameter x 2-3/16" long

.845" diameter x 2-3/16" long

.865" diameter x 2-3/16" long

Square Stem Size

.860" SQUARE x 2-3/16" long

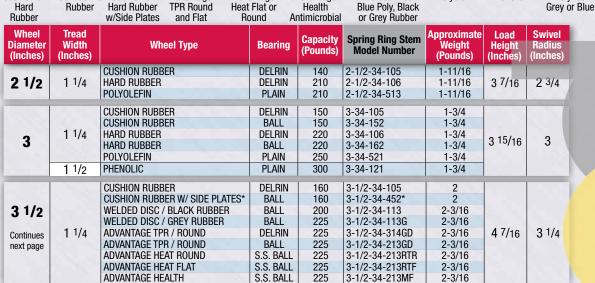
1" diameter x 2-3/16" long











5-34-213GD STEM 1 (shown in photo) 32 Octagon Stem Size: 3/4" octagon x 2" long with three cross drilled mounting

holes 1/4" dia. To order change series code to 32 (Example: 5-32-213G).

3/8 -1/4" 1/4 Dia Hole

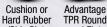
34 SERIES

WHEEL OPTIONS



Cushion or







Advantage Health

Welded Disc Blue Poly, Black





Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Spring Ring Stem Model Number	Approximate Weight (Pounds)	Load Height (Inches)	Swive Radiu (Inche
		HARD RUBBER	DELRIN	230	3-1/2-34-106	2		
2.52		HARD RUBBER W/ SIDE PLATES*	BALL	230	3-1/2-34-462*	2-3/16		1000
3 1/2		POLYOLEFIN	PLAIN	250	3-1/2-34-513	2-3/16		111
3 1/2		HI-TEMP RESIN	PLAIN	250	3-1/2-34-521HTN	2-1/2		
Continues	4 4/.	WELDED DISC / POLYURETHANE	BALL	250	3-1/2-34-113P	2-3/16	47/	0.1/
from	1 1/4	ADVANTAGE TPR / FLAT	DELRIN	250	3-1/2-34-314GF	2-3/16	4 7/16	3 1/
prevoius		ADVANTAGE TPR / FLAT	BALL	250	3-1/2-34-213GF	2-3/16		
page		POLYLOC / GREY	BALL	250	3-1/2-34-213G	2-3/16		
page		POLYLOC / GREY	DELRIN	250	3-1/2-34-314G	2-3/16		· · · · · · · · · · · · · · · · · · ·
		POLYLOC / BLUE	BALL	250	3-1/2-34-213P	2-3/16		
		CUSHION RUBBER	DELRIN	170	4-34-105	2-3/8		
		CUSHION RUBBER W/ SIDE PLATES*	BALL	170	4-34-452*	2-3/8		1.0
		WELDED DISC / BLACK RUBBER	BALL	200	4-34-113	2-1/2		
		WELDED DISC / GREY RUBBER	BALL	200	4-34-113G	2-1/2		
		HARD RUBBER	DELRIN	250	4-34-106	2-3/8		
		HARD RUBBER W/ SIDE PLATES*	BALL	250	4-34-462*	2-3/8	1.000	1.1
		ADVANTAGE TPR / ROUND	DELRIN	250	4-34-314GD	2-1/2	1000	
		ADVANTAGE TPR / ROUND	BALL	250	4-34-213GD	2-1/2	1000	
	1 1/4	WELDED DISC / POLYURETHANE	BALL	275	4-34-113P	2-1/2		1
4		POLYLOC / GREY	BALL	275	4-34-213G	2-1/2	4 15/16	3 1/
		POLYLOC / GREY	DELRIN	275	4-34-314G	2-1/2		
		POLYLOC / BLUE	BALL	275	4-34-213P	2-1/2	1.1	
		POLYOLEFIN	PLAIN	275	4-34-513	2-1/2		
		ADVANTAGE TPR / FLAT	DELRIN	300	4-34-314GF	2-1/2	1.1	
1.0		ADVANTAGE TPR / FLAT	BALL	300	4-34-213GF	2-1/2		
		ADVANTAGE HEAT ROUND	S.S. BALL	300	4-34-213RTR	2-1/2		
		ADVANTAGE HEAT FLAT	S.S. BALL	300	4-34-213RTF	2-1/2	1 S	
	140 L	ADVANTAGE HEALTH	S.S. BALL	300	4-34-213MF	2-1/2	1.0	
	1 1/2	PHENOLIC	PLAIN	300	4-34-121	2-1/2	10.00	
	-	HI-TEMP RESIN	PLAIN	300	4-34-521HT	2-1/2	_	
		CUSHION RUBBER	DELRIN	200	5-34-105	2-3/4		
		CONDUCTIVE CUSHION RUBBER	SINTERED	200	5-34-105C	2-3/4	1000	
1.1.1.1		CUSHION RUBBER	BALL	200	5-34-152	2-3/4	1.000	
		CUSHION RUBBER W/ SIDE PLATES*	BALL	200	5-34-452*	2-3/4		
		WELDED DISC / BLACK RUBBER	BALL	200	5-34-113	3	1	
		WELDED DISC / GREY RUBBER	BALL	200	5-34-113G	3		
		ADVANTAGE TPR / ROUND	DELRIN	250	5-34-314GD	3		
		ADVANTAGE TPR / ROUND	BALL	250	5-34-213GD	3		
		HARD RUBBER	DELRIN	280	5-34-106	2-3/4		100
		HARD RUBBER	BALL	280	5-34-162	2-3/4		
	1 1/4	HARD RUBBER W/ SIDE PLATES*	BALL	280	5-34-462*	2-3/4		
5	1 1/4	WELDED DISC / POLYURETHANE	BALL	300	5-34-113P	3	6 ^{1/16}	4
Ð		POLYLOC / GREY	BALL	300	5-34-213G	3	0 1/10	4
		POLYLOC / GREY	DELRIN	300	5-34-314G	3		
		POLYLOC / BLUE	BALL	300	5-34-213P	3		
		POLYOLEFIN	PLAIN	300	5-34-513	3		
		POLYOLEFIN	BALL	300	5-34-514	3		
	1	ADVANTAGE HEAT ROUND	S.S. BALL	300	5-34-213RTR	3	®	
		ADVANTAGE HEAT FLAT	S.S. BALL	300	5-34-213RTF	3		
	100	ADVANTAGE HEALTH	S.S. BALL	300	5-34-213MF	3		
		ADVANTAGE TPR / FLAT	DELRIN	325	5-34-314GF	3		
		ADVANTAGE TPR / FLAT	BALL	325	5-34-213GF	3		
	1 1/2	PHENOLIC	PLAIN	300	5-34-121	3		
		HI-TEMP RESIN	PLAIN	325	5-34-521NnT	3		
		CUSHION RUBBER	DELRIN	220	6-34-105	3-1/8		
		CONDUCTIVE CUSHION RUBBER	SINTERED	220	6-34-105C	3-1/8		
		WELDED DISC / BLACK RUBBER	BALL	250	6-34-113	3-3/4		
		WELDED DISC / GREY RUBBER	BALL	250	6-34-113G	3-3/4		
		HARD RUBBER	DELRIN	300	6-34-106	3-1/8		
		HARD RUBBER	BALL	300	6-34-162	3-1/8		
		WELDED DISC / POLYURETHANE	BALL	300	6-34-113P	3-3/4		1.5
	1 1/4	ADVANTAGE TPR / ROUND	DELRIN	300	6-34-314GD	3-3/4		
6		ADVANTAGE TPR / ROUND	BALL	300	6-34-213GD	3-3/4	7 1/16	4 1/
		POLYLOC / GREY	BALL	300	6-34-213G	3-3/4		
		POLYLOC / GREY	DELRIN	300	6-34-314G	3-3/4		
		POLYLOC / BLUE	BALL	300	6-34-213P	3-3/4		
		ADVANTAGE HEAT ROUND	S.S. BALL	325	6-34-213RTR	3-3/4		
			S.S. BALL	325	6-34-213RTF	3-3/4		
		ADVANTAGE HEAT FLAT						
		Advantage heat flat Advantage health						
-	1 1/2	Advantage heat flat Advantage health Phenolic	S.S. BALL PLAIN	325 300	6-34-213MF 6-34-121	<u>3-3/4</u> 3-3/4		

34 SERIES

* Grey tread wheels are available (consult factory).



36 Series

Threaded Stem

Capacity to 325 pounds each

FEATURES

- Finish: bright zinc plating to resist rust and corrosion.
- Design: heavy gauge cold rolled steel, formed for strength.
- ✓ Dust Cap: all swivel models feature dust cap which protects swivel raceway bearings and improves performance.
- Swivel Construction: double ball bearing with hardened raceways.
- ✓ Axle: 3/8" diameter bolt with lock nut.
- King Pin: 1/2" steel rivet, hydraulically upset.

CASTER OPTIONS

- Bright Nickel Plating: to order, add "5" to body of model number (Example: 5-365-105). Other finishes available, see page 13.
- PosiLoc® Brake: all stainless steel



construction. To order, add "PL" to end of model number (not available on 2-1/2"

VertiLoc® Brake: to order, add



"VL" to end of model number (not available on 2-1/2" wheel models).

Precision Ball Wheel Bearing: Sealed precision ball bearing available for most wheels-consult factory.

Swivel Grease Seal: Includes zerk



grease fitting in dust cap. To order, add "GS" to end of model number.

✓ Thread Guards: See page 94 for thread guard availability.



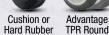
Stem Code	Stem Sizes
STEM 2	3/4" Pipe Thread (1" actual stem diameter)
STEM 3	1" Pipe Thread (1-1/4" actual stem diameter)
STEM 4	1-1/4" Pipe Thread (1-1/2" actual stem diameter)

WHEEL OPTIONS



Cushion or





Advantage

Advantage Welded Disc **D**h



STEM 5 1/2" dia. -20 x 2-1/4" long

STEM 6 5/8" dia. -11 x 1-1/4" long STEM 7 5/8" dia. - 18 x 1-3/4" long STEM 8 3/4" dia. - 10 x 1" long

Polyolefin

Phenolic PolyLoc



Rubber	Rubber		ound A	ntimicrobial	or Grey Rubber			Grey	or Blue Resin
Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Threaded Stem Model Number	Approximate Weight (Pounds)	Load Height (Inches)	Swivel Radius (Inches)	
		CUSHION RUBBER	DELRIN	140	2-1/2-36-105	1-11/16			
2 1/2	1 1/4	HARD RUBBER	DELRIN	210	2-1/2-36-106	1-11/16	3 7/16 2	2 3/4	
		POLYOLEFIN	PLAIN	210	2-1/2-36-513	1-11/16	20 C		
	1.00	CUSHION RUBBER	DELRIN	150	3-36-105	1-3/4			
		CUSHION RUBBER	BALL	150	3-36-152	1-3/4	3 15/16	3	
	1 1/4	HARD RUBBER	DELRIN	220	3-36-106	1-3/4			
3		HARD RUBBER	BALL	220	3-36-162	1-3/4			
		POLYOLEFIN	PLAIN	250	3-36-521	1-3/4			
	1 1/2	PHENOLIC	PLAIN	300	3-36-121	1-3/4			
	100	CUSHION RUBBER	DELRIN	160	3-1/2-36-105	2			
		CUSHION RUBBER W/ SIDE PLATES*	BALL	160	3-1/2-36-452*	2	4 7/16 3 1/4	5 3 1/4	
3 1/2		WELDED DISC / BLACK RUBBER	BALL	200	3-1/2-36-113	2-3/16			
		WELDED DISC / GREY RUBBER	BALL	225	3-1/2-36-113G	2-3/16			
	1 1/4	ADVANTAGE TPR / ROUND	DELRIN	225	3-1/2-36-314GD	2-3/16			
next page		ADVANTAGE TPR / ROUND	BALL	225	3-1/2-36-213GD	2-3/16			
		ADVANTAGE HEAT ROUND	S.S. BALL	225	3-1/2-36-213RTR	2-3/16			
		ADVANTAGE HEAT FLAT	S.S. BALL	225	3-1/2-36-213RTF	2-3/16			
200		ADVANTAGE HEALTH	S.S. BALL	225	3-1/2-36-213MF	2-3/16			

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Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Threaded Stem Model Number	Approximate Weight (Pounds)	Load Height (Inches)	Swivel Radius (Inches		
		HARD RUBBER	DELRIN	230	3-1/2-36-106	2				
2.0		HARD RUBBER W/ SIDE PLATES*	BALL	230	3-1/2-36-462*	2-3/16				
3 1/2		POLYOLEFIN	PLAIN	250	3-1/2-36-513	2-3/16		1.1.1		
0 .72		HI-TEMP RESIN	PLAIN	250	3-1/2-36-521HTN	2-1/2				
Continues	1 1/4	WELDED DISC / POLYURETHANE	BALL	250	3-1/2-36-113P	2-3/16	4 7/16	3 1/		
from	1 1/4	ADVANTAGE TPR / FLAT	DELRIN	250	3-1/2-36-314GF	2-3/16	4 1/10	1/4		
prevoius		ADVANTAGE TPR / FLAT	BALL	250	3-1/2-36-213GF	2-3/16				
page		POLYLOC / GREY	BALL	250	3-1/2-36-213G	2-3/16				
1. A C		POLYLOC / GREY	DELRIN	250	3-1/2-36-314G	2-3/16		100		
		POLYLOC / BLUE	BALL	250	3-1/2-36-213P	2-3/16				
		CUSHION RUBBER	DELRIN	170	4-36-105	2-3/8		100		
		CUSHION RUBBER W/ SIDE PLATES*	BALL	170	4-36-452*	2-3/8		1. I. I.		
		WELDED DISC / BLACK RUBBER	BALL	200	4-36-113	2-1/2				
		WELDED DISC / GREY RUBBER	BALL	200	4-36-113G	2-1/2		-		
-		HARD RUBBER	DELRIN	250	4-36-106	2-3/8				
		HARD RUBBER W/ SIDE PLATES*	BALL	250	4-36-462*	2-3/8		2010		
		ADVANTAGE TPR / ROUND	DELRIN	250	4-36-314GD	2-1/2				
		ADVANTAGE TPR / ROUND	BALL	250	4-36-213GD	2-1/2				
	1 1/4	WELDED DISC / POLYURETHANE	BALL	275	4-36-113P	2-1/2				
4	. / 4	POLYLOC / GREY	BALL	275	4-36-213G	2-1/2	4 15/16	3 1/2		
1		POLYLOC / GREY	DELRIN	275	4-36-314G	2-1/2	. , 10	1 12		
		POLYLOC / BLUE	BALL	275	4-36-213P	2-1/2	12.00			
		POLYOLEFIN	PLAIN	275	4-36-513	2-1/2	1.0			
		ADVANTAGE TPR / FLAT	DELRIN	300	4-36-314GF	2-1/2				
10.00		ADVANTAGE TPR / FLAT	BALL	300	4-36-213GF	2-1/2				
		ADVANTAGE HEAT ROUND	S.S. BALL	300	4-36-213RTR	2-1/2				
		ADVANTAGE HEAT FLAT	S.S. BALL	300	4-36-213RTF	2-1/2				
	_	ADVANTAGE HEALTH	S.S. BALL	300	4-36-213MF	2-1/2				
	1 1/2	PHENOLIC HI-TEMP RESIN	PLAIN PLAIN	300 300	4-36-121 4-36-521HT	2-1/2 2-1/2				
		CUSHION RUBBER	DELRIN	200	5-36-105	2-3/4				
		CONDUCTIVE CUSHION RUBBER	SINTERED	200	5-36-105C	2-3/4				
9.45.27		CUSHION RUBBER	BALL	200	5-36-152	2-3/4				
		CUSHION RUBBER W/ SIDE PLATES*	BALL	200	5-36-452*	2-3/4				
1.5		WELDED DISC / BLACK RUBBER	BALL	200	5-36-113	3				
		WELDED DISC / GREY RUBBER	BALL	200	5-36-113G	3				
		ADVANTAGE TPR / ROUND	DELRIN	250	5-36-314GD	3		1.5		
		ADVANTAGE TPR / ROUND	BALL	250	5-36-213GD	3	1.1			
		HARD RUBBER	DELRIN	280	5-36-106	2-3/4	6 ¹ /16	S		
		HARD RUBBER	BALL	280	5-36-162	2-3/4				
	1 1/4	HARD RUBBER W/ SIDE PLATES*	BALL	280	5-36-462*	2-3/4				
5	1 1/4	WELDED DISC / POLYURETHANE	BALL	300	5-36-113P	3		4		
5		POLYLOC / GREY	BALL	300	5-36-213G	3		4		
		POLYLOC / GREY	DELRIN	300	5-36-314G	3				
		POLYLOC / BLUE	BALL	300	5-36-213P					
		POLYOLEFIN	PLAIN	300	5-36-513	3				
		POLYOLEFIN	BALL	300	5-36-514	3				
		ADVANTAGE HEAT ROUND	S.S. BALL	300	5-36-213RTR	3				
		ADVANTAGE HEAT FLAT	S.S. BALL	300	5-36-213RTF	3				
		ADVANTAGE HEALTH	S.S. BALL	300	5-36-213MF	3				
		ADVANTAGE TPR / FLAT	DELRIN	325	5-36-314GF	3				
		ADVANTAGE TPR / FLAT	BALL	325	5-36-213GF	3				
	1 1/2	PHENOLIC HI-TEMP RESIN	PLAIN PLAIN	300 325	5-36-121 5-36-521NHT	3				
	-	CUSHION RUBBER								
		CONDUCTIVE CUSHION RUBBER	DELRIN SINTERED	220	6-36-105 6-36-105C	3-1/8 3-1/8	1.0			
		WELDED DISC / BLACK RUBBER	BALL	220 250	6-36-113	3-1/8				
		WELDED DISC / BLACK RUBBER	BALL	250	6-36-113	3-3/4				
		HARD RUBBER	DELRIN	300	6-36-106	3-3/4				
		HARD RUBBER	BALL	300	6-36-162	3-1/8				
		WELDED DISC / POLYURETHANE	BALL	300	6-36-113P	3-1/8				
	1 1/4	ADVANTAGE TPR / ROUND	DELRIN	300	6-36-314GD	3-3/4		1.1		
6	1 1/4	ADVANTAGE TPR / ROUND	BALL	300	6-36-213GD	3-3/4	7 1/16	4 1/2		
0		POLYLOC / GREY	BALL	300	6-36-213GD	3-3/4	1 1/10	4 1/2		
		POLYLOC / GREY	DELRIN	300	6-36-314G	3-3/4				
		POLYLOC / BLUE	BALL	300	6-36-213P	3-3/4				
		ADVANTAGE HEAT ROUND	S.S. BALL	300	6-36-213P	3-3/4		1000		
		ADVANTAGE HEAT ROUND	S.S. BALL	325	6-36-213RTF	3-3/4				
		ADVANTAGE HEALTH	S.S. BALL	325	6-36-213MF	3-3/4				
	1 1/2	PHENOLIC	PLAIN	300	6-36-121	3-3/4				

Ster D 39 SEBIES

* Grey tread wheels are available (consult factory).



35 Series **Hollow Kingpin**

Capacity to 325 pounds each

FEATURES

- Finish: bright zinc plating to resist rust and corrosion.
- Design: heavy gauge cold rolled steel, formed for strength.
- ✓ Dust Cap: all swivel models feature dust cap which protects swivel raceway bearings and improves performance.
- ✓ Swivel Construction: double ball bearing with hardened raceways.
- ✓ Axle: 3/8" diameter bolt with lock nut.
- King Pin: 1/2" hollow rivet, hydraulically upset.

CASTER OPTIONS

- Bright Nickel Plating: to order, add "5" to body of model number (Example: 5-3S5-105). Other finishes available, see page 13.
- PosiLoc® Brake: all stainless steel



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construction. To order, add "PL" to end of model number (not available on 2-1/2"

VertiLoc® Brake: to order, add



- "VL" to end of model number (not available on 2-1/2" wheel models).
- Precision Ball Wheel Bearing: Sealed precision ball bearing available for most wheels-consult factory.
- Swivel Grease Seal: Includes zerk grease fitting in dust



cap. To order, add "GS" to end of model number.

✓ Thread Guards: See page 94 for thread guard availability.

MOUNTING OPTIONS

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Hollow kingpin casters are designed to accept a 3/8" diameter bolt or other stem type.

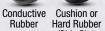
5-3S-314GF (shown in photo

WHEEL OPTIONS



Hard





Advantage TPR Round



Advantage Health



Polyolefin

Phenolic

Hi-Temp Regin

PolyLoc

Grev or Blue

Rubber		w/Side Plates and Flat Re	ound Ai	ntimicrobial	or Grey Rubber					
Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Hollow Kingpin Model Number	Approximate Weight (Pounds)	Load Height (Inches)	Swivel Radius (Inches)		
		CUSHION RUBBER	DELRIN	140	2-1/2-3S-105	1-11/16				
2 1/2	1 1/4	HARD RUBBER	DELRIN	210	2-1/2-3S-106	1-11/16	3 7/16	2 3/4		
		POLYOLEFIN	PLAIN	210	2-1/2-3S-513	1-11/16	2002		1.00	1000
	1.0	CUSHION RUBBER	DELRIN	150	3-3S-105	1-3/4			1.0	1000
3		CUSHION RUBBER	BALL	150	3-3S-152	1-3/4				
	1 1/4	HARD RUBBER	DELRIN	220	3-3S-106	1-3/4	0.15/	0		
		HARD RUBBER	BALL	220	3-3S-162	1-3/4	3 15/16	3		
		POLYOLEFIN	PLAIN	250	3-3S-521	1-3/4				
	1 1/2	PHENOLIC	PLAIN	300	3-3S-121	1-3/4				
	100	CUSHION RUBBER	DELRIN	160	3-1/2-3S-105	2				
		CUSHION RUBBER W/ SIDE PLATES*	BALL	160	3-1/2-3S-452*	2				
3 1/2		WELDED DISC / BLACK RUBBER	BALL	200	3-1/2-35-113	2-3/16				
0 .72		WELDED DISC / GREY RUBBER	BALL	225	3-1/2-3S-113G	2-3/16				
Continues	1 1/4	ADVANTAGE TPR / ROUND	DELRIN	225	3-1/2-3S-314GD	2-3/16	4 7/16	3 1/4		
next page		ADVANTAGE TPR / ROUND	BALL	225	3-1/2-3S-213GD	2-3/16				
		ADVANTAGE HEAT ROUND	S.S. BALL	225	3-1/2-3S-213RTR	2-3/16		100 V		
		ADVANTAGE HEAT FLAT	S.S. BALL	225	3-1/2-3S-213RTF	2-3/16				
		ADVANTAGE HEALTH	S.S. BALL	225	3-1/2-3S-213MF	2-3/16				



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Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Hollow Kingpin Model Number	Approximate Weight (Pounds)	Load Height (Inches)	Swivel Radius (Inches)
		HARD RUBBER	DELRIN	230	3-1/2-3S-106	2		
2.52		HARD RUBBER W/ SIDE PLATES*	BALL	230	3-1/2-3S-462*	2-3/16		
3 1/2		POLYOLEFIN	PLAIN	250	3-1/2-3S-513	2-3/16		112
0 .72		HI-TEMP RESIN	PLAIN	250	3-1/2-3S-521HTN	2-1/2		
Continues	1 1/4	WELDED DISC / POLYURETHANE	BALL	250	3-1/2-3S-113P	2-3/16	4 7/16	3 1/4
from	1 1/4	ADVANTAGE TPR / FLAT	DELRIN	250	3-1/2-3S-314GF	2-3/16	4 1/10	
prevoius		ADVANTAGE TPR / FLAT	BALL	250	3-1/2-3S-213GF	2-3/16		
page		POLYLOC / GREY	BALL	250	3-1/2-3S-213G	2-3/16		
		POLYLOC / GREY	DELRIN	250	3-1/2-3S-314G	2-3/16		1000
		POLYLOC / BLUE	BALL	250	3-1/2-3S-213P	2-3/16		
		CUSHION RUBBER	DELRIN	170	4-3S-105	2-3/8	1.5	
		CUSHION RUBBER W/ SIDE PLATES*	BALL	170	4-3S-452*	2-3/8		
		WELDED DISC / BLACK RUBBER	BALL	200	4-3S-113	2-1/2		
		WELDED DISC / GREY RUBBER	BALL	200	4-3S-113G	2-1/2	1.5	
		HARD RUBBER	DELRIN	250	4-3S-106	2-3/8		
		HARD RUBBER W/ SIDE PLATES*	BALL	250	4-3S-462*	2-3/8		N. 2
		ADVANTAGE TPR / ROUND	DELRIN	250	4-3S-314GD	2-1/2		
11.1		ADVANTAGE TPR / ROUND	BALL	250	4-3S-213GD	2-1/2		
	1 1/4	WELDED DISC / POLYURETHANE	BALL	275	4-3S-113P	2-1/2		
4	1 ./4	POLYLOC / GREY	BALL	275	4-3S-213G	2-1/2	4 15/16	3 1/2
		POLYLOC / GREY	DELRIN	275	4-3S-314G	2-1/2	4 13/16	0.72
		POLYLOC / BLUE	BALL	275	4-3S-213P	2-1/2		
		POLYOLEFIN	PLAIN	275	4-3S-513	2-1/2		
		ADVANTAGE TPR / FLAT	DELRIN	300	4-3S-314GF	2-1/2		
10.00		ADVANTAGE TPR / FLAT	BALL	300	4-3S-213GF	2-1/2		
2.0		Advantage heat round Advantage heat flat	S.S. BALL	300 300	4-3S-213RTR 4-3S-213RTF	2-1/2 2-1/2		
		ADVANTAGE HEALTH	S.S. BALL S.S. BALL	300	4-3S-213MF	2-1/2		
		PHENOLIC	PLAIN	300	4-3S-121	2-1/2		
	1 1/2	HI-TEMP RESIN	PLAIN	300	4-3S-521HT	2-1/2		
		CUSHION RUBBER	DELRIN	200	5-3S-105	2-3/4		
		CONDUCTIVE CUSHION RUBBER	SINTERED	200	5-3S-105C	2-3/4		
		CUSHION RUBBER CUSHION RUBBER W/ SIDE PLATES*	BALL	200	5-3S-152 5-3S-452*	2-3/4 2-3/4	1.	
2015		WELDED DISC / BLACK RUBBER	BALL	200	5-38-113	3		1.1
		WELDED DISC / BLACK ROBBER	BALL	200	5-3S-113G	3		
		ADVANTAGE TPR / ROUND	DELRIN	250	5-3S-314GD	3		
		ADVANTAGE TPR / ROUND	BALL	250	5-3S-213GD	3	1.00	
Sec. 13		HARD RUBBER	DELRIN	280	5-3S-106	2-3/4		
		HARD RUBBER	BALL	280	5-3S-162	2-3/4		
100	4 1/1	HARD RUBBER W/ SIDE PLATES*	BALL	280	5-3S-462*	2-3/4		4
E	1 1/4	WELDED DISC / POLYURETHANE	BALL	300	5-3S-113P	3	G 1/40	
5		POLYLOC / GREY	BALL	300	5-3S-213G	3	6 ^{1/16}	
		POLYLOC / GREY	DELRIN	300	5-3S-314G	3		
		POLYLOC / BLUE	BALL	300	5-3S-213P	3		
		POLYOLEFIN	PLAIN	300	5-3S-513	3		
		POLYOLEFIN	BALL	300	5-3S-514	3		
		ADVANTAGE HEAT ROUND	S.S. BALL	300	5-3S-213RTR	3		
		ADVANTAGE HEAT FLAT	S.S. BALL	300	5-3S-213RTF	3		
		ADVANTAGE HEALTH	S.S. BALL	300	5-3S-213MF	3		
		ADVANTAGE TPR / FLAT ADVANTAGE TPR / FLAT	DELRIN BALL	325 325	5-3S-314GF 5-3S-213GF	3		
1		PHENOLIC	PLAIN	325	5-38-121	3	1.1	
	1 1/2	HI-TEMP RESIN	PLAIN	325	5-3S-521NHT	3		
		CUSHION RUBBER	DELRIN	220	6-3S-105	3-1/8	100	
			SINTERED	220	6-3S-105C	3-1/8		
		WELDED DISC / BLACK RUBBER WELDED DISC / GREY RUBBER	BALL	250	6-3S-113	3-3/4		
			BALL	250	6-3S-113G 6-3S-106	3-3/4		
		HARD RUBBER HARD RUBBER	DELRIN BALL	300	6-3S-106	3-1/8		
		WELDED DISC / POLYURETHANE	BALL	300	6-3S-113P	3-1/6	1.0	
	1 1/4	ADVANTAGE TPR / ROUND	DELRIN	300	6-3S-314GD	3-3/4		
6	1 1/4	ADVANTAGE TPR / ROUND	BALL	300	6-3S-213GD	3-3/4	7 1/16	4 1/2
U		POLYLOC / GREY	BALL	300	6-3S-213G	3-3/4	1 ./10	- 1/2
		POLYLOC / GREY	DELRIN	300	6-3S-314G	3-3/4		
		POLYLOC / BLUE	BALL	300	6-3S-213P	3-3/4		
		ADVANTAGE HEAT ROUND	S.S. BALL	325	6-3S-213RTR	3-3/4		
		ADVANTAGE HEAT FLAT	S.S. BALL	325	6-3S-213RTF	3-3/4		
		ADVANTAGE HEALTH	S.S. BALL	325	6-3S-213MF	3-3/4		
-		PHENOLIC	PLAIN	300	6-3S-121	3-3/4	1	
	1 1/2	FRENULIG	FLAIN	000	0 00 121	0 0/7		

3 S SERIES S

* Grey tread wheels are available (consult factory).



40 Series

Expanding Adapter Stem

Capacity to 325 pounds each

FEATURES

- Finish: bright zinc plating to resist rust and corrosion.
- Design: heavy gauge cold rolled steel, formed for strength.
- ✓ Dust Cap: all swivel models feature dust cap which protects swivel raceway bearings and improves performance.
- ✓ Swivel Construction: double ball bearing with hardened raceways.
- ✓ Axle: 3/8" diameter bolt with lock nut.
- King Pin: 1/2" steel rivet, hydraulically upset.

CASTER OPTIONS

- Bright Nickel Plating: to order, add "5" to body of model number (Example: 5-405-105). Other finishes available, see page 13.
- ✓ PosiLoc[®] Brake: all stainless steel



construction. To order, add "PL" to end of model number (not available on 2-1/2"

- VertiLoc® Brake: to order, add "VL" to end of model number (not available on 2-1/2" wheel models).
- Precision Ball Wheel Bearing: Sealed precision ball bearing available for most wheels-consult factory.
- Swivel Grease Seal: Includes zerk



grease fitting in dust cap. To order, add "GS" to end of model number.

✓ Thread Guards: See page 94 for thread guard availability.



MOUNTING OPTIONS

Rubber bushing expands inside of tubing as 3/4" nut beneath lower raceway is turned with wrench. Plastic bushing on bottom of stem provides stability for stem inside of tubing for tight, permanent fit.

See chart at right for adapter sizes and matching tube sizes. To order, add adapter number to end of model number (example: 5-40-105 9).

Threaded stem size (less adapter): 1/2" diameter x 2- 3/4" long.

Adapter Number	Tubing I.D. (inches)
9	3/4"
11	7/8"
13	1"
15	1-1/8"
17 B	1-3/16"
19 C	1-3/8"
19 A	1-1/2"
21	1-7/8"

WHEEL OPTIONS



Cushion or

Hord



Conductive Cushion or Bubber Hard Bubber

Advantage TPR Round



Advantage Hoalth



Rive Poly Riack

Polyolefin

Phenolic PolyLoc Grov or Blue

Tem Resin

Rubber	Rubber		ound A	ntimicrobial	or Grey Rubber			Grey	OI DIU
Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Expanding Adapter Stem Model Number	Approximate Weight (Pounds)	Load Height (Inches)	Swivel Radius (Inches)	h
2 1/2	1 1/4	CUSHION RUBBER HARD RUBBER POLYOLEFIN	Delrin Delrin Plain	140 210 210	2-1/2-40-105 2-1/2-40-106 2-1/2-40-513	1-11/16 1-11/16 1-11/16	3 7/16	2 3/4	
3	1 1/4	CUSHION RUBBER CUSHION RUBBER HARD RUBBER HARD RUBBER POLYOLEFIN PHENOLIC	DELRIN BALL DELRIN BALL PLAIN PLAIN	150 150 220 220 250 300	3-40-105 3-40-152 3-40-106 3-40-162 3-40-521 3-40-121	1-3/4 1-3/4 1-3/4 1-3/4 1-3/4 1-3/4	3 15/16	3	
3 1/2 Continues next page	1 1/4	CUSHION RUBBER CUSHION RUBBER W/ SIDE PLATES* WELDED DISC / BLACK RUBBER WELDED DISC / GREY RUBBER ADVANTAGE TPR / ROUND ADVANTAGE TPR / ROUND ADVANTAGE HEAT ROUND ADVANTAGE HEAT FLAT ADVANTAGE HEAT FLAT	DELRIN BALL BALL DELRIN BALL S.S. BALL S.S. BALL S.S. BALL	160 160 200 225 225 225 225 225 225 225 225	3-1/2-40-105 3-1/2-40-452* 3-1/2-40-113 3-1/2-40-113G 3-1/2-40-314GD 3-1/2-40-213GD 3-1/2-40-213RTR 3-1/2-40-213RTF 3-1/2-40-213MF	2 2-3/16 2-3/16 2-3/16 2-3/16 2-3/16 2-3/16 2-3/16	4 7/16	3 1/4	

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Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Expanding Adapter Stem Model Number	Approximate Weight (Pounds)	Load Height (Inches)	Swivel Radius (Inches)			
		HARD RUBBER	DELRIN	230	3-1/2-40-106	2					
2.40		HARD RUBBER W/ SIDE PLATES*	BALL	230	3-1/2-40-462*	2-3/16					
3 1/2		POLYOLEFIN	PLAIN	250	3-1/2-40-513	2-3/16		1.1.1			
J 1/2		HI-TEMP RESIN	PLAIN	250	3-1/2-40-521HTN	2-1/2					
Continues	+ 1/4	WELDED DISC / POLYURETHANE	BALL	250	3-1/2-40-113P	2-3/16	17/10	3 1/4			
from	1 1/4	ADVANTAGE TPR / FLAT	DELRIN	250	3-1/2-40-314GF	2-3/16	4 7/16	3 1/4			
prevoius		ADVANTAGE TPR / FLAT	BALL	250	3-1/2-40-213GF	2-3/16					
page		POLYLOC / GREY	BALL	250	3-1/2-40-213G	2-3/16					
		POLYLOC / GREY	DELRIN	250	3-1/2-40-314G	2-3/16		1000			
		POLYLOC / BLUE	BALL	250	3-1/2-40-213P	2-3/16					
		CUSHION RUBBER	DELRIN	170	4-40-105	2-3/8					
		CUSHION RUBBER W/ SIDE PLATES*	BALL	170	4-40-452*	2-3/8		1. C			
		WELDED DISC / BLACK RUBBER	BALL	200	4-40-113	2-1/2					
		WELDED DISC / GREY RUBBER	BALL	200	4-40-113G	2-1/2					
-		HARD RUBBER	DELRIN	250	4-40-106	2-3/8					
		HARD RUBBER W/ SIDE PLATES*	BALL	250	4-40-462*	2-3/8		N 1			
		ADVANTAGE TPR / ROUND	DELRIN	250	4-40-314GD	2-1/2					
		ADVANTAGE TPR / ROUND	BALL	250	4-40-213GD	2-1/2					
	1 1/4	WELDED DISC / POLYURETHANE	BALL	275	4-40-113P	2-1/2					
4		POLYLOC / GREY	BALL	275	4-40-213G	2-1/2	4 15/16	3 1/2			
5		POLYLOC / GREY	DELRIN	275	4-40-314G	2-1/2					
		POLYLOC / BLUE	BALL	275	4-40-213P	2-1/2	100				
		POLYOLEFIN	PLAIN	275	4-40-513	2-1/2	1.1				
		ADVANTAGE TPR / FLAT	DELRIN	300	4-40-314GF	2-1/2					
10.00		ADVANTAGE TPR / FLAT	BALL	300	4-40-213GF	2-1/2					
		ADVANTAGE HEAT ROUND	S.S. BALL	300	4-40-213RTR	2-1/2					
		ADVANTAGE HEAT FLAT	S.S. BALL	300	4-40-213RTF	2-1/2					
	_	ADVANTAGE HEALTH PHENOLIC	S.S. BALL PLAIN	300	4-40-213MF 4-40-121	2-1/2 2-1/2					
	1 1/2	HI-TEMP RESIN	PLAIN	300	4-40-121 4-40-521HT	2-1/2					
	_										
		CUSHION RUBBER CONDUCTIVE CUSHION RUBBER	DELRIN SINTERED	200	5-40-105 5-40-105C	2-3/4 2-3/4					
C		CUSHION RUBBER	BALL	200	5-40-152	2-3/4	100				
		CUSHION RUBBER W/ SIDE PLATES*	BALL	200	5-40-452*	2-3/4					
		WELDED DISC / BLACK RUBBER	BALL	200	5-40-113	3					
		WELDED DISC / GREY RUBBER	BALL	200	5-40-113G	3					
		ADVANTAGE TPR / ROUND	DELRIN	250	5-40-314GD	3					
		ADVANTAGE TPR / ROUND	BALL	250	5-40-213GD	3					
14. au 16.		HARD RUBBER	DELRIN	280	5-40-106	2-3/4					
		HARD RUBBER	BALL	280	5-40-162	2-3/4					
1.0		HARD RUBBER W/ SIDE PLATES*	BALL	280	5-40-462*	2-3/4					
	1 1/4	WELDED DISC / POLYURETHANE	BALL	300	5-40-113P	3					
5		POLYLOC / GREY	BALL	300	5-40-213G	3	6 ^{1/16}	4			
		POLYLOC / GREY	DELRIN	300	5-40-314G	3					
		POLYLOC / BLUE	BALL	300	5-40-213P	3		1.5			
		POLYOLEFIN	PLAIN	300	5-40-513	3					
1.2.5		POLYOLEFIN	BALL	300	5-40-514	3					
		ADVANTAGE HEAT ROUND	S.S. BALL	300	5-40-213RTR	3					
		ADVANTAGE HEAT FLAT	S.S. BALL	300	5-40-213RTF	3					
		ADVANTAGE HEALTH	S.S. BALL	300	5-40-213MF	3					
		ADVANTAGE TPR / FLAT	DELRIN	325	5-40-314GF	3					
		ADVANTAGE TPR / FLAT	BALL	325	5-40-213GF	3					
	1 1/2	PHENOLIC	PLAIN	300	5-40-121	3					
	1 1/2	HI-TEMP RESIN	PLAIN	325	5-40-521NHT	3	1.0				
		CUSHION RUBBER	DELRIN	220	6-40-105	3-1/8					
		CONDUCTIVE CUSHION RUBBER	SINTERED	220	6-40-105C	3-1/8					
		WELDED DISC / BLACK RUBBER	BALL	250	6-40-113	3-3/4		- 2.5			
		WELDED DISC / GREY RUBBER	BALL	250	6-40-113G	3-3/4					
		HARD RUBBER	DELRIN	300	6-40-106	3-1/8					
		HARD RUBBER	BALL	300	6-40-162	3-1/8					
		WELDED DISC / POLYURETHANE	BALL	300	6-40-113P	3-3/4					
	1 1/4	ADVANTAGE TPR / ROUND	DELRIN	300	6-40-314GD	3-3/4					
6		ADVANTAGE TPR / ROUND	BALL	300	6-40-213GD	3-3/4	7 1/16	4 1/2			
		POLYLOC / GREY	BALL	300	6-40-213G	3-3/4					
		POLYLOC / GREY	DELRIN	300	6-40-314G	3-3/4					
1. A.		POLYLOC / BLUE	BALL	300	6-40-213P	3-3/4					
		ADVANTAGE HEAT ROUND	S.S. BALL	325	6-40-213RTR	3-3/4					
		ADVANTAGE HEAT FLAT	S.S. BALL	325	6-40-213RTF	3-3/4					
		ADVANTAGE HEALTH	S.S. BALL	325	6-40-213MF	3-3/4					
				000	10 10 101	0.0/4					
	1 1/2	PHENOLIC	PLAIN	300	6-40-121	3-3/4					

40 SERIES

* Grey tread wheels are available (consult factory).



50 Series **Top Plate**

Capacity to 325 pounds each

FEATURES

- Finish: bright nickel plated for attractive appearance and rust and corrosion resistance.
- Design: heavy gauge cold rolled steel, formed for strength.
- Dust Cap: all swivel models feature dust cap which protects swivel raceway bearings and improves performance.
- Swivel Construction: double ball bearing with hardened raceways.
- ✓ Axle: 3/8" diameter bolt with lock nut.
- King Pin: 1/2" steel rivet, hydraulically upset.

WHEEL OPTIONS

Cushion or



Advantage TPR Flat Health Antimicrobial

Total Lock & Swivel Lock Models





or Grey Rubber



- factory. Precision Ball Wheel Bearing: Sealed precision ball bearing available for most
- wheels consult factory. Thread Guards: See page 94
- for thread guard availability.
- Optional Top Plate Sizes: variety of top plate sizes available - consult factory.
- Grease Seal: Upper raceway.





PolyLoc



TOTAL LOCK 5-50-213GD TL (shown in photo)

MOUNTING OPTIONS Top Plate Sizes (swivel & rigid)

Top Plate Size	Bolt Hole Spacing	Mounting Bolt Size
2-3/8" x 3-5/8"	1-3/4" x 3"	5/16"
Total Look oin	aultonoouoly looko	lowiwol

Total Lock – simultaneously locks swive and wheel in any position. Thermoplastic brake pedal is maintenance-free and provides positive locking force.

Swivel Lock (1-position) - swivel locks in trailing position at 180° while wheel spins freely. Thermoplastic brake pedal is maintenance-free and provides positive locking force.

Approximate Wheel Tread Load Swivel **Total Lock** Swivel Lock Capacity Diameter Width Wheel Type Bearing Weight Height Radius (Pounds) **Model Number** Model Number (Inches) (Inches) (Pounds) (Inches) (Inches) WELDED DISC / GREY RUBBER BALL 200 4-50-113G TL 4-50-113G SL1 2-3/4 ADVANTAGE TPR / ROUND¹ BALL 250 4-50-213GD TL 4-50-213GD SL1 2 - 3/4WELDED DISC / POLYURETHANE BALL 275 4-50-113P TL 4-50-113P SL1 2-3/4 4 1 1/4 275 2-3/4 5 1/8 3 3/4 POLYLOC / GREY BALL 4-50-213G TL 4-50-213G SL1 POLYLOC / BLUE BALL 275 4-50-213P TL 4-50-213P SL1 2-3/4 ADVANTAGE TPR / FLAT¹ BALL 300 4-50-213GF TL 4-50-213GF SL1 2 - 3/4S.S. BALL 4-50-213MF TL 4-50-213MF SL1 ADVANTAGE HEALTH FLAT 2-3/4 300 CUSHION RUBBER W/ SIDE PLATES² BALL 200 5-50-500 TL 5-50-500 SL1 3 WELDED DISC / GREY RUBBER ADVANTAGE TPR / ROUND¹ 5-50-113G TL 5-50-213GD TL BALL 5-50-113G SL1 200 3 250 BALL 5-50-213GD SL1 3 WELDED DISC / POLYURETHANE BALL 300 5-50-113P TL 5-50-113P SL1 3 5 1 1/4 6 1/4 4 1/4 POLYLOC / GREY BALL 300 5-50-213G SL1 3 5-50-213G TL POLYLOC / BLUE BALL 5-50-213P TL 5-50-213P SL1 300 3 ADVANTAGE HEALTH FLAT 5-50-213MF TL 5-50-213MF SL1 S.S. BALL 300 3 ADVANTAGE TPR / FLAT¹ BALL 325 5-50-213GF TL 5-50-213GF SL1 3 CUSHION RUBBER W/ SIDE PLATES² BALL 220 6-50-500 TL 6-50-500 SL1 3 - 1/2WELDED DISC / GREY RUBBER WELDED DISC / POLYURETHANE BALL 250 6-50-113G TL 6-50-113G SL1 3-1/2 BALL 300 6-50-113P TL 6-50-113P SL1 3-1/2 6 1 1/4 6-50-213GD TL 6-50-213GD SL1 7 1/4 4 3/4 ADVANTAGE TPR / ROUND1 BALL 300 3-1/2 POLYLOC / GREY POLYLOC / BLUE BALL 300 6-50-213G TI 6-50-213G SI 1 3-1/2 BALL 300 6-50-213P TL 6-50-213P SL1 3-1/2 ADVANTAGE HEALTH FLAT S.S. BALL 6-50-213MF TL 6-50-213MF SL1 325 3 - 1/2

¹Delrin bearing also available, consult factory. ²Grey tread wheels are available, consult factory.

54 Series

Round or Square Stem Total Lock • Swivel Lock

Capacity to 325 pounds each

FEATURES

- Finish: bright nickel plated for attractive appearance and rust and corrosion resistance.
- Design: heavy gauge cold rolled steel, formed for strength.
- ✓ Dust Cap: all swivel models feature dust cap which protects swivel raceway bearings and improves performance.
- Swivel Construction: double ball bearing with hardened raceways.
- ✓ Axle: 3/8" diameter bolt with lock nut.
- ✓ King Pin: 1/2" steel, hydraulically upset.

WHEEL OPTIONS



Hard Rubber

w/Side Plates





- Advantage **TPR Flat**
- Advantage Health Antimicrobial
- or Grey Rubber

Welded Disc PolyLoc Blue Poly, Black Grey or Blue

CASTER OPTIONS 2-position and 4-position

- Swivel Locks: available in 90° intervals - consult factory.
- Precision Ball Wheel Bearing: Sealed precision ball bearing available for most wheels - consult factory.
- Thread Guards: See page 94 for thread guard availability.
- Optional Stem Sizes: variety of top plate sizes availableconsult factory.



casterdepot.com

SWIVEL LOCK 5-54-213P SL1 STEM 1 (shown in photo -- round stem)

MOUNTING OPTIONS

Standard Stem Sizes: to order, specify stem code number and add to end of caster model number (Example: 5-54-213G STEM 1)

Stem Code	Stem Sizes
STEM 1	.845" diameter round x 2- 3/16" long
STEM 2	.865" diameter round x 2- 3/16" long
STEM 3	1" diameter round x 2- 3/16" long
STEM 4	.860 diameter SQUARE x 2- 3/16" long

Total Lock - simultaneously locks swivel and wheel in any position. Thermoplastic brake pedal is maintenance-free and provides positive locking force.

Swivel Lock (1-position) - swivel locks in trailing position at 180° while wheel spins freely. Thermoplastic brake pedal is maintenance-free and provides positive locking force.

Total Lock & Swivel Lock Models

Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Total Lock Model Number	Swivel Lock Model Number	Approximate Weight (Pounds)	Load Height (Inches)	Swivel Radius (Inches)
		WELDED DISC / GREY RUBBER	BALL	200	4-54-113G TL	4-54-113G SL1	2-3/4		
		ADVANTAGE TPR / ROUND ¹	BALL	250	4-54-213GD TL	4-54-213GD SL1	2-3/4		
		WELDED DISC / POLYURETHANE	BALL	275	4-54-113P TL	4-54-113P SL1	2-3/4		
4	1 1/4	POLYLOC / GREY	BALL	275	4-54-213G TL	4-54-213G SL1	2-3/4	5	3 3/4
100		POLYLOC / BLUE	BALL	275	4-54-213P TL	4-54-213P SL1	2-3/4		
		ADVANTAGE TPR / FLAT ¹	BALL	300	4-54-213GF TL	4-54-213GF SL1	2-3/4	100	-
		ADVANTAGE HEALTH FLAT	S.S. BALL	300	4-54-213MF TL	4-54-213MF SL1	2-3/4		
		CUSHION RUBBER W/ SIDE PLATES ²	BALL	200	5-54-500 TL	5-54-500 SL1	3		
		WELDED DISC / GREY RUBBER	BALL	200	5-54-113G TL	5-54-113G SL1	3		
		ADVANTAGE TPR / ROUND ¹	BALL	250	5-54-213GD TL	5-54-213GD SL1	3		
		WELDED DISC / POLYURETHANE	BALL	300	5-54-113P TL	5-54-113P SL1	3	/	
5	1 1/4	POLYLOC / GREY	BALL	300	5-54-213G TL	5-54-213G SL1	3	6 ¹ /16	4 1/4
		POLYLOC / BLUE	BALL	300	5-54-213P TL	5-54-213P SL1	3		
		ADVANTAGE HEALTH FLAT	S.S. BALL	300	5-54-213MF TL	5-54-213MF SL1	3		
		ADVANTAGE TPR / FLAT ¹	BALL	325	5-54-213GF TL	5-54-213GF SL1	3		
		CUSHION RUBBER W/ SIDE PLATES ²	BALL	220	6-54-500 TL	6-54-500 SL1	3-1/2		
		WELDED DISC / GREY RUBBER	BALL	250	6-54-113G TL	6-54-113G SL1	3-1/2		
6	1 1/4	WELDED DISC / POLYURETHANE	BALL	300 300	6-54-113P TL 6-54-213GD TL	6-54-113P SL1 6-54-213GD SL1	3-1/2	7 1/16	13/4
0	1 1/4	POLYLOC / GREY	BALL	300	6-54-213G TL	6-54-213GD SL1	3-1/2	1 1/16	4 3/4
		POLYLOC / BLUE	BALL	300	6-54-2130 TL	6-54-213G SL1	3-1/2		200
		ADVANTAGE HEALTH FLAT	S.S. BALL	300	6-54-213PTL	6-54-213P SL1	3-1/2		
			5.3. DALL	325	10-34-213IVIF 1L	10-34-2131VIF SLT	3-1/2		

¹Delrin bearing also available, consult factory.

²Grey tread wheels are available, consult factory.



56 Series

Threaded Stem

Capacity to 325 pounds each

FEATURES

- Finish: bright nickel plated for attractive appearance and rust and corrosion resistance.
- Design: heavy gauge cold rolled steel, formed for strenath.
- ✓ Dust Cap: all swivel models feature dust cap which protects swivel raceway bearings and improves performance.
- Swivel Construction: double ball bearing with hardened raceways.
- ✓ Axle: 3/8" diameter bolt with lock nut.
- ✓ King Pin: 1/2" steel, hydraulically upset.

CASTER OPTIONS

- 2-position and 4-position Swivel Locks: available in 90° intervals - consult factory.
- Precision Ball Wheel Bearing: Sealed precision ball bearing available for most wheels - consult factory.
- Thread Guards: See page 94 for thread guard availability.
- Optional Stem Sizes: variety of stem sizes available consult factory.

TOTAL LOCK 5-56-213GF SL1 STEM 1 (shown in phot

TOTAL LOCK 5-56-213P TL STEM 1 (shown in photo)

MOUNTING OPTIONS

Standard Stem Sizes: to order, specify stem code number and add to end of caster model number (Example: 5-56-213G STEM 1).

Stem Code	Threaded Stem Sizes
STEM 1	1/2" diameter -13 x 1" long 1/2" diameter -13 x 1- 1/2" long 3/4" diameter-10 x 1-3/4" long
STEM 2	1/2" diameter -13 x 1- 1/2" long
STEM 3	3/4" diameter-10 x 1-3/4" long

Total Lock - simultaneously locks swivel and wheel in any position. Thermoplastic brake pedal is maintenance-free and provides positive locking force.

Swivel Lock (1-position) - swivel locks in trailing position at 180° while wheel spins freely. Thermoplastic brake pedal is maintenance-free and provides positive locking force.

WHEEL OPTIONS

w/Side Plates

56 SERIES









PolyLoc Grey or Blue or Grey Rubber

Total Lock & Swivel Lock Models

Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Total Lock Model Number	Swivel Lock Model Number	Approximate Weight (Pounds)	Load Height (Inches)	Swivel Radius (Inches)
-		WELDED DISC / GREY RUBBER	BALL	200	4-56-113G TL	4-56-113G SL1	2-3/4		
	1.1	ADVANTAGE TPR / ROUND ¹	BALL	250	4-56-213GD TL	4-56-213GD SL1	2-3/4		1.11
		WELDED DISC / POLYURETHANE	BALL	275	4-56-113P TL	4-56-113P SL1	2-3/4	2.5	
4	1 1/4	POLYLOC / GREY	BALL	275	4-56-213G TL	4-56-213G SL1	2-3/4	5	3 3/4
		POLYLOC / BLUE	BALL	275	4-56-213P TL	4-56-213P SL1	2-3/4		
1000	12 C	ADVANTAGE TPR / FLAT ¹	BALL	300	4-56-213GF TL	4-56-213GF SL1	2-3/4		
		ADVANTAGE HEALTH FLAT	S.S. BALL	300	4-56-213MF TL	4-56-213MF SL1	2-3/4		
		CUSHION RUBBER W/ SIDE PLATES ²	BALL	200	5-56-500 TL	5-56-500 SL1	3		
1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1		WELDED DISC / GREY RUBBER	BALL	200	5-56-113G TL	5-56-113G SL1	3	6 ¹ /16	
		ADVANTAGE TPR / ROUND ¹	BALL	250	5-56-213GD TL	5-56-213GD SL1	3		
-	4 47.	WELDED DISC / POLYURETHANE	BALL	300	5-56-113P TL	5-56-113P SL1	3		4.1/.
5	1 1/4	POLYLOC / GREY	BALL	300	5-56-213G TL	5-56-213G SL1	3		4 1/4
	1	POLYLOC / BLUE	BALL	300	5-56-213P TL	5-56-213P SL1	3		
		ADVANTAGE HEALTH FLAT	S.S. BALL	300	5-56-213MF TL	5-56-213MF SL1	3		
		ADVANTAGE TPR / FLAT ¹	BALL	325	5-56-213GF TL	5-56-213GF SL1	3		
		CUSHION RUBBER W/ SIDE PLATES ²	BALL	220	6-56-500 TL	6-56-500 SL1	3-1/2		
100		WELDED DISC / GREY RUBBER	BALL	250	6-56-113G TL	6-56-113G SL1	3-1/2		
10 million		WELDED DISC / POLYURETHANE	BALL	300	6-56-113P TL	6-56-113P SL1	3-1/2		
6	1 1/4	ADVANTAGE TPR / ROUND ¹	BALL	300	6-56-213GD TL	6-56-213GD SL1	3-1/2	7 ¹ /16	4 3/4
0	1 ./4	POLYLOC / GREY	BALL	300	6-56-213G TL	6-56-213G SL1	3-1/2	1 ./10	
1.		POLYLOC / BLUE	BALL	300	6-56-213P TL	6-56-213P SL1	3-1/2		
	1.00	ADVANTAGE HEALTH FLAT	S.S. BALL	325	6-56-213MF TL	6-56-213MF SL1	3-1/2		

¹Delrin bearing also available, consult factory.

²Grey tread wheels are available, consult factory.

50N Series

Swivel & Rigid Top Plate Swivel • Total Lock • Swivel Lock

Capacity to 300 pounds each

FEATURES

- Finish: bright zinc plating to resist rust and corrosion.
- Design: heavy gauge cold rolled steel, formed for strength.
- ✓ Swivel Construction: double ball bearing with hardened raceways.
- ✓ Axle: 3/8" diameter riveted nut and bolt.

WHEEL OPTIONS



CASTER OPTIONS

Total Lock – simultaneously

Swivel Lock (1-position) – swivel locks in trailing position at 180° while wheel spins freely.

locks swivel

and wheel in

any position.



5-50N-213NF (shown in photo)

MOUNTING OPTIONS

Top Plate Sizes (swivel & rigid)

Top Plate Size	Bolt Hole Spacing	Mounting Bolt Size
2-3/4" x 3-3/4"	1-3/4" x 2-7/8" to 3"	5/16"

(shown in photo)

5-51N-213NF

50N SER

11 1	13	

0





Polyurethane Polyolefin Grev



Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Swivel Caster Model Number	Rigid Caster Model Number	Approximate Weight (Pounds)	Load Height (Inches)	Swivel Radius (Inches)
		TPR / FLAT	PRECISION BALL	170	3-50N-213NF	3-51N-213NF	1-3/4		
3	1 1/4	TPR / FLAT	PLAIN	170	3-50N-314NF	3-51N-314NF	1-3/4	4 3/8	2 3/16
3	1 1/4	POLYURETHANE / GREY	PRECISION BALL	250	3-50N-213NG	3-51N-213NG	1-3/4	4 3/8	2 3/10
		POLYURETHANE / GREY	PLAIN	250	3-50N-314NG	3-51N-314NG	1-3/4		
		TPR / FLAT	PRECISION BALL	190	4-50N-213NF	4-51N-213NF	2-1/2		
	4 1/4	TPR / FLAT	PLAIN	190	4-50N-314NF	4-51N-314NF	2-1/2	57/10	2 5/40
4	1 1/4	POLYURETHANE / GREY	PRECISION BALL	300	4-50N-213NG	4-51N-213NG	2-1/2	5 7/16	3 5/16
128		POLYURETHANE / GREY	PLAIN	300	4-50N-314NG	4-51N-314NG	2-1/2	100	
		TPR / FLAT	PRECISION BALL	200	5-50N-213NF	5-51N-213NF	3		1000
A. 11		TPR / FLAT	PLAIN	200	5-50N-314NF	5-51N-314NF	3		
5	1 1/4	POLYOLEFIN	PLAIN	300	5-50N-513	5-51N-513	3	3 6 1/2 3 3/	3 3/16
		POLYURETHANE / GREY	PRECISION BALL	300	5-50N-213NG	5-51N-213NG	3		
		POLYURETHANE / GREY	PLAIN	300	5-50N-314NG	5-51N-314NG	3		1.1

Total Lock & Swivel Lock Models

Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Total Lock Model Number	Swivel Lock Model Number	Approximate Weight (Pounds)	Load Height (Inches)	Swivel Radius (Inches)
		TPR / FLAT	PRECISION BALL	170	3-50N-213NF TL	3-50N-213NF SL1	2		
3	1 1/4	TPR / FLAT	PLAIN	170	3-50N-314NF TL	3-50N-314NF SL1	2	4 3/8	4 1/8
3	1 1/4	POLYURETHANE / GREY	PRECISION BALL	250	3-50N-213NG TL	3-50N-213NG SL1	2	4 3/8	4 1/8
100 million (1997)		POLYURETHANE / GREY	PLAIN	250	3-50N-314NG TL	3-50N-314NG SL1	2		
10.000	Sec. 1	TPR / FLAT	PRECISION BALL	190	4-50N-213NF TL	4-50N-213NF SL1	2-3/4		
4	4 1/4	TPR / FLAT	PLAIN	190	4-50N-314NF TL	4-50N-314NF SL1	2-3/4	E 7/10	4 1/8
4	1 1/4	POLYURETHANE / GREY	PRECISION BALL	300	4-50N-213NG TL	4-50N-213NG SL1	2-3/4	5 <mark>7/16</mark>	4 1/8
1 million 1	1500	POLYURETHANE / GREY	PLAIN	300	4-50N-314NG TL	4-50N-314NG SL1	2-3/4		
C 12		TPR / FLAT	PRECISION BALL	200	5-50N-213NF TL	5-50N-213NF SL1	3-1/4	(Å	
1.1.1.1		TPR / FLAT	PLAIN	200	5-50N-314NF TL	5-50N-314NF SL1	3-1/4		1.1.1.1
5	5 1 1/4	POLYOLEFIN	PLAIN	300	5-50N-513 TL	5-50N-513 SL1		6 1/2	4 1/8
		POLYURETHANE / GREY	PRECISION BALL	300	5-50N-213NG TL	5-50N-213NG SL1	3-1/4		
1.1.1.1		POLYURETHANE / GREY	PLAIN	300	5-50N-314NG TL	5-50N-314NG SL1	3-1/4		



Miraro Zinc-Chromatized

Capacity to 220 lbs each

FEATURES

- Finish: zinc-chromatized.
- Design: pressed steel, double ball raceway swivel.
- Brake Pedal: chrome plated, zinc alloy standard.
- Thread Guards: plastic, except where noted.
- Axle: 5/16" diameter bolt with lock nut.
- Environmentally Friendly: non-toxic recyclable parts and ROHS compliant.

CASTER OPTIONS

- Total Lock: locks wheel and swivel simultaneously.
- Directional Lock: locks swivel only for easy rolling in straight line.
- Nylon Brake Pedals: consult factory.



Wheel Dia. (mm)	Tread Width (mm)	Wheel Type	Wheel Bearing	Cap. (Ibs)	Total Lock Model Number	Directional Lock Model Number	Swivel Top Plate Model Number	Rigid Top Plate Model Number	Load Height (mm)	Swivel Offset (mm)
		TPU	BALL	110	Y380 P1 /W300	Y380DP1/W300	Y381 P1 /W300	Y382P1/W300		
75	32	WHITE NYLON ¹	PLAIN	110	Y380P1/W309C	Y380DP1/W309C	Y381P1/W309C	Y382P1/W309C	107.0	33.0
_	_	ELAST. RUBBER	BLL	110	Y380 P1 /W324	Y380DP1/W324	Y381 P1 /W324	Y382 P1 /W324		
		TPU	BALL	176	Y480 P1 /W400U	Y480DP1/W400U	Y481 P1 /W400U	Y482P1/W400U		
1		TPR	BALL	176	Y480 P1 /W403U	Y480DP1/W403U	Y481 P1 /W403U	Y482P1/W403U		
100	32	WHITE NYLON ¹	PLAIN	176	Y480P1/W409C	Y480DP1/W409C	Y481P1/W409C	Y482P1/W409C	135.0	40.5
	1	ELAST. RUBBER ²	BALL	176	Y480 P1 /W423	Y480DP1/W423	Y481 P1 /W423	Y482P1/W423		
1		TPR ANTI-STATIC ³	BALL	176	Y480P1/W403DS-AS	Y480DP1/W403DS-AS	Y481 P1 /W403DS-AS	Y482P1/W403DS-AS	1.1	
		TPU	BALL	220	Y580 P1 /W500U	Y580DP1/W500U	Y581 P1 /W500U	Y582P1/W500U		
		TPR	BALL	220	Y580 P1 /W503U	Y580DP1/W503U	Y581 P1 /W503U	Y582P1/W503U	200	
125	32	WHITE NYLON ¹	PLAIN	220	Y580P1/W509C	Y580DP1/W509C	Y581P1/W509C	Y582P1/W509C	161.0	39.0
	1.00	ELAST. RUBBER ²	BALL	220	Y580P1/W523	Y580DP1/W523	Y581 P1 /W523	Y582P1/W523		
		TPR ANTI-STATIC ³	BALL	220	Y580P1/W503DS-AS	Y580DP1/W523DS-AS	Y581 P1 /W503DS-AS	Y582P1/W503DS-AS		
		TPU	BALL	220	Y680 P1 /W600U	Y680DP1/W600U	Y681 P1 /W600U	Y682 P1 /W600U		
150	32	TPR	BALL	220	Y680P1/W603U	Y680DP1/W603U	Y681P1/W603U	Y682P1/W603U	189.5	50.0
130	52	ELAST. RUBBER ²	BALL	220	Y680P1/W623	Y680DP1/W623	Y681 P1 /W623	Y682P1/W623	109.5	50.0
		TPR ANTI-STATIC ³	BALL	220	Y680P1/W603DS-AS	Y680DP1/W603DS-AS	Y681P1/W603DS-AS	Y682P1/W603DS-AS		

¹ No thread guard.

Swivel and Rigid Top Plates P1 to P3



Standard plate **P1**. To order optional plate sizes change code.

(Example: Y380P2/W300).

Mtg Code	Plate Size	Bolt Hole Spacing	Mounting Hole
P1	95mm x 70mm	75mm x 55mm or 72mm x 42mm	9mm
P2	77mm x 67mm	61.5mm x 52mm or 56mm x 45mm	8.5mm
P3	105mm x 80mm	85mm x 60mm or 75mm x 60mm	10mm



² Gray elastic rubber tire on pressed steel hub, steel thread guards.



Change **P1** to R mounting code: (Example: Y580**R16**/W503U)

Mtg. Code	Stem Dia.	Stem Length	Hole to Base	Mounting Hole
R8	22mm	45mm	19mm	M8x1.25
R9	28mm	45mm	19mm	M8x1.25
R16	25.6mm	45mm	19mm	M8x1.25

Threaded Stem

T2 to T10

Change P1 to T mounting code:

Stem

Diameter

1/2-13UNC

M10 P1.5

M12 P1.75

M16 P2.0

5/8-11UNC

1/2-12UNC

1/2-20UNF

Stem

Length

1'

25mm

25mm

25mm

1-1/4"

1"

(Example: Y480T2/400U)

Mounting

Code

T3

Τ4

T5

T6

T7 T10

³Electrical resistance ≤ 10,000 Ohms.

Open Bolt Hole H1 to H3



Change **P1** to H mounting code: (Example: Y380**H3**/W324)

Mounting Code	Diameter	Fits Stem Size
H1	10.3mm	M10
H2	12.3mm	M12
H ₃	12.8mm	1/2"

For op<mark>en bolt hole models reduce load height 2.5mm.</mark>



Duraro **Stainless Steel**

Capacity to 220 lbs each

FEATURES

- ✓ Finish: polished stainless steel.
- Design: pressed stainless steel, double ball raceway swivel yoke.
- Brake Pedal: corrosion resistant nylon.
- Thread Guards: stainless steel.
- ✓ Axle: 5/16" diameter bolt with lock nut.
- Environmentally Friendly: non-toxic recyclable parts and ROHS compliant.

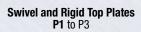
CASTER OPTIONS

- ✓ Total Lock: locks wheel and swivel simultaneously.
- ✓ Directional Lock: locks swivel only for easy rolling in straight line.
- Chrome-Plated, Zinc Alloy Pedals: consult factory.



Wheel Diameter (mm)	Tread Width (mm)	Wheel Type	Wheel Bearing	Capacity (lbs)	Total Lock Model Number	Directional Lock Model Number	Swivel Top Plate Model Number	Rigid Top Plate Model Number	Load Height (mm)	Swivel Offset (mm)
		TPU ¹	SS BALL	110	Y380XP1SS/W300S	Y380XDP1SS/W300S	Y381P1SS/W300S	Y382P1SS/W300S		
75	32	WHITE NYLON ²	PLAIN	110	Y380XP1SS/W309C	Y380XDP1SS/W309C	Y381P1SS/W309C	Y382P1SS/W309C	107.0	33.0
		ELAST. RUBBER ¹	SS BALL	110	Y380XP1SS/W324S	Y380XDP1SS/W324S	Y381P1SS/W324S	Y382 P1 SS/W324S	-	
		TPU	SS BALL	176	Y480XP1SS/W400DS	Y480XDP1SS/W400DS	Y481P1SS/W400DS	Y482P1SS/W400DS		
100	32	TPR	SS BALL	176	Y480XP1SS/W403DS	Y480XDP1SS/W403DS	Y481P1SS/W403DS	Y482P1SS/W403DS	105.0	10 5
100	32	WHITE NYLON ²	PLAIN	176	Y480XP1SS/W409C	Y480XDP1SS/W409C	Y481P1SS/W409C	Y482P1SS/W409C	135.0	40.5
		TPR ANTI-STATIC ³	SS BALL	176	Y480XP1SS/W403DS-AS	Y480XDP1SS/W403DS-AS	Y481P1SS/W403DS-AS	Y482P1SS/W403DS-AS		
		TPU	SS BALL	220	Y580XP1SS/W500DS	Y580XDP1SS/W500DS	Y581P1SS/W500DS	Y582P1SS/W500DS		
407		TPR	SS BALL	220	Y580XP1SS/W503DS	Y580XDP1SS/W503DS	Y581P1SS/W503DS	Y582P1SS/W503DS		
125	32	WHITE NYLON ²	PLAIN	220	Y580XP1SS/W509C	Y580XDP1SS/W509C	Y581P1SS/W509C	Y582P1SS/W509C	161.0	39.0
1		TPR ANTI-STATIC ³	PLAIN	220	Y580XP1SS/W503DS-AS	Y580XDP1SS/W503DS-AS	Y581P1SS/W503DS-AS	Y582P1SS/W503DS-AS		
150	32	TPU	SS BALL	220	Y680XP1SS/W600DS	Y680XDP1SS/W600DS	Y681P1SS/W600DS	Y682P1SS/W600DS	189.5	50.0
150	32	TPR	SS BALL	220	Y680XP1SS/W603DS	Y680XDP1SS/W603DS	Y681P1SS/W600DS	Y682P1SS/W603DS	109.5	30.0
¹ Plastic thr	read gua	rds ² No thread	d guard.	³ Electrica	I resistance $\leq 10,000$	Ohms.				

² No thread guard.





Standard plate P1. To order optional plate sizes change code: (Example: Y380**P2**SS/W300S)

Mtg Code	Plate Size	Bolt Hole Spacing	Mounting Hole
P1	95mm x 70mm	75mm x 55mm or 72mm x 42mm	9mm
P2	77mm x 67mm	61.5mm x 52mm or 56mm x 45mm	8.5mm
P3	105mm x 80mm	85mm x 60mm or 75mm x 60mm	10mm

Threaded Stem T2 to T10



Change P1 to T mounting code: (Example: Y480T2SS/400DS)

Mounting Code	Stem	Stem Length		
T2	1/2-13UNC	1"		
T3	M10 P1.5	25mm		
T4	M12 P1.75	25mm		
T5	M16 P2.0	25mm		
T6	5/8-11UNC	1-1/4"		
T7	1/2-12UNC	1"		
T10	1/2-20UNF	1"		

Open Bolt Hole H1 to H3



Change P1 to H mounting code: (Example: Y380H3SS/W324S)

Mounting Code	Diameter	Fits Stem Size
H1	10.3mm	M10
H2	12.3mm	M12
H3	12.8mm	1/2"

For open bolt hole models reduce load height 2.5mm.

130 Series **Swivel & Rigid Top Plate**

Capacity to 400 pounds each

FEATURES

- Design: heavy gauge cold rolled steel, formed for strength and heat treated.
- Dust Cap: protects swivel raceway bearings and improves performance.
- Finish: bright zinc plating to resist rust and corrosion.
- Swivel Construction: double ball bearing with hardened raceways.
- Axle: Wheel sizes 3", 4" and 5" use 3/8" dia axle. Wheel sizes 6" and 8"
 - use 1/2" diameter axle.
- King Pin: 1/2" steel rivet
- Fork Leg Spacing: 2"

WHEEL OPTIONS



Wheel

Diameter

(Inches)

3

4

5

6

8

 $1 \frac{1}{2}$

POLYLOC / GREY

POLYLOC / BLUE

POLYOLEFIN

POLYOLEFIN



factory.

CASTER OPTIONS

VertiLoc® Brake: to

✓ Swivel Grease Seal:

model number.

Optional Plate Sizes:

available - consult

variety of plate sizes

order, add "GS" to end of

order, add

of model

number.

Includes

fitting in

zerk grease

dust cap. To

VL" to end



ROLLER

ROLLER

DELRIN

ROLLER

250

250

250

250

8-130-215G

8-130-215P

8-130-523

8-130-522

8-131-215G

8-131-215P

8-131-523

8-131-522

3

3

3

3

9 1/2

6 1/2

PolyLoc



MOUNTING OPTIONS

to order, add Plate Mounting

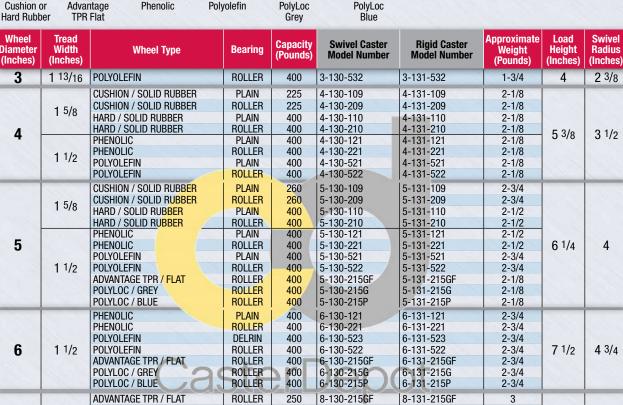
Code to end of model number. (Example: 5-130-522 PLT 2)

Top Plate Sizes (swivel & rigid):



Blue





5-131-215GF PLT2 (shown in photo)

5-130-522 PLT2 (shown in photo)

Mounting Mounting **Bolt Hole Top Plate Size** Bolt Si

(t=-1)

Code	TOP FIALE SIZE	Spacing	Bolt Size
PLT 1	2-3/8" x 3-5/8"	1-3/4" x 3"	1/4"
PLT 2	2-3/8" x 3-5/8"	1-3/4" x 3"	5/16"
PLT 3	3-1/8" x 4-1/8"	2-3/8" x 3-7/16"	5/16"
PLT 4	4" x 4"	3" x 3"	3/8"
PLT 5	3-3/4" x 4-1/2"	2-5/8" x 3-5/8 " to 3" x 3"	3/8"
PLT 7	3-1/2" x 3-1/2"	2-5/8" x 2-5/8 "	9/32"

130 SERIES



134 Series **Spring Ring Stem**

Capacity to 400 pounds each

FEATURES

- Design: heavy gauge cold rolled steel, formed for strength and heat treated.
- ✓ Dust Cap: protects swivel raceway bearings and improves performance.
- Finish: bright zinc plating to resist rust and corrosion.
- Swivel Construction: double ball bearing with hardened raceways.
- ✓ Axle: Wheel sizes 3", 4" and 5" use 3/8" dia axle. Wheel sizes 6" and 8"
- use 1/2" diameter axle. King Pin: 1/2" steel rivet
- ✓ Fork Leg Spacing: 2"

WHEEL OPTIONS



Hard Rubber



TPR Flat





CASTER OPTIONS

✓ VertiLoc® Brake: to

Swivel Grease Seal:

model number.

factory.

✓ Optional Stem Sizes:

available - consult

variety of stem sizes

order, add "VL" to end

of model

number.

Includes

fitting in

order, add "GS" to end of

zerk grease

dust cap. To





E

5-134-215G STEM 1 (shown in photo)

MOUNTING OPTIONS

Standard Stem Sizes: to order, specify stem code number and add to end of caster model number (Example: 6-134-215G STEM 1).

Stem Code	Stem Sizes	
STEM 1	3/4" diameter x 2-3/16" long	
STEM 2	13/16" diameter x 2-3/16" long	
STEM 3	.845" diameter x 2-3/16" long	
STEM 4	.865" diameter x 2-3/16" long	
STEM 5	1" diameter x 2-3/16" long	_
STEM 6	.860" SQUARE x 2-3/16" long	

Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Spring Ring Stem Model Number	Approximate Weight (Pounds)	Load Height (Inches)	Swivel Radius (Inches)		
3	1 13/16	POLYOLEFIN	ROLLER	400	3-134-532	1-3/4	3 13/16	2 3/8		
	_	CUSHION / SOLID RUBBER	PLAIN	225	4-134-109	2-1/8				
4	1 5/0	CUSHION / SOLID RUBBER	ROLLER	225	4-134-209	2-1/8				
	1 5/8	HARD / SOLID RUBBER	PLAIN	400	4-134-110	2-1/8				
		HARD / SOLID RUBBER	ROLLER	400	4-134-210	2-1/8	E 2/40	0.1/2		
	100	PHENOLIC	PLAIN	400	4-134-121	2-1/8	5 3/16	3 1/2		
	1 1/0	PHENOLIC	ROLLER	400	4-134-221	2-1/8				
	1 1/2	POLYOLEFIN	PLAIN	400	4-134-521	2-1/8				
		POLYOLEFIN	ROLLER	400	4-134-522	2-1/8	1.0	-		
	-	CUSHION / SOLID RUBBER	PLAIN	260	5-134-109	2-3/4				
5	1 5/8	CUSHION / SOLID RUBBER	ROLLER	260	5-134-209	2-3/4				
		HARD / SOLID RUBBER	PLAIN	400	5-134-110	2-1/2				
		HARD / SOLID RUBBER	ROLLER	400	5-134-210	2-1/2				
		PHENOLIC	PLAIN	400	5-134-121	2-1/2				
		PHENOLIC	ROLLER	400	5-134-221	2-1/2	6 1/16	4		
		POLYOLEFIN	PLAIN	400	5-134-521	2-3/4				
	1 1/2	POLYOLEFIN	ROLLER	400	5-134-522	2-3/4	1.1.1.1			
		ADVANTAGE TPR / FLAT	ROLLER	400	5-134-215GF	2-1/8				
100		POLYLOC / GREY	ROLLER	400	5-134-215G	2-1/8				
		POLYLOC / BLUE	ROLLER	400	5-134-215P	2-1/8		_		
		PHENOLIC	PLAIN	400	6-134-121	2-3/4				
		PHENOLIC	ROLLER	400	6-134-221	2-3/4				
		POLYOLEFIN	DELRIN	400	6-134-523	2-3/4				
6	1 1/2	POLYOLEFIN	ROLLER	400	6-134-522	2-3/4	7 5/16	4 3/4		
		ADVANTAGE TPR / FLAT	ROLLER	400	6-134-215GF	2-3/4				
		POLYLOC / GREY	ROLLER	400	6-134-215G	2-3/4				
		POLYLOC / BLUE	ROLLER	400	6-134-215P	2-3/4				
		ADVANTAGE TPR / FLAT	ROLLER	250	8-134-215GF	3	0.11			
		POLYLOC / GREY	ROLLER	250	8-134-215G	3				
8	1 1/2	POLYLOC / BLUE	ROLLER	250	8-134-215P	3	9 5/16	6 1/2		
		POLYOLEFIN	DELRIN	250	8-134-523	3				
		POLYOLEFIN	ROLLER	250	8-134-522	3				

136 Series **Threaded Stem**

Capacity to 400 pounds each

FEATURES

- Design: heavy gauge cold rolled steel, formed for strength and heat treated.
- Dust Cap: protects swivel raceway bearings and improves performance.
- Finish: bright zinc plating to resist rust and corrosion.
- Swivel Construction: double ball bearing with hardened raceways.
- ✓ Axle: Wheel sizes 3", 4" and 5" use 3/8" dia axle.

Wheel sizes 6" and 8" use 1/2" diameter axle.

✓King Pin: 1/2" steel rivet

TPR Flat

✓ Fork Leg Spacing: 2"

WHEEL OPTIONS



Hard Rubber

Who Diam (Incl 3

8

 $1 \frac{1}{2}$



POLYLOC / GREY

POLYLOC / BLUE POLYOLEFIN

POLYOLEFIN



factory.

CASTER OPTIONS

✓ VertiLoc[®] Brake: to

Swivel Grease Seal:

model number.

✓ Optional Stem Sizes:

available - consult

variety of stem sizes

order, add "GS" to end of

order, add

number.

Includes

fitting in

zerk grease

dust cap. To

"VL" to end of model







3 3 3

3

9 5/16

6 1/2

Wheel ameter nches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Threaded Stem Model Number	Approximate Weight (Pounds)	Load Height (Inches)	Swivel Radius (Inches)
3	1 13/16	POLYOLEFIN	ROLLER	400	3-136-532	1-3/4	3 7/8	2 3/8
4	1 5/8	CUSHION / SOLID RUBBER CUSHION / SOLID RUBBER HARD / SOLID RUBBER HARD / SOLID RUBBER	Plain Roller Plain Roller	225 225 400 400	4-136-109 4-136-209 4-136-110 4-136-210	2-1/8 2-1/8 2-1/8 2-1/8 2-1/8	5 ³ /16	3 1/2
4	1 1/2	Phenolic Phenolic Polyolefin Polyolefin	PLAIN ROLLER PLAIN ROLLER	400 400 400 400	4-136-121 4-136-221 4-136-521 4-136-522	2-1/8 2-1/8 2-1/8 2-1/8	5 9 16	5 1/2
	1 5/8	CUSHION / SOLID RUBBER CUSHION / SOLID RUBBER HARD / SOLID RUBBER HARD / SOLID RUBBER	PLAIN Roller Plain Roller	260 260 400 400	5-136-109 5-136-209 5-136-110 5-136-210	2-3/4 2-3/4 2-1/2 2-1/2		
5	1 1/2	PHENOLIC PHENOLIC POLYOLEFIN POLYOLEFIN ADVANTAGE TPR / FLAT POLYLOC / GREY POLYLOC / BLUE	PLAIN ROLLER PLAIN ROLLER ROLLER ROLLER ROLLER	400 400 400 400 400 400 400 400	5-136-121 5-136-221 5-136-521 5-136-521 5-136-522 5-136-215GF 5-136-215G 5-136-215P	2-1/2 2-1/2 2-3/4 2-3/4 2-1/8 2-1/8 2-1/8	6 1/16	4
6	1 1/2	PHENOLIC PHENOLIC POLYOLEFIN POLYOLEFIN ADVANTAGE TPR / FLAT POLYLOC / GREY POLYLOC / BLUE	PLAIN ROLLER DELRIN ROLLER ROLLER ROLLER	400 400 400 400 400 400 400	6-136-121 6-136-221 6-136-523 6-136-522 6-136-525 6-136-215G 6-136-215G 6-136-215P	2-3/4 2-3/4 2-3/4 2-3/4 2-3/4 2-3/4 2-3/4	7 5/16	4 3/4
		ADVANTAGE TPR / FLAT	ROLLER	250	8-136-215GF	3		

ROLLER

ROLLER

DELRIN

ROLLER

250

250

250

250

8-136-215G

8-136-215P

8-136-523

8-136-522

5-136-215GF STEM 1 (shown in photo)

MOUNTING OPTIONS

Standard Stem Sizes: to order, specif stem code number and add to end of caster model number (Example: 6-136-215G STEM 1

Stem Code	Stem Siz <mark>es</mark>
STEM 1	1/2" diameter –13 x 3/4" long
STEM 2	1/2" diameter –13 x 1" long
STEM 3	1/2" diameter –13 x 1-1/2" long
STEM 4	1/2" diameter –20 x 3/4" long
STEM 5	1/2" diameter –20 x 2-1/4" long
STEM 6	5/8" diameter -11 x 1-1/4" long
STEM 7	5/8" diameter – 18 x 1-3/4" long
STEM 8	3/4" diameter – 10 x 1" long

Pneumatic Swivel & Rigid Top Plate Capacity to 470 pounds each

FEATURES

- ✓ Wheel: premium quality designed to eliminate lope and wobble while rolling.
- ✓ Finish: bright zinc, brass or chrome plating to resist rust and corrosion.
- ✓ Swivel Grease Seal: standard on polished brass models.
- ✓ Swivel Construction: double ball bearing.
- ✓ Axle: 1/2" diameter.
- King Pin: 5/8" steel rivet, hydraulically upset.
- ✓ Zerk Grease Fitting: swivel raceway.
- Fork Leg Spacing: 8" wheel 3". 10" wheel 4".

Zinc Plated

CASTER OPTIONS

- VertiLoc Brake: to order, add "VL" to end of model number.

8-W82-94	0
(shown in ph	ote

8-W81-940 (shown in photo)

MOUNTING

Top Plate Size	Bolt Hole Spacing	Mounting Bolt Size
4" x 4-1/2"	2-5/8" x 3-5/8" or 3" x 3"	3/8"

Wheel Diameter (Inches)		Wheel Type	Bearing	Capacity (Pounds)	Swivel Caster Model Number	niyiu Gastei	Approximate Weight (Pounds)	Load Height (Inches)	Swivel Radius (Inches)
0	2.80/4	BLACK PNEUMATIC RUBBER	BALL	310	8-W81-940	8-W82-940	8	9 1/2	6 1/8
0	2.00/4	GREY PNEUMATIC RUBBER	BALL	310	8-W81-940G	8-W82-940G	8	9 1/2	6 1/8
10	4.10/4	BLACK PNEUMATIC RUBBER	BALL	470	10-W87-940	10-W88-940	9	13	7 5/8



Polished Brass

	Tread Width (Inches)		Bearing	Capacity (Pounds)	Swivel Caster Model Number	Rigid Caster Model Number	Approximate Weight (Pounds)	Load Height (Inches)	
8	2.80/4	BLACK PNEUMATIC RUBBER	BALL	310	8-W81-940-1GSPB	8-W82-940-1GSPB	8	9 1/2	6 1/8

8-W81-940-GSPB (shown in photo)



Polishe	ed Chr	ome	Constant of the second	(5)	nown in photo)				
Wheel Diameter (Inches)		Wheel Type	Bearing	Capacity (Pounds)	Swivel Caster Model Number	Rigid Caster Model Number	Approximate Weight (Pounds)	Load Height (Inches)	Swivel Radius (Inches)
8	2.80/4	BLACK PNEUMATIC RUBBER	BALL	310	8-W81-940-1PC	8-W82-940-1PC	8	9 1/2	6 1/8

61 Series Swivel & Rigid Top Plate Capacity to 500 pounds each

FEATURES

- Finish: bright zinc plating to resist rust and corrosion.
- ✓ Design: fork legs formed from 3/16" thick steel.
- ✓ Swivel Construction: double ball bearing with hardened raceways.
- ✓ Axle: 1/2" diameter with zerk grease fitting.
- ✓ King Pin: 5/8" steel rivet, hydraulically upset.
- Zerk Grease Fitting: swivel raceway
- ✓ Fork Leg Spacing: 2".

CASTER OPTIONS

VertiLoc® Brake: to order, add "VL" to end of model number.

Swivel Lock / Bolt-On:



lock number 3091-22. See page 92 for details.

Swivel Grease Seal:



To order, add GS" to end of model number.



6-61-215P (shown in photo)

1.0

MOUNTING

Top Plate Size	Bolt Hole Spacing	Mounting Bolt Size
4" x 4 -1/2"	2-5/8" x 3-5/8" to 3" x 3"	3/8"

6-62-525 (shown in photo,





Cushion Rubber





Moldon Rubber/ Aluminum Core



Moldon Polyurethane/ Aluminum Core



PolyLoc Blue



61 SERIES

WHEEL OPTIONS















Phenolic



Polyolefin



PolyLoc Grey



Vheel ameter iches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Swivel Caster Model Number	Rigid Caster Model Number	Approximate Weight (Pounds)	Load Height (Inches)	Swivel Radius (Inches)
		CUSHION / SOLID RUBBER	SINTERED	225	4-61-109	4-62-109	4		
	1 5/8	CUSHION / SOLID RUBBER	ROLLER	225	4-61-209	4-62-209	4	1. S. S. S.	
	1 5/8	HARD / SOLID RUBBER	SINTERED	350	4-61-110	4-62-110	4		
		HARD / SOLID RUBBER	ROLLER	350	4-61-210	4-62-210	4	1000	
		Moldon Rubber / Aluminum core	BALL	225	4-61-615	4-62-615	5	5 5/8	3 9/16
4	1 1/2	MOLDON POLYURETHANE / ALUMINUM CORE	BALL	425	4-61-715	4-62-715	5	5 5/8	3 3/16
	1 1/2	POLYOLEFIN	PLAIN	450	4-61-521	4-62-521	5		
		POLYOLEFIN	ROLLER	450	4-61-522	4-62-522	5		
		PHENOLIC	PLAIN	500	4-61-121	4-62-121	4		
		PHENOLIC	ROLLER	500	4-61-221	4-62-221	4		
-				000		5 00 100			
		CUSHION / SOLID RUBBER	SINTERED	260	5-61-109	5-62-109	5	1	12.0
	1 5/8	CUSHION / SOLID RUBBER	ROLLER	260	5-61-209	5-62-209	5		
	/ 0	HARD / SOLID RUBBER	SINTERED	400	5-61-110	5-62-110	5		
		HARD / SOLID RUBBER	ROLLER	400	5-61-210	5-62-210	5		
		Moldon Rubber / Aluminum Core	BALL	250	5-61-615	5-62-615	6		
5		ADVANTAGE TPR / FLAT	ROLLER	350	5-61-215GF	5-62-215GF	6		
,		POLYOLEFIN	PLAIN	450	5-61-521	5-62-521	5	6 1/2	4 5/16
	1 1/2	POLYOLEFIN	ROLLER	450	5-61-522	5-62-522	5	D.C. 1	
		MOLDON POLYURETHANE / ALUMINUM CORE	BALL	450	5-61-715	5-62-715	6		
		POLYLOC / GREY	ROLLER	500	5-61-215G	5-62-215G	5	100	
		POLYLOC / BLUE	ROLLER	500	5-61-215P	5-62-215P	5		
		PHENOLIC	PLAIN	500	5-61-121	5-62-121	5		
		PHENOLIC	ROLLER	500	5-61-221	5-62-221	5		
		POLYLOC / GREY	ROLLER	300	6-61-215G	6-62-215G	6		
		MOLDON RUBBER / ALUMINUM CORE	BALL	350	6-61-615	6-62-615	7		
		ADVANTAGE TPR / FLAT	ROLLER	375	6-61-215GF	6-62-215GF	6		1.00
		POLYLOC / BLUE	ROLLER	500	6-61-215P	6-62-215P	6	Sec. 1	
	1 1/2	PHENOLIC	PLAIN	500	6-61-121	6-62-121	6	7 1/2	5 1/16
	1 .72	PHENOLIC	ROLLER	500	6-61-221	6-62-221	6	1 .72	0.710
		POLYOLEFIN	DELRIN	500	6-61-523	6-62-523	6	1000	
		POLYOLEFIN	ROLLER	500	6-61-525	6-62-525	7		
		MOLDON POLYURETHANE / ALUMINUM CORE	BALL	500	6-61-715	6-62-715	7		
		ADVANTAGE TPR / FLAT	ROLLER	500	8-61-215GF	8-62-215GF	8		
		POLYLOC / GREY	ROLLER	500	8-61-215G	8-62-215G	8		
3	1 1/2	POLYLOC / BLUE	ROLLER	500	8-61-215P	8-62-215P	8	9 1/2	6 1/2
		POLYOLEFIN	DELRIN	500	8-61-523	8-62-523	8	0 12	0 12
		POLYOLEFIN	ROLLER	500	8-61-525	8-62-525	8	1000	



81 Series **Swivel & Rigid Top Plate**

Capacity to 1,250 pounds each

FEATURES

- Finish: bright zinc plating to resist rust and corrosion.
- ✓ Design: fork legs formed from 1/4" thick steel
- Swivel Construction: double ball bearing with hardened raceways.
- ✓ Axle: 1/2" diameter.
- King Pin: 5/8" steel rivet, hydraulically upset.
- Zerk Grease Fitting: swivel raceway.
- Fork Leg Spacing: 2-1/2"

CASTER OPTIONS

PosiLoc® Brake: to order, add "PL" to end of



B1 SERIES

model number. Stainless steel components. VertiLoc® Brake:

to order, add "VL" to end of model number.

SideLock Brake: to order, add "SLB" to end of model number. Right

side brake optionally available consult factory.

CASTER OPTIONS (Continued)



Swivel Lock / Bolt-On: Field installable 4-position swivel

lock. To order specify swivel lock number 3091-22. See page 92 for details.

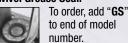
Swivel Lock / Welded:



only. Spring loaded plunger locks swivel in 4-positions at 90° intervals. To

order add "SL4" to end of model number. See page 92 for details. Precision Ball Wheel Bearing: Sealed precision ball bearing available for most wheels-

-consult factory. Swivel Grease Seal:



✓ Thread Guards: See page 94 for thread guard availability.



Top Plate Sizes (swivel & rigid): to order, add Plate Mounting Code to end of model number. (Example: 5-81-220GF **PLT 1**)

Mounting Code	Top Plate Size	Bolt Hole Spacing	Mounting Bolt Size
PLT 1	4" x 4-1/2"	2-5/8" x 3-5/8" to 3" x 3"	3/8"
PLT 2	5 x 5-1/2"	4-1/8" x 4-1/2" to 4" x 4"	3/8"
PLT 3	3-3/4" x 4-3/4"	3" x 3-7/8"	2 Holes 9/16", 2 Holes 25/64"
PLT 4	4-1/2" x 6-1/4"	2-7/16" x 4-15/16" to 3-3/8" x 5-1/4"	1/2"

WHEEL OPTIONS



Moldon Rubber/ Aluminum Core



Moldon Polyurethane/ Aluminum Core

Moldon

Rubber/ Cast

Iron Core

Moldon

Polyurethane/

Cast Iron

Core



Phenolic



Polyolefin

Advantage Health Antimicrobial

Triton







PolyLoc

Grey



PolyLoc

Blue

V-Groove

Cast Iron

Solid Elastomer

High Modulus

Rubber Donut

						Ca	asterde	epot.	<u>com</u>	Sol -	
/heel imeter iches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Swivel Caster Model Number	Rigid Caster Model Number	Approximate Weight (Pounds)	Load Height (Inches)	Swivel Radius (Inches)	e	2
		MOLDON RUBBER / ALUM. CORE	ROLLER	300	4-81-620	4-82-620	7-1/2				
		ADVANTAGE TPR / FLAT ADVANTAGE HEALTH	ROLLER	350 350	4-81-220GF 4-81-220MF	4-82-220GF 4-82-220MF	6-1/2 6-1/2		- C		
		MOLDON RUBBER / CAST IRON CORE	ROLLER	400	4-81-620Cl	4-82-620Cl	0-1/2 7				
		POLYOLEFIN	PLAIN	500	4-81-531	4-82-531	7				
1.50		POLYOLEFIN POLYLOC / GREY	ROLLER	500 600	4-81-532 4-81-220G	4-82-532 4-82-220G	7-1/2 6-1/2		1.00		
	0	MOLDON POLYURETHANE /							39/16		
4	2	ALUMINUM CORE	ROLLER	600	4-81-720	4-82-720	7-1/2	5 5/8	3 9/16		
		MOLDON POLYURETHANE / CAST IRON CORE	ROLLER	700	4-81-720Cl	4-82-720Cl	7-1/2				
		CAST IRON	ROLLER	750	4-81-250	4-82-250	7-1/2				
200		PHENOLIC	PLAIN	800	4-81-122	4-82-122	6-1/2				
		PHENOLIC SOLID ELASTOMER	ROLLER	800	4-81-222 4-81-760	4-82-222 4-82-760	6-1/2 7-1/2				
20.1		SOLID ELASTOMER	PREC. BALL	1,250	4-81-770	4-82-770	7-1/2				
		MOLDON RUBBER / ALUMINUM CORE	ROLLER	350	5-81-620	5-82-620	8				
		ADVANTAGE TPR / FLAT	ROLLER	375	5-81-220GF	5-82-220GF	7				
		ADVANTAGE HEALTH	ROLLER	375	5-81-220MF	5-82-220MF	7				
- 11 s		MOLDON RUBBER / CAST IRON CORE POLYOLEFIN	ROLLER PLAIN	400 650	5-81-620Cl 5-81-531	5-82-620Cl 5-82-531	8 7-1/2				
		POLYOLEFIN	ROLLER	650	5-81-532	5-82-532	7-1/2				
		POLYLOC / GREY	ROLLER	700	5-81-220G	5-82-220G	7				
		POLYLOC / BLUE	ROLLER	700	5-81-220P 5-81-250	5-82-220P 5-82-250	7 8				
5	2	V-GROOVE	ROLLER	800	5-81-250V	5-82-250V	9	6 1/2	4 5/16		
		MOLDON POLYURETHANE /	ROLLER	900	5-81-720	5-82-720	8				
		ALUMINUM CORE PHENOLIC	PLAIN	1,000	5-81-122	5-82-122	8				
		PHENOLIC	ROLLER	1,000	5-81-222	5-82-222	8				
		MOLDON POLYURETHANE / CAST	ROLLER	1,050	5-81-720Cl	5-82-720Cl	8				
		IRON CORE SOLID ELASTOMER	ROLLER	1,250	5-81-760	5-82-760	8				
	1.1	SOLID ELASTOMER	PREC. BALL	1,250	5-81-770	5-82-770	8				
		MOLDON RUBBER / ALUMINUM CORE	ROLLER	410	6-81-620	6-82-620	9				
973		ADVANTAGE TPR / ROUND	BALL	450	6-81-220GDB	6-82-220GDB	8				Y
		ADVANTAGE TPR / ROUND MOLDON RUBBER / CAST IRON CORE	ROLLER	450	6-81-220GD 6-81-620Cl	6-82-220GD 6-82-620Cl	8				
		ADVANTAGE TPR / FLAT	ROLLER	600	6-81-220GF	6-82-220GF	8				
		ADVANTAGE HEALTH	ROLLER	600	6-81-220MF	6-82-220MF	8				
8.19		POLYOLEFIN POLYOLEFIN	PLAIN ROLLER	700	6-81-531 6-81-532	6-82-531 6-82-532	8				
		POLYLOC / GREY	ROLLER	800	6-81-220G	6-82-220G	8				
6 B	•	POLYLOC / BLUE	ROLLER	800	6-81-220P	6-82-220P	8				
6	2	V-GROOVE MOLDON POLYURETHANE /	ROLLER	900	6-81-250V	6-82-250V	11	7 1/2	5 1/16		
		ALUMINUM CORE	ROLLER	1,000	6-81-720	6-82-720	9				
P. (*)		PHENOLIC	PLAIN	1,200	6-81-122	6-82-122	9				
		PHENOLIC CAST IRON	ROLLER	1,200	6-81-222 6-81-250	6-82-222 6-82-250	9				
		MOLDON POLYURETHANE / CAST	ROLLER		6-81-720Cl						
12		IRON CORE		1,200		6-82-720Cl	9				
		SOLID ELASTOMER	ROLLER PREC. BALL	1,250	6-81-760 6-81-770	6-82-760 6-82-770	9 9				
		TRITON	ROLLER	1,250	6-81-535T RB	6-82-535T RB	8				
	2 1/8	HIGH MODULUS RUBBER DONUT	BALL	350	6-81-600	6-82-600	6				
	_	ADVANTAGE TPR / ROUND	BALL	500	8-81-220GDB	8-82-220GDB	9				
		ADVANTAGE TPR / ROUND	ROLLER	500	8-81-220GD	8-82-220GD	9				
1.6		MOLDON RUBBER / ALUMINUM CORE MOLDON RUBBER / CAST IRON CORE	ROLLER ROLLER	500 500	8-81-620 8-81-620Cl	8-82-620 8-82-620Cl	10 10				
		ADVANTAGE TPR / FLAT	ROLLER	675	8-81-220GF	8-82-220GF	9				
		ADVANTAGE HEALTH	ROLLER	675	8-81-220MF	8-82-220MF	9				
1. A		POLYOLEFIN POLYOLEFIN	PLAIN ROLLER	900	8-81-531 8-81-532	8-82-531 8-82-532	9 9		()) () () () () () () () () (
		POLYLOC / GREY	ROLLER	1,000	8-81-220G	8-82-220G	9				
8	2	POLYLOC / BLUE	ROLLER	1,000	8-81-220P	8-82-220P	9	9 1/2	6 1/2		
9		PHENOLIC	PLAIN	1,250	8-81-122	8-82-122 8-82-222	9	0.12	0.12		1
		PHENOLIC CAST IRON	ROLLER	1,250	8-81-222 8-81-250	8-82-222	9 10				
		MOLDON POLYURETHANE /	ROLLER	1,250	8-81-720	8-82-720	10				
		ALUMINUM CORE	HOLLEN	1,200	0 01 120	0 02 720	10				
		MOLDON POLYURETHANE / CAST IRON CORE	ROLLER	1,250	8-81-720Cl	8-82-720Cl	10				
		MOLDON POLYURETHANE / CAST	ROLLER ROLLER PREC. BALL	1,250 1,250 1,250	8-81-760	8-82-720Cl 8-82-760 8-82-770	10 10 10				

*Available in Grey (consult factory).



B13 Series

Swivel & Rigid Top Plate

Capacity to 1,400 pounds each

FEATURES

- Design: kingpinless style swivel raceway.
- Swivel Construction: 5/16" thick 1045 steel top plate; one row of 3/8" ball bearings mounted in a heat treated precision machined raceway.
- Finish: bright zinc plating to resist rust and corrosion.
- ✓ Axle: 1/2" diameter with lock nut.
- Fork Legs: 1/4" x 2" 1045 steel welded inside and out.
- Zerk Grease Fitting: swivel raceway and wheels with roller bearings.

CROSS SECTION









4-position swivel lock-to order, add suffix "SL".

- Special Load Height: optional 10-1/8" on 8" diameter models.
- Shock Absorbing: corrosion resistant polyurethane spring protects cargo from shocks and vibrations.



OUNTING F	LATE
Top Plate Size	Bolt Hole Spacing
andard Plate	

St 4" x 4-1/2" 2-5/8" x 3-5/8" to 3" x 3" 3/8" Optional Plate consult factory. 2-7/16" x 4-15/16" to 4-1/2" x 6-1/4" 3/8 3-3/8" x 5-1/4"

B613UAP.80A

Mounting

Boit Size

B13 SERIES

WHEEL OPTIONS



Cast Iron

Magnum Orange 73D(±5)



Magnum Grey

60D(±5)



Polyurethane

Magnum Blue 95A(±5)

Triton

Magnum Red

80A(±5)



Μ

Magnum Black 70A(±5)



Elastomer 73D





B13 Swivel and J23 Rigid Casters

Wheel iameter Inches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Swivel Caster Model Number	Rigid Caster Model Number	Load Height (Inches)	Swivel Offset (Inches)
		CAST IRON	ROLLER	700	B413CIB	J423CIB		
		MAGNUM ORANGE 73D	PREC. BALL	900	B413UAP.73D	J423UAP.73D	1.0	100
		MAGNUM GRAY 60D	PREC. BALL	800	B413UAP.60D	J423UAP.60D	1.1.1	
		MAGNUM BLUE 95A	PREC. BALL	700	B413UAP.95A	J423UAP.95A		
4	2	MAGNUM RED 80A	PREC. BALL	500	B413UAP.80A	J423UAP.80A	5-5/8	1-3/16
		MAGNUM BLACK 70A	PREC. BALL	400	B413UAP.70A	J413UAP.70A		
		PHENOLIC	ROLLER	800	B413ACB	J423ACB		
		POLYURETHANE ON CAST IRON	ROLLER	700	B413MPB	J423MPB		
		SOLID ELASTOMER 73D	PREC. BALL	1000	B413MEPB	J423MEPB		
		CAST IRON	ROLLER	900	B513CIB	J523CIB		
		DUCTILE IRON	ROLLER	1400	B513DFB	J523DFB		
5	2	PHENOLIC	ROLLER	1000	B513ACB	J523ACB	6-1/2	1-3/8
		POLYURETHANE ON CAST IRON	ROLLER	1000	B513MPB	J523MPB		
	- 10 m	SOLID ELASTOMER 73D	PREC. BALL	1000	B513MEPB	J523MEPB		
		CAST IRON	ROLLER	1000	B613CIB	J623CIB		
2		DUCTILE IRON	ROLLER	1400	B613DFB	J623DFB		
		MAGNUM ORANGE 73D	PREC. BALL	1000	B613UAP.73D	J623UAP.73D		
		MAGNUM GRAY 60D	PREC. BALL	1000	B613UAP.60D	J623UAP.60D		
1.0	2	MAGNUM BLUE 95A	PREC. BALL	750	B613UAP.95A	J623UAP.95A		
6		MAGNUM RED 80A	PREC. BALL	500	B613UAP.80A	J623UAP.80A	7-1/2	1-9/16
		MAGNUM BLACK 70A	PREC. BALL	410	B613UAP.70A	J623UAP.70A		
		PHENOLIC	ROLLER	1200	B613ACB	J623ACB		
10.1		POLYURETHANE ON CAST IRON	ROLLER	1200	B613MPB	J623MPB	1.12	10.00
		SOLID ELASTOMER 73D	PREC. BALL	1000	B613MEPB	J623MEPB	17 E B	1.1.1
· ·		TRITON	ROLLER	1250	B613TRB	J623TRB		
		CAST IRON	ROLLER	1000	B813CIB	J823CIB		
		DUCTILE IRON	ROLLER	1400	B813DFB	J823DFB		
		MAGNUM ORANGE 73D	PREC. BALL	1200	B813UAP.73D	J823UAP.73D		
1.11		MAGNUM GRAY 60D	PREC. BALL	1000	B813UAP.60D	J823UAP.60D		
8	2	MAGNUM BLUE 95A	PREC. BALL	900	B813UAP.95A	J823UAP.95A	9-1/2*	2-1/4
0	2	MAGNUM RED 80A	PREC. BALL	800	B813UAP.80A	J823UAP.80A	9-1/2	2-174
		MAGNUM BLACK 70A	PREC. BALL	500	B813UAP.70A	J823UAP.70A		
100		PHENOLIC	ROLLER	1400	B813ACB	J823ACB		100
		POLYURETHANE ON CAST IRON	ROLLER	1200	B813MPB	J823MPB		
		SOLID ELASTOMER 73D	PREC. BALL	1000	B813MEPB	J823MEPB		-



BSA13 Shock Absorbing Swivel and JSA23 Shock Absorbing Rigid Casters

Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Swivel Caster Model Number	Rigid Caster Model Number	Load Height (Inches)	Swiver Offset (Inches)
		CAST IRON	ROLLER	1000	BSA613CIB	JSA623CIB		
N		DUCTILE IRON	ROLLER	1400	BSA613DFB	JSA623DFB		
Chuller,		MAGNUM ORANGE 73D	PREC. BALL	1000	BSA613UAP.73D	JSA623UAP.73D		
1000		MAGNUM GRAY 60D	PREC. BALL	1000	BSA613UAP.60D	JSA623UAP.60D		
		MAGNUM BLUE 95A	PREC. BALL	750	BSA613UAP.95A	JSA623UAP.95A		
6	2	MAGNUM RED 80A	PREC. BALL	500	BSA613UAP.80A	JSA623UAP.80A	8	3-1/8
		MAGNUM BLACK 70A	PREC. BALL	410	BSA613UAP.70A	JSA623UAP.70A		
		PHENOLIC	ROLLER	1200	BSA613ACB	JSA623ACB		
		POLYURETHANE ON CAST IRON	ROLLER	1200	BSA613MPB	JSA623MPB		
		SOLID ELASTOMER 73D	PREC. BALL	1000	BSA613MEPB	JSA623MEPB		
	1.00	TRITON	ROLLER	1250	BSA613TRB	JSA623TRB		
		CAST IRON	ROLLER	1000	BSA813CIB	JSA823CIB		
		DUCTILE IRON	ROLLER	1400	BSA813DFB	JSA823DFB		
		MAGNUM ORANGE 73D	PREC. BALL	1200	BSA813UAP.73D	JSA823UAP.73D		
200		MAGNUM GRAY 60D	PREC. BALL	1000	BSA813UAP.60D	JSA823UAP.60D		
8	2	MAGNUM BLUE 95A	PREC. BALL	900	BSA813UAP.95A	JSA823UAP.95A	10 1/0	3-1/4
Ö	2	MAGNUM RED 80A	PREC. BALL	800	BSA813UAP.80A	JSA823UAP.80A	<mark>10-</mark> 1/8	3-1/4
1.00		MAGNUM BLACK 70A	PREC. BALL	500	BSA813UAP.70A	JSA823UAP.70A		
Sec. 34		PHENOLIC	ROLLER	1400	BSA813ACB	JSA823ACB		
		POLYURETHANE ON CAST IRON	ROLLER	1200	BSA813MPB	JSA823MPB		
		SOLID ELASTOMER 73D	PREC. BALL	1000	BSA813MEPB	JSA823MEPB		

casterdepot.com **BH** Series **Kingpinless Swivel & Rigid Top Plate** Capacity to 3,000 pounds each **FEATURES** ✓ Design: kingpinless style **CASTER OPTIONS** swivel raceway. ✓ Swivel Construction: 5/16" Face Contact Brake: to thick 1045 steel top plate; order. add suffix"FCB". one row of 1/2" ball bearings mounted in a heat treated precision machined raceway. Swivel Lock / **Finish:** zinc plating to resist Bolt-On: field installable rust and corrosion. 4-position ✓ Axle: 3/4" diameter with swivel locklock nut. to order, add suffix "SL". Fork Legs: 5/16" x 2-1/2" **MOUNTING PLATE** 1045 steel welded inside Alternate Wheel Bearings: 5¹/4 4¹⁵/16 and out. consult factory.

Zerk Grease Fitting: swivel raceway and wheels with roller bearings.

WHEEL OPTIONS











CROSS SECTION









Attaching bolt 1/2

6¹/4





Ductile Iron

Forged Steel

Rubber

Polyurethane

Polyurethane 82A

Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Swivel Caster Model Number	Rigid Caster Model Number	Load Height (Inches)	Swivel Offset (Inches)
		CAST IRON	ROLLER	2,500	BH63CIB	W633CIB		
		DUCTILE IRON	ROLLER	3,000	BH63DFB	W633DFB		
6	3	FORGED STEEL	ROLLER	3,000	BH63DXB	W633DXB	7-1/2	1-3/8
		MOLDON RUBBER	ROLLER	680	BH63M0B	W633MOB	1-1/2	1-5/0
		PHENOLIC	ROLLER	2,000	BH63ACB	W633ACB		
		POLYURETHANE	ROLLER	2,200	BH63MPB	W633MPB		
	2 1/2	SOFT POYURETHANE (82A)	PREC. BALL	1,600	BH83SPPB25	W833SPPB25		11.5
1000		CAST IRON	ROLLER	2,500	BH83CIB	W833CIB		
1.1		DUCTILE IRON	ROLLER	3,000	BH83DFB	W833DFB		
8		FORGED STEEL	ROLLER	3,000	BH83DXB	W833DXB	10-1/8	2-1/8
		MOLDON RUBBER	ROLLER	2,500	BH83M0B	W833M0B	10-1/8	2-1/8
		PHENOLIC	ROLLER	2,500	BH83ACB	W833ACB		
		POLYURETHANE	ROLLER	2,500	BH83MPB	W833MPB		
1.1		SOFT POYURETHANE (82A)	PREC. BALL	2,000	BH83SPPB	W833SPPB		
1.1.1.1.1.1		CAST IRON	ROLLER	2,500	BH103CIB	W1033CIB		
1.12		DUCTILE IRON	ROLLER	3,000	BH103DFB	W1033DFB		
10	3	FORGED STEEL	ROLLER	3,000	BH103DXB	W1033DXB	11 1/0	0 1/4
10	3	MOLDON RUBBER	ROLLER	1,000	BH103M0B	W1033M0B	11-1/2	2-1/4
		PHENOLIC	ROLLER	2,900	BH103ACB	W1033ACB		
		POLYURETHANE	ROLLER	3,000	BH103MPB	W1033MPB		
		CAST IRON	ROLLER	2,500	BH123CIB	W1233CIB		
		DUCTILE IRON	ROLLER	3,000	BH123DFB	W1233DFB		
12		MOLDON RUBBER	ROLLER	1,200	BH123M0B	W1233M0B	13 - 1/2	2-3/4
12		PHENOLIC	ROLLER	3,000	BH123ACB	W1233ACB		
		POLYURETHANE	ROLLER	3,000	BH123MPB	W1233MPB		

BH83ACB

B27 Series **Kingpinless Swivel & Rigid Top Plate**

Capacity to 5,000 pounds each

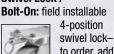
FEATURES

- Design: kingpinless style swivel raceway.
- ✓ Swivel Construction: 3/8" thick 1045 steel top plate; one row of 1/2" ball bearings mounted in a heat treated precision machined raceway.
- Finish: zinc plating to resist rust and corrosion.
- ✓ Axle: 3/4" diameter with lock nut.
- ✓ Fork Legs: 5/16" x 3" 1045 steel welded inside and out.
- Zerk Grease Fitting: swivel raceway and wheels with roller bearings.



CASTER OPTIONS

Swivel Lock /





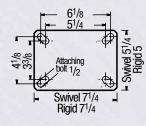
Alternate Wheel Bearings: consult factory.







MOUNTING PLATE



WHEEL OPTIONS





Ductile Iron





Rubber



Phenolic













Wheel Tread Load Swivel Capacity **Swivel Caster Rigid Caster** Diameter Wheel Type Width Bearing Height Offset Model Number Model Number (Pounds) (Inches) (Inches) (Inches) (Inches) CAST IRON ROLLER 2,500 B627CIB 637CIB DUCTILE IRON ROLLER 3,000 B627DFB 637DFB FORGED STEEL ROLLER 5,000 B627DXB 637DXB 3 6 8 2 - 1/4MOLDON RUBBER ROLLER 680 B627M0B 637M0B 637ACB PHENOLIC ROLLER 2,000 B627ACB POLYURETHANE ROLLER 2,200 B627MPB 637MPB CAST IRON ROLLER 2,500 B827CIB 837CIB **DUCTILE IRON** ROLLER 3,200 B827DFB 837DFB FORGED STEEL ROLLER 5,000 B827DXB 837DXB 8 MOLDON RUBBER 837M0B 3 ROLLER 900 B827M0B 10-1/2 3 837ACB PHENOLIC ROLLER 2,000 B827ACB POLYURETHANE ROLLER 2,500 B827MPB 837MPB SOFT POLYURETHANE (82A) 2,000 PREC. BALL B827SPPB 837SPPB CAST IRON ROLLER 2,500 B1027CIB 1037CIB **DUCTILE IRON** ROLLER 3,500 B1027DFB 1037DFB FORGED STEEL ROLLER 5.000 B1027DXB 1037DXB 10 3 12-1/2 3-3/8 MOLDON RUBBER 1,000 B1027M0B ROLLER 1037M0B PHENOLIC ROLLER 2,900 B1027ACB 1037ACB POLYURETHANE ROLLER 3,000 B1027MPB 1037MPB CAST IRON ROLLER 2,500 B1227CIB 1237CIB **DUCTILE IRON** ROLLER 3,800 B1227DFB 1237DFB 1,200 3,500 12 3 MOLDON RUBBER B1227M0B 1237M0B 15-1/2 ROLLER 4 - 1/4PHENOLIC B1227ACB ROLLER 1237ACB POLYURETHANE ROLLER 3,500 B1227MPB 1237MPB



S30 Series Stainless Steel Top Plate

Capacity to 325 pounds each

Polished grade 304 stainless steel designed to prevent rust and corrosion in the most demanding wet, damp and corrosive environments. Stainless steel is impervious to repeated washings, thereby reducing maintenance and providing longer caster life. All component metal parts including ball bearings, axle, nut, spanner bushing and dust cap are stainless steel.

CASTER OPTIONS

✓ PosiLoc[®] Brake: stainless steel

VertiLoc® Brake: stainless

Swivel Lock: Locks caster in

Swivel Grease Seal: Includes

construction; to

order, add "PL"

to end of model

steel construction;

to order, add "VL"

trailing position at

180° while wheel

specify "1PSL".

spins freely. To order

zerk in the dust cap.

To order, add "GS'

to end of model

number.

Thread Guards: See page 94 for thread guard availability. Optional Top Plate Sizes: variety of top plate sizes available -

to end of model

number.

number.

FEATURES

- Finish: Stainless steel
- ✓ Dust Cap: all swivel models feature dust cap which protects swivel raceway bearings and improves performance.
- ✓ Swivel Construction: stainless steel grade 440 ball bearings with hardened double raceway construction. Bearings are magnetic.
- Axle: 3/8" diameter stainless steel axle with lock nut.
- King Pin: 1/2" stainless steel rivet, hydraulically upset.
- Grease Temperature Range: -45°F to +260°F

WHEEL OPTIONS



- Advantage TPR Round
 - Advantage TPR Flat

PHENOLIC

 $1 \frac{1}{2}$

Advantage Heat Advantage Health Round or Flat

consult factory.

Antimicrobial

AEW

- - Welded Disc Polyurethane



Phenolic

6-S31-121

PolyLoc

3-1/4

Hi-Temp

			lorobiai	roiyureulai	le		Gley	nesiii	
Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Swivel Caster Model Number	Rigid Caster Model Number	Approximate Weight (Pounds)	Load Height (Inches)	Swivel Radius (Inches)
		ADVANTAGE TPR / ROUND	DELRIN	250	4-S30-314GD	4-S31-314GD	2-1/4		
	See. And	ADVANTAGE TPR / FLAT	DELRIN	300	4-S30-314GF	4-S31-314GF	2-1/4		_
4	1 1/4	POLYOLEFIN	SS SLEEVE	300	4-S30-513	4-S31-513	2-1/4		
	1 1/4	POLYLOC / GREY	DELRIN	300	4-S30-314G	4-S31-314G	2-1/4	E 1/1-	0.1/-
		ADVANTAGE HEAT FLAT ¹	SS BALL	300	4-S30-213RTF	4-S31-213RTF	2-1/4	5 1/16	3 1/2
1.		ADVANTAGE HEALTH	SS BALL	300	4-S30-213MF	4-S31-213MF	2-1/4		
	1 1/2	PHENOLIC	SS SLEEVE	300	4-S30-121	4-S31-121	2-1/4		
	1 1/2	HI-TEMP RESIN	PLAIN	300	4-S30-521HT	4-S31-121HT	2-1/4		
		ADVANTAGE TPR / ROUND ²	SS BALL	250	5-S30-213GD	5-S31-213GD	2-3/4		
	1 1/4	POLYOLEFIN	SS SLEEVE	300	5-S30-513	5-S31-513	2-3/4		
		WELDED DISC / POLYURETHANE	SS SLEEVE	300	5-S30-113P	5-S31-113P	2-3/4		
		POLYLOC / GREY ²	SS BALL	300	5-S30-213G	5-S31-213G	2-3/4		
5	1.00	ADVANTAGE HEAT FLAT ¹	SS BALL	300	5-S30-213RTF	5-S31-213RTF	2-3/4	6 1/8	4
		ADVANTAGE HEALTH	SS BALL	300	5-S30-213MF	5-S31-213MF	2-3/4		
		ADVANTAGE TPR / FLAT	DELRIN	325	5-S30-213GF	5-S31-213GF	2-3/4		
	1 1/2	PHENOLIC	SS SLEEVE	300	5-S30-121	5-S31-121	2-3/4		
	1 1/2	HI-TEMP RESIN	PLAIN	325	5-S30-521NHT	5-S31-NHT	2-3/4		
		ADVANTAGE TPR / ROUND	DELRIN	300	6-S30-314GD	6-S31-314GD	3-1/4		
		POLYOLEFIN	SS SLEEVE	300	6-S30-521	6-S31-521	3-1/4		
C	1 1/4	POLYLOC / GREY ¹	SS BALL	300	6-S30-213G	6-S31-213G	3-1/4	72/10	11/0
6	1.11	ADVANTAGE HEAT FLAT	SS BALL	325	6-S30-213RTF	6-S31-213RTF	3-1/4	7 3/16	4 1/2
		ADVANTAGE HEALTH	SS BALL	325	6-S30-213MF	6-S31-213MF	3-1/4		

300

6-S30-121

SS SLEEVE

5-S30-213GD PLT 2 (shown in photo)

5-S31-121 PLT 2

(shown in photo)

MOUNTING OPTIONS

Top Plate Sizes (swivel & rigid): to order, add Plate Mounting Code to end of model number (Example: 5-S30-314G PLT 2).

Mounting Code	Top Plate Size	Bolt Hole Spacing	Mounting Bolt Size	
PLT 2	2-3/8" x 3-5/8"	1-3/4" x 3"	5/16"	and the second
PLT 3	3-1/8" x 4-1/8"	2-3/8" x 3-7/16"	5/16"	
PLT 5	3-3/4" x 4-1/2"	2-5/8" x 3-5/8 " to 3" x 3"	3/8"	

S30 STAINLESS SERIES

S32 Series **Stainless Steel** Round Stem Capacity to 325 pounds each

Polished grade 304 stainless steel designed to prevent rust and corrosion in the most demanding wet, damp and corrosive environments. Stainless steel is impervious to repeated washings, thereby reducing maintenance and providing longer caster life. All component metal parts including top plate or stems ball bearings, axle, nut, spanner bushing and dust cap are stainless steel.

FEATURES

- Finish: Stainless steel
- ✓ Dust Cap: all swivel models feature dust cap which protects swivel raceway bearings and improves performance.
- Swivel Construction: stainless steel grade 440 ball bearings with hardened double raceway construction. Bearings are magnetic.
- ✓ Axle: 3/8" diameter stainless steel axle with lock nut.
- King Pin: 1/2" stainless steel rivet, hydraulically upset.
- Grease Temperature Range: -45°F to +260°F

WHEEL OPTIONS



TPR Round



TPR Flat



Round or Flat





Polvurethane







Grey





Approximate Wheel Tread Load Swivel Capacity **Round Stem** Radius Diameter Width Wheel Type Bearing Height (Inches) Weight (Pounds) (Pounds) Model Number (Inches) (Inches) (Inches) ADVANTAGE TPR / ROUND DELRIN 4-S32-314GD 2-1/4 250 ADVANTAGE TPR / FLAT DELRIN 300 4-S32-314GF 2-1/4 POLYOLEFIN 300 2-1/4 SS SLEEVE 4-S32-513 1 1/4 4 POLYLOC / GREY DELRIN 300 4-S32-314G 2 - 1/44 15/16 31/2ADVANTAGE HEAT FLAT¹ SS BALL 300 4-S32-213RTF 2-1/4 ADVANTAGE HEALTH 4-S32-213MF SS BALL 300 2 - 1/4SS SLEEVE 300 2-1/4 PHENOLIC 4-S32-121 1 1/2 **HI-TEMP RESIN** PLAIN 300 4-S32-521HT 2-1/4 ADVANTAGE TPR / ROUND² SS BALL 5-S32-213GD 2-3/4 250 POLYOLEFIN SS SLEEVE 300 5-S32-513 2-3/4 WELDED DISC / POLYURETHANE SS SLEEVE 300 5-S32-113P 2-3/4 1 1/4 POLYLOC / GREY² SS BALL 300 5-S32-213G 2-3/4 5 ADVANTAGE HEAT FLAT SS BALL 2-3/4 300 5-S32-213RTF 6 4 ADVANTAGE HEALTH SS BALL 300 5-S32-213MF 2 - 3/4ADVANTAGE TPR / FLAT DELRIN 5-S32-314GF 2-3/4 325 PHENOLIC SS SLEEVE 300 5-S32-121 2-3/4 $1 \frac{1}{2}$ HI-TEMP RESIN 5-S32-521NHT PLAIN 325 2 - 3/4ADVANTAGE TPR / ROUND DELRIN 300 6-S32-314GD 3-1/4 6-S32-521 POLYOLEFIN SS SLEEVE 300 3-1/4 1 1/4 POLYLOC / GREY¹ SS BALL 300 6-S32-213G 3-1/4 6 7 1/16 $4 \frac{1}{2}$ ADVANTAGE HEAT FLAT SS BALL 6-S32-213RTF 325 3-1/4 SS BALL 6-S32-213MF ADVANTAGE HEALTH 325 3 - 1/4

CASTER OPTIONS

PosiLoc® Brake: stainless steel

construction; to order, add "PL" to end of model number.



construction; to order, add "VL" to end of model number.

Swivel Grease Seal: Includes zerk in the dust cap. To order, add "GS" to end of model number.

Thread Guards: See page 94 for thread guard availability.

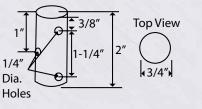
Antimicrobial

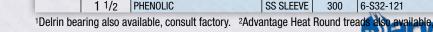


5-S32-113P (shown in photo)

MOUNTING

Standard Round Stem Size: 3/4" diameter x 2" long with three drilled holes 1/4" diameter.





change RTR to RTF.

3-1/4

Hi-Temp Resin

S34 Series **Stainless Steel** Spring Ring Stem Capacity to 325 pounds each

Polished grade 304 stainless steel designed to prevent rust and corrosion in the most demanding wet, damp and corrosive environments. Stainless steel is impervious to repeated washings, thereby reducing maintenance and providing longer caster life. All component metal parts including ball bearings, axle, nut, spanner bushing and dust cap are stainless steel.

FEATURES

- Finish: Stainless steel
- Dust Cap: all swivel models feature dust cap which protects swivel raceway bearings and improves performance.

Swivel Construction: stainless steel grade 440 ball bearings with hardened double raceway construction. Bearings are magnetic.

- ✓ Axle: 3/8" diameter stainless steel axle with lock nut.
- King Pin: 1/2" stainless steel rivet, hydraulically upset.
- Grease Temperature Range: -45°F to +260°F

WHEEL OPTIONS



TPR Round







Advantage **TPR Flat**

Round or Flat

Advantage Heat Advantage Health Antimicrobial

CASTER OPTIONS

number.

number.

Swivel Grease Seal: Includes

✓ Thread Guards: See page 94 for

Optional Stem Sizes: variety of stem sizes available - consult

thread guard availability.

factory

construction; to

order, add "VL" to end of model

zerk in the dust

"GS" to end of

model number.

cap. To order, add







Polyolefin









Grev

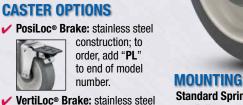


Hi-Temp Resin



Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Spring Ring Stem Model Number	Approximate Weight (Pounds)	Load Height (Inches)	Swivel Radius (Inches)
		ADVANTAGE TPR / ROUND	DELRIN	250	4-S34-314GD	2-1/4		
		ADVANTAGE TPR / FLAT	DELRIN	300	4-S34-314GF	2-1/4		
	1 1/4	POLYOLEFIN	SS SLEEVE	300	4-S34-513	2-1/4		
4	1 1/4	POLYLOC / GREY	DELRIN	300	4-S34-314G	2-1/4	4 15/10	0.1/0
		ADVANTAGE HEAT FLAT ¹	SS BALL	300	4-S34-213RTF	2-1/4	4 15/16	3 1/2
		ADVANTAGE HEALTH	SS BALL	300	4-S34-213MF	2-1/4		
	1 1/2	PHENOLIC	SS SLEEVE	300	4-S34-121	2-1/4	1.1	
	1 1/2	HI-TEMP RESIN	PLAIN	300	4-S34-521HT	2-1/4	1.0	
		ADVANTAGE TPR / ROUND ²	SS BALL	250	5-S34-213GD	2-3/4	2.1	
		POLYOLEFIN	SS SLEEVE	300	5-S34-513	2-3/4		
	1 1/4	WELDED DISC / POLYURETHANE	SS SLEEVE	300	5-S34-113P	2-3/4		
		POLYLOC / GREY ²	SS BALL	300	5-S34-213G	2-3/4	6	
5		ADVANTAGE HEAT FLAT ¹	SS BALL	300	5-S34-213RTF	2-3/4		4
		ADVANTAGE HEALTH	SS BALL	300	5-S34-213MF	2-3/4		
		ADVANTAGE TPR / FLAT	DELRIN	325	5-S34-314GF	2-3/4		
	1 1/2	PHENOLIC	SS SLEEVE	300	5-S34-121	2-3/4		
	1 1/2	HI-TEMP RESIN	PLAIN	325	5-S34-521NHT	2-3/4		_
		ADVANTAGE TPR / ROUND	DELRIN	300	6-S34-314GD	3-1/4		
		POLYOLEFIN	SS SLEEVE	300	6-S34-521	3-1/4		
6	1 1/4	POLYLOC / GREY ¹	SS BALL	300	6-S34-213G	3-1/4	7 1/16	4 1/2
0		ADVANTAGE HEAT FLAT	SS BALL	325	6-S34-213RTF	3-1/4	01/1	4 1/2
		ADVANTAGE HEALTH	SS BALL	325	6-S34-213MF	3-1/4		
	1 1/2	PHENOLIC	SS SLEEVE	300	6-S34-121	3-1/4		

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5-S34-214G (shown in photo)

Standard Spring Ring Stem Size: .845" diameter x 2-3/16" long

S34 STAINLESS SERIES

5-S36-513

(shown in photo)



S36 Series **Stainless Steel** Threaded Stem **Capacity to 325 pounds each**

Polished grade 304 stainless steel designed to prevent rust and corrosion in the most demanding wet, damp and corrosive environments. Stainless steel is impervious to repeated washings, thereby reducing maintenance and providing longer caster life. All component metal parts including ball bearings, axle, nut, spanner bushing and dust cap are stainless steel.

FEATURES

- Finish: Stainless steel
- Dust Cap: all swivel models feature dust cap which protects swivel raceway bearings and improves performance.

Swivel Construction: stainless steel grade 440 ball bearings with hardened double raceway construction. Bearings are magnetic.

- Axle: 3/8" diameter stainless steel axle with lock nut.
- ✓ King Pin: 1/2" stainless steel rivet, hydraulically upset.
- Grease Temperature Range: -45°F to +260°F

WHEEL OPTIONS



TPR Round



TPR Flat

 $1 \frac{1}{2}$

PHENOLIC



















Round or Flat

1

Advantage Heat Advantage Health Antimicrobial

CASTER OPTIONS

✓ PosiLoc[®] Brake: stainless steel

construction: to

order, add "PL"

to end of model

construction; to

order, add "VL"

to end of model

zerk in the dust cap.

To order, add "GS"

to end of model

number.

number.

number.

✓ Thread Guards: See page 94 for

Optional Stem Sizes: variety of

stem sizes available - consult

thread guard availability.

Swivel Grease Seal: Includes

VertiLoc® Brake: stainless steel

Welded Disc Polyurethane

Polyolefin

MOUNTING

factory.

Standard Threaded Stem Size:

1/2" diameter - 13 x 1-1/2" long.

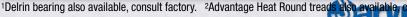
Other stems available. Consult

3-1/4

hange RTR to RTF.

Grev

Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Threaded Stem Model Number	Approximate Weight (Pounds)	Load Height (Inches)	Swivel Radius (Inches)	
		ADVANTAGE TPR / ROUND	DELRIN	250	4-S36-314GD	2-1/4			
1.00		ADVANTAGE TPR / FLAT	DELRIN	300	4-S36-314GF	2-1/4	122.11	0.000	
	4 1/4	POLYOLEFIN	SS SLEEVE	300	4-S36-513	2-1/4	1.00		
4	1 1/4	POLYLOC / GREY	DELRIN	300	4-S36-314G	2-1/4	4.454	0.11	
100		ADVANTAGE HEAT FLAT ¹	SS BALL	300	4-S36-213RTF	2-1/4	4 15/16	3 1/2	
		ADVANTAGE HEALTH	SS BALL	300	4-S36-213MF	2-1/4			
	4 1/2	PHENOLIC	SS SLEEVE	300	4-S36-121	2-1/4	1.00		
	1 1/2	HI-TEMP RESIN	PLAIN	300	4-S36-521HT	2-1/4			
		ADVANTAGE TPR / ROUND ²	SS BALL	250	5-S36-213GD	2-3/4			
		POLYOLEFIN	SS SLEEVE	300	5-S36-513	2-3/4			
		WELDED DISC / POLYURETHANE	SS SLEEVE	300	5-S36-113P	2-3/4			
	1 1/4	POLYLOC / GREY ²	SS BALL	300	5-S36-213G	2-3/4			
5		ADVANTAGE HEAT FLAT ¹	SS BALL	300	5-S36-213RTF	2-3/4	6	4	
		ADVANTAGE HEALTH	SS BALL	300	5-S36-213MF	2-3/4	1.04.14		
		ADVANTAGE TPR / FLAT	DELRIN	325	5-S36-314GF	2-3/4			
	1 1/2	PHENOLIC	SS SLEEVE	300	5-S36-121	2-3/4	1.00		
	1 1/2	HI-TEMP RESIN	PLAIN	325	5-S36-521NHT	2-3/4			
		ADVANTAGE TPR / ROUND	DELRIN	300	6-S36-314GD	3-1/4	1.		
		POLYOLEFIN	SS SLEEVE	300	6-S36-521	3-1/4		-	
6	1 1/4	POLYLOC / GREY ¹	SS BALL	300	6-S36-213G	3-1/4	71/10	11/0	
0		ADVANTAGE HEAT FLAT	SS BALL	325	6-S36-213RTF	3-1/4	7 1/16	4 1/2	
		ADVANTAGE HEALTH	SS BALL	325	6-S36-213MF	3-1/4	1.1	0.000	
	4 4 1								



300

6-S36-121

SS SLEEVE



S40 Series **Stainless Steel** Expanding Adapter **Capacity to 325 pounds each**

Polished grade 304 stainless steel designed to prevent rust and corrosion in the most demanding wet, damp and corrosive environments. Stainless steel is impervious to repeated washings, thereby reducing maintenance and providing longer caster life. All component metal parts including ball bearings, axle, nut, spanner bushing and dust cap are stainless steel.

FEATURES

- Finish: Stainless steel
- Dust Cap: all swivel models feature dust cap which protects swivel raceway bearings and improves performance.
- Swivel Construction: stainless steel grade 440 ball bearings with hardened double raceway construction. Bearings are magnetic.
- Axle: 3/8" diameter stainless steel axle with lock nut.
- King Pin: 1/2" stainless steel, hydraulically upset.
- Grease Temperature Range: -45°F to +260°F

WHEEL OPTIONS







1

factory





Wh Diam (Incl

6

Advantage Round or Flat TPR Flat

POLYOLEFIN

PHENOLIC

POLYLOC / GREY1

ADVANTAGE HEAT FLAT

ADVANTAGE HEALTH

1 1/4

1 1/2

Advantage Heat Advantage Health Antimicrobial

Welded Disc Polyurethane

Polyolefin





3-1/4

3-1/4

3-1/4

3-1/4

3 - 1/4

7 1/16

4 1/2

PolyLoc

Grev

Hi-Temp Resin

wheel ameter nches)	Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Expanding Adapter Stem Model Number	Approximate Weight (Pounds)	Load Height (Inches)	Swivel Radius (Inches)
		ADVANTAGE TPR / ROUND	DELRIN	250	4-S40-314GD	2-1/4		
		ADVANTAGE TPR / FLAT	DELRIN	300	4-S40-314GF	2-1/4		
100	1 1/4 1 1/2	POLYOLEFIN	SS SLEEVE	300	4-S40-513	2-1/4	10.1	
4		POLYLOC / GREY	DELRIN	300	4-S40-314G	2-1/4	4 15/10	0.1/-
		ADVANTAGE HEAT FLAT ¹	SS BALL	300	4-S40-213RTF	2-1/4	4 15/16	3 1/2
		ADVANTAGE HEALTH	SS BALL	300	4-S40-213MF	2-1/4	1000	_
		PHENOLIC	SS SLEEVE	300	4-S40-121	2-1/4		
		HI-TEMP RESIN	PLAIN	300	4-S40-521HT	2-1/4		100
		ADVANTAGE TPR / ROUND ²	SS BALL	250	5-S40-213GD	2-3/4		100
		POLYOLEFIN	SS SLEEVE	300	5-S40-513	2-3/4		
		WELDED DISC / POLYURETHANE	SS SLEEVE	300	5-S40-113P	2-3/4		
	1 1/4	POLYLOC / GREY ²	SS BALL	300	5-S40-213G	2-3/4		
5		ADVANTAGE HEAT FLAT ¹	SS BALL	300	5-S40-213RTF	2-3/4	6	4
		ADVANTAGE HEALTH	SS BALL	300	5-S40-213MF	2-3/4		
1.5		ADVANTAGE TPR / FLAT	DELRIN	325	5-S40-314GF	2-3/4	- 11 A.,	
0.4	1 1/2	PHENOLIC	SS SLEEVE	300	5-S40-121	2-3/4		
	1 1/2	HI-TEMP RESIN	PLAIN	325	5-S40-521NHT	2-3/4		
		ADVANTAGE TPR / ROUND	DELRIN	300	6-S40-314GD	3-1/4		

300

300

325

325

300

6-S40-521

6-S40-213G

6-S40-213RTF

6-S40-213MF

6-S40-121



CASTER OPTIONS

steel construction; to order, add "PL" to end of model

steel construction;

to order, add "VL"

to end of model

zerk in the dust

"GS" to end of

model number.

cap. To order, add

number.

Swivel Grease Seal: Includes

Thread Guards: See page 94

for thread guard availability.

Optional Stem Sizes: variety of

stem sizes available - consult

VertiLoc® Brake: stainless

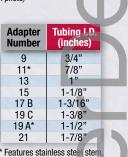
5-S40-214GD 19A (shown in photo)

MOUNTING

Rubber bushing expands inside of tubing as 3/4" nut beneath lower raceway is turned with wrench. Plastic bushing on bottom of stem provides stability for stem inside of tubing for tight, permanent fit.

See chart at right for adapter sizes and matching tube sizes. To order, add adapter number to end of model number (example: 5-S40-214GD 19A).

Threaded stem size (less adapter): 1/2" diameter x 2- 3/4" long.



washer and knurled nut. All other adapters feature zin plated washer and knurled nut.

¹Delrin bearing also available, consult factory. ²Advantage Heat Round treads also available, change RTR to RTF.

SS SLEEVE

SS BALL

SS BALL

SS BALL

SS SLEEVE

S81 Series **Stainless Steel** Top Plate Capacity to 1,250 pounds each

Polished grade 304 stainless steel designed to prevent rust and corrosion in the most demanding wet, damp and corrosive environments. Stainless steel is impervious to repeated washings, thereby reducing maintenance and providing longer caster life. All component metal parts including ball bearings, axle, nut, and spanner bushing are stainless steel.

FEATURES

- Finish: Stainless steel
- Design: Stainless steel top plate and fork legs, case hardened for strength.
- Swivel Construction: stainless steel grade 440 ball bearings with hardened double raceway construction. Bearings are magnetic.
- Axle: 1/2" diameter stainless steel bolt with lock nut with zerk in raceway.
- King Pin: 5/8" stainless steel rivet, hydraulically upset.
- Fork Leg Spacing: 2-1/2"

WHEEL OPTIONS

Advantage TPR Flat

Wheel

Diameter

(Inches)

5

6

8

Grease Temperature Range: -45°F to +260°F

Advantage TPR Round

Tread

Width

(Inches)

2

2

2

CASTER OPTIONS

VertiLoc® Brake: stainless steel construction;



Swivel Lock / Bolt-On: Field installable 4- position

stainless steel swivel lock. To order specify swivel lock

number 3091-17. See page 92 for details.

Stainless Steel Roller Bearing: to order, add "SRB" to end of model number (Example: 6-S81-320GF SRB).

> **Swivel Grease** Seal: To order, add "GS" to end of model number.

Thread Guards: See page 94 for thread guard availability.

PolyLoc Blue

Moldon

Polyu. Alum Core

ROLLER

DELRIN

DELRIN

DELRIN

PLAIN

DELRIN

DELRIN

DFI RIN

PLAIN

1,250

450

675

675

900

1,000

1.200

1,200

1,250

aFW

Wheel Type

MOLDON POLYURETHANE / ALUM. CORE

POLYLOC / BLUE MOLDON POLYURETHANE / ALUM. CORE

MOLDON POLYURETHANE / ALUM. CORE

Advantage Health Antimicrobial

ADVANTAGE TPR / FLAT ADVANTAGE HEALTH POLYOLEFIN

POLYLOC / BLUE

SOLID ELASTOMER PHENOLIC

SOLID ELASTOMER PHENOLIC

ADVANTAGE TPR / ROUND ADVANTAGE TPR / FLAT

ADVANTAGE HEALTH

POLYOLEFIN

PHENOLIC

POLYLOC / BLUE

SOLID ELASTOMER

TRITON

ADVANTAGE TPR / ROUND ADVANTAGE TPR / FLAT ADVANTAGE HEALTH POLYOLEFIN



Top Plate Size	Bolt Hole Spacing	Mounting Bolt Size
4" x 4 -1/2"	2-5/8" x 3-5/8" to 3" x 3"	3/8"

6-S82-531 (shown in photo



Triton

Polyolefin





6-S81-320GF

(shown in photo)



Phenolic

6-1/2

8

8

8

8

8

8

8

8

	-	
	Solid Elastomer	
te	Load Height	

s) (Inches)

4 5/16

5-1/16

6 - 1/2

9 - 1/2

	Bearing	Capacity (Pounds)	Swivel Caster Model Number	Rigid Caster Model Number	Approximate Weight (Pounds)	Load Height (Inches
1	DELRIN	375	5-S81-320GF	5-S82-320GF	5-1/2	
	ROLLER	375	5-S81-220MF	5-S82-220MF	5-1/2	
	PLAIN	650	5-S81-531	5-S82-531	5-1/2	
	DELRIN	700	5-S81-320P	5-S82-320P	5-1/2	6 1/2
	DELRIN	900	5-S81-721	5-S82-721	5-1/2	
	DELRIN	1,000	5-S81-761	5-S82-761	5-1/2	
	PLAIN	1,000	5-S81-122	5-S82-122	5-1/2	
1	DELRIN	450	6-S81-320GD	6-S82-320GD	6-1/2	
	DELRIN	600	6-S81-320GF	6-S82-320GF	6-1/2	
	ROLLER	375	6-S81-220MF	6-S82-220MF	6-1/2	
	PLAIN	700	6-S81-531	6-S82-531	6-1/2	7 1/0
	DELRIN	800	6-S81-320P	6-S82-320P	6-1/2	7-1/2
	DELRIN	900	6-S81-721	6-S82-721	6-1/2	
	DELRIN	1,100	6-S81-761	6-S82-761	6-1/2	
	PI AIN	1 200	6-\$81-122	6-\$82-122	6-1/2	

6-S81-535T RB 6-S82-535T RB

8-S82-320GD

8-S82-320GF

8-S82-220MF

8-S82-531

8-S82-320P

8-S82-761

8-S82-721

8-S82-122



8-S81-320GD

8-S81-320GF

8-S81-220MF

8-S81-531

8-S81-320P

8-S81-761

8-S81-721

8-S81-122

50HN Series

Infinity[™] Thermoplastic Casters Swivel • Total Lock • Swivel Lock

Capacity to 300 pounds each

FEATURES

- Ideally suited for medical, high-tech and institutional equipment.
- Sleek, advanced design combines corrosion and chemical resistance with silent operation.
- Molded from engineered, reinforced thermoplastics for trouble-free performance even in wash-down applications.
- Precision ball bearing swivel raceway for smooth, effortless swivel action
- ✓ Non-marking wheel design.
- Steel top plates and mounting stems are zinc plated to resist rust.

✓ Axle: 3/8" diameter riveted.

CASTER OPTIONS

- Stainless steel: stainless steel top plate and mounting stems, swivel ball bearings and kingpin available - consult factory.
- Total lock: simultaneously locks swivel and wheel in any position.
- Swivel lock: swivel locks in trailing position at 180° while wheel spins freely.
- Plastic Thread Guards: to order, add "TG" to end of model number.
- Axle Caps: to order, add "A" to end of model number.
- Optional Top Plate & Stem Sizes: variety of top plate sizes available consult factory.



5-50HN-314GD TG A PLT2 (shown in photo)

TOP PLATE MOUNTING OPTIONS

Top Plate Sizes (swivel & rigid): to order, add Plate Mounting Code to end of model number. (Example: 5-50HN-314GD TG A PLT2)

Mounting Code	Top Plate Size	Bolt Hole Spacing	Mountin Bolt Size
PLT 2	2-3/8" x 3-5/8"	1-3/4" x 3"	5/16"
PLT 3	3-1/8" x 4-1/8"	2-3/8" x 3-7/16"	5/16"
PLT 5	3-3/4" x 4-1/2"	2-5/8" x 3-5/8 " to 3" x 3"	3/8"
PLT 7	3-1/2" x 3-1/2"	2-5/8" x 2-5/8 "	9/32"

5-50HN-314GD TL PLT 2

(shown in photo)



Top Plate

Free Swivel • Total Lock • Swivel Lock											
Wheel Diameter (Inches)	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Free Swivel Model Number	Total Lock Model Number	Swivel Lock Model Number	Approximate Weight (Pounds)	Load Height (Inches)	Swivel Radius (Inches)	
5	1 1/4	Advantage TPR / Round	Ball	250	5-50HN-213GD	5-50HN-213GD TL	5-50HN-213GD SL1	2-3 <mark>/4</mark>	<mark>6</mark> 1/4	4 1/4	

5-50HN-314GD PLT 2

(shown in photo)



SPRING RING STEM MOUNTING OPTIONS

Spring Ring Stem Sizes: to order, specify stem code number and add to end of caster model number.

	65" diamet	ing							œ	
	2-3/16" lo	ter round x ing		Ī			Ī			
	360" diamet x 2-3/16"	ter SQUARE long		T				•		
pring Ri ee Swivel				U		14GD STEM 1 vn in photo)	U	5-54HN-3 (sh	B14GD TL	
	Tread	Lock • Swivel Lock		Capacity	Free Swivel	Total Lock	SWIVEI LUCK	Approximate Weight	Load Height	Sv v Br ii
ameter W nches) (In	Tread Width Inches)	Wheel Type	Bearing	(Pounds)	Model Number	Total Lock Model Number 5-54HN-213GD TL	Swivel Lock Model Number 5-54HN-213GD SL1	Approximate Weight (Pounds)	Load Height (Inches)	Bádi

THREADED STEM MOUNTING OPTIONS

Threaded Stem Sizes: to order, specify stem code number and add to end of caster model number . (Example: 5-56HN-314GD **STEM 1**).

Stem Code	Threaded Stem Sizes
STEM 1	1/2" diameter –13 x 3/4" long
STEM 2	1/2" diameter –13 x 1" long
STEM 3	1/2" diameter –13 x 1-1/2" long
STEM 5	1/2" diameter -20 x 2-1/4" long
STEM 6	5/8" diameter –11 x 1-1/4" long
STEM 7	5/8" diameter – 18 x 1-3/4" long
STEM 8	3/4" diameter – 10 x 1" long

Threaded Stem

Free Swivel • Total Lock • Swivel Lock

Whe Diame (Inch	eter	Tread Width (Inches)	Wheel Type	Bearing	Capacity (Pounds)	Free Swivel Model Number	Total Lock Model Number	Swivel Lock Model Number	Approximate Weight (Pounds)	Load Height (Inches)	Swivel Radius (Inches)
5		1 1/4	Advantage TPR / Round	Ball	250	5-56NH-213GD	5-56HN-213GD TL	5-56HN-213GD SL1	2-3/4	6 1/4	4 1/4

5-56HN-314GD STEM 1

(shown in photo)





5-56HN-314GD TL STEM 1

(shown in photo)



Central Locking Casters

Capacity to 265 lbs each

FEATURES

- Finish: zinc-chromatized or ABS shield.
- Design: press steel yoke with precision ball bearing swivel head.
- Central Locking Compatible: various locking functions of casters are activated by a single press of a hex cam lever.
- Thread Guards: plastic.
- Environmentally Friendly: non-toxic recyclable parts and ROHS compliant.

CASTER OPTIONS

- ✓ Total Lock/Directional Lock/ Free Swivel: choose brake function based on pedal activation; (1) locks wheel and swivel simultaneously, (2) locks swivel only, or (3) free swivel.
- ✓ Total Lock/Free Swivel: choose brake function based on pedal activation; (1) locks wheel and swivel simultaneously, or (2) free swivel.
- Directional Lock/Free Swivel: choose brake function based on pedal activation; (1) locks swivel only, or (2) free swivel.
- Free Swivel: free steering model.
- Conductive Wheels: consult factory.



Y520R99/W503U

Y690R99/W603U

MOUNTING OPTIONS

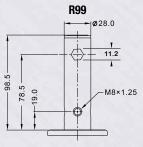
Mtg. Code		Stem Length	Hole to Base	Mtg. Hole	Lock Hex Size	Cam Position
R99	28mm	98.5mm	19mm	M8x1.25	11.2mm	2x45°
R9	28mm	45mm	19mm	M8x1.25	N/A	N/A
R66	32mm	50mm	7mm	M6x1	11.2mm	2x30°
R69	32mm	50mm	7mm	M6x1	N/A	N/A

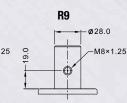
R9 and R69 are free swivel only - no locking cam.

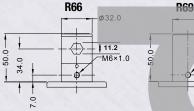
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Zinc-chromatized Models

	Wheel Diameter (mm)	Tread Width (mm)	Wheel Type	Wheel Bearing	Capacity (lbs)	Free Swivel Model Number	Total Lock/ Directional Lock/ Free Swivel Model	Total Lock/ Free Swivel Model Number	Directional Lock/ Free Swivel Model Number	Load Height (mm)	Swivel Offset (mm)
ŀ	125	32	TPR TPU	PRECISION BALL PRECISION BALL	220 220	Y521R9/W503U Y521R9/W501U	Y520R99/W503U Y520R99/W501U	Y522R99/W503U Y522R99/W501U	Y520DR99/W503U Y520DR99/W501U	164.0	39.0
	150	32	tpr tpu	PRECISION BALL PRECISION BALL	265 265	Y621R9/W603U Y621R9/W600U	Y620R99/W603U Y620R99/W600U	Y622R99/W603U Y622R99/W600U	Y620DR99/W603U Y620DR99/W600U	192.5	50.0
	200	32	TPR	PRECISION BALL	265	Y821R9/W803U	Y820R99/W803U	Y822R99/W803U	Y820DR99/W803U	240.0	57.5







Ø 32.0

ABS Shield Models

	Wheel Diameter (mm)	Tread Width (mm)	Wheel Type	Wheel Bearing	Capacity (lbs)	Free Swivel Model Number	Total Lock/ Directional Lock/ Free Swivel Model	Total Lock/ Free Swivel Model Number	Directional Lock/ Free Swivel Model Number	Load Height (mm)	Swivel Offset (mm)
ŀ	100	32	TPR	PRECISION BALL	176	Y491R9/W403U	Y490R99/W403U	Y492R99/W403U	Y490DR99/W403L	143.0	30.0
-	125	32	TPR	PRECISION BALL	220	Y591R9/W503U	Y590R99/W503U	Y592R99/W503U	Y590DR99/W503U	165.0	39.0
I	150	32	TPR	PRECISION BALL	265	Y691R9/W603U	Y690R99/W603U	Y692R99/W603U	Y690DR99/W603U	189.0	40.0
	200	32	TPR	PRECISION BALL	265	Y891R9/W803U	Y890R99/W803U	Y892R99/W803U	Y890DR99/W803U		52.0

BB-TEK

Bi-Brake Casters

Capacity to 330 lbs each

FEATURES

- Finish: zinc-chromatized swivel yoke with ABS shield.
- Design: press steel yoke.
- Swivel Construction: double ball raceway for 125mm diameter models. Precision ball bearing swivel head for 150mm and 200mm models.
- Patented Braking System: two separate locking pedals for wheel and swivel for complete control. Pressing red pedal locks wheel and swivel simultaneously. Pressing green pedal locks swivel. Pressing off pedal disengages all functions.
- Environmentally Friendly: non-toxic recyclable parts and ROHS compliant.

CASTER OPTIONS

- Bright Chrome Finish: consult factory.
- ABS Shield Custom Colors: consult factory.
- Rigid Models: consult factory.



STB200R16/RB-CR



ROUN	ID STE	N MOL	JNTING	OPTION	S
Mta	Ctom	Cham	Hole to	Mounting	

Mtg. Code	Stem Dia.	Stem Length	Hole to Base	Mounting Hole
R8	22mm	45mm	19mm	M8x1.25
R9	28mm	45mm	19mm	M8x1.25
R16	25.6mm	45mm	19mm	M8x1.25

To order optional stem sizes change stem code. (Example: TS150B**R9**/W529U).

Wheel Diameter (mm)	Tread Width (mm)	Wheel Type	Wheel Bearing	Capacity (lbs)	Round Stem Bi-Brake Model Number	Free Swivel Model Number	Load Height (mm)	Swivel Radius (mm)
125	32	TPR Elastic Rubber* TPU	PRECISION BALL PRECISION BALL PRECISION BALL	220 220 220	TS125BR16/W502U TS125BR16/W529U TS125BR16/W501U	TS125R16/W502U TS125R16/W529U TS125R16/W501U	161.0	78.0
150	40	TPR ELASTIC RUBBER*	PRECISION BALL PRECISION BALL	330 330	TS150BR16/W630U TS150BR16/W640U	TS150R16/W630U TS150R16/W640U	196.5	92.0
200	40	ELASTIC RUBBER*	PRECISION BALL	330	TS200BR16/W840U	TS200R16/W840U	250.0	98.0

*Aluminum alloy hub.

PLATE MOUNTING OPTIONS

P1 and P2 plates are available for 125mm models. P6 and P8 plates are available for 150mm and 200mm models. To order optional plate sizes change code.

(Example: TS125BP2/W502U).

Mounting Code	Top Plate Size	Bolt Hole Spacing	Mounting Bolt Size	
P1	95mm x 70mm	75mm x 45mm / 72mm x 52mm	9mm	
P2	77mm x 67mm	61.5mm x 52mm / 56mm x 45mm	8.5mm	
P6	114mm x 101.6mm	93mm x 67mm	9mm	
P8	100.3mm x 100mm	80mm x 80mm	10.5mm	

Wheel Diameter (mm)	Tread Width (mm)	Wheel Type	Wheel Bearing	Capacity (lbs)	Swivel Top Plate Bi-Brake Model Number	Free Swivel Model Number	Load Height (mm)	Swivel Radius (mm)
125	32	TPR ELASTIC RUBBER*	PRECISION BALL PRECISION BALL	220 220	TS125BP1/W502U TS125BP1/W529U	TS125P1/W502U TS125P1/W529U	161.0	78.0
		TPU TPR	PRECISION BALL	220 330	TS125BP1/W501U TS150BP6/W630U	TS125P1/W501U TS150P6/W630U		
150 40	ELASTIC RUBBER*	PRECISION BALL	330	TS150BP6/W640U	TS150P6/W640U	196.5	92.0	
200	40	ELASTIC RUBBER*	PRECISION BALL	330	TS200BP6/W840U	TS200P6/W840U	250.0	98.0

*Aluminum alloy hub.



TT Series Twin Wheel Casters

Capacity to 220 lbs each

FEATURES

- Finish: glass fiber reinforced Nylon 6 body and brake pedals.
- Design: chromium steel precision ball bearing swivel head and wheel axles.
- Wheel: non-marking 85±5 Shore A TPU wheel treads.
- Thread Guards: plastic.
- Environmentally Friendly: non-toxic recyclable parts and ROHS compliant.

CASTER OPTIONS

- Total Lock: locks wheel and swivel simultaneously.
- Directional Lock: locks swivel only for easy rolling in straight line.
- ✓ Free Swivel: free steering model.
- ✓ Optional Colors: consult factory.



Free Swivel TT125R8/G

Directional Lock TT125D1P1/G



Wheel iameter (mm)	Wheel Type	Wheel Bearing	Capacity (lbs)	Free Swivel Model Number	Total Lock Model Number	Directional Lock Model Number	Load Height (mm)	Swivel Offset (mm)
100	TPU	PRECISION BALL	176	TT100P1/G	TT100BP1/G	TT100D1P1/G	123.0	30.0
125	TPU	PRECISION BALL	220	TT125P1/G	TT125BP1/G	TT125D1P1/G	148.0	39.0



White TT Casters

Wheel Diameter (mm)	Wheel Type	Wheel Bearing	Capacity (lbs)	Free Swivel Model Number	Total Lock Model Number	Directional Lock Model Number	Load Height (mm)	Swivel Offset (mm)
100	TPU	PRECISION BALL	176	TT100P1/W	TT100BP1/W	TT100D1P1/W	123.0	30.0
125	TPU	PRECISION BALL	220	TT125P1/W	TT125BP1/W	TT125D1P1/W	148.0	39.0

Swivel Top Plates P1 and P3



Standard plate **P1**. To order optional plate sizes change code.

(Example: TT100D1P1/G).

Mtg Code		Spacing	Mounting Hole
P1	95mm x 70mm	75mm x 55mm or 72mm x 42mm	9mm
P2	77mm x 67mm	61.5mm x 52mm or 56mm x 45mm	8.5mm



Change **P1** to R mounting code: (Example: TT100**R8**/G)

Mtg. Code	Stem Dia.	Stem Length	Hole to Base	Mounting Hole
R8				M8x1.25
R63	18mm	28mm	19mm	M8x1.25

Threaded Stem T2, T4 or T5



Change **P1** to T mounting code: (Example: TT100B**T2**/G)

	_	
Mounting Code	Stem Diameter	Stem Length
T2	1/2-13UNC	1"
T4	M12 P1.75	25mm
T5	M16 P2.0	25mm



Introducing the new king of heavy-duty wheels

Jarvis Tritor

Performs better than Phenolic wheels. Does not absorb water... or your wallet!

- Enhanced polypropylene material has non-absorbent characteristics which enable longer life cycle
- Manufactured with non-hazardous substances
- Quieter than Phenolic wheels
- Resists damage from hard impacts and shocks
- Competitively priced!
- Put Jarvis Triton wheels to work on your toughest applications! Call today– 800-995-9876

Higher load capacity than Phenolic wheels— **1,500 lbs!**



Wheel Diameter (Inches)	Tread Width (Inches)	Bearing	Capacity (Pounds)	Wheel Model Number	Bearing Bore (Inches)	Bore Less Bearing (Inches)	Hub Length (Inches)
6	2	SEALED ROLLER	1,500	6-535T RB	1/2	1-3/16	2-3/8
6	2	LESS ROLLER	1,500	6-535T	LESS BEARING	1-3/16	2-3/8

Wheel Selection



5-105 (shown in photo)

Cushion or Hard / Solid Rubber

Cushion or hard rubber tread. Conductive models available. Capacity up to 400 lbs. each. See page 74-75.



6-220GF & 6-220GD (shown in photo)

Advantage HD™ TPR

Flat grey special modulus TPR tread bonded to polyolefin wheel core. Capacity up to 675 lbs. each. See page 78.



5-452 (shown in photo)

Cushion / Solid Rubber with Decorative Side Plates

Cushion Rubber tread with decorative metal side plates. Grey wheels available. Capacity up to 220 lbs. each. See page 75.

NEW



5-113 & 5-113P (shown in photo)

Welded Disc / Rubber & Polyurethane

Neoprene rubber or blue polyurethane tread compressed between two steel discs welded together. Capacity up to 250 lbs. each. See page 76.





5-213MF (shown in photo)

Advantage™ Health Antimicrobial

Flat light blue modulus TPR tread bonded to polyolefin wheel core. Capacity up to 675 lbs. each. See page 79.



5-213GF & 5-213GD (shown in photo)

Advantage[™] TPR

Flat grey special modulus TPR tread bonded to polyolefin wheel core. Capacity up to 325 lbs. each. See page 77.



(shown in photo)

Moldon Rubber / Aluminum Core

Cushion rubber tread vulcanized to a die-cast aluminum core. Capacity up to 500 lbs. each. See page 80.



6-620Cl (shown in photo)

Moldon Rubber / Cast Iron Core

Heavy duty rubber tread bonded to cast iron wheel core. Capacity up to 500 lbs. each. See page 80. 5-213RTF & 5-213RTR (shown in photo) Advantage™ Heat

Flat red modulus TPR tread bonded to polyolefin wheel core. Capacity up to 675 lbs. each. See page 79.



8-940 (shown in photo)

Full Pneumatic

Air filled tire for maximum cushion ride and floor protection. Capacity up to 470 lbs. each. See page 81.



6-522 (shown in photo)

Polyolefin

Light weight yet durable hard tread solid polyolefin construction. Capacity up to 900 lbs. each. See page 82.

re. Capacity up to 675 lbs. ich. See page 79.

6-600

(shown in photo)

Round tread modulus black

rubber compound bonded to

aluminum core. Grey tread

550 lbs. each. See page 81.

available. Capacity up to

High Modulus Rubber





5-521 NHT (shown in photo)

Hi-Temp Resin

Exclusive blended resin compound is designed to withstand the extreme hightemperatures required by certain industries and applications. Capacity up to 600 lbs. each. See page 83.



6-220G (shown in photo)

PolyLoc™/ Polyurethane

Flat grey or blue polyurethane tread mechanically locked to polyolefin wheel core. Capacity up to 1,000 lbs. each. See page 86.



(shown in photo)

Phenolic

Hard tread wheels made of compression molded phenolic resin filled with macerated fabric. High temperature models available. Capacity up to 1,400 lbs. each. See page 89.



(shown in photo)

Triton

Enhanced polypropylene material has non-absorbent characteristics which enable longer life cycle. Capacity up to 1,500 lbs each. See page 83.



(shown in photo)

Magnum™

Premium ergonomic polyurethane crowned tread with sealed precision ball bearings for optimal rollability. Capacity up to 1,000 lbs each. See page 84.



(shown in photo)

PolyLoc[™]/ Grey Polyurethane

Grey or blue polyurethane tread mechanically locked to polyolefin wheel core. Capacity up to 350 lbs. each. See page 85.



6-720 (shown in photo)

Moldon Polyurethane / **Aluminum Core**

Blue polyurethane tread vulcanized to a die-cast aluminum core. Capacity up to 1,200 lbs. each. See page 87.



(shown in photo)

Cast Iron

High capacity premium cast iron. Capacity up to 1,500 lbs. each. See page 90.



6-720CI (shown in photo)

Moldon Polyurethane / Cast Iron Core

Heavy duty polyurethane tread bonded to cast iron wheel core. Capacity up to 1,500 lbs. each. See page 87.



Ductile Iron

Ductile wheels feature higher capacities compared to standard cast iron wheels. Capacity up to 3,800 lbs. each. See page 90.





(shown in photo)

Solid Elastomer

Offers best rollability under heavy loads. Capacity up to 1,250 lbs. each. See page 88.

6-250V

(shown in photo)

V-Groove

Cast iron wheels V-grooved for use on inverted angle iron track. Capacity up to 1,000 lbs. each. See page 90.

Cushion / Solid Rubber Wheels

Capacity up to 260 lbs. each



FEATURES

Cushion rubber is non-marking and permanently bonded to a hard rubber wheel core This economical wheel is recommended for light to medium duty loads where noise reduction, floo protection and durability are required.

- ✓ Standard Color / Finish: Black
- ✓ Optional Color / Finish: Grey-consult factory
- ✓ Neoprene: Consult factory
- ✓ Tread Hardness: 75 (± 5) Shore A Scale
- ✓ Temperature Range: -30° F to + 160° F

Grey Cushion Rubber Wheels

All black rubber wheels shown in chart above are optionally available in grey. Please consult factory for minimum order quantities and delivery information.





FEATURES

Conductive wheels are designed to dissipate static build-up in rolling carts in the computer, electronics and medical industries. Jarvis conductive wheels feature a cushion ride combined with tested durability in a wide variety of operating conditions.

- Standard Color / Finish: Black
- ✓ Tread Hardness: 75 (± 5) Shore A Scale
- Temperature Range: -30° F to + 160° F

Wheel iameter Inches)	Tread Width (Inches)	Bearing	Capacity (Pounds)	Model Number	Bearing Bore (Inches)	Hub Length (Inches)	Approximate Weight (Pounds)
1 5/8	13/16	DELRIN	75	1-101	1/4	15/16	1/16
2	13/16	DELRIN	75	2-101	1/4	15/16	1/16
9 1/2	13/16	DELRIN	80	2-1/2 -101	1/4	15/16	1/8
2 1/2	1 1/4	DELRIN	140	2-1/2 -105	1/2	1-1/2	3/8
	13/16	DELRIN	75	3 -101	1/4	15/16	1/4
1 S. S. S.	15/16	DELRIN	125	3 -103	5/16	1-1/4	5/16
3	15/16	BALL	125	3 -132	5/16	1-1/4	5/16
	1 1/4	DELRIN	150	3 -105	1/2	1-1/2	9/16
	1 1/4	BALL	150	3 -152	1/2	1-1/2	9/16
3 1/2	1 1/4	DELRIN	160	3-1/2 -105	1/2	1-1/2	3/4
	15/16	DELRIN	125	4-103	5/16	1-1/4	9/16
	1 1/4	DELRIN	170	4-105	1/2	1-1/2	7/8
4	1 5/8	SINTERED	225	4-109	5/8	1-15/16	1-1/4
10	1 5/8	ROLLER	225	4-209	5/8	1-15/16	1-1/4
	15/16	DELRIN	125	5-103	5/16	1-1/4	1
	1 1/4	DELRIN	200	5-105	1/2	1-1/2	1-1/4
-	1 1/4	BALL	200	5-152	1/2	1-1/2	1-1/4
5	1 5/8	SINTERED	260	5-109	5/8	1-15/16	1-3/4
	1 5/8	ROLLER	260	5-209	5/8	1-15/16	1-3/4
1.1	1 5/8	DELRIN	260	5-309	5/8	2-1/16	1-3/4
C	1 9/32	DELRIN	220	6-105	1/2	1-1/2	1-3/4
6	1 1/4	BALL	220	6-152	1/2	1-1/2	1-3/4

5-105G (shown in photo)

Conductive Black Rubber Wheels

Wheel Diameter (Inches)	Tread Width (Inches)	Bearing	Capacity (Pounds)	Model Number	Bearing Bore (Inches)	Hub Length (Inches)	Approximate Weight (Pounds)
2	13/16	SINTERED	75	2-101C	1/4	15/16	1/16
2 1/2	13/16	SINTERED	80	2-1/2 -101C	1/4	15/16	1/8
3	13/16	SINTERED	75	3 -101C	1/4	15/16	1/4
5	1 1/4	SINTERED	200	5-105C	1/2	1-1/2	1-1/4
6	1 9/32	SINTERED	220	6-105C	1/2	1-1/2	1-3/4

Bearing

Bore

(Inches)

1/2

1/2

1/2

1/2

1/2

1/2

5/16

5/16

1/2

1/2

5/16

1/2

1/2

Hub

Length

(Inches)

1-1/2

1 - 1/2

1-1/2

1-1/2

1-1/2

1 - 1/2

1 - 1/4

1 - 1/4

1-1/2

1-1/2

1-1/4

1-1/2

1-1/2



Approximate

Weight (Pounds)

3/4

7/8

1 - 1/4

1-1/4

7/8

1 - 1/4

9/16

1 - 1/4

1 - 3/4

5/16

1-1/4

1-3/4

Cushion / Solid Rubber Wheels

With Decorative Side Plates

Capacity up to 220 lbs. each



FEATURES

wheels feature metal

5-452G (shown in photo)

make most any cart or mobile

Standard Color / Finish: Black or Grey

These cushion rubber

decorative side plates that

equipment more attractive.

- ✓ Tread Hardness: 75 (± 5) Shore A Scale
- Temperature Range: -30° F to + 160° F



Black / Round Tread DELRIN 15/16

15/16

1 1/4

1 1/4

15/16

1 1/4

1 1/4

Round Tread

Black / Flat Tread

Tread

Width

(Inches)

1 1/4

1 1/8

1 1/8

1 1/8

1 1/8

1 1/8

Grey / Flat Tread

Bearing

BALL

BALL

BALL

BALL

BALL

BALL

DELRIN

BALL

BALL

DELRIN

BALL

BALL

Capacity

(Pounds)

160

165

200

200

165

200

125

125

200

220

125

200

220

Model Number

3-1/2 -452

4-452

5-452

5-452C *

4-452G

5-452G

4-433

5-433

5-500

6-500

3-433G

5-500G

6-500G

Wheel

Diameter

(Inches)

3 1/2

4

5

4
5
6
Grey /

3

5

6

*Conductive Wheel.

5-500G (shown in photo)

5-500

(shown in photo)

Hard / Solid Rubber Wheels Capacity up to 400 lbs. each



FEATURES

Hard rubber tread wheels feature one-piece molded construction. These wheels have a higher load capacity than cushion rubber wheels and will not flatspot while sitting under load (compression set). They are non-marking and offer proven performance under a wide variety of institutional and industrial uses.

- Standard Color / Finish: Black
- ✓ Tread Hardness: 75 (± 5) Shore D Scale
- ✓ Temperature Range: -30° F to + 160° F

Wheel Diameter (Inches)	Tread Width (Inches)	Bearing	Capacity (Pounds)	Model Number	Bearing Bore (Inches)	Hub Length (Inches)	Approximate Weight (Pounds)
1 5/8	13/16	DELRIN	100	1-102	1/4	15/16	1/16
2	13/16	DELRIN	100	2-102	1/4	15/16	1/16
2 1/2	13/16 1 1/4	DELRIN DELRIN	100 210	2-1/2 -102	1/4 1/2	15/16 1-1/2	1/8
3	13/16 15/16 15/16 15/16 1 1/4 1 1/4	DELRIN DELRIN BALL DELRIN BALL	100 150 150 220 220	3 -102 3 -104 3 -142 3 -106 3 -162	1/4 5/16 5/16 1/2 1/2	15/16 1-1/4 1-1/4 1-1/2 1-1/2	1/4 5/16 5/16 9/16 9/16
3 1/2	1 1/4 1 1/4	DELRIN BALL	230 230	3-1/2 -106 3-1/2 -462 *	1/2 1/2	1-1/2 1-1/2	3/4 3/4
4	15/16 1 1/4 1 5/8 1 5/8	DELRIN DELRIN SINTERED ROLLER	150 250 300 300	4-104 4-106 4-110 4-210	5/16 1/2 5/8 5/8	1-1/4 1-1/2 1-15/16 1-15/16	9/16 7/8 1-1/4 1-1/4
5	15/16 1 1/8 1 1/8 1 1/4 1 1/4 1 5/8 1 5/8 1 5/8	DELRIN BALL BALL DELRIN BALL SINTERED ROLLER DELRIN	150 280 280 280 280 280 400 400 400	5-104 5-462* 5-462* 5-106 5-162 5-110 5-210 5-310	5/16 1/2 1/2 1/2 1/2 5/8 5/8 5/8 5/8	1-1/4 1-1/2 1-1/2 1-1/2 1-15/16 1-15/16 2-1/16	1 1-1/4 1-1/4 1-1/4 1-1/4 1-3/4 1-3/4 1-3/4
6	1 9/32 1 1/4	DELRIN BALL	300 300	6-106 6-162	1/2 1/2	1-1/2 1-1/2	1-3/4 1-3/4

BALL U 1 1/4 *Wheel has Decorative Side Plates

IVI			
	1		
$\overline{\mathbf{U}}$		-	

Welded Disc Rubber Wheels

Capacity up to 250 lbs. each



Wheel Diameter (Inches)	Tread Width (Inches)	Bearing	Capacity (Pounds)	Model Number	Bearing Bore (Inches)	Hub Length (Inches)	Approximate Weight (Pounds)
Black T	read Mo	dels					œ
3 1/2	1 1/4	BALL	200	3-1/2-113	3/8	1-5/8	1
4	1 1/4	BALL	200	4-113	3/8	1-5/8	1-1/8
5	1 1/4	BALL	200	5-113	3/8	1-5/8	1-1/2
6	1 1/4	BALL	250	6-113	3/4	1-1/2	2-3/8
Grey Tr	ead Mod	leis					
3 1/2	1 1/4	BALL	200	3-1/2-113G	3/8	1-5/8	1
4	1 1/4	BALL	200	4-113G	3/8	1-5/8	1-1/8
5	1 1/4	BALL	200	5-113G	3/8	1-5/8	1-1/2
6	1 1/4	BALL	250	6-113G	3/4	1-1/2	2-3/8

FEATURES

Jarvis welded disc rubber wheels offer designers an attractive alternative for foodservice equipment, medical products, point-of-purchase displays and other institutional applications. These wheels feature a black or grey neoprene rubber tread permanently compressed between two steel discs which are welded together. For improved appearance, the center wheel discs

are plated with a durable bright nickel plating. Welded disc rubber wheels are quiet rolling and offer excellent floor protection.

- Standard Color / Finish: Black or grey tread on bright nickel plated wheel core
- ✓ Tread Hardness: 75 (± 5) Shore A Scale
- Temperature Range: -40° F to + 160° F

Stainless Steel Wheel Discs

To order, add "SS" to suffix of model number (Example: 5-113GSS).

Welded Disc Polyurethane Wheels

Capacity up to 300 lbs. each



Wheel Diameter (Inches)	Tread Width (Inches)	Bearing	Capacity (Pounds)	Model Number	Bearing Bore (Inches)	Hub Length (Inches)	Approximate Weight (Pounds)
3 1/2	1 1/4	BALL	250	3-1/2-113P	3/8	1-5/8	1
4	1 1/4	BALL	275	4-113P	3/8	1-5/8	1-1/8
5	1 1/4	BALL	300	5-113P	3/8	1-5/8	1-1/2
6	1 1/4	BALL	300	6-113P	3/4	1-1/2	2

FEATURES

Welded Disc Polyurethane wheels feature a dark blue polyurethane tire molded to fit permanently between two bright nickel plated steel discs which are welded together. They provide greater load capacity than similar style rubber tread models and are able to withstand impacts while offering maximum floor protection. Polyurethane tread wheels are known for their long service life and durability in a wide range of applications from institutional equipment to retail applications.

~	Standard Color / Finish: Blue tread on bright
	nickel plated wheel core

- ✓ Tread Hardness: 95 (± 5) Shore A Scale
- Temperature Range: -40° F to + 180° F

Stainless Steel Wheel Discs

To order, add "SS" to suffix of model number (Example: 5-113PSS).

Advantage[™] TPR / Round Tread Wheels

Capacity up to 300 lbs. each



Wheel Diameter (Inches)	Tread Width (Inches)	Bearing	Capacity (Pounds)	Model Number	Bearing Bore (Inches)	Hub Length (Inches)	Approximate Weight (Pounds)
3 1/2	1 1/4	BALL	225	3-1/2-213GD	3/8	1-5/8	1/2
3 1/2	1 1/4	DELRIN	225	3-1/2-314GD	1/2	1-1/2	492
		BALL	250	4-213GD	3/8	1-5/8	5/8
4	1 1/4	DELRIN	250	4-213GD 4-314GD	1/2	1-5/8	5/8
-	-	DELIN	200		1/2	1 1/2	0/0
5	1 1/4	BALL	250	5-213GD	3/8	1-5/8	3/4
9	1 1/4	DELRIN	250	5-314GD	1/2	1-1/2	3/4
		DALL	200	LC 012CD	2/0	1 5/0	1 1
6	1 1/4	BALL	300	6-213GD	3/8	1-5/8	1
0	1 1/4	DELRIN	300	6-314GD	1/2	1-1/2	1

FEATURES

Advantage wheels feature a grey, special modulus TPR (Thermoplastic Rubber) round tread permanently bonded to a rugged polyolefin wheel core. These attractive crowned tread wheels offer superior rolling and maneuvering ease with high performance levels that exceed other tread materials. Thanks to their cushion ride, they are ideally suited for a wide variety of foodservice, healthcare and institutional applications. All Advantage wheels are non-marking which reduces unsightly marking and scuffing of floors. They are a good choice for use in wet or damp environments.

- Standard Color / Finish: Dark grey tread on light grey wheel core
- ✓ Tread Hardness: 65 (± 5) Shore A Scale
- ✓ Temperature Range: -40° F to + 180° F

CONDUCTIVE OPTION

Above wheel models optionally available with conductive non-marking grey tread. Consult factory.

Advantage[™] TPR / Flat Tread Wheels

Capacity up to 325 lbs. each



Wheel Diameter (Inches)	Tread Width (Inches)	Bearing	Capacity (Pounds)	Model Number	Bearing Bore (Inches)	Hub Length (Inches)	Approximate Weight (Pounds)	
3 1/2	1 1/4	BALL DELRIN	225 225	3-1/2-213GF 3-1/2-314GF	3/8 1/2	1-5/8 1-1/2	1/2 1/2	
4	1 1/4	BALL DELRIN	300 300	4-213GF 4-314GF	3/8 1/2	1-5/8 1-1/2	5/8 5/8	
5	1 1/4	BALL DELRIN	325 325	5-213GF 5-314GF	3/8 1/2	1-5/8 1-1/2	3/4 3/4	

FEATURES

Flat tread Advantage wheels offer the same outstanding performance characteristics with the added bonus of greater load capacity. They carry heavier loads while maintaining their nonmarking and easy rolling abilities. A flat, grey special modulus TPR (Thermoplastic Rubber) tread is permanently bonded to a solid polyolefin wheel core. This unique tread is formulated to resist "chunking" and rejects floor debris. Advantage flat tread models are well suited for institutional uses as well as warehouse, industrial and wet environments.

- Standard Color / Finish: Dark grey tread on light grey wheel core
- ✓ Tread Hardness: 65 (± 5) Shore A Scale
- ✓ Temperature Range: -40° F to + 180° F

CONDUCTIVE OPTION

Above wheel models optionally available with conductive non-marking grey tread. Consult factory.



Advantage[™] TPR HD Round Tread Wheels

Capacity up to 500 lbs. each



Wheel Diameter (Inches)	Tread Width (Inches)	Bearing	Capacity (Pounds)	Model Number	Bearing Bore (Inches)	Hub Length (Inches)	Approximate Weight (Pounds)
		BALL	450	6-220GDB	3/4	2-3/8	1-3/4
6	2	ROLLER	450	6-220GD	3/4	2-3/8	1-3/4
1000		DELRIN	450	6-320GD	3/4	2-3/8	1-3/4
	10.00	BALL	500	8-220GDB	3/4	2-3/8	2-1/2
8	2	ROLLER	500	8-220GD	3/4	2-3/8	2-1/2
		DELRIN	500	8-320GD	3/4	2-3/8	2-1/2

6-220GD (shown in photo)

FEATURES

For added capacity and maneuverability, Advantage HD round tread wheels offer greater capacity with non-marking floor protection and a resistance to harsh environments and frequent wash cycles. The unique Advantage crowned tread composition offers lower coefficient of friction for effortless starts and swiveling ease.

Each Jarvis Advantage wheel features a special grey modulus TPR (Thermoplastic Rubber) tread permanently bonded to a rugged polyolefin wheel core. This combination of materials equals a cushion ride over rough or uneven floors.

Advantage[™] TPR **HD Flat Tread Wheels**

Capacity up to 675 lbs. each



6-220GF (shown in photo)

> is designed to withstand harsh environments such as water, oil and grease, solvents, chemicals and harsh cleaning compounds.

Standard Color / Finish: Dark grey tread on light

✓ Tread Hardness: 65 (± 5) Shore A Scale

Temperature Range: -40° F to + 180° F

Above wheel models optionally available

with conductive non-marking grey tread.

grey wheel core

Consult factory.

CONDUCTIVE OPTION

- Standard Color / Finish: Dark grey tread on light grey wheel core
- Tread Hardness: 65 (± 5) Shore A Scale
- Temperature Range: -40° F to + 180° F

CONDUCTIVE O

Above wheel models optionally available with conductive non-marking grey tread. Consult factory.

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Wheel Diameter (Inches)	Tread Width (Inches)	Bearing	Capacity (Pounds)	Model Number	Bearing Bore (Inches)	Hub Length (Inches)	Approximate Weight (Pounds)
4	2	ROLLER	350	4-220GF	3/4	2-3/8	1-3/8
-	_	DELRIN	350	4-320GF	3/4	2-3/8	1-3/8
1 1/2	1 1/0	ROLLER	350	5-215GF	3/4	2	1-3/8
5	1 1/2	DELRIN	350	5-315GF	3/4	2	1-3/8
5	2	ROLLER	375	5-220GF	3/4	2-3/8	1-1/2
		DELRIN	375	5-320GF	3/4	2-3/8	1-1/2
			1				
	1 1/2	ROLLER	375	6-215GF	3/4	2	1-5/8
6	1 1/2	DELRIN	375	6-315GF	3/4	2	1-5/8
0	2	ROLLER	600	6-220GF	3/4	2-3/8	1-3/4
	2	DELRIN	600	6-320GF	3/4	2-3/8	1-3/4
		ROLLER	500	8-215GF	3/4	2	2-1/4
	1 1/2	BALL	500	8-215GFB	3/4	2-1/4	2-1/4
8		DELRIN	500	8-315GF	3/4	2	2-1/4
_	2	ROLLER	675	8-220GF	3/4	2-3/8	2-1/2
1.1.1.1	2	DELRIN	675	8-320GF	3/4	2-3/8	2-1/2

FEATURES

Advantage HD flat tread wheels protect your cargo from shock loading and harsh impacts. Like all Jarvis Advantage wheels, these flat tread models feature a special grey modulus TPR (Thermoplastic Rubber) tread permanently bonded to a solid polyolefin wheel core. They feature a specially blended tread compound that rejects floor debris and metal shavings while providing rolling and swiveling ease. Each Advantage wheel



Advantage[™] Heat Wheels

Capacity up to 325 lbs. each



- Unique soft tread wheel handles the heat for autoclave applications
- ✓ Wheels roll quiet and offer a smoother ride compared to traditional high temperature wheels
- Recommended for use in hospitals, laboratories and cleanrooms
- Corrosion resistant thermoplastics make wheel perfect for washdown and steam clean applications
- Resilient tread material rejects floor debris compared to many dirt magnet wheels on the market

Tread Width (Inches)	Bearing	Capacity (Pounds)	Wheel Model Number	Bearing Bore (Inches)	Bore Less Bearing (Inches)	Hub Length (Inches
Heat Flat						
1 1/4	STAINLESS BALL	225*	3-1/2-213RTF	3/8	1-1/8	1-5/8
1 1/4	STAINLESS BALL	300*	4-213RTF	3/8	1-1/8	1-5/8
1 1/4	STAINLESS BALL	300*	5-213RTF	3/8	1-1/8	1-5/8
1 1/4	STAINLESS BALL	325*	6-213RTF	3/8	1-1/8	1-5/8
Heat Rou	IND					
1 1/4	STAINLESS BALL	225*	3-1/2-213RTR	3/8	1-1/8	1-5/8
1 1/4	STAINLESS BALL	300*	4-213RTR	3/8	1-1/8	1-5/8
1 1/4	STAINLESS BALL	300*	5-213RTR	3/8	1-1/8	1-5/8
1 1/4	STAINLESS BALL	325*	6-213RTR	3/8	1-1/8	1-5/8
	Width (Inches) Heat Flat 1 1/4 1 1/4 1 1/4 1 1/4 1 1/4 1 1/4 1 1/4 1 1/4 1 1/4 1 1/4 1 1/4 1 1/4 1 1/4 1 1/4	Width (Inches)BearingHeat FlatSTAINLESS BALL1 1/4STAINLESS BALL1 1/4STAINLESS BALL1 1/4STAINLESS BALLHeat RoutSTAINLESS BALL1 1/4STAINLESS BALL	Width (Inches)BearingCapacity (Pounds)Heat Flat11/4STAINLESS BALL225*1 1/4STAINLESS BALL300*1 1/4STAINLESS BALL300*1 1/4STAINLESS BALL325*Heat Round1 1/4STAINLESS BALL225*1 1/4STAINLESS BALL325*1 1/4STAINLESS BALL225*1 1/4STAINLESS BALL300*1 1/4STAINLESS BALL300*1 1/4STAINLESS BALL300*	Width (Inches)BearingCapacity (Pounds)Wheel Model NumberHeat Flat1 1/4STAINLESS BALL225*3-1/2-213RTF1 1/4STAINLESS BALL300*4-213RTF1 1/4STAINLESS BALL300*5-213RTF1 1/4STAINLESS BALL325*6-213RTF1 1/4STAINLESS BALL325*6-213RTF1 1/4STAINLESS BALL225*3-1/2-213RTR1 1/4STAINLESS BALL300*4-213RTR1 1/4STAINLESS BALL300*4-213RTR1 1/4STAINLESS BALL300*5-213RTR	Width (nches) Bearing Capacity (Pounds) Wheel Model Number Bore (Inches) Heat Flat	Width (nches) Bearing Capacity (Pounds) Wheel Model Number Bore (Inches) Bearing (Inches) Heat Flat 1 1/4 STAINLESS BALL 225* 3-1/2-213RTF 3/8 1-1/8 1 1/4 STAINLESS BALL 225* 3-1/2-213RTF 3/8 1-1/8 1 1/4 STAINLESS BALL 300* 5-213RTF 3/8 1-1/8 1 1/4 STAINLESS BALL 300* 5-213RTF 3/8 1-1/8 1 1/4 STAINLESS BALL 325* 6-213RTF 3/8 1-1/8 1 1/4 STAINLESS BALL 225* 3-1/2-213RTF 3/8 1-1/8 1 1/4 STAINLESS BALL 225* 3-1/2-213RTR 3/8 1-1/8 1 1/4 STAINLESS BALL 225* 3-1/2-213RTR 3/8 1-1/8 1 1/4 STAINLESS BALL 300* 4-213RTR 3/8 1-1/8 1 1/4 STAINLESS BALL 300* 5-213RTR 3/8 1-1/8

- Choice of ball, stainless ball, precision ball and delrin bearings available
- ✓ Tread Hardness: 65 (± 5) Shore A Scale
- Temperature Range: see Tread Elasticity vs Temperature chart at right



Heat Coming Soon

tread will return to its original state. 125 lbs each 90 lbs

*Maximum load under heat in which the



175 lbs

each

150 lbs

each

Advantage[™] Health Wheels Capacity up to 675 lbs. each

NE

	Wheel Diameter (Inches)	Tread Width (Inches)	Bearing	Capacity (Pounds)	Wheel Model Number	Bearing Bore (Inches)	Bore Less Bearing (Inches)	Hub Length (Inches
	Advantage	Health						
	3 1/2	1 1/4	STAINLESS BALL	225	3-1/2-213MF	3/8	1-1/8	1-5/8
	4	1 1/4	STAINLESS BALL	300	4-213MF	3/8	1-1/8	1-5/8
0	5	1 1/4	STAINLESS BALL	300	5-213MF	3/8	1-1/8	1-5/8
	6	1 1/4	STAINLESS BALL	325	6-213MF	3/8	1-1/8	1-5/8
	Advantage	e HD Heal	th					
	4	2	ROLLER	350	4-220MF	3/4	2-3/8	1-3/16
	5	2	ROLLER	375	5-220MF	3/4	2-3/8	1-3/16

600

675

ROLLER

ROLLER

- New antimicrobial wheel is designed to suppress the growth of microbes including bacteria, mold and fungi
- Recommended for use in hospitals, laboratories, food service industry and cleanrooms
- Additive in wheel is approved for use in the medical and food service industry, with the additive being certified by the FDA, EPA and NSF
- Choice of ball, stainless ball, precision ball and delrin bearings available
- ✓ Tread Hardness: 65 (± 5) Shore A Scale

✓ Temperature Range: -40°F to 180°F



6 8 2

2



6-220MF

8-220MF

Petri dish show the difference in bacterial growth over a seven day incubation period. The additive lasts the life of the wheel for continuous suppression of microbe growth.

2-3/8

2-3/8

1-3/16

1-3/16

3/4

3/4

Bearing

Bore

(Inches)

1/2, 5/8,

3/4

3/4 1/2, 5/8,

3/4

1/2, 5/8,

3/4 3/4

1/2, 5/8,

3/4

1/2, 5/8,

3/4

3/4

1/2, 5/8,

3/4

1/2, 5/8,

3/4

1/2, 5/8,

3/4

1/2, 5/8,

3/4

3/4

1/2, 5/8,

3/4

Bore Less

Bearing

(Inches)

1-3/8

1-3/16

1-3/8

1 - 3/8

1-5/8

1-3/8

1-3/8

1 - 5/8

1-3/8

1-3/8

1-3/8

1-3/8

1-3/16

1-3/8

Hub

Length

(Inches)

1 - 3/4

2-3/8

1 - 3/4

2 - 1/4

2-3/8

1 - 3/4

2-1/4

2-3/8

2

2-1/4

1-3/4

OFFSET

2-1/4

2-3/8

1-5/8

OFFSET

Approximate

Weight

(Pounds)

1-3/8

1 - 1/2

1-3/4

2

2

2 - 1/2

2-1/2

2-1/2

3

3

3

3-1/2

3-1/2

Moldon Rubber Aluminum Core Wheels

Wheel

Diameter

(Inches)

4

5

6

8

10

Tread

Width

(Inches)

1 1/2

2

1 1/2

2

 $1 \frac{1}{2}$

2

1 5/8

2

1 5/8

Capacity

(Pounds)

200

300

250

350

350

300

410

410

450

450

450

500

500

500

Bearing

BALL

ROLLER

BALL

BALL

ROLLER

BALL

BALL

ROLLER

BALL

BALL

BALL

BALL

ROLLER

BALL

Model Number

4-615B

4-620

5-615B

5-620B

5-620

6-615B

6-620B

6-620

8-615B2

8-615B

8-615B0

8-620B

8-620

10-615B0

Capacity up to 500 lbs. each



0-020	
(shown in photo)	

FEATURES

Moldon Rubber wheels feature a cushion rubber tread permanently vulcanized to a die-cast aluminum wheel core. These wheels are a good choice when a light weight wheel is needed with good load capacity and shock absorbing capability. They offer maximum floor protection and quiet operation on a variety of floor surfaces.

- Standard Color / Finish: Black tread on die-cast aluminum wheel core
- Tread Hardness: 75 (± 5) Shore A Scale
- ✓ Temperature Range: -40° F to + 160° F

Moldon Rubber Cast Iron Core Wheels

Capacity up to 500 lbs. each



Wheel Diameter (Inches)	Tread Width (Inches)	Bearing	Capacity (Pounds)	Model Number	Bearing Bore (Inches)	Bore Less Bearing (Inches)	Hub Length (Inches)	Approximate Weight (Pounds)
4	2	ROLLER	400	4-620Cl	3/4	1-3/16	2-3/8	4-1/2
5	2	ROLLER	400	5-620Cl	3/4	1-3/16	2-3/8	5
6	2	ROLLER	450	6-620Cl	3/4	1-3/16	2-3/8	2-1/2
8	2	ROLLER	500	8-620Cl	3/4	1-3/16	2-3/8	8-1/2

6-620Cl (shown in photo)

FEATURES

For heavy duty industrial applications, Moldon Rubber wheels are an all-purpose industry standard. They are recommended for heavy loads where high strength and maximum shock absorption are important. These models are an economical choice for tough, abusive conditions. Special bore and keyway sizes are available. Please consult factory.

- Standard Color / Finish: Black rubber on black spoke wheel core
- ✓ Tread Hardness: 75 (± 5) Shore A Scale
- ✓ Temperature Range: -40° F to + 160° F

High Modulus Rubber Wheels

Capacity up to 550 lbs. each



Wheel Diameter (Inches)	Tread Width (Inches)	Bearing	Capacity (Pounds)	Model Number	Bearing Bore (Inches)	Hub Length (Inches)	Approximate Weight (Pounds)
Black F	Rubber					(R
6	2 1/8	Ball	350	6-600	5/8	2-1/4	3
8	2 1/4	Ball	450	8-600	5/8	2-1/4	4-1/2
10	2 1/4	Ball Ball	550 550	10-600 10-600HD	5/8 1	2-1/4 2-1/2	6 7
Grey R ı	ubber						
6	2 1/8	Ball	350	6-600G	5/8	2-1/4	3
8	2 1/4	Ball	450	8-600G	5/8	2-1/4	4-1/2
10	2 1/4	Ball	550	10-600G	5/8	2-1/4	6

8-600G (shown in photo)

FEATURES

High Modulus Donut wheels offer extreme resiliency and mobility. These attractive soft tread wheels deliver a quiet, cushion ride even on rough or uneven floor surfaces. The crowned "donut" tread design offers swiveling ease and

Full-Pneumatic

rollability with minimum friction. Special blended modulus rubber compound is permanently bonded to a solid aluminum core which results in a strong but light weight wheel.

- Standard Color / Finish: black or grey rubber on aluminum wheel core
- ✓ Tread Hardness: 65 (± 5) Shore A Scale
- ✓ Temperature Range: -40° F to + 160° F

S	

100

Nheels	1		2	1				4
apacity up to 470 lbs. each	Wheel Diameter (Inches)	Tread Width (Inches)	Bearing	Capacity (Pounds)	Model Number	Bearing Bore (Inches)	Hub Length (Inches)	Inflation Pressure (PSI)
	Black Tr	ead / Zinc	Hub					
8-940	8	2.80 /4	Ball	310	8-940	1/2	3	50
(shown in photo)	10	4.10/4	Ball	470	10-940	1/2	4	50
	Grey Trea	ad / Zinc I	lub					
	8	2.80 /4	Ball	310	8-940G	1/2	3	50
8-940G (shown in photo)								
	Black Tre	ead / Polis	shed Bras	s				
	8	2.80 /4	Ball	310	8-940BLKBRASS	1/2	3	50

(shown in photo)

FEATURES Pneumatic wheels are similar to automotive tires and provide the ultimate in cushion ride and shock absorption. They are well suited for moving fragile loads quietly over a variety of floor surfaces, both inside and out. Pneumatic tires have inner tubes and require air inflation.

8-940BLKBRASS

Jarvis pneumatic wheels are premium quality and are designed to eliminate lope and wobble while rolling.

Standard Color / Finish: black rubber tire on steel wheel discs

🖌 Temperature Range: 🔁

TPR / Polyolefin

Capacity up to 125 lbs. each



5-201G

(shown in photo)

15/16 Plain 125

Bearing

Plain

Plain

Wheel

Diameter (Inches)

3

4

5

Tread

Width

(Inches)

15/16

15/16

protection. Ideally suited for point-of-purchase displays, audio-visual carts, janitorial equipment and light assembly stands. Plain bearing is standard.

Capacity

(Pounds)

125

125

- Standard Color / Finish: Grey tread on black polyolefin wheel core.
- ✓ Tread Hardness: 75 (± 5) Shore A Scale
- ✓ Temperature Range: -40° F to + 180°

FEATURES

Cushion thermoplastic rubber (TPR) tread bonded to a light-weight yet extremely durable polyolefin wheel core. An economical wheel designed for moving light loads with non-marking floor

Polyolefin Wheels

Capacity up to 900 lbs. each



FEATURES

Polyolefin wheels are a lightweight, economical, hard tread wheel that withstands hard impacts and abusive conditions. These injection molded thermoplastic models are well suited to a wide variety of institutional and industrial applications.

Despite their light weight, their impact strength is superior to hard rubber wheels. Polyolefin wheels are impervious to water, oils, grease, solvents, acids and many chemicals.

- Standard Color / Finish: black
- ✓ Tread Hardness: 65 (± 5) Shore D Scale
- ✓ Temperature Range: -20° F to + 180° F

Wheel Diameter (Inches)	Tread Width (Inches)	Bearing	Capacity (Pounds)	Model Number	Bearing Bore (Inches)	Hub Length (Inches)	Approximate Weight (Pounds)
2	13/16	PLAIN	100	2-501	1/4	7/8	1/8
	13/16	PLAIN	100	2-1/2-501	1/4	7/8	3/16
6 a 6 a	1 1/8	PLAIN	180	2-1/2-511	5/16	1-1/4	1/4
2 1/2	1 1/4	PLAIN	200	2-1/2-513	1/2	1-1/2	3/8
2 1/2	1 3/8	BALL	350	2-1/2-522	1/2	1-1/2	1/2
	1 13/16	PLAIN	400	2-1/2-531	5/8	1-15/16	5/8
	1 10/10	ROLLER	400	2-1/2-532	3/4	1-15/16	5/8
	13/16	PLAIN	150	3-501	1/4	7/8	1/8
1	1 1/8	PLAIN	200	3-511	5/16	1-1/4	1/4
3	1 1/4	PLAIN	250	3-521	1/2	1-1/2	1/2
1.00	1 13/16	PLAIN	500	3-531	5/8	1-15/16	5/8
_	1 10/10	ROLLER	500	3-532	3/4	1-15/16	5/8
3 1/2	1 1/4	PLAIN	250	3-1/2 - 513	1/2	1-1/2	7/8
	1	PLAIN	150	4-511	5/16	1-1/4	1/2
	1 1/4	PLAIN	275	4-513	1/2	1-1/2	1
4		PLAIN	375	4-521	3/4	1-5/8	3/4
4	1 1/2	ROLLER	375	4-522	3/4	1-5/8	3/4
	2	PLAIN	500	4-531	3/4	2-3/16	3/4
	-	ROLLER	500	4-532	3/4	2-3/8	3/4
	1	PLAIN	150	5-511	5/16	1-1/4	5/8
	1 1/4	PLAIN	300	5-513	3/8	1-1/2	1
	1 1/4	BALL	300	5-514	3/8	1-1/2	1
5	1 1/2	PLAIN	450	5-521	3/4	1-5/8	1
		ROLLER	450 650	5-522 5-531	3/4 3/4	1-5/8 2-3/16	1-1/8
B	2	ROLLER	650	5-532	3/4	2-3/10	1-1/8
_							
C - 1	1 3/8	PLAIN	450	6-521	1/2	1-1/2	3/4
6	1 1/2	DELRIN ROLLER	500 500	6-523	3/4	2	1
U		PLAIN	700	6-522 6-531	3/4 3/4	1-7/8 2-3/16	1-1/4
	2	ROLLER	700	6-532	3/4	2-3/8	1-1/4
	4 1/-						
8	1 1/2	ROLLER	600	8-522	3/4	2	1
Ö	2	PLAIN ROLLER	900 900	8-531 8-532	3/4 3/4	2-3/16 2-3/8	1-1/2 1-1/2
_		RULLER	900	0-032	3/4	2-3/0	1-1/2

casterdepot.com

Model Number

3-201G

4-201G

5-201G

Bearing

Bore

(Inches)

5/16

5/16

5/16

Hub

Length (Inches)

1-1/4

1-1/4

1 - 1/4

Approximate

Weight

(Pounds)

5/16

9/16

-1



Hi-Temp Resin Wheels Capacity up to 600 lbs. each



Wheel Diameter (Inches)	Tread Width (Inches)	Bearing	Capacity (Pounds)	Model Number	Bearing Bore (Inches)	Hub Length (Inches)	Approximate Weight (Pounds)	
3 1/2	1 1/4	PLAIN	600	3-1/2-521 HTN	1/2	1-3/4	1/2	
4	1 1/2	PLAIN	375	4-521 HT	1/2	1-5/8	3/4	
5	1 1/2	PLAIN	450	5-521 NHT	1/2	1-5/8	1	

5-521 NHT (shown in photo)

FEATURES

Exclusive blended resin compound is designed to withstand the extreme hightemperatures required by certain industries and applications. These easy rolling wheels will not absorb moisture and offer high load ratings and long service life. In addition, they are resistant to most solvents, salts,

alkalines, cooking oils, cleaning chemicals, steam cleaning and water immersion.

They are ideally suited for high temperature applications such as bakeries, food processing plants and industrial parts heating operations.

- Standard Color / Finish: Brown (31/2" model) Black (4" and 5" models)
- ✓ Tread Hardness: 75 (± 5) Shore D Scale
- Temperature Range:
 - (Continuous) -20° F to + 475° F (Intermittent) -20° F to + 575° F

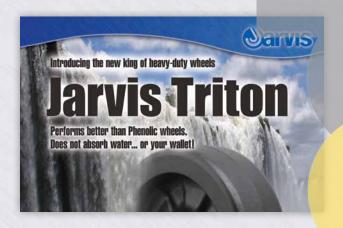
Triton Wheels

Capacity up to 1,500 lbs. each

DA.	NEW								
		Wheel Diameter (Inches)	Tread Width (Inches)	Bearing	Capacity (Pounds)	Wheel Model Number	Bearing Bore (Inches)	Bore Less Bearing (Inches)	Hub Length (Inches)
		6	2	SEALED ROLLER	1,500	6-535T RB	1/2	1-3/16	2-3/8
	- -	6	2	LESS ROLLER	1,500	6-535T	LESS BEARING	1-3/16	2-3/8

FEATURES

- Higher load capacities than Phenolic 1 wheels
- Enhanced polypropylene material has nonabsorbent characteristics which enable longer life cycle
- Manufactured with non-hazardous substances
- Quieter than Phenolic wheels
- Resists damage from hard impacts and shocks
- Competitively priced!





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Magnum[™] Wheels

Capacity up to 1,200 lbs. each



0

Orange 73D (±5) Durometer

Wheel Dia. (Inches)	Tread Width (Inches)	Bearing	Capacity (Pounds)	Model Number	Bearing Bore (Inches)	Hub Length (Inches)	Approx. Weight (Pounds)
4	2	Prec. Ball	900	UAP.04/20.1/2 73D	1/2	2-7/16	1-1/4
6	2	Prec. Ball	1,000	UAP.06/20.1/2 73D	1/2	2-7/16	3
8	2	Prec. Ball	1,200	UAP.08/20.1/2 73D	1/2	2-7/16	5-1/4

Grey 60D (±5) Durometer



Wheel Dia. (Inches)	Tread Width (Inches)	Bearing	Capacity (Pounds)	Model Number		Hub Length (Inches)	Approx. Weight (Pounds)
4	2	Prec. Ball	800	UAP.04/20.1/2 60D	1/2	2-7/16	1-1/4
6	2	Prec. Ball	1,000	UAP.06/20.1/2 60D	1/2	2-7/16	3
8	2	Prec. Ball	1,000	UAP.08/20.1/2 60D	1/2	2-7/16	5-1/4

Blue 95A (±5) Durometer



Wheel Dia. (Inches)	Tread Width (Inches)	Bearing	Capacity (Pounds)	Model Number	Bearing Bore (Inches)	Hub Length (Inches)	Approx. Weight (Pounds)
4	2	Prec. Ball	700	UAP.04/20.1/2 95A	1/2	2-7/16	1-1/4
6	2	Prec. Ball	750	UAP.06/20.1/2 95A	1/2	2-7/16	3
8	2	Prec. Ball	900	UAP.08/20.1/2 95A	1/2	2-7/16	5-1/4

Red 80A (±5) Durometer

Wheel Dia. (Inches)	Tread Width (Inches)	Bearing	Capacity (Pounds)	Model Number	Bearing Bore (Inches)	Hub Length (Inches)	Approx. Weight (Pounds)
4	2	Prec. Ball	500	UAP.04/20.1/2 80A	1/2	2-7/16	1-1/4
6	2	Prec. Ball	500	UAP.06/20.1/2 80A	1/2	2-7/16	3
8	2	Prec. Ball	800	UAP.08/20.1/2 80A	1/2	2-7/16	5-1/4

Black 70A (±5) Durometer

Wheel Dia. (Inches)	Tread Width (Inches)	Bearing	Capacity (Pounds)	Model Number		Length	Approx. Weight (Pounds)
4	2	Prec. Ball	400	UAP.04/20.1/2 70A	1/2	2-7/16	1-1/4
6	2	Prec. Ball	410	UAP.06/20.1/2 70A	1/2	2-7/16	3
8	2	Prec. Ball	500	UAP.08/20.1/2 70A	1/2	2-7/16	5-1/4

Jarvis Caster's new Magnum polyurethane wheels are designed to meet today's most stringent ergonomic needs. These premium polyurethane wheels are standard with crowned treads, sealed precision ball bearings and top hat reducing bushings for optimum rollability. Magnum wheels will perform well in both manual and power-towed material handling applications. They are available in five different tread durometers (hardness) and color coded for easy identification.

The polyurethane treads are both mechanically and chemically bonded to diecast aluminum wheel centers (chemically for 4" diameter models). This dual bonding process prevents tread separation, which is the most common reason for polyurethane tread failure. Jarvis Caster's Magnum polyurethane wheels will provide longer life, higher capacity, superior rollability and are more energy efficient than conventional rubber-tired wheels.

Magnum Polyurethane Wheels Feature:

- Superior rollability
- Excellent floor protection
- Resistance to most chemicals and oils
- Non-marking
- Temperature range: -40° to +180°F
- Color coded hardness system





PolyLoc™/Blue Polyurethane Wheels

Capacity up to 350 lbs. each



Wheel Diameter (Inches)	Tread Width (Inches)	Bearing	Capacity (Pounds)	Model Number	Bearing Bore (Inches)	Hub Length (Inches)	Approximate Weight (Pounds)
3 1/2	1 1/4	Ball	250	3-1/2-213P	3/8	1-5/8	1/2
4	1	Ball	150	4-212P	5/16	1-1/4	1/2
4	1 1/4	Ball	275	4-213P	3/8	1-5/8	3/4
5	1	Ball	160	5-212P	5/16	1-1/4	3/4
3	1 1/4	Ball	300	5-213P	3/8	1-5/8	1-1/8
6	1 1/4	Ball	350	6-213P	3/8	1-5/8	1-1/4

FEATURES

For those looking for a brighter, more eyeappealing wheel, Jarvis PolyLoc blue tread wheels are a natural choice. These models feature a durable dark blue polyurethane crowned tread mechanically locked to a solid polyolefin wheel core. Tread is molded in, around and through a ribbed wheel core to prevent tread separation when exposed to conditions of water and solvents.

These models are equipped with single row precision ball bearings for rolling ease. Built in hub caps are color coordinated to match the wheel tread for a very attractive, yet functional and durable wheel.

- ✓ Standard Color / Finish: Dark blue tread on light grey wheel core
- ✓ Tread Hardness: 95 (± 5) Shore A Scale
- ✓ Temperature Range: -30° F to + 180° F

PolyLoc[™] / Grey Polyurethane Wheels

Capacity up to 350 lbs. each



FEATURES

PolyLoc wheels feature a durable grey polyurethane tread mechanically locked to a solid polyolefin wheel core. Tread is molded in, around and through a ribbed wheel core to prevent tread separation (de-bonding) when exposed to conditions of water and solvents.

PolyLoc wheels are virtually indestructible and offer a long service life. These models are equipped with single row precision ball bearings for rolling ease. Built in hub caps are color coordinated to match the wheel tread for a very attractive, yet functional wheel.

Wheel Jiameter Inches)	Tread Width (Inches)	Bearing	Capacity (Pounds)	Model Number	Bearing Bore (Inches)	Hub Length (Inches)	Approximate Weight (Pounds)
3 1/2	1 1/4	Ball	250	3-1/2-213G	3/8	1-5/8	1/2
3 1/2	1 1/4	Delrin	250	3-1/2-314G	1/2	1-1/2	1/2
.		Delrin	150	4-211G	5/16	1-1/4	1/2
	1	Ball	150	4-212G	5/16	1-1/4	1/2
4	1 1/4	Ball	275	4-213G	3/8	1-5/8	3/4
		Delrin	275	4-314G	1/2	1-1/2	3/4
		Delrin	160	5-211G	5/16	1-1/4	3/4
-		Ball	160	5-212G	5/16	1-1/4	3/4
5	1 1/4	Ball	300	5-213G	3/8	1-5/8	1-1/8
	1 1/4	Delrin	300	5-314G	1/2	1-1/2	1-1/8
-		Ball	350	6-213G	3/8	1-5/8	1-1/4
6	1 1/4	Delrin	350	6-314G	1/2	1-1/2	1-1/4

- Standard Color / Finish: Dark grey tread on light grey wheel core
- ✓ Tread Hardness: 95 (± 5) Shore A Scale
- Temperature Range: -30° F to + 180° F



PolyLoc™ / Blue Polyurethane Wheels Capacity up to 1,000 lbs. each



Tread Width (Inches)	Bearing	Capacity (Pounds)	Model Number	Bearing Bore (Inches)	Hub Length (Inches)	Approximate Weight (Pounds)
2	Roller	600	4-220P	3/4	2-3/8	1
1 1/2	Roller	500	5-215P	3/4	2	1-1/4
2	Roller Delrin	750 750	5-220P 5-320P	3/4 3/4	2-3/8 2-3/8	1-1/2 1-1/2
1 1/2	Roller	600	6-215P	3/4	2	1-3/4
2	Roller Delrin	900 900	6-220P 6-320P	3/4 3/4	2-3/8 2-3/8	2-3/4 2-3/4
1 1/2	Roller	800	8-215P	3/4	2	2-1/4
2	Roller Delrin	1,000 1,000	8-220P 8-320P	3/4 3/4	2-3/8 2-3/8	2-3/4 2-3/4
	Width (Inches) 2 1 1/2 2 1 1/2 2 1 1/2 2 1 1/2 2 1 1/2 2	Width (Inches)Bearing2Roller11/22Roller2Roller11/2RollerDelrin2RollerDelrin111/2RollerRoller2Roller2Roller	Width (Inches) Bearing Capacity (Pounds) 2 Roller 600 1 1/2 Roller 500 2 Roller 750 2 Roller 600 1 1/2 Roller 750 1 1/2 Roller 600 2 Roller 900 1 1/2 Roller 900 2 Roller 900 2 Roller 800 2 Roller 1,000	Width (Inches) Bearing Capacity (Pounds) Model Number 2 Roller 600 4-220P 1 1/2 Roller 500 5-215P 2 Roller 750 5-220P 2 Roller 750 5-320P 1 1/2 Roller 600 6-215P 2 Roller 900 6-220P 1 1/2 Roller 900 6-320P 1 1/2 Roller 800 8-215P 2 Roller 1,000 8-220P	Width (Inches) Bearing Capacity (Pounds) Model Number Bore (Inches) 2 Roller 600 4-220P 3/4 1 1/2 Roller 500 5-215P 3/4 2 Roller 750 5-220P 3/4 1 1/2 Roller 750 5-320P 3/4 1 1/2 Roller 600 6-215P 3/4 1 1/2 Roller 900 6-220P 3/4 2 Boller 900 6-320P 3/4 1 1/2 Roller 900 6-320P 3/4 1 1/2 Roller 800 8-215P 3/4 2 Roller 1,000 8-220P 3/4	Width (Inches) Bearing Capacity (Pounds) Model Number Bore (Inches) Length (Inches) 2 Roller 600 4-220P 3/4 2-3/8 1 1/2 Roller 500 5-215P 3/4 2 2 Roller 750 5-220P 3/4 2-3/8 1 1/2 Roller 750 5-320P 3/4 2-3/8 1 1/2 Roller 600 6-215P 3/4 2 2 Roller 900 6-220P 3/4 2-3/8 1 1/2 Roller 900 6-320P 3/4 2-3/8 1 1/2 Roller 900 6-320P 3/4 2-3/8 1 1/2 Roller 800 8-215P 3/4 2 2 Roller 1,000 8-220P 3/4 2

FEATURES

Attractive blue polyurethane is mechanically locked to grey polyolefin wheel core for lasting performance in demanding applications. The tread will not separate or de-bond under extreme water or liquid conditions, and it offers excellent abrasion resistance. Sealed roller bearings are designed to keep water and contaminants out and lubrication in for long service life.

- ✓ Standard Color / Finish: Dark blue tread on light grey wheel core
- ✓ Tread Hardness: 95 (± 5) Shore A Scale
- ✓ Temperature Range: -30° F to + 180° F

PolyLoc[™] / Grey Polyurethane Wheels

Capacity up to 1,000 lbs. each



FEATURES

Designed for a variety of institutional and industrial uses, this PolyLoc wheel features a grey polyurethane tread mechanically locked to a polyolefin wheel core. The thick, heavy duty wheel hub makes this model ideal for applications where shock and heavy loading are factors.

- Standard Color / Finish: Dark grey tread on light grey wheel core
- ✓ Tread Hardness: 95 (± 5) Shore A Scale
- ✓ Temperature Range: -30° F to + 180° F

Wheel Diameter (Inches)	Tread Width (Inches)	Bearing	Capacity (Pounds)	Model Number	Bearing Bore (Inches)	Hub Length (Inches)	Approximate Weight (Pounds)
4	2	Roller	600	4-220G	3/4	2-3/8	1-1/4
4	2	Delrin	600	4-320G	3/4	2-3/8	1-1/4
	1 1/0	Roller	500	5-215G	3/4	2	1-1/4
5	1 1/2	Delrin	500	5-315G	3/4	2	1-1/4
5	0	Roller	700	5-220G	3/4	2-3/8	1-1/2
	2	Delrin	700	5-320G	3/4	2-3/8	1-1/2
	1 1/2	Roller	600	6-215G	3/4	2	1-3/4
C		Delrin	600	6-315G	3/4	2	1-3/4
6	2	Roller	800	6-220G	3/4	2-3/8	1-3/4
	2	Delrin	800	6-320G	3/4	2-3/8	1-3/4
	18 N.	Roller	800	8-215G	3/4	2	2-1/4
2.34.1	1 1/2	Ball	800	8-215BG	3/4	2-1/4	2-1/4
8		Delrin	800	8-315G	3/4	2	2-1/4
	2	Roller	1,000	8-220G	3/4	2-3/8	2-3/4
	2	Delrin	1,000	8-320G	3/4	2-3/8	2-3/4

Moldon Polyurethane Aluminum Core Wheels

Capacity up to 1,200 lbs. each



FEATURES

Moldon Polyurethane wheels feature a blue polyurethane tread permanently vulcanized to a die-cast aluminum wheel core. Polyurethane typically outlasts rubber treads five-to-one while resisting most oils, acids and other chemicals.

Their aluminum wheel core allows for a light weight wheel without loss of load capacity. They provide maximum floor protection while under heavy loads and will not take a compression set (flat spot) when left standing for long periods of time.

Wheel Diameter (Inches)	Tread Width (Inches)	Bearing	Capacity (Pounds)	Model Number	Bearing Bore (Inches)	Bore Less Bearing (Inches)	Hub Length (Inches)	Approximate Weight (Pounds)
4	1 1/2	BALL	425	4-715B	1/2, 5/8, 3/4	1-3/8	1-3/4	2 1-1/2
	2	ROLLER	600	4-720	3/4	1-3/16	2-3/8	2-3/8
	1 1/2	BALL	600	5-715B	1/2, 5/8, 3/4	1-3/8	1-3/4	1-3/4
-		ROLLER	600	5-715	5/8	1-3/16	1-5/8	1-3/4
5	2	ROLLER BALL	900 900	5-720 5-720B	3/4 1/2, 5/8, 3/4	1-3/16 1-3/8	2-3/8 2-3/16	2-3/8 2-3/8
		DELRIN	900	5-721	3/4	1-3/16	2-3/8	2-3/8
	1 1/2	BALL	800	6-715B	1/2, 5/8, 3/4	1-3/8	1-3/4	2
6	2	BALL	1,000	6-720B	1/2, 5/8, 3/4	1-3/8	2-1/4	2-5/8
	2	ROLLER DELRIN	1,000 1,000	6-720 6-721	3/4 3/4	1-3/16 1-3/16	2-3/8 2-3/8	2-5/8 2-5/8
	1 5/8	BALL	900	8-715B	1/2, 5/8, 3/4	1-3/8	2-1/4	3
8	2	BALL	1,200	8-720B	1/2, 5/8, 3/4	1-3/8	2-1/4	4-1/4
	2	ROLLER DELRIN	1,200 1,200	8-720 8-721	3/4 3/4	1-3/16 1-3/16	2-5/8 2-5/8	4-1/4 4-1/4

Standard Color / Finish: Blue tread

on die-cast aluminum wheel core

- Tread Hardness: 55 (± 5) Shore D Scale
- Temperature Range: -40° F to + 160° F

Moldon Polyurethane Cast Iron Core Wheels

Capacity up to 1,500 lbs. each



Wheel Diameter (Inches)	Tread Width (Inches)	Bearing	Capacity (Pounds)	Model Number	Bearing Bore (Inches)	Bore Less Bearing (Inches)	Hub Length (Inches)	Approximate Weight (Pounds)
4	2	ROLLER	700	4-720Cl	3/4	1-3/16	2-3/8	4-1/2
5	2	ROLLER	1,050	5-720Cl	3/4	1-3/16	2-3/8	5
6	2	ROLLER	1,200	6-720Cl	3/4	1-3/16	2-3/8	5-3/4
8	2	ROLLER	1,500	8-720Cl	3/4	1-3/16	2-3/8	8-1/2

6-720Cl (shown in photo)

FEATURES

Moldon polyurethane tread wheels offer the high load capacity of steel wheels combined with added floor protection and shock absorbing capability. These wheels are designed for heavy duty service under punishing shock load and side thrust applications.

Like rubber tread wheels, they protect floors and are quiet in operation. They provide maximum floor protection while under heavy loads and will not take a compression set (flat spot) when left standing for long periods of time. Special bore and keyway sizes are available. Please consult factory.

- Standard Color / Finish: Blue polyurethane on silver wheel core
- ✓ Tread Hardness: 55 (± 5) Shore D Scale
- ✓ Temperature Range: -30° F to + 180° F



Solid Elastomer Wheels

Capacity up to 1,250 lbs. each



Wheel Diameter (Inches)	Tread Width (Inches)	Bearing	Capacity (Pounds)	Model Number	Bearing Bore (Inches)	Hub Length (Inches)	Approximate Weight (Pounds)
3	1 3/8	Precision Ball	300	3-750	1/2	1-9/16	1/2
3	1 % 0	Precision Ball	300	3-755	3/8	1-9/16	1/2
	1 3/8	Precision Ball	500	4-755	3/8	1-9/16	3/4
4		Delrin	1,250	4-761	3/4	2-3/8	1-1/2
4	2	Roller	1,250	4-760	3/4	2-3/8	1-1/2
	2	Precision Ball	1,250	4-770	1/2	2-7/16	1-1/2
-		Flanged Ball	700	5-750	1/2	1-9/16	1
	1 3/8	Precision Ball	700	5-755	3/8	1-9/16	1
5		Delrin	1,250	5-761	3/4	2-3/8	2
	2	Roller	1,250	5-760	3/4	2-3/8	2
1	2	Precision Ball	1,250	5-770	1/2	2-7/16	2
		Delrin	1.250	6-761	3/4	2-3/8	2-1/4
•		Roller	1,250	6-760	3/4	2-3/8	2-1/4
6	2	Precision Ball	1,250	6-770	1/2	2-7/16	2-1/4
		Delrin	1,250	8-761	3/4	2-3/8	3-1/2
8	2	Roller	1,250	8-760	3/4	2-3/8	3-1/2
ð	2	Precision Ball	1,250	8-770	1/2	2-7/16	3-1/2

FEATURES

Solid Elastomer wheels are the best choice for moving heavy loads with ease. They are the ergonomic solution to many heavy duty applications and outperform any conventional caster wheel on the market.

Solid Elastomer wheels are recommended for tow-line applications and are popular in automotive environments. They also offer a superior resistance to chipping, flat spotting, cracking and most chemicals, acids and water.

Standard Color / Finish: Grey

✓ Tread Hardness: 80 (± 5) Shore D Scale

✓ Temperature Range: -40° F to + 230°

C

Phenolic Wheels

Capacity up to 1,400 lbs. each



FEATURES

Phenolic wheels are an industry-standard performer with proven service over many decades. These economical wheels are well suited to a wide variety of industrial and commercial uses. Phenolic wheels are constructed of compression molded phenolic resin filled with macerated canvas.

They are a hard tread wheel with high load capacity and are resistant to most oils and other chemicals. Phenolic wheels roll easier and more quietly than steel or cast iron, providing greater floor protection.

Wheel Diameter (Inches)	Tread Width (Inches)	Bearing	Capacity (Pounds)	Model Number	Bearing Bore (Inches)	Bore Less Bearing (Inches)	Hub Length (Inches)	Approximate Weight (Pounds)
	1 1/2	PLAIN	600	3-121	1/2	1/2	1-5/8	1/2
3	1 1/2	ROLLER	600	3-221	3/4	1-3/16	1-5/8	P_ 1/2
	1 13/16	ROLLER	700	3-222	9/16	1-1/8	1-15/16	3/4
3 1/4	2	ROLLER	700	3-1/4-222	3/4	1-3/16	2-3/8	1-1/4
1	1 1/2	PLAIN	600	4-121	1/2	1/2	1-5/8	1
	1 1/2	ROLLER	600	4-221	3/4	1-3/16	1-5/8	1
4	2	PLAIN	800	4-122	3/4	3/4	2-3/16	1-1/2
	2	ROLLER	800	4-222	3/4	1-3/16	2-3/8	1-1/2
5	1 1/0	PLAIN	600	5-121	1/2	1/2	1-5/8	1-1/2
	1 1/2	ROLLER	600	5-221	3/4	1-3/16	1-5/8	1-1/2
5	2	PLAIN	1,000	5-122	3/4	3/4	2-3/16	1-3/4
100	2	ROLLER	1,000	5-222	3/4	1-3/16	2-3/8	1-3/4
	1 1/2	PLAIN	800	6-121	1/2	1/2	1-5/8	1-1/2
6	1 1/2	ROLLER	800	6-221	3/4	1-3/16	1-5/8	1-1/2
0	2	PLAIN	1,200	6-122	3/4	3/4	2-3/16	2-1/2
	2	ROLLER	1,200	6-222	3/4	1-3/16	2-3/8	2-1/2
8	2	PLAIN	1,400	8-122	3/4	3/4	2-3/16	4
0	2	ROLLER	1,400	8-222	3/4	1-3/16	2-3/8	4

- Standard Color / Finish: black
- ✓ Tread Hardness: 90 (± 5) Shore D Scale Rockwell 102E
- ✓ Temperature Range: -45° F to + 250° F

Hi-Temp Phenolic Capacity up to 1,400 lbs. each



FEATURES

With a maximum operating temperature range of $+525^{\circ}$ F (intermittent service), these durable wheels are designed to perform in conditions that will destroy ordinary caster wheels. Their high load capacity enables them to move heavy loads under extreme heat conditions. All Jarvis high-temp Phenolic wheels are equipped with stainless steel roller bearings with stainless steel raceways for maximum service life and rolling ease.

Wheel Diameter (Inches)	Tread Width (Inches)	Bearing	Capacity (Pounds)	Model Number	Bearing Bore (Inches)	Bore Less Bearing (Inches)	Hub Length (Inches)	Approximate Weight (Pounds)
	1 1/2	PLAIN	600	4-121HT	1/2	-	1-5/8	1/2
4	2	Stainless Steel Roller	800	4-222HT	3/4	1-3/16	2-3/8	2
	1 1/2	PLAIN	600	5-121HT	1/2	-	1-5/8	1/2
5	2	Stainless Steel Roller	1,000	5-222HT	3/4	1-3/16	2-3/8	2-1/2
6	2	Stainless Steel Roller	1,200	6-222HT	3/4	1-3/16	2-3/8	3
8	2	Stainless Steel Roller	1,400	8-222HT	3/4	1-3/16	2-3/8	3-1/2

Standard Color / Finish: brown

- Tread Hardness: 90 (± 5) Shore D Scale Rockwell 102E
- Temperature Range:
 - -45° F to + 475° F (Continuous operation)

-45° F to + 525° F (Intermittent service) Consult factory.



Cast Iron Wheels

Wheel

Diameter

(Inches)

2

2 1/2

3

3 1/2

4

5

6

8

Tread Width

(Inches)

1

15/16

1 1/4

1 1/4

1 1/4

1 1/2

2

1 1/4

1 1/2

2

 $1 \frac{1}{2}$

2

2

Capacity

(Pounds

150

200

250

300

400

550

550

750

500

650

800

600

1,200

1.500

Model Number

2-120

2-1/2-120

3-120

3-1/2-120

4-120

4-130

4-230

4-250

5-120

5-230

5-250

6-230

6-250

8-250

Bearing

PLAIN

PLAIN

PLAIN

PLAIN

PLAIN

PLAIN

ROLLER

ROLLER

PLAIN

ROLLER

ROLLER

ROLLER

ROLLER

ROLLER

Bearing

Bore

(Inches)

1/4

5/16

1/2

1/2

1/2

5/8

3/4

3/4

1/2

3/4

3/4

3/4

3/4

3/4

Bore Less

Bearing (Inches)

1-3/16

1-3/16

1-3/16

1-3/16

1-3/16

1-3/16

1-3/16

Hub

Length (Inches)

1-1/8

1-3/8

1-1/2

1 - 1/2

1-1/2

1-15/16

1-15/16

2-3/8

1 - 1/2

1-15/16

2-3/8

1-3/4

2-3/8

2-3/8

Approximate

(Pounds)

3/4

1

1-1/4

1-3/4

2

2-1/4

2-1/4

3-1/2

2-12

3-1/2

4-1/2

6-1/2

8-1/2

Weight

Capacity up to 1,500 lbs. each



FEATURES

Cast Iron wheels are recommended for heavy loads or for applications where floor protection and noise reduction are not important. These wheels have exceptionally long wear life and are fully machined for concentricity. Cast iron wheels are ideal for warehousing, manufacturing and general material handling. In addition, they can be used in temperature extremes

Standard Color / Finish: Silver

Temperature Range: -45° F to + 250° F

Ductile Iron Wh

6-250

Capacity up to 3,800 lbs. each



FEATURES

Similar to cast iron wheels, but designed to have greater capacity. Ductile iron 60-45-15.

Capacity up to 1,000 lbs. each

						3	
eels							11
Wheel Diameter (Inches)	Tread Width (Inches)	Bearing	Capacity (Pounds)	Model Number	Bearing Size (Inches)	Bore Less Bearing (Inches)	Hub Length (Inches)
5 1/4	2	ROLLER	1,200	DR-5125/20-	3/4, 1	1-7/16	2-1/4
6	2 2 1/2	ROLLER ROLLER	1,700 2,500	DR-06/20- DR-06/25-	3/4, 1 1,1-1/4	1-7/16 1-15/16	2-1/4 2-3/4
8	2 1/2 3	ROLLER ROLLER	2,900 3,200	DR-08/25- DR-08/30-	1,1-1/4 1,1-1/4	1-15/16 1-15/16	2-3/4 3-1/4
10	2 1/2 3	ROLLER ROLLER	3,000 3,500	DR-10/25- DR-10/30-	1,1-1/4 1,1-1/4	1-15/16 1-15/16	2-3/4 3-1/4
12	2 1/2 3	ROLLER	3,300 3,800	DR-12/25- DR-12/30-	1,1-1/4 1,1-1/4	1-15/16	2-3/4 3-1/4

For complete part number add bearing size at end of model number (example for 3/4" bore: DR-06/20-3/4).

Standard Color / Finish: Silver

Temperature Range: -45° F to + 250° F

V-Groove Wheels

Wheel Diameter (Inches)	Tread Width (Inches)	Bearing	Capacity (Pounds)	Model Number	Bearing Bore (Inches)	Bore Less Bearing (Inches)	Hub Length (Inches)	Approximate Weight (Pounds)
4	2	ROLLER	800	4-250V	3/4	1-3/16	2-3/16	4
5	2	ROLLER	800	5-250V	3/4	1-3/16	2-3/16	5
6	2	ROLLER	1,000	6-250V	3/4	1-3/16	2-3/16	8

FEATURES

V-Groove wheels are designed for use on inverted angle iron tracks to control direction, protect floors and provide ease of movement in production lines or assembly areas. These wheels are machine finished across wheel face and "V" groove.

- Standard Color / Finish: Silver
- Temperature Range: -45° F to + 250° F

6-250V (shown in photo)



VertiLoc[®] Brake

A popular side-operated brake that employs cam action to lock brake pad across entire surface of wheel tread. Brake locks wheel only, and the swivel radius of the caster is not affected by this brake design. All steel construction provides positive, reliable braking under a variety of operating conditions and wheel tread types.

Vinyl brake contact

available.

Consult

factory.

To order as factory installed swivel caster option, add "VL" to end of caster model number. To field install brake, see Brake Kit Number chart below.

Ocator		Bra	ke Kit Nun	nber		
Caster Wheel Diameter	13-28 Series Zinc	135-285 Series Nickel	W13-W28 Series Zinc	30-40 Series Zinc	305-405 Series Nickel	S30-S40 Series Stainless
3"	E 53	E 30	E 63	E 63	E 69	
3-1/2"				E 64	E 62	
4"	E 54	E 31	E68	E 68	E 61	SS E 64
5"	E 55	E 32	E67	E 67	E 77	SS E 65
6"				E 66	E 6	SS E 66

VertiLoc Brake Kit includes brake axle & nut, brake pedal and shoe lever.



PosiLoc® Brake

A simple, effective toe-activated wheel brake that provides excellent braking action on a variety of wheel types and tread surfaces. Brake locks wheel only. Thermoplastic black brake pedal offers easy engagement and disengagement of brake. Stainless steel construction.

To order as factory installed swivel caster option, add "**PL**" to end of caster model number.

Note: Melting point of brake pedal is $+421^{\circ}$ F.

To field install brake, see Brake Kit Number chart above.

0	Kit Number		
Caster Wheel Diameter	W13-W28 Series Zinc	30-40 Series Zinc	
3"	3005-27	3005-27	
3-1/2"		3005-37	
4"	3005-47	3005-47	
5"	3005-57	3005-57	
6"		3005-67	

Brake kit includes brake housing and pedal as one unit. Existing caster axle & nut will work with this design.



Taupe and red brake pedals optionally available, consult factory.

VertiLoc HD[®] Brake

This brake features the same basic design as the VertiLoc brake shown above except that this model is designed for use on heavier duty casters and wheels. It also employs a cam action to lock brake pad across entire surface of wheel tread. Brake locks wheel only, and the swivel radius of the caster is not affected by this brake design. All steel construction provides positive, reliable braking under a variety of operating conditions and wheel tread types.

To order as factory installed swivel caster option, add "VL" to end of caster model number. To field install brake, see Brake Kit Number chart below.

Caster					ries Stainless Steel		
Wheel Dia.	130-136 Series Zinc		81 Series Zinc	81KPL Series Zinc	Caster Wheel	Brake K Metal Brake	its Vinyl Brake
3"	E 46				Dia.	Contact	Contact
4"	E 50	E 90	E 84	E 84	4"	SSE 84	SSE 84VY
5"	E 51	E 89	E 85	E 85	5"	SSE 85	SSE 85VY
6"	E 99	E 94	E 86	E 86	6"	SSE 86	SSE 86VY
8"	E 79*	E 95	E 88	E 88	8"	SSE 88	SSE 88VY



PosiLoc HD® Brake

A heavy duty version of the PosiLoc brake shown above specially designed for larger casters and heavier loads. A simple, effective toe-activated wheel brake that provides excellent braking action on a variety of wheel types and tread surfaces. Brake locks wheel only. Thermoplastic black brake pedal offers easy engagement and disengagement of brake.

To order as factory installed swivel caster option, add "**PL**" to end of caster model number.

Note: Melting point of brake pedal is +421° F

To field install brake, see Brake Kit Number chart above.

Brake Kit Number				
81 Series Zinc	81SB Series Zinc			
TI 481 PLB	TI 481 PLB			
TI 581 PLB	TI 581 PLB			
TI 681 PLB	TI 681 PLB			
TI 881 PLB	TI 881 PLB			
	81 Series Zinc TI 481 PLB TI 581 PLB TI 681 PLB			

Vinyl brake

contact

available.

Consult

factory.

Brake kit includes brake housing and pedal as one unit. Existing caster axle & nut will fit this design.



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SideLock Brake

Cam activated brake exerts pressure on side of wheel hub for solid braking power. Large wing-shaped foot pedal is easily accessed, and brake can be locked from either end of the pedal for operator ease. A proven industrial brake design that locks wheel only.

To order as factory installed swivel caster option,



add "**SLB**" to end of caster model number.

To field install brake, see kit numbers above.



Hex Head Brake

Threaded bolt activates pressure directly to the side of the wheel when turned by wrench. Locking action is positive and secure for those applications where equipment must remain stationary for long periods of time. This style brake is commonly used on Jarvis low profile Business Machine casters. To order add "**HHBRK**" to end of caster model.



Thumb Screw Bra

Threaded bolt activates pressure directly to the side of the wheel when turned by thumb pressure. Locking action is positive and secure for those applications where equipment must remain stationary for long periods of time. This style brake is commonly used on Jarvis low profile Business Machine casters. To order add **"TSBRK**" to end of caster model.

Swivel Locks



Swivel Lock (Welded)

Available on: 30 Series top plate casters (zinc, nickel plated & stainless steel)

1-Position swivel lock that is factory installed only. Hand operated plunger locks caster swivel in trailing position at 180° while wheel spins freely. Spring-loaded plunger mechanism is welded to top plate and features a clip that automatically locks in top of fork base when activated.

To order as factory installed swivel caster option, add "**1PSL**" to end of caster model number.

Swivel Lock (Welded) Available on: Jarvis 81 Series casters.

Designed for heavier loads and industrial applications, these 4-position swivel locks are welded to the bottom of the top plate and can convert swivel casters into rigid casters.

The spring loaded plunger is hand operated and fits into notches cut in 90° intervals in the swivel raceway. Plunger locks out of way when not in use for free swiveling action. Factory installed only.

To order as factory installed swivel lock, add "SL4" to end of caster model number.

Swivel Lock (Bolt-On

Available on: 71, 81 and S81 Series casters

4-Position, bolt-on swivel lock is installed as the caster is mounted on the equipment. A spring-loaded, hand-operated plunger is engaged to fit into slots on the swivel raceway at 90° intervals while wheel spins freely.

To disengage, simply pull out on the plunger pull ring and twist and lock so that it will not contact

the swivel raceway. The caster fork base must be equipped with notches for this swivel lock to function.



To order, specify swivel lock part number "**3091-22**". For stainless steel swivel lock order part number "**3091-17**".

RAKES/SWIVEL LOCKS

Specifications

5/16" DIAMETER X 1-7/16" LONG

5/16" DIAMETER X 1-11/16" LONG

3/8" DIAMETER X 2-1/8" LONG

3/8" DIAMETER X 2-1/8" LONG

1/2" DIAMETER X 4" LONG

3/8" DIAMETER X 2.170 LONG

1/2" DIAMETER X 3-3/8" LONG

3/8" DIAMETER X 2.22 LONG



Part

Number

902-02

957-02

927-02

928-12

964-02

965-12

932-22

932-12

966-02

966-12

961-02

961-12

942-22

942-12

982-42

982-52

942-22

942-12

982-42

982-52

941-22

941-12

980-22

980-22

928-37

940-17

941-17

Accessories / Parts

Swivel Grease Seals

Swivel seals are designed to keep dirt and moisture out of the swivel raceway and lubricant in for easier swiveling and longer caster life.

They are recommended for equipment exposed to frequent washings or sterilization cycles in hospitals, food processing plants and bakeries. To order as factory installed swivel caster option, add "GS" to end of caster model number.



Adjustable Equipment Legs

With almost a century of providing to the food service industry, it only makes sense that Jarvis is able to utilize its global resources in advanced manufacturing technologies to develop additional solutions for our customers. Welded mounting plates available in two sizes

- Integral hex foot
- Available in multiple finishes
- Adjustments up to 1" in length
- Engineered solutions for custom . applications
- Available in 4", 6" and 8" heights



Construction:

- 16 gauge steel tubing 0.D. Tubing: 1-5/8" Hex
- Foot: 1-1/8"
- Load Capacity: 2000 lb

static load

	Length (Inches)	Leg Model Number	Overall Extended Height (Inches)	Top Plate Dimensions (Inches)	Bolt Hole Spacing (Inches)	Mounting Bolt Size (Inches)
C	4	LEG4-22	5	2-3/8 x 3-5/8	1-3/4 x 3	5/16
C	4	LEG4-72	5	3-1/2 x 3-1/2	2-5/8 x 2-5/8	9/32
£	6	LEG6-22	7	2-3/8 x 3-5/8	1-3/4 x 3	5/16
E	6	LEG6-72	7	3-1/2 x 3-1/2	2-5/8 x 2-5/8	9/32

PLAIN BRAKE AXLE 3/8" DIAMETER X 2-1/4" LONG SWIVELS 3/8" DIAMETER X 2-1/4" LONG ZERK BRAKE AXLE 31 SERIES PLAIN AXLE 3/8" DIAMETER X 2-1/4" LONG / RIGIDS ZERK AXLE 3/8" DIAMETER X 2-1/4" LONG 3/8" DIAMETER X 2-5/8" LONG 3/8" DIAMETER X 2-5/8" LONG PLAIN AXLE 130 SERIES ZERK AXLE (3",4", 5" WHEEL PLAIN BRAKE AXLE 3/8" DIAMETER X 2-7/8" LONG ZERK BRAKE AXLE 3/8" DIAMETER X 2-7/8" LONG DIA.) 1/2" DIAMETER X 2-3/4" LONG 130 PLAIN AXLE SERIES 1/2" DIAMETER X 2-3/4" LONG ZERK AXLE (6" & 8" WHEEL PLAIN BRAKE AXLE 1/2" DIAMETER X 3" LONG ZERK BRAKE AXLE 1/2" DIAMETER X 3" LONG DIA.) PLAIN AXLE 1/2" DIAMETER X 2-3/4" LONG 1/2" DIAMETER X 2-3/4" LONG 61-62 ZERK AXLE PLAIN BRAKE AXLE SERIES 1/2" DIAMETER X 3" LONG ZERK BRAKE AXLE 1/2" DIAMETER X 3" LONG. 81-82 PLAIN AXLE 1/2" DIAMETER X 3-3/8" LONG SERIES 81SB 1/2" DIAMETER X 3-3/8" LONG ZERK AXLE SERIES 1/2" DIAMETER X 4" LONG W81,W82 PLAIN AXLE

ZERK AXLE

ZERK AXLE

ZERK AXLE

BRAKE ZERK AXLE

All Jarvis Axles are Grade 2.

PLAIN AXLE

BRAKE AXLE

PLAIN AXLE

ZERK AXLE

Description

Axles

Series

13 - 28

SERIES

30 - 40

SERIES /

W87,W88

PNEUMATIC

CASTERS

SERIES

SERIES

S81 - 82

S30 - 40

Spanner Bushings

Series	Specifications	Part Number
13 - 28 SERIES	3/8" OD X 5/16" ID X 1.300" LONG	4405-01
S30 - S40 SERIES	1/2" OD X 3/8" ID X 1.600" LONG	4425-17
(STAINLESS STEEL)	1/2" OD X 3/8" ID X 1.687" LONG	4428-17
	1/2" OD X 3/8" ID X 1.600" LONG	4425-17
	1/2" OD X 3/8" ID X 1.575" LONG	4426-12
W13-W28 SERIES	1/2" OD X 3/8" ID X 1.600" LONG	4434-01
30-40 SERIES	1/2" OD X 3/8" ID X 1.610" LONG	4425-02
1 N 1 1 1 1	1/2" OD X 3/8" ID X 1.687" LONG	4428-01
	9/16" OD X 3/8" ID X 2" LONG	4478-01
	5/8" OD X 3/8" ID X 1.687" LONG	4479-01
	1/2" OD X 3/8" ID X 2" LONG	4433-11
130-136 SERIES	5/8" OD X 3/8 ID X 2.031" LONG	4487-01
	3/4" OD X 3/8" ID X 2" LONG	4465-01
11111	9/16" OD X 3/8" ID X 2" LONG (3" WHEEL DIAMETER ONLY)	4478-01
61- 62 SERIES	3/4" OD X 3/8" ID X 2" LONG	4465-01
01 02 OLINEO	3/4" OD X 1/2" ID X 2.031" LONG	4403-01
10000000	3/4" OD X 1/2" ID X 2.120" LONG	4423-01
	3/4" OD X 1/2" ID X 2.260" LONG	4494-17
S81 - 82 SERIES	3/4" OD X 1/2" ID X 2.437" LONG	4498-17
(STAINLESS STEEL)	5/8" OD X 1/2" ID X 2.437" LONG	4448-17
	5/8" OD X 1/2" ID X 2.280" LONG	4467-01
	5/8" OD X 1/2" ID X 2.437" LONG	4431-01
81 - 82 SERIES	3/4" OD X 1/2" ID X 2.260" LONG	4460-01
	3/4" OD X 1/2" ID X 2.437" LONG	4458-01

Floor Locks

Floor locks are designed to lock mobile equipment in a desired location. Often used on platform trucks, laundry carts and postal equipment, this unique locking system locks equipment in place with a simple press of the foot. Another press of the foot releases the lock for complete mobility.

Floor locks are recommended for use on level surfaces only. Non-slip rubber brake pad on bottom of floor lock holds securely on a variety of floor surfaces.

Wheel Diameter (Inches)	Caster Series		Retracted Height	Model Number
4"	61,81	5-3/4"	4-3/4"	FL4
5"	61,81	6-5/8"	5-5/8"	FL5
6"	61,81	7-5/8"	6-5/8"	FL6
8"	61,81	9-5/8"	8-5/8"	FL8



Jarvis floor locks feature a 4" x 4-1/2" top plate with slotted mounting holes for 2-5/8" x 3-5/8" or 3" x 3". Mounting bolt size: 3/8".

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	141	
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Thread Guards

Thread guards are designed to protect wheel bearings from thread and other floor debris that can bind wheels thereby creating flat spots. They provide longer caster life and less maintenance of wheels. They are available as on option on many Jarvis models. See thread guard chart below for specific thread guard – wheel availability.



Plastic thread guard 1140-20

(shown in photo)

Wheel	Wheel	Wheel Size:	Thread Guard Part	
Model	Description	Diameter x Tread	Number & Inside	Finish/
0 1/0 105		Width	Diameter	Material
2-1/2-105	1 Aug. 1 1 1 1 1	2-1/2" x 1-1/4"	1132-02 (3/8" ID)	Zinc
3-105	Cushion	3" x 1-1/4"	1132-02 (3/8" ID)	Zinc
4-105		4" x 1-1/4"	1132-02 (3/8" ID)	Zinc
5-452	Tread / Solid	5" x 1-1/8"	1164-06 (3/8" ID)	Nickel
5-452	Rubber	5" x 1-1/8"	1164-BR (3/8" ID)	Brass
5-152	1000	5" x 1-1/4"	1148-12 (3/8"ID)	Zinc
6-105		6" x 9/32"	1162-02 (3/8" ID)	Zinc
6-105		6" x 9/32"	1160-02 (3/8" ID)	Zinc
3-103		3" x 15/16"	1121-16 (5/16" ID)	Nickel
4-103 4-452		4" x 15/16" 4" x 1-1/8"	1121-16 (5/16" ID)	
	Cushion		1163-06 (3/8" ID)	Nickel
5-103	Tread / Solid	5" x 15/16"	1121-16 (5/16" ID)	
5-109	Rubber	5" x 1-5/8"	1148-02 (7/16" ID)	
5-105		5" x 1-1/4"	1135-35 (3/8" ID)	Copper Nickel
5-105		5" x 1-1/4"	1135-06 (3/8" ID)	Nickel
5-105	Hand Tread /	5" x 1-1/4"	1135-02 (3/8" ID)	Zinc
5-110	Hard Tread / Solid Rubber	5" x 1-5/8"	1148-02 (7/16" ID)	
3-1/2-513		3-1/2"x 1-1/4"	1170-02 (3/8" ID)	Zinc
4-513	Polyolefin	4" x 1-1/4"	1170-02 (3/8" ID)	Zinc
5-513	FOIYOIEIIII	5" x 1-1/4"	1170-02 (3/8" ID)	Zinc
5-532		5" x 2"	1135-12 (1/2" ID)	Zinc
3-1/2-13G		3-1/2" x 1-1/4"	1143-02 (3/8" ID)	Zinc
4-213G *		4" x 1-1/4"	1148-12 (3/8"ID)	Zinc
4-314G		4" x 1-1/4"	1148-12 (3/8"ID)	Zinc
5-213G *	PolyLoc / Grey /	5" x 1-1/4"	1139-20 (3/8" ID)	Spacer Combo /Plas- tic Grey
5-213G *	Round Tread	5" x 1-1/4"	1141-50 (5/16" ID)	Spacer
5-213G *	1.1.1	5" x 1-1/4"	1140-PC (3/8" ID)	Black Powder Coat
5-215G		5" x 1-1/2"	1135-06 (3/8" ID)	Nickel
5-215G		5" x 1-1/2"	1135-02 (3/8" ID)	Zinc
6-215G		6" x 1-1/2"	1153-17 (1/2" ID)	Stainless Steel
6-220G	PolyLoc / Grey /	6" x 2"	1153-17 (1/2" ID)	Stainless Steel
6-215G	Flat Tread	6" x 1-1/2"	1153-02 (1/2" ID)	Zinc
6-220G	1000	6" x 2"	1153-02 (1/2" ID)	Zinc
6-220G		6" x 2"	1153-00 (1/2" ID)	Plastic
6-320G		6" x 2"	1153-00 (1/2" ID)	Plastic
4-213P *		4" x 1-1/4"	1148-12 (3/8"ID)	Zinc
5-213P *	PolyLoc /	5" x 1-1/4"	1139-20 (3/8" ID)	Spacer Combo /Plas- tic Grey
5-213P *	Blue / Round Tread	5" x 1-1/4"	1141-50 (5/16" ID)	Spacer
5-213P *		5" x 1-1/4"	1140-PC (3/8" ID)	Black Powder Coat

Loc / / Flat d antage / nd Tread	5" x 1-1/2" 5" x 1-1/2" 6" x 1-1/2" 6" x 2" 6" x 2" 6" x 2" 5" x 1-1/2" 6" x 2" 5" x 1-1/4" 5" x 1-1/4" 5" x 1-1/4" 5" x 1-1/4"	1135-06 (3/8" ID) 1135-02 (3/8" ID) 1153-17 (1/2" ID) 1153-17 (1/2" ID) 1153-02 (1/2" ID) 1153-02 (1/2" ID) 1153-00 (1/2" ID) 1140-20 (3/8" ID) 1140-02 (3/8" ID)	Nickel Zinc Stainless Steel Zinc Zinc Black Plastic Plastic / Grey Zinc
e / Flat d antage /	6" x 1-1/2" 6" x 2" 6" x 2" 6" x 2" 6" x 2" 5" x 1-1/4" 5" x 1-1/4"	1153-17 (1/2" ID) 1153-17 (1/2" ID) 1153-02 (1/2" ID) 1153-02 (1/2" ID) 1153-00 (1/2" ID) 1140-20 (3/8" ID) 1140-02 (3/8" ID)	Stainless Steel Stainless Steel Zinc Zinc Black Plastic Plastic / Grey
e / Flat d antage /	6" x 2" 6" x 1-1/2" 6" x 2" 6" x 2" 5" x 1-1/4" 5" x 1-1/4" 5" x 1-1/4"	1153-17 (1/2" ID) 1153-02 (1/2" ID) 1153-02 (1/2" ID) <u>1153-00 (1/2" ID)</u> 1140-20 (3/8" ID) 1140-02 (3/8" ID)	Steel Stainless Steel Zinc Zinc Black Plastic Plastic / Grey
d antage /	6" x 1-1/2" 6" x 2" 6" x 2" 5" x 1-1/4" 5" x 1-1/4" 5" x 1-1/4"	1153-02 (1/2" ID) 1153-02 (1/2" ID) 1153-00 (1/2" ID) 1140-20 (3/8" ID) 1140-02 (3/8" ID)	Steel Zinc Zinc Black Plastic Plastic / Grey
	6" x 2" 6" x 2" 5" x 1-1/4" 5" x 1-1/4" 5" x 1-1/4"	1153-02 (1/2" ID) 1153-00 (1/2" ID) 1140-20 (3/8" ID) 1140-02 (3/8" ID)	Zinc Black Plastic Plastic / Grey
	6" x 2" 5" x 1-1/4" 5" x 1-1/4" 5" x 1-1/4"	1153-00 (1/2" ID) 1140-20 (3/8" ID) 1140-02 (3/8" ID)	Black Plastic Plastic / Grey
	5" x 1-1/4" 5" x 1-1/4" 5" x 1-1/4"	1140-20 (3/8" ID) 1140-02 (3/8" ID)	Plastic / Grey
	5" x 1-1/4" 5" x 1-1/4"	1140-02 (3/8" ID)	
	5" x 1-1/4"		Zino
			LINC
	E 11 d d / 4 11	1140-06 (3/8" ID)	Nickel
nu neau	5" x 1-1/4"	1140-20 (3/8" ID)	Plastic / Grey
	6" x 1-1/4"	1160-02 (3/8" ID)	Zinc
	6" x 1-1/4"	1160-02 (3/8" ID)	Zinc
	6" x 2"	1153-00 (1/2" ID)	Black Plastic
	5" x 1-1/4"	1140-20 (3/8" ID)	Plastic / Grev
	5" x 1-1/4"	1140-06 (3/8" ID)	Nickel
antage /	5" x 1-1/4"	1140-20 (3/8" ID)	Plastic / Grey
Tread	5" x 1-1/4"	1140-02 (3/8" ID)	Zinc
	6" x 2"		Black Plastic
	6" x 2"		Black Plastic
1. Sec. 19. Sec. 19.			Zinc
			Zinc
			Zinc
nolic	6" x 2"	1153-17 (1/2" ID)	Stainless Steel
	6" x 2"	1153-02 (1/2" ID)	Zinc
	6" x 2"	1153-BL (1/2" ID)	Black Powder Coat
d Eloo	4" x 1-3/8"	1148-32 (3/8" ID)	Yellow Chro- mate
	4" x 2"	1148-22 (1/2" ID)	Zinc
51	5" x 2"	1153-E7 (1/2" ID)	Electro Polished
t Iron	4" x 1-1/4"	1135-02 (3/8" ID)	Zinc
	5" x 1-1/4"	1141-19 (3/8" ID)	Black Polane
ded Disc	5" x 1-1/4"	1141-15 (3/8" ID)	Grey Polane
bber	5" x 1-1/4"	1141-06 (3/8" ID)	Nickel
d	6" x 1-1/4"	1157-19 (3/8" ID)	Black Polane
	6" x 1-1/4"	1157-15 (3/8" ID)	Grey Polane
	nolic d Elas- er t Iron ded Disc bber	$ \begin{array}{c} 6" \times 2" \\ 6" \times 2" \\ 6" \times 2" \\ 4" \times 1 - 1/2" \\ 4" \times 1 - 1/2" \\ 5" \times 2" \\ 6" \times 2" \\ 5" \times 2" \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ $	$ \begin{array}{c} 6" x 2" & 1153-00 (1/2" ID) \\ 6" x 2" & 1153-00 (1/2" ID) \\ 6" x 2" & 1153-00 (1/2" ID) \\ 4" x 1-1/2" & 1148-12 (3/8" ID) \\ 4" x 1-1/2" & 1148-12 (3/8" ID) \\ 5" x 2" & 1135-12 (1/2" ID) \\ 6" x 2" & 1153-17 (1/2" ID) \\ 6" x 2" & 1153-17 (1/2" ID) \\ 6" x 2" & 1153-02 (1/2" ID) \\ 6" x 2" & 1153-BL (1/2" ID) \\ 5" x 1-1/4" & 1148-22 (3/8" ID) \\ 5" x 1-1/4" & 1141-19 (3/8" ID) \\ 5" x 1-1/4" & 1141-15 (3/8" ID) \\ 5" x 1-1/4" & 1141-16 (3/8" ID) \\ 6" x 1-1/4" & 1141-06 (3/8" ID) \\ 6" x 1-1/4" & 1147-19 (3/8" ID) \\ 6" x 1-1/4" & 1147-19 (3/8" ID) \\ 5" x 1-1/4" & 11$

* All 213 model wheels come standard with plastic thread guards covering the hub area. The thread guard shown in the chart above mount over this small thread guard.

(Continues next column)

Bumpers





4714-00 (Grey)

4714-01 (Black)

End Bumper B-1

4718-00

(Grey)

Grey or black end bumper generally used on the ends of tubular handles on carts and platform trucks. Designed to help protect equipment as well as walls and door facings. Bumper Dimensions: 3-1/4" diameter with steel insert for 5/16" mounting bolt.



Corner Bumper B-8

Grey or black corner bumper for mounting on the corners of equipment, carts or any flat surfaces. Absorbs shock to protect equipment and walls, doors and furniture. Bumper Dimensions: 7/8" thick x 1" high x 2-5/8" long from inside corner on each side.



B-3-1/2 S

Designed to fit over 1" OD round or square tubing on carts and a variety of rolling equipment. Please specify round or square tubing when ordering. Specify **B-3-1/2 R** for round ID and **B-3-1/2 S** for square ID.



Corner Bumper B-10

B-3-1/2 R (Round Stem)

A heavy duty bumper with reinforced, rounded corner to protect equipment from shocks and bumps. Steel inserts inside bumper assures permanent mounting to equipment. Ends are tapered and rounded for added design appeal. Bumper Dimensions: 1" thick x 1-1/16" high x 3-1/16" long from inside corner on each side. Mounting holes are 13/64" diameter.

Rolling Bumper B-5

5" diameter rolling bumper; tapered grey rubber bonded to zinc plated insert with removable center bushings to fit stem diameters from 3/8" to 1-1/8". Specify bumper **B-5**.

4722-01 (Grey) 4724-01 (Black)

Corner Bumper B-12

A common bumper used to protect a wide variety of mobile equipment and the surrounding environment from bumps and scrapes. This bumper is equipped with steel inserts and can be mounted on any flat surface. The ends of the bumper legs may be cut at notched area to make square ends. Bumper features steel inserts. Bumper Dimensions: 7/8" thick x 1" high x 3-1/8" long from inside corner on each side. Grey bumper with no steel insert, order model number 4724-30.

Tubing Adapters

Plastic adapters accepts 7/16" diameter spring ring stem. Metal adapter accepts 7/16" diameter straight stem.



Tubing OD (Inches)	Plastic Round	Plastic Square	Metal
3/4-16 ga.	1085	1086	-
7/8-16 ga.	1087	1088	
1-16 ga.	1089	1090	1070
1-18 ga.	1084	1091	1071
1-1/2-18 ga.	- 1	1082	

Rubber Expanding Adapters

for Series 27, W27, 40, S40 and 60MG casters

Rubber Bushing Plastic Bushing Base Washer

			-				
	ID of		Adapter Kit Parts				
Adapter Number	Round or Square Tube (Inches)	Tube Size Range (Inches)	Rubber Bushing	Top Knurled Nut	Plastic Bushing	Base Washer	
9	3/4	0.720-0.851	1644-00	1421-02	1429-02	1709-02	
11*	7/8	0.852-0.927	1645-00	1435-02	1432-02	1709-02	
13	1	0.928-1.029	1646-00	1435-02	1432-02	1709-02	
15	1-1/8	1.030-1.140	1647-00	1436-02	1431-02	1709-02	
17B	1-3/16	1.178-1.303	1651-00	1441-02	1430-02	1709-02	
19C*	1-3/8	1.360-1.425	1648-00	1438-02	1433-02	1709-02	
19A	1-1/2	1.426-1.589	1649-00	1437-02	1434-02	1709-02	
21	1-7/8	1.790-1.850	1650-00	1422-02	1440-02	1473-02	
*Otalalaaa	Charal Lunuul	a al sacuto a sa al la a					

*Stainless Steel knurled nut and base washer.

Stem Dimensions

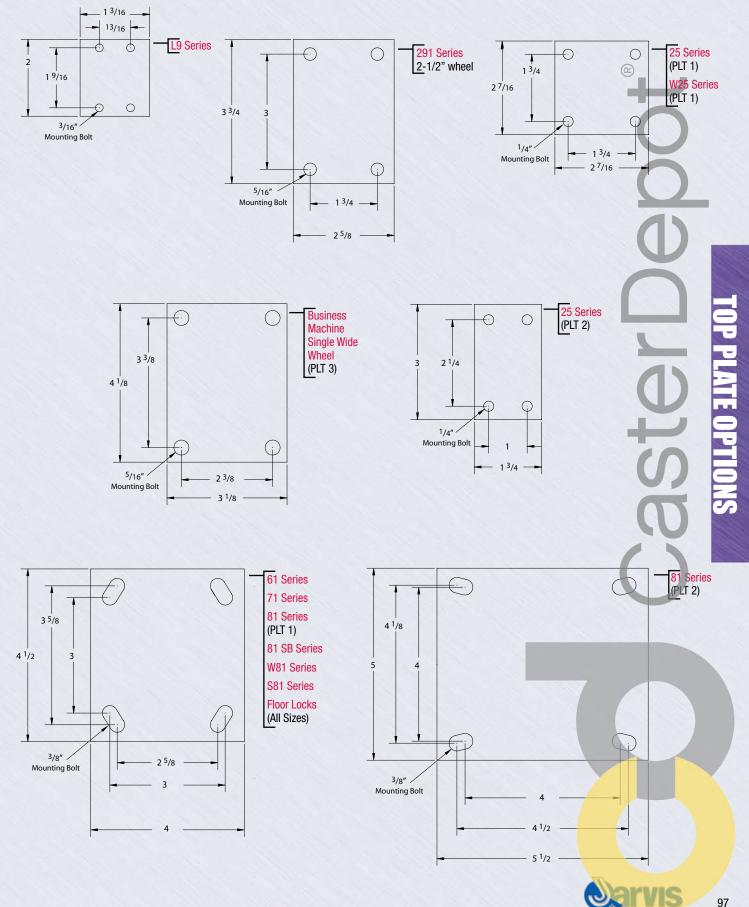
rawing	Caster Series	Stem Size	Drawing	Caster Series	Stem Size	Drawing	Caster Series	Stem Size
hr	eaded S	tems	Spri		g Stems	Pipe 7	Thread	Stem
	L4 (Stem 1)	5/16" dia. – 18 x 3/4" long	百	L3 Bus. Mach. Dual / Single Wheel	7/16" dia. x 1-3/8" long		17 (Stem 2) 38 (Stem 2)	3/4" Pipe Thread (1" actual stem dia.)
	L4 (Stem 2)	3/8" dia. – 16 x 1" long	Ц	14 (Stem 1) W14 (Stem 1)			38 (Stem 3)	1" Pipe Thread (1-1/4" actual stem dia.)
	L4 (Stem 3) 13 (Stem 1) W13 (Stem 1)	3/8" dia. – 16 x 1-1/2" long		Business Machine Single Wide Wheel	7/8" dia. x 2-3/16"		38 (Stem 4)	1-1/4" dia. (1-1/2" actual stem dia.)
	Bus. Mach. Single Wheel 13 (Stem 4) W13 (Stem 4)	1/2" – 13 x 1-1/2" long	F	14 (Stem 2) W14 (Stem 2)	7/16" dia. x 1-15/16" long	Bound	d Sten	C
	13 (Stem 2) W13 (Stem 2)	7/16 dia. – 14 x 1-1/2" long		34 (Stem 1) 134 (Stem 1)	3/4" dia. x 2-3/16" long		L2	For metal sockets 7/16" dia. x 1-29/32" long
	13 (Stem 5) W13 (Stem 5)	1/2" dia. – 13 x 2-3/4" long		34 (Stem 2) 134 (Stem 2)	13/16" dia. x 2-3/16" long		54MG (Stem 1)	.845" dia. round x 2-3/16"
	36 (Stem 1) 56MG (Stem 1) 56HN (Stem 1) 136 (Stem 1) 13 (Stem 3)	1/2" dia. –13 x 3/4" long		34 (Stem 3) 54MG (Stem 1) 54HN (Stem 1) 134 (Stem 3	.845" dia. x 2-3/16" long		54MG (Stem 2)	.865" dia. round x 2-3/16"
	W13 (Stem 3) 36 (Stem 2) 56 (Stem 1) 56MG (Stem 2) 56HN (Stem 3) 136 (Stem 2)	1/2" dia. –13 x 1" long		34 (Stem 4) 54MG (Stem 2) 54HN (Stem 2) 134 (Stem 4)	.865" dia. x 2-3/16" long		54 (Stem 3)	1" dia. round x 2-3/16"
	36 (Stem 3) 56 (Stem 3) 56MG (Stem 3) 56HN (Stem 3) 136 (Stem 3) S36 (Stem 3)	1/2" dia. – 13 x 1-1/2" long		S34 (Stem 4) 34 (Stem 5) 134 (Stem 5)	1" dia. x 2-3/16" long			n
	36 (Stem 4) 56MG (Stem 4) 136 (Stem 4)	1/2" dia. – 20 x 3/4" long		34				(
	36 (Stem 5) 56MG (Stem 5) 56HN (Stem 5) 136 (Stem 5)	1/2" dia. – 20 x 2-1/4" long		134 (Stem 6) 54 MG (Stem 3) 54 HN (Stem 3)	.860" Square x 2-3/16" long			
	36 (Stem 6) 56MG (Stem 6) 56HN (Stem 6) 136 (Stem 6)	5/8" dia. – 11 x 1-1/4" long	Oct	agon S ^a	tem			
	36 (Stem 7) 56MG (Stem 7) 56HN (Stem 7) 136 (Stem 7)	5/8" dia. – 18 x 1-3/4" long	Ð	W19 32	3/4" dia. by 2" long			
	36 (Stem 8) 56MG (Stem 8) 56HN (Stem 8) 136 (Stem 8)	3/4" dia. – 10 x 1" long	Lade	der Ste	5/16" dia. – 18 x 4-3/4"			
	56 (Stem 3)	3/4" dia. – 10 x 1-3/4" long		L5	long with 5/8" thread length at top of stem; bottom stem flange is 9/16" dia. x 1-13/16" long			

STEM OPTIONS

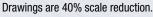


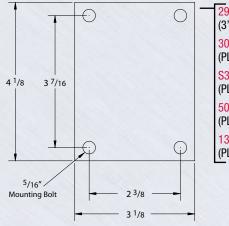
Top Plate Dimensions

Drawings are 40% scale reduction.

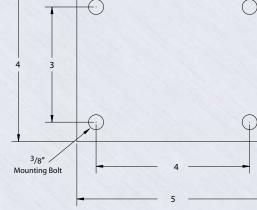






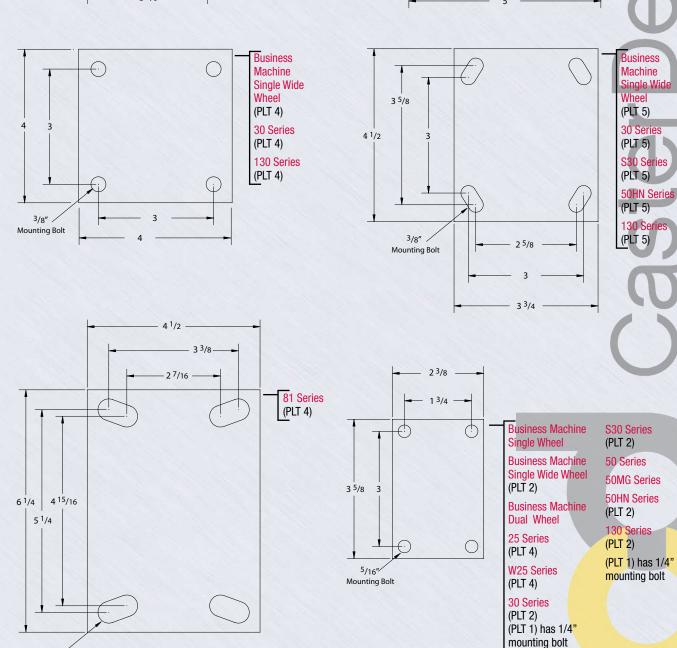








TOP PLATE OPTIONS



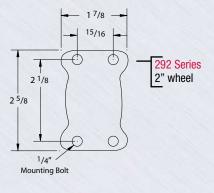
Jarvis

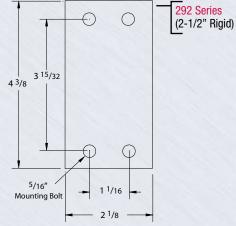
1/2" / Mounting Bolt

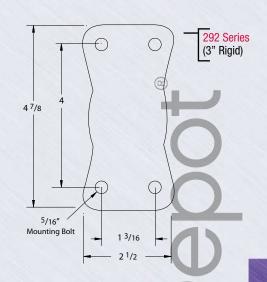


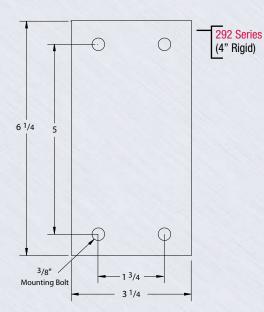
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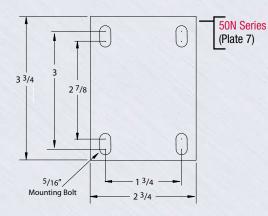
Top Plate

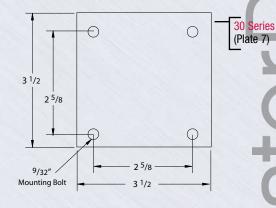




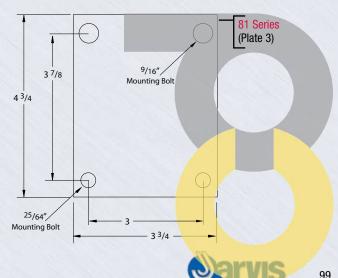












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